## Safety Technique

SAFEMASTER
Light Curtain Controller
BG 5925. /900


Function Diagram


## Block Diagram



## Connection Terminals

| Terminal designation | Signal designation |
| :--- | :--- |
| A1 (+) | + / |
| A2 $(-)$ | $-/$ N |
| S12, S22, S34 | Inputs |
| S11, S21, S33 | Outputs |
| $13,14,23,24,33,34$ | Forcibly guided NO contacts for <br> release circuit |
| $21,22,31,32$ | Forcibly guided indicator output |

- According to
- Performance Level (PL) e and category 4 to EN ISO 13849-1: 2008
- SIL Claimed Level (SIL CL) 3 to IEC/EN 62061
- Safety Integrity Level (SIL) 3 to IEC/EN 61508
- Output: max. 3 NO contacts, see contacts
- Single and 2-channel operation
- Line fault detection on On-button
- Manual restart or automatic restart, switch S2
- For light curtains with symmetric or asymmetric outputs, selection via S1
- Option: fast auto start
- LED indicator for channel 1 and 2 an power
- Removable terminal strips
- Wire connection: also $2 \times 1.5 \mathrm{~mm}^{2}$ stranded ferruled (isolated), DIN 46 228-1/-2/-3/-4 or
$2 \times 2.5 \mathrm{~mm}^{2}$ stranded ferruled DIN 46 228-1/-2/-3
- Width 22.5 mm


## Approvals and Marking



## Applications

Protection of people and machines

- switch gear (FSD) for light bars with selftest (type 4) according to IEC/EN 61 496-1


## Indicators

upper LED:
lower LEDs:
on when supply connected on when relay K1 and K2 energized

## Circuit Diagrams



BG 5925.02/900


BG 5925.16/900


BG 5925.03/900


BG 5925.22/900


## Notes

Line fault detection on On-button:
The line fault detection is only active when S12 and S22 are switched simultaneously. If The On-button is closed before S12, S22 is connected to voltage (also when line fault across On-Button), the output contacts will not close. A line fault across the On-button which occurred after activation of the relay, will be detected with the next activation and the output contacts will not close. If a line fault occurs after the voltage has been connected to S12, S22, the unit will be activated because this line fault is similar to the normal On-function.

When using light curtains with asymmetric outputs (one output + switching, one output - switching) the MINUS switching output has to be connected to S22 and the Plus switching to S12.

The gold plated contacts of the BG 5925 mean that this module is also suitable for switching small loads of $1 \mathrm{mVA}-7 \mathrm{VA}, 1 \mathrm{~mW}-7 \mathrm{~W}$ in the range $0.1-60 \mathrm{~V}, 1-300 \mathrm{~mA}$. The contacts also permit the maximum switching current. However since the gold plating will be burnt off at this current level, the device is no longer suitable for switching small loads after this.


Drawing shows setting at the state of delivery

## Technical Data

## Input circuit

| Nominal Voltage $\mathrm{U}_{\mathrm{N}}$ : | DC 24 V |
| :---: | :---: |
| Voltage range | DC |
| at 10\% residual ripple: | $0.9 \ldots 1.1 U_{N}$ |
| Nominal consumption: | approx. $2,5 \mathrm{~W}$ |
| Min. Off-time: | 250 ms |
| Control voltage on S11: | DC 23 V at $U_{\mathrm{N}}$ |
| S12, S22: | approx. 55 mA at $\mathrm{U}_{\mathrm{N}}$ |
| Min. voltage between terminals S12, S22 and S21: | DC 21 V when relay activated and $\mathrm{U}_{\mathrm{N}}$ on $\mathrm{A} 1-\mathrm{A} 2$ |
| Short-circuit protection: | Internal PTC |
| Overvoltage protection: | Internal VDR |

symmetric:
Ligth bars with symmetric outputs
asymmetric:
Light bars with asymmetric outputs

## Output

## Contacts

| BG 5925.02: | 2 NO contacts |
| :--- | :--- |
| BG 5925.03: | 3 NO contact |
| BG 5925.16: | $1 \mathrm{NO}, 1 \mathrm{NC}$ contact |
| BG 5925.22: | $2 \mathrm{NO}, 1 \mathrm{NC}$ contact |

The NO contacts are safety contacts.
ATTENTION! The NC contacts 21-22 or 31-32 can only be used for monitoring.

Operate delay typ. at $\mathbf{U}_{\mathrm{N}}$ :
Manual start: $\quad 40 \mathrm{~ms}$
automatic start: 250 ms
BG 5925._ _/901: $\quad 100 \mathrm{~ms}$
Release delay typ. at $U_{N}$ : Disconnecting the supply:
Disconnecting S12, S22:
50 ms

In the case that S22 is not
disconnected because of fault: $\leq 200 \mathrm{~ms}$

## Contact type:

Nominal output voltage:
Switching of low loads:
(contact $5 \mu \mathrm{Au}$ )
Thermal current $\mathrm{I}_{\text {th }}$ :

## Switching capacity

to AC 15:
NO contact:
NC contact:
to DC 13:
NO contacts:
NC contacts:
Electrical contact life
to AC 15 at $2 \mathrm{~A}, \mathrm{AC} 230 \mathrm{~V}$ :
to DC 13 at $1 \mathrm{~A}, \mathrm{DC} 24 \mathrm{~V}$ :
Permissible operating
frequency:
Short circuit strength
max. fuse rating:
line circuit breaker:
Mechanical life:

## Technical Data

## General Data

Operating mode: Temperature range operation: storage: altitude:

Continuous operation

Clearance and creepage distances
rated impuls voltage /
pollution degree:

## EMC

Electrostatic discharge:
HF irradiation:
Fast transients:
Surge voltages
between
wires for power supply:
between wire and ground:

Interference suppression:
Degree of protection Housing:
Terminals:
Housing:
Vibration resistance:
Climate resistance:
Terminal designation:
Wire connection:
$-15 \ldots+55^{\circ} \mathrm{C}$
$-25 \ldots+85^{\circ} \mathrm{C}$

$$
<2.000 \mathrm{~m}
$$

Limit value class B

Thermoplastic with V0 behaviour according to UL subject 94 frequency $10 \ldots 55 \mathrm{~Hz}$ EN 50005
$1 \times 4 \mathrm{~mm}^{2}$ solid or

Wire fixing:
Mounting:
Weight:

4 kV / 2 (basis insulation) IEC 60 664-1
8 kV (air) IEC/EN 61 000-4-2
$10 \mathrm{~V} / \mathrm{m} \quad$ IEC/EN 61 000-4-3 $2 \mathrm{kV} \quad$ IEC/EN 61 000-4-4

1 kV IEC/EN 61 000-4-5
2 kV IEC/EN 61 000-4-5

| IP 40 | IEC/EN 60529 |
| :--- | :--- |
| IP 20 | IEC/EN 60529 | Amplitude 0.35 mm IEC/EN 60 068-2-6 15/055/04 IEC/EN 60 068-1

$1 \times 2.5 \mathrm{~mm}^{2}$ stranded ferruled (isolated) or
$2 \times 1.5 \mathrm{~mm}^{2}$ stranded ferruled (isolated)
DIN 46 228-1/-2/-3/-4 or
$2 \times 2.5 \mathrm{~mm}^{2}$ stranded ferruled
DIN 46 228-1/-2/-3
Box terminal with wire protection, removable terminal strips
DIN rail
220 g

Dimensions
Width $x$ height $x$ depth: $22.5 \times 84 \times 121 \mathrm{~mm}$
Safety Related Data

Values according to EN ISO 13849-1:

| Category: | 4 |
| :--- | :--- |
| PL: | e |


| MTTF $_{\mathrm{d}}:$ | 236,3 | a |
| :--- | :--- | :--- |
| DC / DC | avg: | 99.0 |
| $\mathrm{~d}_{\text {op }}:$ | 365 | \% |
| $\mathrm{h}_{\text {op }}:$ | 24 | d/a (days/year) |
| $\mathrm{t}_{\text {zyklus }}:$ | $3.60 \mathrm{E}+03$ | h/d (hours/day) |
|  | $\hat{=} 1$ | s/Zyklus |
|  |  | /h (hour) |

Values according to IEC/EN 62061 / IEC/EN 61508:

| SIL CL: | 3 | IEC/EN 62061 |
| :--- | :--- | :--- |
| SIL: | 3 | IEC/EN 61508 |
| HFT: | 1 |  |
| DC / DC | avg: | 99.0 |
| SFF: | 99.7 | $\%$ |
| PFH $:$ | $1.97 \mathrm{E}-10$ | $\%$ |
| $\mathrm{~T}_{1}:$ | 20 | $h^{-1}$ |
|  |  |  |

*) HFT = Hardware-Failure Tolerance


The values stated above are valid for the standard type.
Safety data for other variants are available on request.
The safety relevant data of the complete system has to be determined by the manufacturer of the system.

## UL-Data

The safety functions were not evaluated by UL. Listing is accomplished according to requirements of Standard UL 508, "general use applications"

Nominal voltage $\mathrm{U}_{\mathrm{N}}$ :
BG 5925/900, /901: DC 24 V
Ambient temperature:
$-15 \ldots+55^{\circ} \mathrm{C}$
Switching capacity:
Ambient temperature $45^{\circ} \mathrm{C} \quad$ Pilot duty B300
5A 250Vac Resistive
5A 24Vdc Resistive or G.P.
Ambient temperature $55^{\circ} \mathrm{C}$ : Pilot duty B300
4A 250Vac Resistive 4A 24Vdc Resistive or G.P.

Wire connection:
$60^{\circ} \mathrm{C} / 75^{\circ} \mathrm{C}$ copper conductors only AWG 20-12 Sol Torque 0.8 Nm AWG 20-14 Str Torque 0.8 Nm
Technical data that is not stated in the UL-Data, can be found in the technical data section.

| Standard Type |  |
| :--- | :--- |
| BG 5925.02/900/61 DC 24 V |  |
| Article number: | 0050918 |
| - Output: | 2 NO contacts |
| - Nominal voltage $\mathrm{U}_{\mathrm{N}}:$ | DC 24 V |
| - Width: | 22.5 mm |

## Variant

BG 5925._ _ /901/61: unit with fast autostart, switch 2 on "Autostart".
Without line fault detection on
ON-button when S2 on
"Handstart"

## Ordering example for variant



## Characteristics


safe breaking, no continuous arcing, max. 1 switching cycle/s

## Arc limit curve under resistive load


device mounted on distance with air circulation.
max. current at $55^{\circ} \mathrm{C}$ over
4 contactrows $=5 \mathrm{~A} \widehat{\widehat{=}} 4 \times 5^{2} \mathrm{~A}^{2}=100 \mathrm{~A}^{2}$
device mounted without distance heated by
devices with same load,
max current at $55^{\circ} \mathrm{C}$ over
4 contactrows $=1 \mathrm{~A} \hat{=} 4 \times 1^{2} \mathrm{~A}^{2}=4 \mathrm{~A}^{2}$
$\Sigma I^{2}=I_{1}^{2}+I_{2}^{2}+I_{3}^{2}+I_{4}^{2}$
$l_{1}, I_{2}, I_{3}, I_{4}$ - current in contactrows
Quadratic total current limit curve
electric life DC13 24V DC / $\mathrm{t}_{\text {on }} 0,4 \mathrm{~s}$; $\mathrm{t}_{\text {off }} 9,6 \mathrm{~s}$
2 contacts in series


## Application Examples



1-channel control by light bar with selftest according to EN 61 496-1 Note: Refer to "Unit programming"!
Switches in pos.: S1: "symmetric"
S2: manual start
Suited up to SIL2, Performance Level d, Cat. 2

2-channel control by light bar with selftest according to EN 61 496-1.
Crossfault monitoring by light bar.
Note: Refer to "Unit programming"!
Switches in pos.:
S1: On light curtains with symmetric outputs S 1 in upper position "symmetric".
On light curtains with asymmetric outputs S1 in lower position "asymmetric".
S2: manual start
Suited up to SIL3, Performance Level e, Cat. 4


Reinforcement and multiplication of contacts by external contactors

## Note: Refer to "Unit programming"!

Switches in pos.:
S1: On line curtains with symmetric outputs S1 in upper position
"symmetric".
On line curtains with asymmetric outputs S1 in lower position
"asymmetric".
S2: manual start
Suited up to SIL3, Performance Level e, Cat. 4

