

Function Diagram

1.) "S1, S2 activated" means, NC open and NO closed
2.) activated S1, switches "+"-potential
3.) activated S2, switches "-"-potential

## - According to

- Performance Level (PL) e and category 4 to EN ISO 13849-1: 2008
- SIL Claimed Level (SIL CL) 3 to IEC/EN 62061
- Safety Integrity Level (SIL) 3 to IEC/EN 61508
- Safety Level Type III-C according to EN 574
- the safety regulations for two-hand controls on power-operated presses in metalworking ZH 1-456
- Inputs for 2 push buttons with 1 NC and 1 NO contact
- Output: 2 NO contacts, 1 NC contact or

3 NO contacts, 1 NC contact

- Feedback circuit Y1 - Y2 to monitor external contactors used for reinforcement of contacts
- Overvoltage and short circuit protection
- Wire connection: also $2 \times 1.5 \mathrm{~mm}^{2}$ stranded ferruled (isolated),

DIN 46 228-1/-2/-3/-4 or $2 \times 2.5 \mathrm{~mm}^{2}$ stranded ferruled DIN 46 228-1/-2/-3

- BG 5933: width 22.5 mm

BH 5933: width 45 mm

## Approvals and Marking



* see variants


## Applications

Designed for press controls in metalworking as well as in other working machines with dangerous closing movements

## Indication

LED power-supply:
LED K1:
LED K2:
on, when operating voltage applied
on, when relay K1 active
on, when relay K 2 active

## Block Diagram



BG 5933


BH 5933


BG 5933.22


BH 5933.48

## Connection Terminals

| Terminal designation | Signal designation |
| :--- | :--- |
| A1 (+) | + / L |
| A2 (-) | $-/ \mathrm{N}$ |
| S11, S21, Y1, Y2 | Inputs |
| S12(+), S13(-), S22(-), S23(+) | Outputs |
| $13,14,23,24,33,34$ | Forcibly guided NO contacts for <br> release circuit |
| $31,32,41,42$ | Forcibly guided indicator output |

## Notes

If both buttons are pressed while switching on the operating voltage (e.g. after voltage failure) the output contacts do not energize.
The terminal S22 also serves as reference point for checking the control voltage.
On BG 5933 there is only one terminal S 12 and S 22 .

## Set-Up Instructions

The device has to be connected as shown in the application examples. When connecting the push-buttons in parallel or in series the safe function of the relay is disabled. Connected contactors (relays) must have forcibly guided contacts and have to be monitored in the feedback circuit.
To start a dangerous movement, 2 push buttons are used, each equipped with 1 NO and 1 NC contact. The output contacts will be switched if both push buttons are operated within $\leq 0.5 \mathrm{~s}$. The buttons must be designed and installed in a way, that it is not possible to manipulate or to operate them without intention.
The distance between push buttons and dangerous area must be chosen in a way that it is not possible to reach the dangerous area after release of one button before the dangerous movement comes to standstill.

The safety distance " s " is calculated with the following formula:
$s=v x t+C$
a) moving speed of person $v=1600 \mathrm{~mm} / \mathrm{s}$
b) stopping time of the machine $t(s)$
c) Additional safety distance $\mathrm{C}=250 \mathrm{~mm}$

If the risc of accessing the dangerous area is prohibited while the push buttons are pressed e.g. by covering the buttons, C can be 0 . The minimum distance has to be in this case 100 mm . See also EN 574.

## Technical Data

## Input

## Nominal voltage $\mathrm{U}_{\mathrm{N}}$ :

BG 5933:
BH 5933:
Voltage range: at $10 \%$ residual ripple: Nominal consumption:

## Nominal frequency:

Delay time for simultaneity

## demand:

Recovery time:
Control contacts:
Current via control contacts
with DC 24 V :
NO contact: typ. 50 mA
NC contact: typ. 20 mA
Fuse protection:
Overvoltage protection:

## Output

## Contacts:

BG 5933.22:
2 NO, 1 NC contacts
BH 5933.48:
3 NO, 1 NC contacts
The NO contacts are safety contacts.
ATTENTION! The NC contacts 31-32 and 41-42 can only be used for monitoring.

Operate time:
Release time:

## Contact type:

Nominal output voltage:
Switching of low loads:
(contacts with $5 \mu \mathrm{Au}$ )
Thermal current $\mathrm{I}_{\mathrm{th}}$ :

## Switching capacity

to AC 15:
NO contacts:
NC contacts:
to DC 13:
NO contacts:
NC contacts:

## Electrical contact life

to AC 15 at 2 A, AC 230 V :
to DC 13 at $2 \mathrm{~A}, \mathrm{DC} 24 \mathrm{~V}$ :
Permissible switching capacity:
Short circuit strength max. fuse rating:
Line circuit breaker:
Mechanical life:
typ. 40 ms
typ. 15 ms
relay, forcibly guided
AC 250 V
DC: see continuous current limit curve $\geq 100 \mathrm{mV}$
$\geq 1 \mathrm{~mA}$
max. 5 A
(see continuous current limit curve)

3 A / AC 230 V
IEC/EN 60 947-5-1
2 A / AC 230 V
IEC/EN 60 947-5-1
1 A / DC 24 V
IEC/EN 60 947-5-1
1 A / DC 24 V
IEC/EN 60 947-5-1
$10^{5}$ switching cycles IEC/EN 60 947-5-1
$>1.5 \times 10^{5}$ switching cycles
max. 1800 switching cycles / h
6 A gL
IEC/EN 60 947-5-1
C 8 A
$10 \times 10^{6}$ switching cycles

## Technical Data

## General Data

Nominal operating mod Temperature range operation:
storage :
altitude:
Clearance and creepage

## distances

rated impuls voltage /
pollution degree:
EMC
Electrostatic discharge:
Fast transients:
Surge voltages
between
wires for power supply:
between wire and groun HF-wire guided:
Interference suppression
Degree of protection
Housing:
Terminals:
Housing:

## Vibration resistance:

Climate resistance: Terminal designation: Wire connection:

Wire fixing:

## Mounting: <br> Weight

BG 5933:
BH 5933:
Dimensions
Width $x$ height $x$ depth
BG 5933:
$22.5 \times 84 \times 121 \mathrm{~mm}$
$45.0 \times 84 \times 121 \mathrm{~mm}$

## Safety Related Data

Values according to EN ISO 13849-1:

| Category: | 4 |  |
| :--- | :--- | :--- |
| PL: | e |  |
| MTTF $_{\mathrm{d}}:$ | 30.7 | a |
| DC / DC | avg: | 99.0 |
| $\mathrm{~d}_{\text {op }}:$ | 220 | \% |
| $\mathrm{h}_{\mathrm{op}}:$ | 12 | d/a (days/year) |
| $\mathrm{t}_{\text {Zykkus }}:$ | $9.50 \mathrm{E}+01$ | h/d (hours/day) |
| $\mathrm{t}_{\text {zykus }}:$ | $1.40 \mathrm{E}+02$ | s/Zyklus (BG 5933) |
|  | s/Zyklus (BH 5933) |  |

## Values according to IEC/EN 62061 / IEC/EN 61508:

| SIL CL: | 3 | IEC/EN 62061 |
| :--- | :--- | :--- |
| SIL | 3 | IEC/EN 61508 |
| HFT: | 1 |  |
| DC / DC | avg: | 99.0 |
| SFF | 99.7 | $\%$ |
| PFH $_{\mathrm{D}}:$ | $7.51 \mathrm{E}-9$ | $\%$ |
| $\mathrm{~T}_{1}:$ | 20 | $\mathrm{~h}^{-1}$ |

*) HFT = Hardware-Failure Tolerance

Info
The values stated above are valid for the standard type. Safety data for other variants are available on request.
The safety relevant data of the complete system has to be determined by the manufacturer of the system.

## UL-Data

The safety functions were not evaluated by UL. Listing is accomplished according to requirements of Standard UL 508, "general use applications"

Nominal voltage $\mathbf{U}_{\mathrm{N}}$ :

| BG 5933: | AC 24 V , DC 24 V |
| :---: | :---: |
| BH 5933: | AC 24, 42, 48, 110, 120, 230 V DC 24V |
| Ambient temperature: | $-15 \ldots+55^{\circ} \mathrm{C}$ |
| Switching capacity: |  |
| Ambient temperature $45^{\circ} \mathrm{C}$ : | Pilot duty B300 |
|  | 5A 250Vac G.P. |
|  | 5A 24Vdc |
| Ambient temperature $55^{\circ} \mathrm{C}$ : | Pilot duty B300 |
|  | 4A 250Vac G.P. |
|  | 4A 24Vdc |
| Wire connection: | $60^{\circ} \mathrm{C} / 75^{\circ} \mathrm{C}$ copper conductors only |
|  | AWG 20-12 Sol Torque 0.8 Nm |
|  | AWG 20-14 Str Torque 0.8 Nm |

Technical data that is not stated in the UL-Data, can be found in the technical data section.

| Standard Type |  |
| :---: | :---: |
| BG 5933.22 DC 24 V |  |
| Article number: | 0049544 |
| - Output: | 2 NO contacts, 1 NC contact |
| - Nominal voltage $\mathrm{U}_{\mathrm{N}}$ : | DC 24 V |
| - Width: | 22.5 mm |
| BH 5933.48 AC 230 V |  |
| Article number: | 0050071 |
| - Output: | 3 NO contacts, 1 NC contact |
| - Nominal voltage $\mathrm{U}_{\mathrm{N}}$ : | AC 230 V |
| - Width: | 45 mm |

## Ordering example <br> 

## Variants

BG 5933/61, BH 5933/61: with UL-approval


## Characteristics



Continuous current limit curve BG 5933

device mounted on distance with air circulation.
max. current at $55^{\circ} \mathrm{C}$ over
3 contactrows $=4 \mathrm{~A} \widehat{=} 3 \times 4^{2} \mathrm{~A}^{2}=48 \mathrm{~A}^{2}$
device mounted without distance heated by
devices with same load,
3 contactrows $=1 \mathrm{~A} \hat{=} 3 \times 1^{2} A^{2}=3 \mathrm{~A}^{2}$
$\Sigma I^{2}=l_{1}^{2}+l_{2}^{2}+l_{3}^{2}$
$I_{1}, I_{2}, I_{3}$ - current in contactrows

## Continuous current limit curve BH 5933

## Application Examples



Two-hand control
Suited up to SIL3, Performance Level e, Cat. 4


Two-hand control with contact reinforcement via external forcibly guided contactors. When switching inductive loads spark absorbers are recommended.
Suited up to SIL3, Performance Level e, Cat. 4

