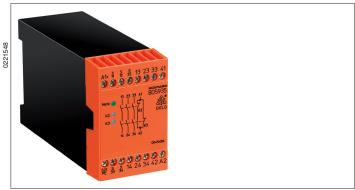
# **Safety Technique**

# SAFEMASTER Emergency Stop Module BD 5935



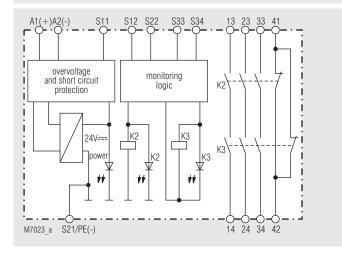


# Pushbutton On Emergency-stop (Off)

M 6742

# Block Diagram

К3



## · According to

- Performance Level (PL) e and category 4 to EN ISO 13849-1: 2008
- SIL Claimed Level (SIL CL) 3 to IEC/EN 62061
- Safety Integrity Level (SIL 3) to IEC/EN 61508
- Output: optionally 1 NO / 1 NC or 3 NO / 1 NC contacts
- Gold plated contacts to switch low loads (signal to PLC)
- 1- or 2-channel connection
- Line fault detection on ON pushbutton
- Operating state display
- LED display for channels 1 and 2
- Removable terminal strips
- Overvoltage and short circuit protection
- Wire connection: also 2 x 1.5 mm<sup>2</sup> stranded ferruled (isolated), DIN 46 228-1/-2/-3/-4 or
  - $2 \times 2.5 \text{ mm}^2 \text{ stranded ferruled DIN 46 } 228-1/-2/-3$
- Optionally automatic ON function or activation via the ON pushbutton
- Optionally cross fault detection in emergency-stop
- With fast auto start as option
- Width 45 mm

## **Approvals and Marking**









\* see variants

\* Short-circuit detection

at the On pushbutton

## **Applications**

Protection of persons and machines

- Emergency-stop circuits on machines
- Monitoring of safety gates

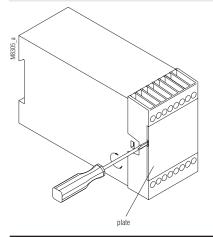
### Indication

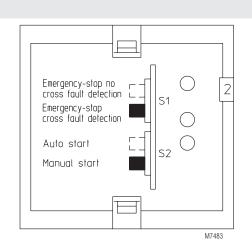
upper LED: on when supply voltage connected lower LEDs: on when relay K2 and K3 active

### **Connection Terminals**

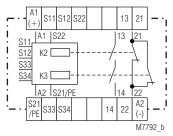
Terminal designation	Signal designation
A1(+)	+ / L
A2 (-)	- / N
S12, S22, S33, S34, T12, T22, T33, T34	Inputs
S11, S21/PE, T11, T21/PE,	Outputs
13, 14, 23, 24, 33, 34	Forcibly guided NO contacts for release circuit
21, 22, 31, 32, 41, 42	Forcibly guided indicator output

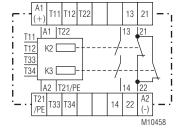
# **Unit Programming**





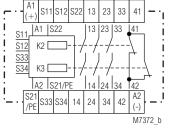
## **Circuit Diagrams**

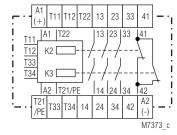




BD 5935.16

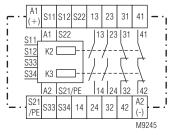
BD 5935.16/200





BD 5935.48

BD 5935.48/200



BD 5935.52

# Notes

Line fault detection at the ON pushbutton:

If the ON pushbutton was already closed before the voltage was applied at S12, S22 (also in the case of line fault via the ON pushbutton), the output contacts cannot be switched on.

A line fault at the ON pushbutton which occured after activation of the unit is recognized when switching on takes place again and switching-on of the output contacts is prevented. If a line fault occurs at the ON pushbutton after the voltage has already been applied at S12 and S22, unwanted activation occures because this line fault can not be distinguished from the regular switching-on function. The PE testing terminal allows the units to be also operated in IT networks with insulation monitoring. It also serves as a reference point for checking the control voltage and as a connection contact in the event of an emergency-stop with cross fault detection.

Because of the gold-plated contacts the BD 5935 can be used to switch small loads 1 mVA ... 7 VA, 1 mW ... 7 W in the range of 0.1 ... 60 V, 1 ... 300 mA. The gold-plated contacts allow also to switch the maximum current but the gold plating will be burnt off. After that the contacts cannot be used any more to switch the small loads.

One or more extension modules BN 3081 or external contactors with forcibly guided contacts can be used to multiply the number of contacts of the emergency-stop module BD 5935.

The switches S1 and S2 are provided for the following selection possibilities: Automatic-start, manual-start and emergency-stop with or without cross fault detection. These switches are located behind the front cover panel (see unit programming diagrams).

Switch S2 is for selecting automatic or manual Start. In addition, terminals S33 and S34 must be jumpered for "automatic start function".

Selection of the operating mode with or without cross fault detection at the emergency-stop pushbutton is performed via the switch S1. The unit must be connected as shown in the application example.

# **ATTENTION - AUTOMATIC START!**



According to IEC/EN 60 204-1 part 9.2.5.4.2 it is not allowed to restart automatically after emergency stop. Therefore the machine control has to disable the automatic start after emergency stop.

### **Technical Data**

#### Input

Nominal voltage U,: AC 24, 42, 48, 110, 115, 120, 127, 230, 240 V

DC 24 V

AC 0.85 ... 1.1 U<sub>N</sub> Voltage range: DC 0.9 ... 1.2 U<sub>N</sub> at 10% residual ripple: at 48% residual ripple: DC 0.8 ... 1.1 U<sub>N</sub>

Nominal consumption: AC approx. 4 VA, DC approx. 2 W

Nominal frequency: 50 / 60 Hz

Recovery time: 0.5 s after activating the emergencystop button.

If the line fault detection of the ONbutton is be active, the device must

stay off for approx. 5 sec.

Control voltage at S11: DC 22 V

Control current via S12, S22: approx. 35 mA  $\pm$  25 % at U.

Minimum voltage at

terminal S12, S22: DC 21 V when unit is activated

#### Output

**Contacts** Contacts

BD 5935.16: 1 NO / 1 NC contacts BD 5935.48: 3 NO / 1 NC contacts

BD 5935.52: 2 NO contacts / 2 NC contacts

The NO contacts are safety contacts.

ATTENTION! The NC contacts 21-22, 31-32 and 41-42 can only be used for monitoring.

Operate time

activation via ON pushbutton: 50 ms - 25 % + 50 %

automatic ON function: 1 s - 25 % + 50 %, as option also with shorter on-delay (see variants)

Release time

opening in secondary circuit

(S12-S22):

25 ms - 25 % + 50 % opening in supply circuit: 50 ms - 25 % + 50 % relay, forcibly guided Contact type:

Rated output voltage: AC 250 V

DC: see arc limit curve Thermal current I,:

see quadratic total current limit curve (max. 10 A in one contact path)

**Switching capacity** 

to AC 15

NO contact: 5 A / AC 250 V IEC/EN 60 947-5-1 NC contact: 2 A / AC 250 V IEC/EN 60 947-5-1 to DC 13

NO contact: NC contact:

2 A / DC 24 V IEC/EN 60 947-5-1 2 A / DC 24 V IEC/EN 60 947-5-1

to DC 13 NO contact: 6 A / DC 24 V at 0.1 Hz 6 A / DC 24 V at 0.1 Hz NC contact:

**Electrical life** 

to AC 15 at 2 A, AC 230 V: Permissible operating

105 switching cycles IEC/EN 60 947-5-1

frequency: Short circuit strength

600 switching cycles / h

max. fuse rating:

IEC/EN 60 947-5-1 NO contact: 10 A gL NC contact: IEC/EN 60 947-5-1 6 A gL 10 x 106 switching cycles

Mechanical life:

## **General Data**

Operating mode:

Continuous operation Temperature range

operation: - 15 ... + 55 °C at max. 90% humidity storage: - 25 ... + 85 °C

altitude:

Clearance and creepage

distances

rated impuls voltage / pollution degree:

4 kV / 2 (basis insulation) IEC 60 664-1

Electrostatic discharge: 8 kV (air) IEC/EN 61 000-4-2 Fast transients: IEC/EN 61 000-4-4 2 kV

< 2.000 m

Surge voltages

between

wires for power supply: 1 kV IEC/EN 61 000-4-5 IEC/EN 61 000-4-5 between wire and ground: 2 kV

2 10.03.14 en / 423 **Technical Data** 

Degree of protection: Housing: IP 40\* IEC/EN 60 529

IP 20 Terminals: IEC/EN 60 529 when front plate is removed to

set switches, protection class IP 40

is not valid

Thermoplastic with V0 behaviour Housing:

according to UL subject 94

Vibration resistance: Amplitude 0.35 mm IEC/EN 60 068-2-6

frequency 10 ... 55 Hz

Climate resistance: 15 / 055 / 04 IEC/EN 60 068-1

Terminal designation: EN 50 005 Wire connection: 1 x 4 mm<sup>2</sup> solid or

> 1 x 2.5 mm<sup>2</sup> stranded ferruled (isolated or 2 x 1.5 mm<sup>2</sup> stranded ferruled (isolated)

DIN 46 228-1/-2/-3/-4 or 2 x 2.5 mm<sup>2</sup> stranded ferruled

DIN 46 228-1/-2/-3

Wire fixing: Plus-minus terminal screws M3.5, box terminal with wire protection

Mounting: DIN rail IEC/EN 60 715

Weight: 450 g

**Dimensions** 

Width x height x depth: 45 x 74 x 121 mm

Safety Related Data

Values according to EN ISO 13849-1:

Category: 4 PL: MTTF<sub>d</sub>: 238 4 DC<sub>avg</sub>: 99.0 %

d<sub>op</sub>: 365 d/a (days/year) 24 h/d (hours/day) h<sub>op</sub>: 2.60E+06 s/Zyklus t **≙** 1 /h (hour)

Values according to IEC/EN 62061 / IEC/EN 61508:

SIL CL: IEC/EN 62061 SIL 3 IEC/EN 61508 HFT\*): 1 DC<sub>avg</sub>: 99.0 % 99.7 % PFH<sub>D</sub>: 2.78E-10 h-1

\*) HFT = Hardware-Failure-Tolerance

Info

The values stated above are valid for the standard type. Safety data for other variants are available on request.

The safety relevant data of the complete system has to be determined by the manufacturer of the system.

**CCC-Data** 

Nominal voltage U<sub>N</sub>: AC 24, 42, 48, 110, 115, 120, 127, 230 V

DC 24 V

see quadratic total current limit curve Thermal current I,:

(max. 5 A in one contact path)

**Switching capacity** 

to AC 15

NO contact: 2 A / AC 230 V IEC/EN 60 947-5-1

to DC 13

1 A / DC 24 V NO contact: IEC/EN 60 947-5-1

nfo

Technical data that is not stated in the CCC-Data, can be found in the technical data section.

**Standard Type** 

BD 5935.48 DC 24 V

Article number: stock item 0045456

Output: 3 NO / 1 NC contacts

Nominal voltage U<sub>N</sub>: DC 24 V Width: 45 mm

**Variants** 

BD 5935.48/824:

BD 5935.\_ with UL-approval

BD 5935.48/200: special terminal arrangement

> see diagram with fast auto start:

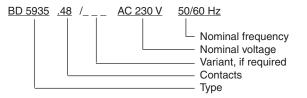
BD 5935.48/324: typ. 500 ms, without line fault

detection on ON-button with fast auto start:

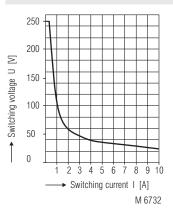
typ. 110 ms, without line fault

detection on ON-button

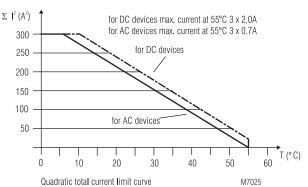
Ordering example of Variants



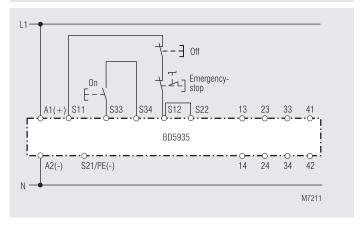
### Characteristics



#### Arc limit curve under resistive load



## Application example



Single-channel emergency-stop circuit. This circuit has no redundancy in the emergency-stop control circuit.

Please note "Unit programming"!

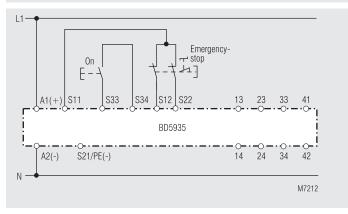
S1 no cross fault detection Switches in pos.:

S2 manual start

Suited up tos SIL2, Performance Level d, Cat. 3

3 10.03.14 en / 423

## **Application Examples**



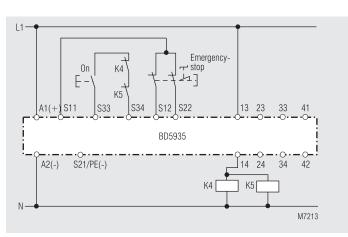
Two-channel emergency-stop circuit without cross fault detection.

Please note "Unit programming"!

Switches in pos.: S1 no cross fault detection

S2 manual start

Suited up to SIL3, Performance Level e, Cat. 4



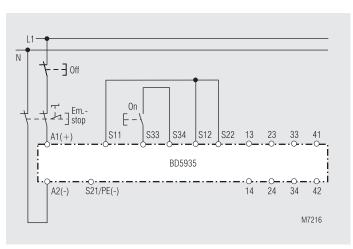
Contact reinforcement with external contactors, controlled with one contact path.

Please note "Unit programming"!

Switches in pos.: S1 no cross fault detection

S2 manual start

Suited up to SIL3, Performance Level e, Cat. 4



Two-pole emergency-stop with emergency-stop control device in the supply circuit.

Application for long emergency-stop loops in which the control voltage dropped below the minimum voltage of 21 V.

## Important:

Single faults (line shorts over the emergency-stop control device) are not identified with this external circuit.

Please note "Unit programming"!

Switches in pos.: S1 no cross fault detection

S2 manual start

Suited up to SIL3, Performance Level e, Cat. 4

Em.stop Stop BD5935 A2(-)

A2(-)

BM7215

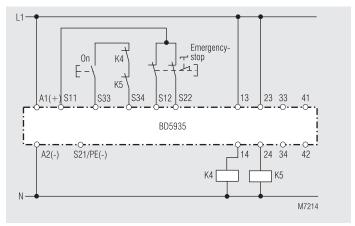
Two-channel emergency-stop circuit with cross fault detection.

Please note "Unit programming"!

Switches in pos.: S1 cross fault detection

S2 manual start

Suited up to SIL3, Performance Level e, Cat. 4



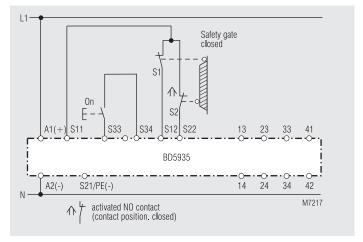
Contact reinforcement by external contators, controlled with 2 contact paths. With switching current > 10 A, the output contacts can be reinforced by external contactors with forcibly guided contacts. The function of the external contactors is monitored by looping the NC contacts into the making circuit (terminals S33-S34).

Please note "Unit programming"!

Switches in pos.: S1 no cross fault detection

S2 manual start

Suited up to SIL3, Performance Level e, Cat. 4



Two-channel monitoring of a safety gate.

The switch of S12 must close simultaneously with S22 or later.

Please note "Unit programming"!

Switches in pos.: S1 no cross fault detection

S2 manual start

Suited up to SIL3, Performance Level e, Cat. 4