# Safety Technique

# **SAFEMASTER Two-Hand Safety Relay** BG 5933, BH 5933

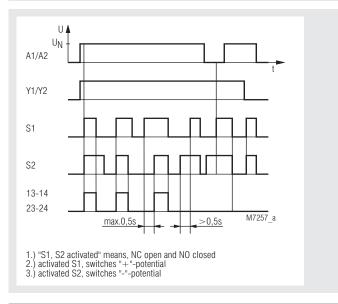




· According to

- Performance Level (PL) e and category 4 to EN ISO 13849-1: 2008 SIL Claimed Level (SIL CL) 3 to IEC/EN 62061
- Safety Integrity Level (SIL) 3 to IEC/EN 61508
- Safety Level Type III-C according to EN 574
- the safety regulations for two-hand controls on power-operated presses in metalworking ZH 1-456 Inputs for 2 push buttons with 1 NC and 1 NO contact
- 2 NO contacts, 1 NC contact or 3 NO contacts, 1 NC contact
- Feedback circuit Y1 Y2 to monitor external contactors used for reinforcement of contacts
- Overvoltage and short circuit protection
- Wire connection: also 2 x 1.5 mm<sup>2</sup> stranded ferruled (isolated), DIN 46 228-1/-2/-3/-4 or 2 x 2.5 mm<sup>2</sup> stranded ferruled DIN 46 228-1/-2/-3
- BG 5933: width 22.5 mm BH 5933: width 45 mm

#### **Function Diagram**



#### Approvals and Marking



\* see variants

## **Applications**

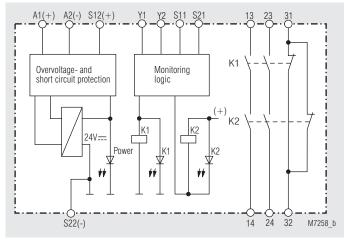
Designed for press controls in metalworking as well as in other working machines with dangerous closing movements.

## Indication

LED power-supply: on, when operating voltage applied

LED K1: on, when relay K1 active LED K2: on, when relay K2 active

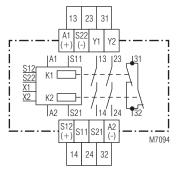
## **Block Diagram**



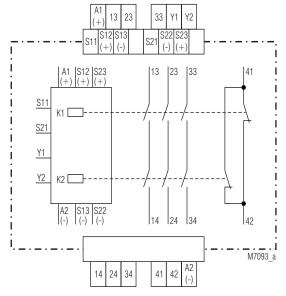
Overvoltage- and short circuit protection Monitoring logic K2 K2 24V== Power K1 24 34 42 M7259\_b S13 S22

BH 5933 BG 5933

## **Circuit Diagrams**



BG 5933.22



BH 5933.48

## **Connection Terminals**

Terminal designation	Signal designation
A1 (+)	+ / L
A2 (-)	- / N
S11, S21, Y1, Y2	Inputs
S12(+), S13(-), S22(-), S23(+)	Outputs
13, 14, 23, 24, 33, 34	Forcibly guided NO contacts for release circuit
31, 32, 41, 42	Forcibly guided indicator output

## **Notes**

If both buttons are pressed while switching on the operating voltage (e.g. after voltage failure) the output contacts do not energize.

The terminal S22 also serves as reference point for checking the control

On BG 5933 there is only one terminal S12 and S22.

### **Set-Up Instructions**

The device has to be connected as shown in the application examples. When connecting the push-buttons in parallel or in series the safe function of the relay is disabled. Connected contactors (relays) must have forcibly guided contacts and have to be monitored in the feedback circuit.

To start a dangerous movement, 2 push buttons are used, each equipped with 1 NO and 1 NC contact. The output contacts will be switched if both push buttons are operated within  $\leq 0.5$  s. The buttons must be designed and installed in a way, that it is not possible to manipulate or to operate them without intention.

The distance between push buttons and dangerous area must be chosen in a way that it is not possible to reach the dangerous area after release of one button before the dangerous movement comes to standstill.

The safety distance "s" is calculated with the following formula: s = v x t + C

a) moving speed of person v = 1600 mm/s

b) stopping time of the machine t (s)

c) Additional safety distance C = 250 mm

If the risc of accessing the dangerous area is prohibited while the push buttons are pressed e.g. by covering the buttons, C can be 0. The minimum distance has to be in this case 100 mm. See also EN 574.

## **Technical Data**

#### Input

Nominal voltage U,:

BG 5933: AC 24 V; DC 24 V

BH 5933: AC 24, 42, 48, 110, 120, 127, 230, 240 V

DC 24 V

Voltage range: AC 0.85 ... 1.1 U<sub>N</sub> DC 0.9 ... 1.1 U<sub>N</sub> AC approx. 4 VA at 10 % residual ripple: Nominal consumption: DC approx. 2.3 W Nominal frequency:

50 / 60 Hz

Delay time for simultaneity

demand: max. 0.5 s

Recovery time:

Control contacts: 2 x (1 NO, 1 NC contacts)

**Current via control contacts** with DC 24 V:

NO contact:

typ. 50 mA NC contact: typ. 20 mA internal with PTC Fuse protection: by MOV

Overvoltage protection:

## Output

Contacts:

BG 5933.22: 2 NO, 1 NC contacts BH 5933.48: 3 NO, 1 NC contacts

The NO contacts are safety contacts.

ATTENTION! The NC contacts 31-32 and 41-42 can only be used for monitoring.

Operate time: typ. 40 ms Release time: typ. 15 ms

Contact type: relay, forcibly guided

Nominal output voltage: AC 250 V

DC: see continuous current limit curve

Switching of low loads: ≥ 100 mV (contacts with 5 µ Au)  $\geq 1 \text{ mA}$ Thermal current I<sub>th</sub>: max. 5 A

(see continuous current limit curve)

Switching capacity

to AC 15:

NO contacts: 3 A / AC 230 V IEC/EN 60 947-5-1 NC contacts: 2 A / AC 230 V IEC/EN 60 947-5-1

to DC 13:

capacity:

NO contacts: 1 A / DC 24 V IEC/EN 60 947-5-1 NC contacts: 1 A / DC 24 V IEC/EN 60 947-5-1 Electrical contact life

to AC 15 at 2 A, AC 230 V:

105 switching cycles IEC/EN 60 947-5-1 to DC 13 at 2 A, DC 24 V: > 1.5 x 10<sup>5</sup> switching cycles

Permissible switching

max. 1 800 switching cycles / h

Short circuit strength max. fuse rating:

6 AgL IEC/EN 60 947-5-1

Line circuit breaker:

Mechanical life: 10 x 106 switching cycles

2 10.03.14 en / 423

#### **Technical Data**

#### **General Data**

Nominal operating mode: continuous operation

Temperature range

- 15 ... + 55°C operation: - 25 ... + 85 °C storage: altitude: < 2.000 m

Clearance and creepage

distances

rated impuls voltage /

pollution degree: 4 kV / 2 (basis insulation) IEC 60 664-1

EMC

Electrostatic discharge: 8 kV (air) IEC/EN 61 000-4-2 Fast transients: 2 kV IEC/EN 61 000-4-4

Surge voltages

between

IEC/EN 61 000-4-5 wires for power supply: 1 k\/ between wire and ground: 2 kV IEC/EN 61 000-4-5 HF-wire guided: 10 V IEC/EN 61 000-4-6 Interference suppression Limit value class B EN 55 011

Degree of protection

Housing: IP 40 IEC/EN 60 529 IP 20 Terminals: IEC/EN 60 529

Housing: Thermoplast with V0 behaviour according to UL subject 94

Vibration resistance: Amplitude 0.35 mm,

frequency 10 ... 55 HzIEC/EN 60 068-2-6 Climate resistance: 15 / 055 / 04 IEC/EN 60 068-1

Terminal designation: EN 50 005 Wire connection: 1 x 4 mm<sup>2</sup> solid or

1 x 2.5 mm<sup>2</sup> stranded ferruled (isolated)

2 x 1.5 mm<sup>2</sup> stranded ferruled (isolated)

DIN 46 228-1/-2/-3/-4 or 2 x 2.5 mm<sup>2</sup> stranded ferruled DIN 46 228-1/-2/-3

Wire fixing: Terminal screws M3.5

Box terminals with self-lifting wire

protection

. DIN rail Mounting: IEC/EN 60 715

Weight

BG 5933: 200 g BH 5933: 400 g

## **Dimensions**

Width x height x depth

BG 5933: 22.5 x 84 x 121 mm BH 5933: 45.0 x 84 x 121 mm

## **Safety Related Data**

Values according to EN ISO 13849-1:

Category: 4 PL: е MTTF. 30.7 DC / DC avg: 99.0

d<sub>op</sub>: 220 d/a (days/year) h/d (hours/day) 12 h<sub>op</sub>: 9.50E+01 s/Zyklus (BG 5933) t\_Zyklus: 1.40E+02 s/Zyklus (BH 5933)

Values according to IEC/EN 62061 / IEC/EN 61508:

SIL CL: 3 IEC/EN 62061 SIL 3 IEC/EN 61508 HFT: 1 DC / DC<sub>avg</sub>: 99.0 % SFF 99.7 % PFH<sub>D</sub>: 7.51E-9 h-1

20

\*) HFT = Hardware-Failure Tolerance

nfo

The values stated above are valid for the standard type. Safety data for other variants are available on request.

The safety relevant data of the complete system has to be determined by the manufacturer of the system.

a (year)

#### **UL-Data**

The safety functions were not evaluated by UL. Listing is accomplished according to requirements of Standard UL 508, "general use

Nominal voltage U<sub>N</sub>:

BG 5933: AC 24V, DC 24 V

BH 5933: AC 24, 42, 48, 110, 120, 230 V

DC 24V

Ambient temperature: -15 ... +55°C

Switching capacity:

Ambient temperature 45°C: Pilot duty B300

5A 250Vac G.P. 5A 24Vdc Pilot duty B300

Ambient temperature 55°C: 4A 250Vac G.P.

4A 24Vdc

Wire connection: 60°C / 75°C copper conductors only

AWG 20 - 12 Sol Torque 0.8 Nm AWG 20 - 14 Str Torque 0.8 Nm



Technical data that is not stated in the UL-Data, can be found in the technical data section.

## **Standard Type**

BG 5933.22 DC 24 V

0049544 Article number:

Output: 2 NO contacts, 1 NC contact

Nominal voltage U<sub>N</sub>: DC 24 V Width: 22.5 mm

BH 5933.48 AC 230 V

Article number: 0050071

Output: 3 NO contacts, 1 NC contact

Nominal voltage U,: AC 230 V Width: 45 mm

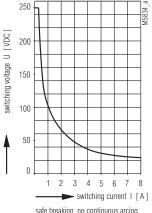
## Ordering example



#### **Variants**

BG 5933/61. BH 5933/61: with UL-approval

## Characteristics

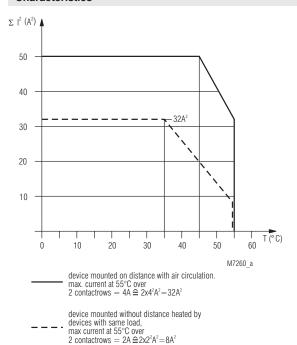


safe breaking, no continuous arcing, max. 1 switching cycle/s

Limit curve for arc-free operation with resistive load

3 10.03.14 en / 423

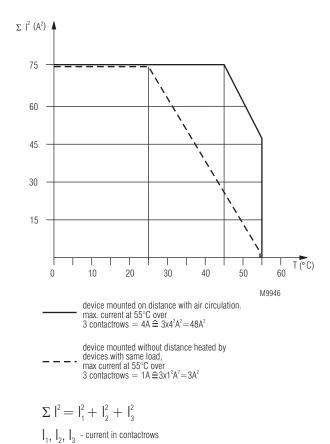
#### Characteristics



## Continuous current limit curve BG 5933

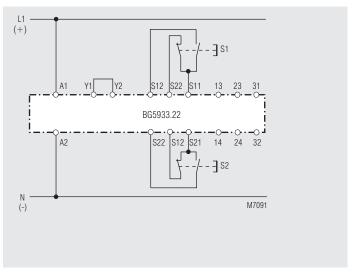
I<sub>1</sub>, I<sub>2</sub> - current in contactrows

 $\Sigma I^2 = I_1^2 + I_2^2$ 

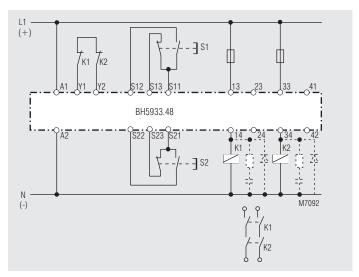


Continuous current limit curve BH 5933

## **Application Examples**



Two-hand control Suited up to SIL3, Performance Level e, Cat. 4



Two-hand control with contact reinforcement via external forcibly guided contactors. When switching inductive loads spark absorbers are recommended.

Suited up to SIL3, Performance Level e, Cat. 4