



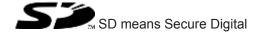
Safety relays

This document is the original document.

All rights to this documentation are reserved by Pilz GmbH & Co. KG. Copies may be made for the user's internal purposes. Suggestions and comments for improving this documentation will be gratefully received.

Source code from third-party manufacturers or open source software has been used for some components. The relevant licence information is available on the Internet on the Pilz homepage.

Pilz®, PIT®, PMI®, PNOZ®, Primo®, PSEN®, PSS®, PVIS®, SafetyBUS p®, SafetyEYE®, SafetyNET p®, the spirit of safety® are registered and protected trademarks of Pilz GmbH & Co. KG in some countries.



Introduction	5
Validity of documentation	5
Using the documentation	5
Definition of symbols	5
Safety	6
Intended use	6
Safety regulations	7
Safety assessment	7
Use of qualified personnel	7
Warranty and liability	7
Disposal	7
For your safety	8
Unit features	8
Safety features	8
Block diagram/terminal configuration	9
Function description	9
Installation	9
Wiring	10
	40
Preparing for operation	10
	44
Operation	11
Status indicators	11
= 16 16 at	4.4
Faults - malfunctions	11
B'	40
Dimensions in mm	12
Technical details	12
Safety characteristic data	16
Salety Glialactelistic data	10
Supplementary data	17
Service life graph	17
Dervice me graph	17

Contents

Permitted operating height	19
Remove plug-in terminals	20
Order reference	20
EC declaration of conformity	20

Introduction

Validity of documentation

This documentation is valid for the product PNOZ s22. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

Definition of symbols

Information that is particularly important is identified as follows:



DANGER!

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



WARNING!

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



CAUTION!

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



NOTICE

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.



INFORMATION

This gives advice on applications and provides information on special features

Safety

Intended use

The unit meets the requirements of EN 60947-5-1, EN 60204-1 and VDE 0113-1. The contact expansion module is used to increase the number of instantaneous safety contacts available on a base unit. Base units are

- Speed monitor PNOZ s30
- PNOZmulti Mini base units PNOZ mm0.1p, PNOZ mm0.2p

The max. achievable safety level depends on the base unit. The expansion module may not exceed this. The safety-related characteristic values stated under safety-related characteristic data can only be achieved if the base unit also exhibits these values.

The following is deemed improper use in particular

- Any component, technical or electrical modification to the product,
- Use of the product outside the areas described in this manual,
- Use of the product outside the technical details (see Technical details [44 12]).



NOTICE

EMC-compliant electrical installation

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

Safety regulations

Safety assessment

Before using a device it is necessary to perform a safety assessment in accordance with the Machinery Directive.

Functional safety is guaranteed for the product as a single component. However, this does not guarantee the functional safety of the overall plant/machine. In order to achieve the required safety level for the overall plant/machine, define the safety requirements for the plant/machine and then define how these must be implemented from a technical and organisational standpoint.

Use of qualified personnel

The products may only be assembled, installed, programmed, commissioned, operated, maintained and decommissioned by competent persons.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required. To be able to inspect, assess and operate devices, systems and machines, the person has to be informed of the state of the art and the applicable national, European and international laws, directives and standards.

It is the company's responsibility only to employ personnel who

- Are familiar with the basic regulations concerning health and safety / accident prevention,
- Have read and understood the information provided in the section entitled Safety
- Have a good knowledge of the generic and specialist standards applicable to the specific application.

Warranty and liability

All claims to warranty and liability will be rendered invalid if

- The product was used contrary to the purpose for which it is intended,
- Damage can be attributed to not having followed the guidelines in the manual,
- Operating personnel are not suitably qualified,
- Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

Disposal

- In safety-related applications, please comply with the mission time $T_{\text{\tiny M}}$ in the safety-related characteristic data.
- When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

For your safety

The unit meets all the necessary conditions for safe operation. However, please note the following:

Note for overvoltage category III: If voltages higher than low voltage (>50 VAC or >120 VDC) are present on the unit, connected control elements and sensors must have a rated insulation voltage of at least 250 V.

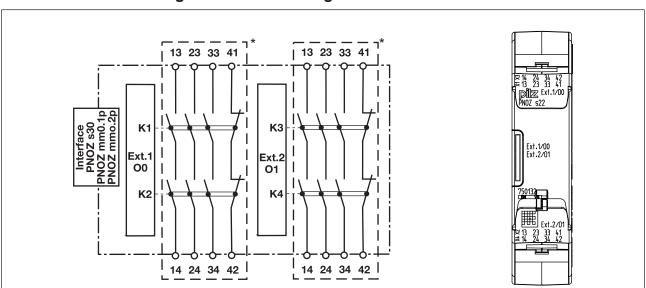
Unit features

- Positive-guided relay outputs:
 - 6 safety contacts (N/O), instantaneous
 - 2 auxiliary contacts (N/C), instantaneous
- 3 safety contacts and 1 auxiliary contact each; these can be controlled separately
- LED indicator for:
 - Input state of channel Ext.1/O0
 - Input state of channel Ext.2/O1
- Plug-in connection terminals (either spring-loaded terminal or screw terminal)
- See order reference for unit types

Safety features

The unit meets the following safety requirements:

- The contact expander module expands an existing circuit. As the output relays are monitored via the base unit's feedback loop, the safety functions on the existing circuit are transferred to the contact expander module.
- The safety function remains effective in the case of a component failure.
- Earth fault in the feedback loop:
 Detected, depending on the base unit that is used.
- Earth fault in the input circuit:
 The output relays de-energise and the safety contacts open.



Block diagram/terminal configuration

*Safe separation from non-marked area in accordance with EN 60947-1, 6 kV, basic insulation between all safety contacts.

Function description

- Dual-channel operation and supply voltage via PNOZsigma connector
- 3 safety contacts and 1 auxiliary contact each; these can be controlled separately

Installation

Connect the contact expansion block to the PNOZ s30 or base unit PNOZ mm0.1p/ PNOZ mm0.2p

▶ Connect the contact expansion block using the connector supplied.

Control cabinet installation

- The safety relay should be installed in a control cabinet with a protection type of at least IP54.
- Use the notch on the rear of the unit to attach it to a DIN rail.
- Ensure the unit is mounted securely on a vertical DIN rail (35 mm) by using a fixing element (e.g. retaining bracket or an end angle).

Push the unit upwards or downwards before lifting it from the DIN rail.

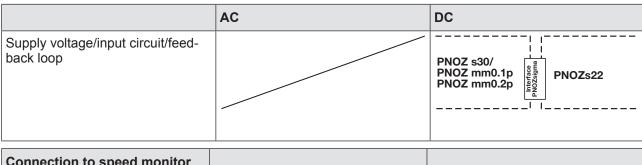
Wiring

Please note:

- Information given in the "Technical details [12] must be followed.
- The wiring guidelines in the base units' operating instructions must be taken into account.
- Outputs 13-14, 23-24, 33-34 are safety contacts; output 41-42 is an auxiliary contact (e.g. for display).
- Auxiliary contact 41-42 should **not** be used for safety circuits!
- To prevent contact welding, a fuse should be connected before the output contacts (see Technical details [44]).
- Use copper wire that can withstand 60/75 °C.
- Sufficient fuse protection must be provided on all output contacts with capacitive and inductive loads.
- Ensure the wiring and EMC requirements of EN 60204-1 are met.

Preparing for operation

Connection



Connection to speed monitor PNOZ s30/PNOZmulti Mini base unit	Base unit: Speed monitor PNOZ s30	Base unit: Small control system PNOZmulti Mini
The feedback loop is connected and evaluated via the connector	PNOZ s30 PNOZsigma expansion module	PNOZmulti Mini base unit

Operation

When the relay outputs are switched on, the mechanical contact on the relay cannot be tested automatically. Depending on the operational environment, measures to detect the non-opening of switching elements may be required under some circumstances.

When the product is used in accordance with the European Machinery Directive, a check must be carried out to ensure that the safety contacts on the relay outputs open correctly. Open the safety contacts (switch off output) and start the device again, so that the internal diagnostics can check that the safety contacts open correctly

- for SIL CL 3/PL e at least 1x per month
- for SIL CL 2/PL d at least 1x per year



NOTICE

The safety function should be checked after initial commissioning and each time the plant/machine is changed. The safety functions may only be checked by qualified personnel.

LEDs indicate the status and errors during operation:



LED on

Status indicators

-Q-

EXT.1/O0

Channel Ext.1/O0 activated.

-0-

EXT.2/O1

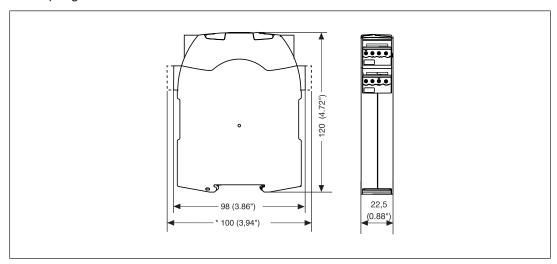
Channel Ext.2/O1 activated.

Faults - malfunctions

Contact malfunctions: If the contacts have welded, reactivation will not be possible after the input circuit has opened.

Dimensions in mm

*with spring-loaded terminals



Technical details

General	750132	751132
Approvals	CCC, EAC (Eurasian), TÜV, cU- Lus Listed	CCC, EAC (Eurasian), TÜV, cU- Lus Listed
Electrical data	750132	751132
Supply voltage		
Voltage tolerance	-15 %/+20 %	-15 %/+20 %
Supply voltage		
Voltage	24 V	24 V
Kind	DC	DC
Power consumption	1,5 W	1,5 W
Duty cycle	100 %	100 %
Relay outputs	750132	751132
Number of output contacts		
Safety contacts (N/O), instant-		
aneous	6	6
Auxiliary contacts (N/C)	2	2
Max. short circuit current IK	1 kA	1 kA
Utilisation category		·
In accordance with the standard	EN 60947-4-1	EN 60947-4-1

Relay outputs	750132	751132
Utilisation category of safety contacts		
AC1 at	240 V	240 V
Min. current	0,01 A	0,01 A
Max. current	6 A	6 A
Max. power	1500 VA	1500 VA
DC1 at	24 V	24 V
Min. current	0,01 A	0,01 A
Max. current	6 A	6 A
Max. power	150 W	150 W
Utilisation category of auxiliary contacts	-	
AC1 at	240 V	240 V
Min. current	0,01 A	0,01 A
Max. current	6 A	6 A
Max. power	1500 VA	1500 VA
DC1 at	24 V	24 V
Min. current	0,01 A	0,01 A
Max. current	6 A	6 A
Max. power	150 W	150 W
Utilisation category		
In accordance with the standard	EN 60947-5-1	EN 60947-5-1
Utilisation category of safety contacts		
AC15 at	230 V	230 V
Max. current	3 A	3 A
DC13 (6 cycles/min) at	24 V	24 V
Max. current	4 A	4 A
Utilisation category of auxiliary contacts	-	
AC15 at	230 V	230 V
Max. current	4 A	4 A
DC13 (6 cycles/min) at	24 V	24 V
Max. current	4 A	4 A
Utilisation category in accordance with UL		
Voltage	240 V AC G.U. (same polarity)	240 V AC G.U. (same polarity)
With current	6 A	6 A
Voltage	24 V DC G. U.	24 V DC G. U.
With current	6 A	6 A

Relay outputs	750132	751132
External contact fuse protection, safety contacts		
In accordance with the standard	EN 60947-5-1	EN 60947-5-1
Max. melting integral	66 A ² s	66 A ² s
Blow-out fuse, quick	6 A	6 A
Blow-out fuse, slow	4 A	4 A
Blow-out fuse, gG	6 A	6 A
Circuit breaker 24V AC/DC, characteristic B/C	4 A	4 A
External contact fuse protection, auxiliary contacts		
Max. melting integral	66 A ² s	66 A²s
Blow-out fuse, quick	6 A	6 A
Blow-out fuse, slow	4 A	4 A
Blow-out fuse, gG	6 A	6 A
Circuit breaker 24 V AC/DC,		
characteristic B/C	4 A	4 A
Contact material	AgCuNi + 0,2 μm Au	AgCuNi + 0,2 μm Au
Conventional thermal current	750132	751132
while loading several contacts		
Ith per contact at UB DC; AC1: 240 V, DC1: 24 V		
Conv. therm. current with 1 contact	6 A	6 A
Conv. therm. current with 2 contacts	5 A	5 A
Conv. therm. current with 3 contacts	4 A	4 A
Times	750132	751132
Switch-on delay		
With automatic start typ.	11 ms	11 ms
With automatic start max.	20 ms	20 ms
Delay-on de-energisation		
With E-STOP typ.	12 ms	12 ms
With E-STOP max.	20 ms	20 ms
Environmental data	750132	751132
Climatic suitability	EN 60068-2-78	EN 60068-2-78
Ambient temperature		
Temperature range	-10 - 55 °C	-10 - 55 °C
Storage temperature		
Temperature range	-40 - 85 °C	-40 - 85 °C
Climatic suitability		
Humidity	93 % r. h. at 40 °C	93 % r. h. at 40 °C
Condensation during operation	Not permitted	Not permitted
EMC	EN 60947-5-1, EN 61000-6-2, EN 61000-6-4, EN 61326-3-1	EN 60947-5-1, EN 61000-6-2, EN 61000-6-4, EN 61326-3-1

Environmental data	750132	751132
Vibration		
In accordance with the standard	EN 60068-2-6	EN 60068-2-6
Frequency	10 - 55 Hz	10 - 55 Hz
Amplitude	0,35 mm	0,35 mm
Airgap creepage		
In accordance with the standard	EN 60947-1	EN 60947-1
Overvoltage category	III	III
Pollution degree	2	2
Rated insulation voltage	250 V	250 V
Rated impulse withstand voltage	6 kV	6 kV
Protection type		
Housing	IP40	IP40
Terminals	IP20	IP20
Mounting area (e.g. control cab-	11 20	11 20
inet)	IP54	IP54
Mechanical data	750132	751132
Mounting position	Any	Any
Mechanical life	10,000,000 cycles	10,000,000 cycles
Material	10,000,000 Cycles	10,000,000 Cycles
Bottom	PC	PC
Front	PC	PC
Top	PC	PC
Connection type	Screw terminal	Spring-loaded terminal
Mounting type	plug-in	plug-in
Conductor cross section with screw terminals	1	
1 core flexible	0,25 - 2,5 mm ² , 24 - 12 AWG	_
2 core with the same cross section, flexible with crimp connectors, no plastic sleeve	0,25 - 1 mm², 24 - 16 AWG	_
2 core with the same cross sec-	0,20 1 11111 , 24 10 AVO	
tion, flexible without crimp con-		
nectors or with TWIN crimp con-		
nectors	0,2 - 1,5 mm², 24 - 16 AWG	_
Torque setting with screw terminals	0,5 Nm	
Conductor cross section with spring-loaded terminals: Flexible		0.2 2.5 mm² 24 42 AWG
with/without crimp connector		
Spring-loaded terminals: Terminal		0,2 - 2,5 mm², 24 - 12 AWG
points per connection	<u>-</u>	2
points per connection Stripping length with spring-loaded terminals	<u>-</u> -	
points per connection Stripping length with spring-loaded	- -	2
points per connection Stripping length with spring-loaded terminals		2
points per connection Stripping length with spring-loaded terminals Dimensions	98 mm 22,5 mm	2 9 mm
points per connection Stripping length with spring-loaded terminals Dimensions Height		9 mm 100 mm

Where standards are undated, the 2017-01 latest editions shall apply.

The values for conventional thermal current stated in the technical details apply when the contacts from Ext.1/O0 **and** Ext.2/O1 are under load simultaneously.

Conventional thermal current when either the contacts from Ext.1/O0 **or** the contacts from Ext.2/O1 are under load:

Number of contacts	
in total	I _{th} [A] per contact
1	6 A
2	6 A
3	5 A

Safety characteristic data

Operating Mode	EN ISO 13849-1: 2015 PL	EN ISO 13849-1: 2015 Category	EN 62061 SIL CL	EN 62061 PFH _D [1/h]	IEC 61511 SIL	IEC 61511 PFD	EN ISO 13849-1: 2015 T _M [year]
Safety con- tacts, in- stantaneous	PL e	Cat. 4	SIL CL 3	2,31E-09	SIL 3	2,03E-06	20



NOTICE

The safety-related characteristic data applies per channel of the contact expansion block. The safety-related characteristic data of the base unit and all other devices that are used must be taken into account when calculating the safety function. We recommend that you use the PAScal software tool to calculate the safety function's SIL/PL values.

Supplementary data



CAUTION!

It is essential to consider the relay's service life graphs. The relay outputs' safety-related characteristic data is only valid if the values in the service life graphs are met.

The PFH value depends on the switching frequency and the load on the relay output. If the service life graphs are not accessible, the stated PFH value can be used irrespective of the switching frequency and the load, as the PFH value already considers the relay's B10d value as well as the failure rates of the other components.

Service life graph

The service life graphs indicate the number of cycles from which failures due to wear must be expected. The wear is mainly caused by the electrical load; the mechanical load is negligible.

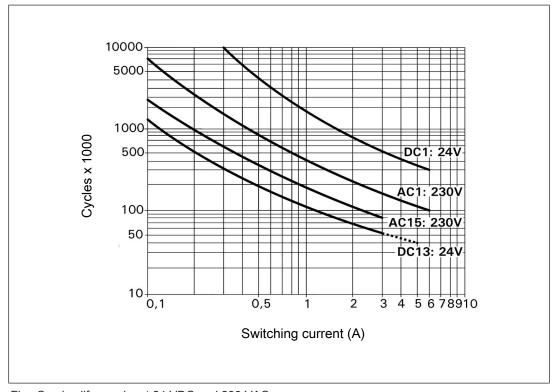


Fig.: Service life graphs at 24 VDC and 230 VAC

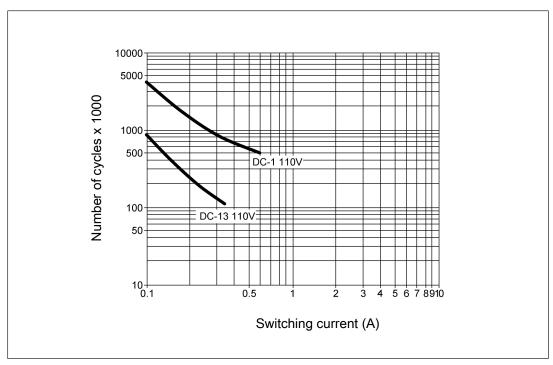


Fig.: Service life graphs at 110 VDC

Example

Inductive load: 0.2 A

Utilisation category: AC15

Contact service life: 1 000 000 cycles

Provided the application to be implemented requires fewer than 1 000 000 cycles, the PFH value (see Technical details [12]) can be used in the calculation.

To increase the service life, sufficient spark suppression must be provided on all relay contacts. With capacitive loads, any power surges that occur must be noted. With DC contactors, use flywheel diodes for spark suppression.

Permitted operating height

The values stated in the technical details apply to the use of the device in operating heights up to max. 2000 m above sea level. When used in greater heights, constraints have to be taken into account:

- Permitted maximum operating height 5000 m
- Reduction of rated insulation voltage and rated impulse withstand voltage for applications with safe separation:

Maximum operation height	Rated insulation voltage	Overvoltage category	Max. rated impulse withstand voltage
3000 m	150 V	II	2.5 kV
	100 V	III	2.5 kV
4000 m	150 V	II	2.5 kV
	100 V	III	2.5 kV
5000 m	150 V	II	2.5 kV
	100 V	III	2.5 kV

Reduction of rated insulation voltage and rated impulse withstand voltage for applications with basic insulation:

Maximum operation height	Rated insulation voltage	Overvoltage category	Max. rated impulse withstand voltage
3000 m	250 V	II	2.5 kV
	150 V	III	2.5 kV
4000 m	250 V	II	2.5 kV
	150 V	III	2.5 kV
5000 m	250 V	II	2.5 kV
	150 V	III	2.5 kV

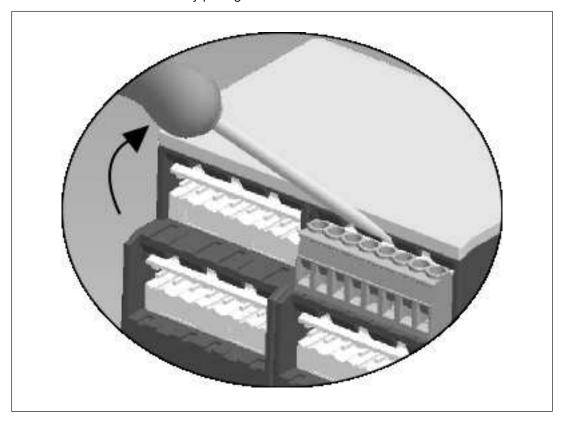
From an operating height of 2000 m the max. permitted ambient temperature is reduced by 0.5 °C/100 m

Operating height	Permitted ambient temperature
3000 m	50 °C
4000 m	45 °C
5000 m	40 °C

Remove plug-in terminals

Procedure: Insert the screwdriver into the housing recess behind the terminal and lever the terminal out.

Do not remove the terminals by pulling the cables!



Order reference

Product type	Features	Connection type	Order No.
PNOZ s22	24 VDC	Screw terminals	750 132
PNOZ s22 C	24 VDC	Spring-loaded terminals	751 132

EC declaration of conformity

This product/these products meet the requirements of the directive 2006/42/EC for machinery of the European Parliament and of the Council. The complete EC Declaration of Conformity is available on the Internet at www.pilz.com/downloads.

Representative: Norbert Fröhlich, Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ostfildern, Germany

SafetyEYE®, SafetyNET p® THE SPIRIT OF SAFETY® are registered and protected trademarks of PliZ GmbH & Co. KG in some countries. We would point out that product features mit from the details stated in this document, depending on the status at the time of publication and the scope of the equipment. We accept no responsibility for the validity, accuracy and entirety of the text and graphics presented in this information. Please contact our Technical Support if you have any questions.

InduraNET p°, PAS4000°, PAScall°, PASconing°, Pilz°, PIlz°, PUD°, PMCprinco°, PMCprotego°, PMCtendo°, PMD°, PMI°, PNI0z°, Princo°, PSENº, PSS°, PVIS°, SafetyBUS

Support

Technical support is available from Pilz round the clock.

Americas		
Brazil		
+55 11 97569-2804		
Canada		
+1 888-315-PILZ (315-7459)		
Mexico		
+52 55 5572 1300		
USA (toll-free)		
+1 877-PILZUSA (745-9872)		

Asia China

Americas

South Korea

+86 21 60880878-216 Japan +81 45 471-2281 +82 31 450 0680

Australia

+61 3 95600621

Europe

Italy, Malta

+39 0362 1826711

Austria +43 1 7986263-0 Belgium, Luxembourg +32 9 3217575 France +33 3 88104000 Germany +49 711 3409-444 Ireland +353 21 4804983

Scandinavia +45 74436332 Spain +34 938497433 Switzerland +41 62 88979-30 The Netherlands +31 347 320477 Turkey +90 216 5775552 **United Kingdom** +44 1536 462203

You can reach our international hotline on:

+49 711 3409-444 support@pilz.com

Pilz develops environmentally-friendly products using ecological materials and energy-saving technologies. Offices and production facilities are ecologically designed, environmentally-aware and energy-saving. So Pilz offers sustainability, plus the security of using energy-efficient products and environmentally-friendly solutions.









Pilz GmbH & Co. KG Felix-Wankel-Straße 2 73760 Ostfildern, Germany Tel.: +49 711 3409-0 Fax: +49 711 3409-133

info@pilz.com www.pilz.com

