

# LIQUID CRYSTAL DISPLAY MODULE

## Standard Product Specification

<b>PRODUCT NUMBER</b>	<b>TSR42315</b>
---------------------------	-----------------

Product Mgr	Engineering	Document Control
Date:	Date:	Date:

**TABLE OF CONTENTS**

- 1 MAIN FEATURES..... 4**
- 2 MECHANICAL SPECIFICATION ..... 5**
  - 2.1 MECHANICAL CHARACTERISTICS ..... 5
  - 2.2 LABELLING & MARKING ..... 5
  - 2.3 MECHANICAL DRAWING ..... 6
- 3 ELECTRICAL SPECIFICATION..... 7**
  - 3.1 ABSOLUTE MAXIMUM RATINGS..... 7
  - 3.2 ELECTRICAL CHARACTERISTICS ..... 7
  - 3.3 RECOMMENDED LC DRIVE VOLTAGE ..... 7
  - 3.4 INTERFACE PIN ASSIGNMENT ..... 8
  - 3.5 BLOCK DIAGRAM..... 9
  - 3.6 POWER SUPPLY CIRCUIT..... 10
  - 3.7 CHARACTER FONT..... 11
  - 3.8 TIMING CHARACTERISTICS ..... 12
- 4 OPTICAL SPECIFICATION ..... 13**
  - 4.1 OPTICAL CHARACTERISTICS ..... 13
- 5 BACKLIGHT SPECIFICATION..... 15**
  - 5.1 BACKLIGHT CHARACTERISTICS..... 15
- 6 4 WIRE RESISTIVE TOUCH SCREEN..... 16**
- 7 QUALITY ASSURANCE SPECIFICATION ..... 17**
  - 7.1 CONFORMITY..... 17
  - 7.2 DELIVERY ASSURANCE ..... 17
- 8 RELIABILITY SPECIFICATION..... 21**
  - 8.1 RELIABILITY TESTS..... 21
  - 8.2 LIFE TIME ..... 21
- 9 PART NUMBER DESCRIPTIONS FOR AVAILABLE OPTIONS ..... 22**
- 10 HANDLING PRECAUTIONS..... 23**

**REVISION RECORD**

<b>Rev.</b>	<b>Date</b>	<b>Page</b>	<b>Chap.</b>	<b>Comment</b>	<b>ECN no.</b>
A	08/31/06	--	--	Initial DCA Release, ROHS	E3231
D	01/03/11	15	--	B/L LED lamp supplier change, Brightness changed	E4566

## 1 MAIN FEATURES

ITEM	CONTENTS	REMARK
Display Format	240 dots x 128 dots	
Colour	Monochrome	
Overall Dimensions	144.0 (W) x 104.0 (H) x 17.4 Max. (D) (Without NVTC) 144.0 (W) x 104.0 (H) x 20.2 Max. (D) (With NVTC)	
Viewing Area	114.0 (W) x 64.0 (H)	
LCD Type	Reference Section 8 – Part Number Description.	See page 18
Mode		
Viewing Angle	6 o'clock	
Duty Ratio	1/128	
Driver IC/Controller	Neotec NT7086/Toshiba T6963	
Backlight Type	Reference Section 8 – Part Number Description.	See page 18
Backlight Colour		
DC/DC Converter	Optional	
Operating Temperature	-20°C ~ +70°C	Note 1
Storage Temperature	-30°C ~ +80°C	Note 2
ROHS Compliant	Yes	

Note 1: Background colour changes slightly depending on ambient temperature. This phenomenon is reversible. Ta≤70 °C: 75% RH max.

Note 2: Ta≤80 °C: 75% RH max.

**2 MECHANICAL SPECIFICATION**

**2.1 MECHANICAL CHARACTERISTICS**

<b>ITEM</b>	<b>CHARACTERISTIC</b>	<b>UNIT</b>
Display Format	240 (W) x 128 (H)	Dots
Overall Dimensions	144.0 (W) x 104.0 (H) x 13.6 Max. (D) (Without NVTC) 144.0 (W) x 104.0 (H) x 16.4 Max. (D) (With NVTC)	mm
Viewing Area	114.0 (W) x 64.0 (H)	mm
Active Area	107.95 (W) x 57.55 (H)	mm
Dot Size	0.40 (W) x 0.40 (H)	mm
Dot Pitch	0.45 (W) x 0.45 (H)	mm
IC Controller/Driver	Toshiba T6963	

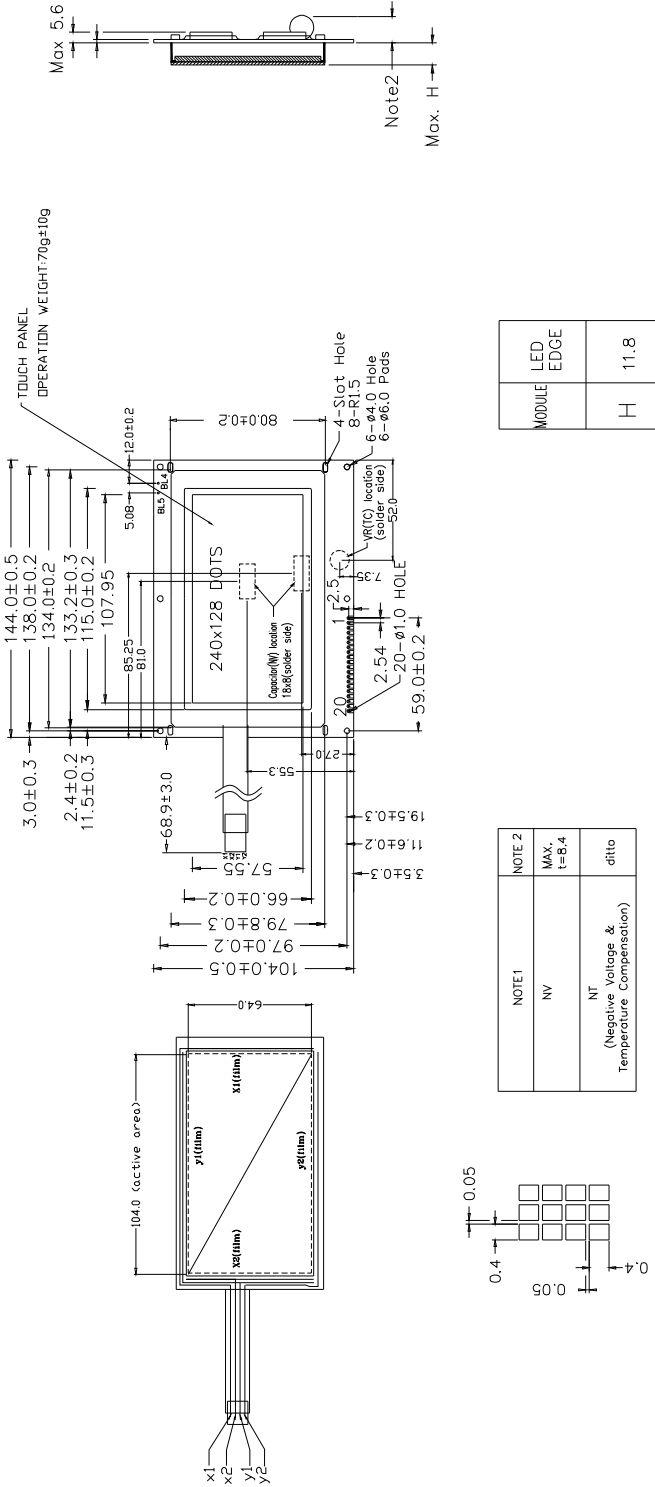
**2.2 LABELLING & MARKING**

Reference Section 8 – Part Number Description: Page 18

DENSITRON TSR42315 TAIWAN YYMM
--------------------------------------

Rev B
-------

## 2.3 MECHANICAL DRAWING



### 3 ELECTRICAL SPECIFICATION

#### 3.1 ABSOLUTE MAXIMUM RATINGS

VSS = 0 V, Ta = 25 °C

Item	Symbol	Min	Max	Unit	Note
Power Supply Voltage	V <sub>DD</sub> -V <sub>SS</sub>	0	7	V	
Power Supply for LCD	V <sub>DD</sub> -V <sub>O</sub>	0	28	V	
Static Electricity	Be sure that you are grounded when handling displays.				

#### 3.2 ELECTRICAL CHARACTERISTICS

VSS = 0 V, Ta = 25 °C

Item	Symbol	Condition	Min	Typ	Max	Unit
Operating Voltage	V <sub>DD</sub>	Ta = 25°C	4.75	--	5.25	V
Input Voltage	V <sub>ihc</sub>	Ta = 25°C	V <sub>dd</sub> -2.2	--	V <sub>dd</sub>	V
	V <sub>ilc</sub>	Ta = 25°C	0	--	0.8	V
LCD drive voltage	V <sub>dd</sub> -V <sub>o</sub>	--	8.0	--	28.0	V

#### 3.3 RECOMMENDED LC DRIVE VOLTAGE

		FSTN Temperature		STN Temperature	
		Normal	Wide	Normal	Wide
Supply Current, (I <sub>dd</sub> ) Max., mA		12	12	12	12
Supply Current, (I <sub>dd</sub> ) Max., mA		5	5	5	5
Temperature					
LCD Driving Voltage	Ta= -20°C	N/A	16.8	N/A	16
	Ta= 0°C	16.3	16.3	15.8	15.8
	Ta= 25°C	16.1	16.1	15.6	15.6
	Ta= 50°C	15.7	15.7	15.2	15.2
	Ta= 70°C	N/A	15.1	N/A	14.8

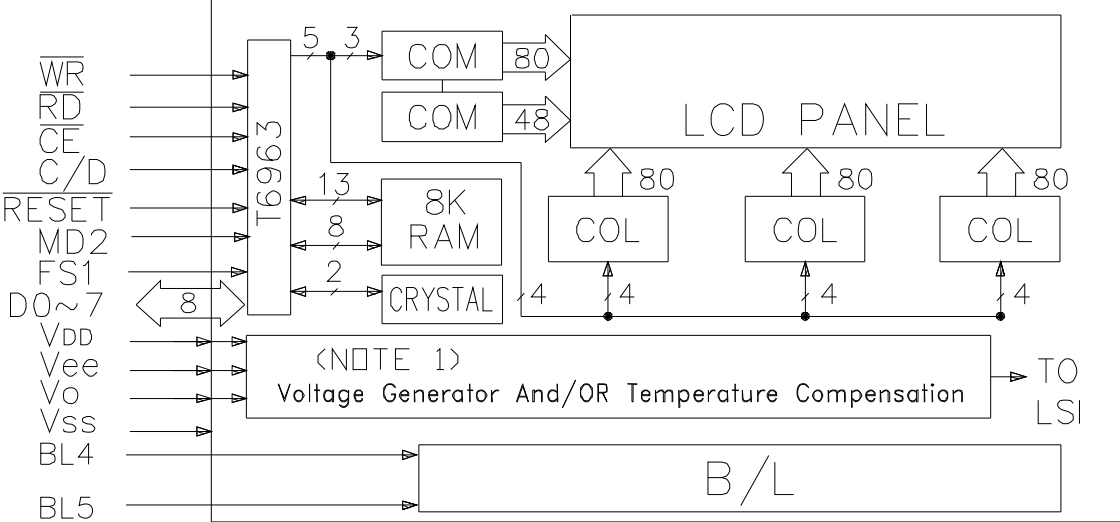
### 3.4 INTERFACE PIN ASSIGNMENT

1	Vss/LED(-)	Power Supply (0V, GND)/Cathode of LED B/L
2	Vdd	Power supply for logic circuit (+5V)
3	Vo	Operating voltage for LC drive
4	C/D	WR="L"...C/D="H": Command write C/D="L": Data write RD="L"...C/D="H": Status read C/D="L": Data read
5	RD	Data Read Active Low
6	WR	Data Write Active low
7	DB0	Bi-directional data bus line 0
8	DB1	Bi-directional data bus line 1
9	DB2	Bi-directional data bus line 2
10	DB3	Bi-directional data bus line 3
11	DB4	Bi-directional data bus line 4
12	DB5	Bi-directional data bus line 5
13	DB6	Bi-directional data bus line 6
14	DB7	Bi-directional data bus line 7
15	CE	Chip enable Active low
16	RESET	Chip reset Active low
17	VEE	Negative voltage input for LC drive (Negative voltage output for models with on-board negative voltage generator)
18	MD2	Mode Selection
19	FS1	Font size selection
20	VLED+	Anode (+): Backlight input voltage White
BL4	VLED+	Anode (+): Backlight input voltage White backlight
BL5	VLED-	Cathode (-): Backlight input voltage White backlight

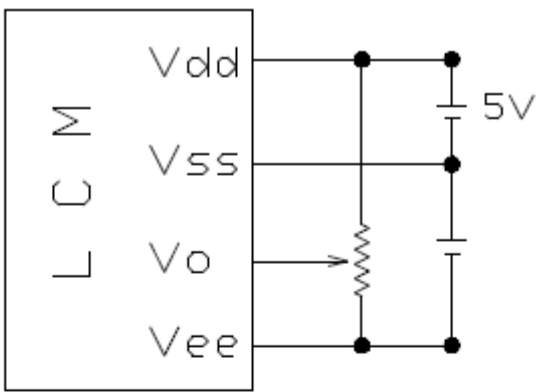
MD2	H	L		FS1	H	L
Columns	32	40		Font	6X8	8X8



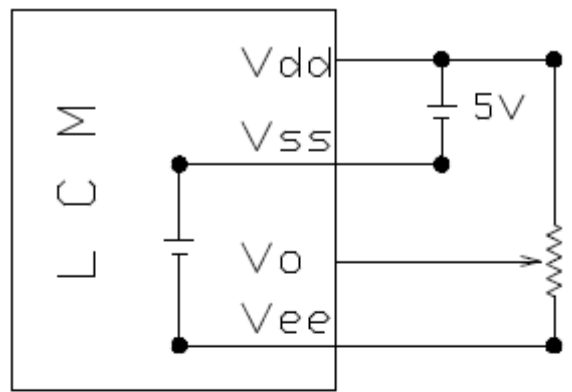
3.5 BLOCK DIAGRAM



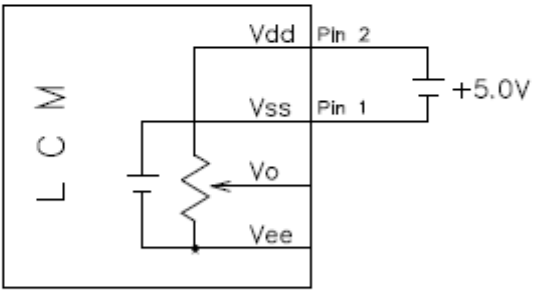
3.6 POWER SUPPLY CIRCUIT



NEGATIVE VOLTAGE NOT BUILT IN



NEGATIVE VOLTAGE BUILT IN



Negative Voltage and Temperature Compensation built in

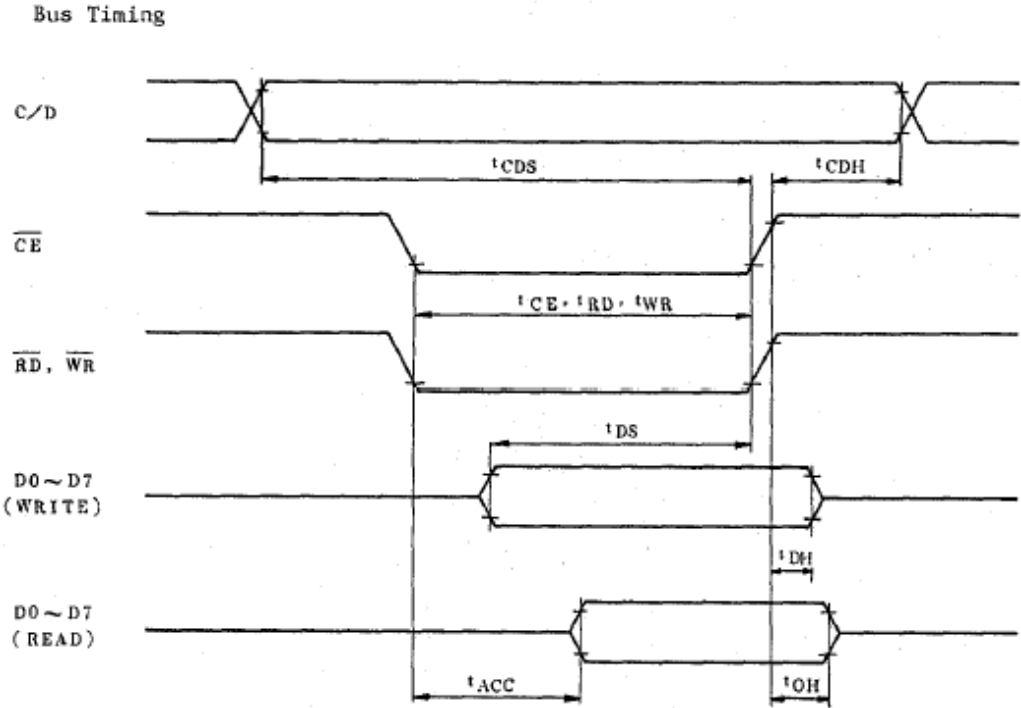
RECOMMENDED  $V_R$  : 10K ohm ~ 20K ohm

3.7 CHARACTER FONT

F	∞	∞	0	1	0		∞	∞
E	.	∞	∞	∞	∞	∞	∞	∞
D	∞	∞	∞	∞	∞	∞	∞	∞
C	∞	∞	∞	∞	∞	∞	∞	∞
B	+	∞	∞	∞	∞	∞	∞	∞
A	*	.	J	N	∞	N	∞	∞
9	∞	∞	∞	∞	∞	∞	∞	∞
8	∞	∞	∞	∞	∞	∞	∞	∞
7	∞	∞	∞	∞	∞	∞	∞	∞
6	∞	∞	∞	∞	∞	∞	∞	∞
5	∞	∞	∞	∞	∞	∞	∞	∞
4	∞	∞	∞	∞	∞	∞	∞	∞
3	∞	∞	∞	∞	∞	∞	∞	∞
2	∞	∞	∞	∞	∞	∞	∞	∞
1	∞	∞	∞	∞	∞	∞	∞	∞
0	∞	∞	∞	∞	∞	∞	∞	∞
LSB MSB	0	1	2	3	4	5	6	7

3.8 TIMING CHARACTERISTICS

Please reference the manufacture's specifications for the Toshiba T6963 controller.



Unless otherwise specified, V<sub>DD</sub>=5.0V±10%, V<sub>SS</sub>=0V, T<sub>a</sub>=-10~70°C

ITEM	SYMBOL	TEST CONDITION	MIN.	MAX.	UNIT
C/D Set Up Time	t <sub>CDS</sub>		100	-	ns
C/D Hold Time	t <sub>CDH</sub>		10	-	ns
CE, RD, WR Pulse Width	t <sub>CE</sub> , t <sub>RD</sub> , t <sub>WR</sub>		80	-	ns
Data Set Up Time	t <sub>DS</sub>		80	-	ns
Data Hold Time	t <sub>DH</sub>		40	-	ns
Access Time	t <sub>ACC</sub>		-	150	ns
Output Hold Time	t <sub>OH</sub>		10	50	ns

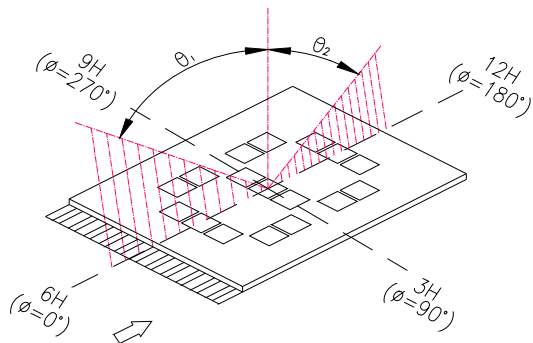
## 4 OPTICAL SPECIFICATION

### 4.1 OPTICAL CHARACTERISTICS

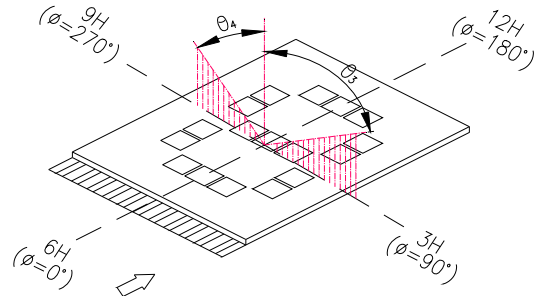
Ta = 25 °C

Item	Symbol	Condition	Min	Typ	Max	Unit	Note
Viewing Angle	θ1	CR≥2	--	30	--	deg	1
	θ2	CR≥2	--	20	--	deg	1
	θ3	CR≥2	--	30	--	deg	2
	θ4	CR≥2	--	30	--	deg	2
Contrast Ratio	CR	Ta = 25°C	3	5	--	-	3
Response Time	Tr	Ta = 25°C	--	300	--	ms	4
	Tf	Ta = 25°C	--	300	--		
Driving Method	Duty	1/128					
	Bias	1/9					
Viewing Direction	6 o'clock						

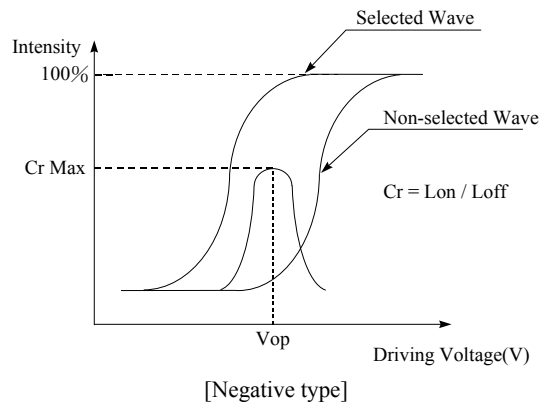
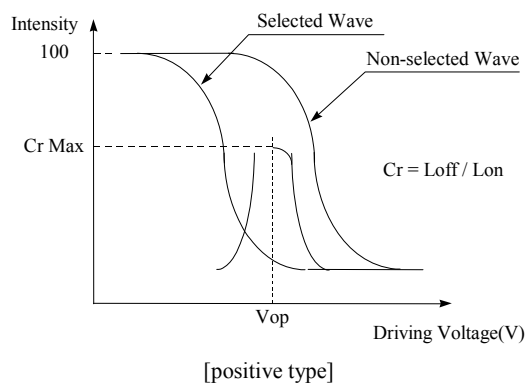
Note 1: definition of viewing angle  $\theta_1$  &  $\theta_2$



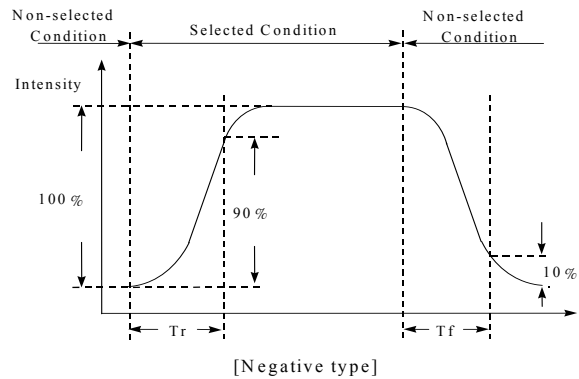
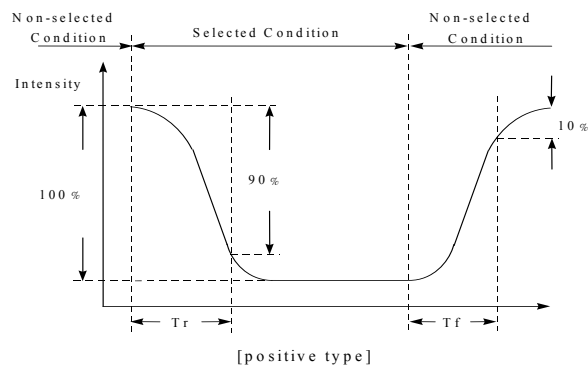
Note 2: definition of viewing angle  $\theta_3$  &  $\theta_4$



Note 3: definition of contrast ratio (CR)



Note 4: definition of response time

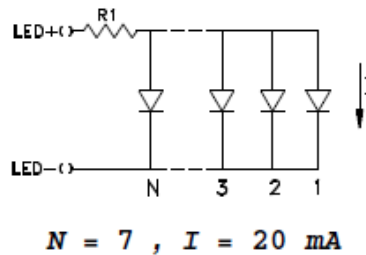


## 5 BACKLIGHT SPECIFICATION

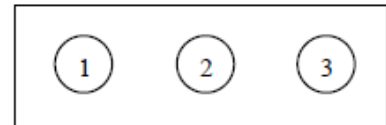
### 5.1 BACKLIGHT CHARACTERISTICS

Item	Conditions	Standard			Unit
		Min.	Typ.	Max.	
Input voltage	Ta = 25 °C	---	5.0	---	V(DC)
Current consumption	Ta = 25 °C		140		mA
Average brightness (B/L only) (Ta = 25 °C, IL = 140 mA)	Test when connecting after 3 min. Ta = 25 °C (max. contrast) white B/L	550	---	---	cd/m <sup>2</sup> (Note 2)
Brightness uniformity	Ta = 25 °C, IL = 140 mA	80	---	---	% (Note 3)
Lamp life	Ta = 25 °C, IL = 140 mA Humidity : 30%RH ~ 85%RH	---	40,000	---	Hrs (Note 4)
Operating Temp.	Humidity : 30%RH ~ 85%RH	-20	---	70	°C
Storage Temp.	Humidity : 30%RH ~ 85%RH	-30	---	80	°C

Note 1 : The limit resistor of LED B/L is built in LED board.



- 2 : Average brightness of 3 points when B/L is used at the beginning.  
 3 : Brightness uniformity = (MIN / MAX) x 100 %  
 4 : Half of the original average brightness



## 6 4 WIRE RESISTIVE TOUCH SCREEN

### Characteristics

Description	Specification	Condition
Transparency	$\geq 70\%$	ASTM D1003 (wavelength = 550 nm)
Linearity	$\leq 2.0\%$	Material of pen : Poly-acetal resin End shape:R0.8mm Test Point : 100 points Test Force : 80gf (Pls note 1)
Circuit Resistance(X-axis)	200 ohm ~ 550 ohm	At connector
Circuit Resistance(Y-axis)	200 ohm ~ 550 ohm	At connector
Insulation Resistance	$\geq 10M$ ohm	At DC 25V
Chattering time	$\leq 30ms$	Voltage : 3V Frequency : 5 Hz
Activation force	60 gf ~ 80 gf	End shape : R0.8mm Resistance must be equal or lower than 2K ohm between X and Y axis when testing voltage is 5V.

### Durability

Description	Specification	Condition
Pen sliding durability	$\geq 100K$ times	End shape : R0.8mm Load force : 250gf Writing speed: 300 mm/sec Material of pen : Poly-acetal resin Sliding length : 35mm
Knocking test	$\geq 1$ million times	End shape : R0.8mm(Hardness ; 50~60 degree) Load force : 250gf Frequency : 5 Hz (By silicon rubber tapping at same points)
Hardness of surface	2H	JIS K 5400



## 7 QUALITY ASSURANCE SPECIFICATION

### 7.1 CONFORMITY

---

The performance, function and reliability of the shipped products conform to the Product Specification.

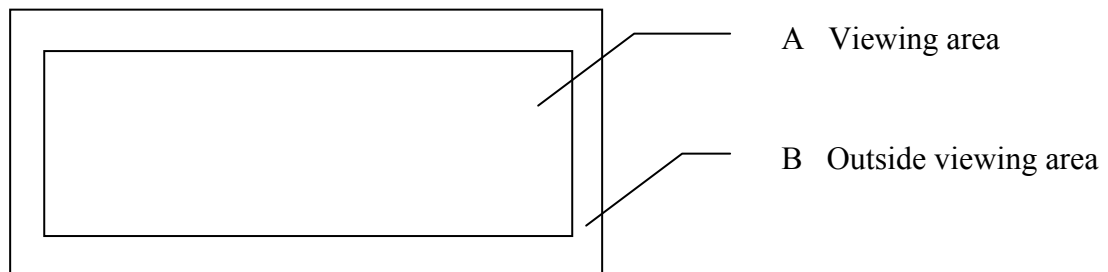
### 7.2 DELIVERY ASSURANCE

---

#### 7.2.1 Delivery inspection standards

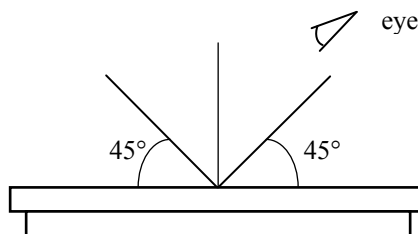
- IPC-AA610, class 2 electronic assemblies standard

#### 7.2.2 Zone definition



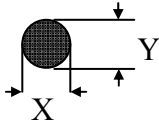
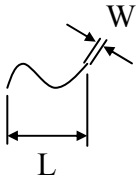
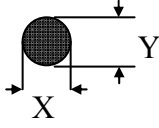
#### 7.2.3 Visual inspection

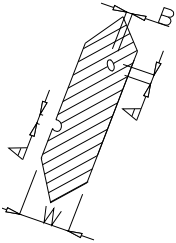
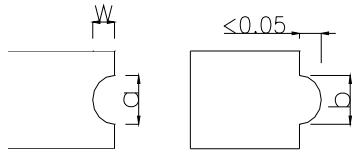
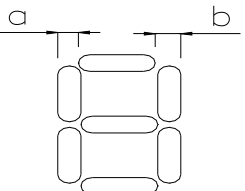
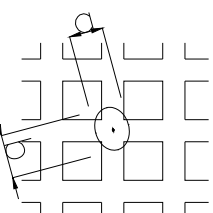
- Inspect under 2x20W or 40W fluorescent lamp (approximately 3000 lux) leaving 25 to 30 cm between the module and the lamp and 30 cm between the module and the eye (measuring position).
- Appearance is inspected at the best contrast voltage (best contrast is adjusted considering clearness and crosstalk on screen).
- Inspect the module at 45° right and left, top and bottom.
- Use the optimum viewing angle during the contrast inspection.

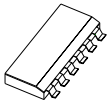


### 7.2.3.1 Standard of appearance inspection

Units: mm

Class	Item	Criteria																																			
Minor	Packing & Label	Outside & inside package																																			
Critical		Presence of product no., lot no., quantity																																			
		Product must not be mixed with others and quantity must not be different from that indicated on the label																																			
Major	Dimension	Product dimensions must be according to specification and drawing																																			
Major	Electrical	Product electrical characteristics must be according to specification																																			
Critical	LCD Display	Missing lines or wrong patterns on LCD display are not allowed																																			
Minor	Black spot, white spot, dust	<p>Round type: as per following drawing  <math>\varnothing = (X+Y)/2</math></p>  <table border="1" style="margin-left: 200px;"> <thead> <tr> <th colspan="3">Acceptable quantity</th> </tr> <tr> <th>Size</th> <th>Zone A</th> <th>Zone B</th> </tr> </thead> <tbody> <tr> <td><math>\varnothing &lt; 0.1</math></td> <td>Any number</td> <td rowspan="4">Any number</td> </tr> <tr> <td><math>0.1 &lt; \varnothing &lt; 0.2</math></td> <td>2</td> </tr> <tr> <td><math>0.2 &lt; \varnothing &lt; 0.25</math></td> <td>1</td> </tr> <tr> <td><math>0.25 &lt; \varnothing</math></td> <td>0</td> </tr> </tbody> </table> <p>Line type: as per following drawing</p>  <table border="1" style="margin-left: 200px;"> <thead> <tr> <th colspan="4">Acceptable quantity</th> </tr> <tr> <th>Length</th> <th>Width</th> <th>Zone A</th> <th>Zone B</th> </tr> </thead> <tbody> <tr> <td>--</td> <td><math>W \leq 0.02</math></td> <td>Any number</td> <td rowspan="4">Any number</td> </tr> <tr> <td><math>L \leq 3.0</math></td> <td><math>0.02 &lt; W \leq 0.03</math></td> <td rowspan="2">2</td> </tr> <tr> <td><math>L \leq 2.5</math></td> <td><math>0.03 &lt; W \leq 0.05</math></td> </tr> <tr> <td>--</td> <td><math>0.05 &lt; W</math></td> <td>As round type</td> </tr> </tbody> </table> <p style="text-align: center;">Total acceptable quantity: 3</p>	Acceptable quantity			Size	Zone A	Zone B	$\varnothing < 0.1$	Any number	Any number	$0.1 < \varnothing < 0.2$	2	$0.2 < \varnothing < 0.25$	1	$0.25 < \varnothing$	0	Acceptable quantity				Length	Width	Zone A	Zone B	--	$W \leq 0.02$	Any number	Any number	$L \leq 3.0$	$0.02 < W \leq 0.03$	2	$L \leq 2.5$	$0.03 < W \leq 0.05$	--	$0.05 < W$	As round type
Acceptable quantity																																					
Size	Zone A	Zone B																																			
$\varnothing < 0.1$	Any number	Any number																																			
$0.1 < \varnothing < 0.2$	2																																				
$0.2 < \varnothing < 0.25$	1																																				
$0.25 < \varnothing$	0																																				
Acceptable quantity																																					
Length	Width	Zone A	Zone B																																		
--	$W \leq 0.02$	Any number	Any number																																		
$L \leq 3.0$	$0.02 < W \leq 0.03$	2																																			
$L \leq 2.5$	$0.03 < W \leq 0.05$																																				
--	$0.05 < W$	As round type																																			
Minor	Polariser scratch	Scratch on protective film is permitted Scratch on polariser: same as No. 1																																			
Minor	Polariser bubble	<p><math>\varnothing = (X+Y)/2</math></p>  <table border="1" style="margin-left: 200px;"> <thead> <tr> <th colspan="3">Acceptable quantity</th> </tr> <tr> <th>Size</th> <th>Zone A</th> <th>Zone B</th> </tr> </thead> <tbody> <tr> <td><math>\varnothing &lt; 0.2</math></td> <td>Any number</td> <td rowspan="4">Any number</td> </tr> <tr> <td><math>0.2 &lt; \varnothing &lt; 0.5</math></td> <td>2</td> </tr> <tr> <td><math>0.5 &lt; \varnothing &lt; 1.0</math></td> <td>1</td> </tr> <tr> <td><math>1.0 &lt; \varnothing</math></td> <td>0</td> </tr> </tbody> </table> <p style="text-align: center;">Total acceptable quantity: 3</p>	Acceptable quantity			Size	Zone A	Zone B	$\varnothing < 0.2$	Any number	Any number	$0.2 < \varnothing < 0.5$	2	$0.5 < \varnothing < 1.0$	1	$1.0 < \varnothing$	0																				
Acceptable quantity																																					
Size	Zone A	Zone B																																			
$\varnothing < 0.2$	Any number	Any number																																			
$0.2 < \varnothing < 0.5$	2																																				
$0.5 < \varnothing < 1.0$	1																																				
$1.0 < \varnothing$	0																																				

Class	Item	Criteria																												
Minor	Segment deformation	<p>1.a. Pin hole on segmented display</p> <p>W: segment width  <math>\varnothing = (A+B)/2</math></p>  <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th colspan="2">Acceptable quantity</th> </tr> <tr> <th>Width</th> <th><math>\varnothing</math></th> </tr> </thead> <tbody> <tr> <td><math>W \leq 0.4</math></td> <td><math>\varnothing \leq 0.2</math> and <math>\varnothing \leq 1/2W</math></td> </tr> <tr> <td><math>W &gt; 0.4</math></td> <td><math>\varnothing \leq 0.25</math> and <math>\varnothing \leq 1/3W</math></td> </tr> </tbody> </table> <p>Total acceptable quantity: 1 defect per segment  Pin holes with <math>\varnothing</math> under 0.10 mm are acceptable</p>	Acceptable quantity		Width	$\varnothing$	$W \leq 0.4$	$\varnothing \leq 0.2$ and $\varnothing \leq 1/2W$	$W > 0.4$	$\varnothing \leq 0.25$ and $\varnothing \leq 1/3W$																				
Acceptable quantity																														
Width	$\varnothing$																													
$W \leq 0.4$	$\varnothing \leq 0.2$ and $\varnothing \leq 1/2W$																													
$W > 0.4$	$\varnothing \leq 0.25$ and $\varnothing \leq 1/3W$																													
Minor	Segment deformation	<p>1b. Pin hole on dot matrix display</p>  <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th colspan="2">Acceptable quantity</th> </tr> <tr> <th>Size</th> <th></th> </tr> </thead> <tbody> <tr> <td>a, b &lt; 0.1</td> <td>Any number</td> </tr> <tr> <td><math>(a+b)/2 \leq 0.1</math></td> <td>Any number</td> </tr> <tr> <td><math>0.5 &lt; \varnothing &lt; 1.0</math></td> <td>3</td> </tr> </tbody> </table> <p>Total acceptable quantity: 7</p> <p>2. Segments / dots with different width</p>  <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th colspan="2">Acceptable</th> </tr> <tr> <th>a &gt; b</th> <th>a/b &lt; 4/3</th> </tr> <tr> <th>a &lt; b</th> <th>a/b &gt; 4/3</th> </tr> </thead> </table> <p>3. Alignment layer defect</p> <p><math>\varnothing = (a+b)/2</math></p>  <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th colspan="2">Acceptable quantity</th> </tr> <tr> <th>Size</th> <th></th> </tr> </thead> <tbody> <tr> <td><math>\varnothing \leq 0.4</math></td> <td>Any number</td> </tr> <tr> <td><math>0.4 &lt; \varnothing \leq 1.0</math></td> <td>5</td> </tr> <tr> <td><math>1.0 &lt; \varnothing \leq 1.5</math></td> <td>3</td> </tr> <tr> <td><math>1.5 &lt; \varnothing \leq 2.0</math></td> <td>2</td> </tr> </tbody> </table> <p>Total acceptable quantity: 7</p>	Acceptable quantity		Size		a, b < 0.1	Any number	$(a+b)/2 \leq 0.1$	Any number	$0.5 < \varnothing < 1.0$	3	Acceptable		a > b	a/b < 4/3	a < b	a/b > 4/3	Acceptable quantity		Size		$\varnothing \leq 0.4$	Any number	$0.4 < \varnothing \leq 1.0$	5	$1.0 < \varnothing \leq 1.5$	3	$1.5 < \varnothing \leq 2.0$	2
Acceptable quantity																														
Size																														
a, b < 0.1	Any number																													
$(a+b)/2 \leq 0.1$	Any number																													
$0.5 < \varnothing < 1.0$	3																													
Acceptable																														
a > b	a/b < 4/3																													
a < b	a/b > 4/3																													
Acceptable quantity																														
Size																														
$\varnothing \leq 0.4$	Any number																													
$0.4 < \varnothing \leq 1.0$	5																													
$1.0 < \varnothing \leq 1.5$	3																													
$1.5 < \varnothing \leq 2.0$	2																													
Minor	Colour uniformity	Level of sample for approval set as limit sample																												
Critical	Backlight	The backlight colour should correspond to the product specification																												
Critical		Flashing and or unlit backlight is not allowed																												
Minor		Dust larger than 0.25 mm is not allowed																												
Major	COB	Exposed wire bond pad is not allowed																												
Major		Insufficient covering with resin is not allowed (wire bond line exposed)																												
Minor		Dust or bubble on the resin are not allowed																												

Class	Item	Criteria													
Major		No unmelted solder paste should be present on PCB													
Critical		Cold solder joints, missing solder connections, or oxidation are not allowed													
Minor		No residue or solder balls on PCB are allowed													
Critical		Short circuits on components are not allowed													
Minor	Tray particles	<table border="1"> <thead> <tr> <th></th> <th>Size</th> <th>Quantity</th> </tr> </thead> <tbody> <tr> <td rowspan="2">On tray</td> <td><math>\varnothing &lt; 0.2</math></td> <td>Any number</td> </tr> <tr> <td><math>\varnothing &gt; 0.25</math></td> <td>4</td> </tr> <tr> <td rowspan="2">On display</td> <td><math>\varnothing \geq 0.25</math></td> <td>2</td> </tr> <tr> <td>L = 3</td> <td>1</td> </tr> </tbody> </table>		Size	Quantity	On tray	$\varnothing < 0.2$	Any number	$\varnothing > 0.25$	4	On display	$\varnothing \geq 0.25$	2	L = 3	1
	Size	Quantity													
On tray	$\varnothing < 0.2$	Any number													
	$\varnothing > 0.25$	4													
On display	$\varnothing \geq 0.25$	2													
	L = 3	1													

## 8 RELIABILITY SPECIFICATION

### 8.1 RELIABILITY TESTS

Test Item	Test Condition	Evaluation and assessment
Operation at High Temperature and Humidity	40°C±2°C 90% RH for 240 hours	No abnormalities in function* and appearance**
High Temperature Operation	70°C±2°C for 240 hours	No abnormalities in function* and appearance**
Low Temperature Operation	-20°C±2°C for 240 hours	No abnormalities in function* and appearance**
High Temperature Storage	80°C±2°C for 240 hours	No abnormalities in function* and appearance**
Low Temperature Storage	-30°C±2°C for 240 hours	No abnormalities in function* and appearance**
Heat Shock	-30°C (30 min)→ 25°C (5 min)→ +80 (30min) 10 cycles	No abnormalities in function* and appearance**
Vibration	Sweep for 1 minute at 10Hz, 55Hz, 10Hz, amplitude 1.5mm for 15 minutes in the X, Y and Z directions.	No abnormalities in function* and appearance**
Drop Shock	One angle, three edges and six sides. 75cm above ground (no weight difference).	No abnormalities in function* and appearance**

\* Current consumption < 2 times initial value

\*\* Contrast > ½ initial value

### 8.2 LIFE TIME

Item	Description
1	Function, performance, appearance, etc. shall be free from remarkable deterioration within 50,000 hours under ordinary operating and storage conditions of room temperature (25±10 °C), normal humidity (45±20% RH), and in area not exposed to direct sunlight.

## 9 PART NUMBER DESCRIPTIONS FOR AVAILABLE OPTIONS

# TSR42315① ② 128G240③ ④ ⑤

①

### **POLARIZER TYPE**

B = Transflective: light background with LED backlight

E = Transmissive: dark background with LED backlight

②

### **BACKLIGHT COLOR**

W = White

③

### **FLUID TYPE AND POWER SUPPLY**

D = STN with +5VDC and external negative voltage operation

S = STN with +5VDC operation (on-board negative voltage generation)

H = Wide temperature range with +5VDC external negative voltage operation

W = Wide temperature range: on-board negative voltage generator

④

### **FLUID TYPE**

F = FSTN (Film Supertwisted Nematic)

N = STN, STN-H

⑤

### **COLOR FOR STN FLUID**

B = Blue background (available for E polarizer type only)

G = Gray background (available for B polarizers types only)

Y = Yellow background (available for B polarizers types only)

## 10 HANDLING PRECAUTIONS

### *Safety*

If the LCD panel breaks, be careful not to get the liquid crystal fluid in your mouth or in your eyes.  
If the liquid crystal touches your skin or clothes, wash it off immediately using soap and plenty of water.

### *Mounting and Design*

Place a transparent plate (e.g. acrylic, polycarbonate or glass) on the display surface to protect the display from external pressure. Leave a small gap between the transparent plate and the display surface.  
When assembling with a zebra connector, clean the surface of the pads with alcohol and keep the surrounding air very clean. Design the system so that no input signal is given unless the power supply voltage is applied.

### *Caution during LCD cleaning*

Lightly wipe the display surface with a soft cloth soaked with Isopropyl alcohol, Ethyl alcohol or Trichlorotrifluoroethane. Do not wipe the display surface with dry or hard materials that will damage the polariser surface. Do not use aromatic solvents (toluene and xylene), or ketonic solvents (ketone and acetone).

### *Caution against static charge*

As the display uses C-MOS LSI drivers, connect any unused input terminal to VDD or VSS. Do not input any signals before power is turned on. Also, ground your body, work/assembly table and assembly equipment to protect against static electricity.

### *Packaging*

Displays use LCD elements, and must be treated as such. Avoid strong shock and drop from a height.  
To prevent displays from degradation, do not operate or store them exposed directly to sunshine or high temperature/humidity.

### *Caution during operation*

It is indispensable to drive the display within the specified voltage limit since excessive voltage shortens its life. Direct current causes an electrochemical reaction with remarkable deterioration of the display quality. Give careful consideration to prevent direct current during ON/OFF timing and during operation. Response time is extremely delayed at temperatures lower than the operating temperature range while, at high temperatures, displays become dark. However, this phenomenon is reversible and does not mean a malfunction or a display that has been permanently damaged. If the display area is pushed on hard during operation, some graphics will be abnormally displayed but returns to a normal condition after turning off the display once. Even a small amount of condensation on the contact pads (terminals) can cause an electro-chemical reaction which causes missing rows and columns. Give careful attention to avoid condensation.

### *Storage*

Store the display in a dark place where the temperature is  $25^{\circ}\text{C} \pm 10^{\circ}\text{C}$  and the humidity below 50%RH.  
Store the display in a clean environment, free from dust, organic solvents and corrosive gases.  
Do not crash, shake or jolt the display (including accessories).

Product No.	TSR42315	REV. B
-------------	----------	--------

Page	23 / 23
------	---------