Measuring Wheels

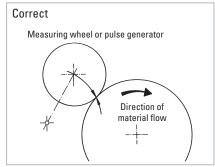
GENERAL ASPECTS

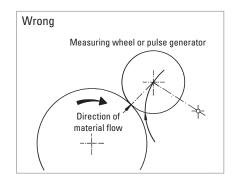


In order to prevent the result being distorted when the shaft encoder is driven by a measuring wheel make sure that the slip is as small as possible. When selecting the tread (surface), take into account the structure, stretchability, thickness, and resistance to being carried along of the material being measured.

The slip is also affected by the width of the measuring wheel, the contact pressure, the tension in the material being measured, and the arc of contact. The arc of contact should be as large as possible. The wheel bodies are made of cast aluminium or plastic (as marked).

The position of the measuring wheel should be chosen so that the direction of movement of the material is away from the shaft encoder's bearing point.

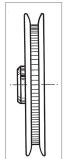




MEASURING WHEEL TREADS

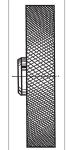






Tread 1 with rim and fine crosshatched knurl Material: aluminium

Applications such as threads and yarns

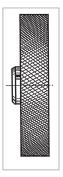


Tread 2

with glued-on rubber profile

- A = soft specially clinging rubber surface (red)
- B = low-wear rubber surface with good grip (white)

Applications such as paper and cardboard, measuring cables, nongreasy metals, fleece, undressed or surface-treated wood, soft and hard plastics.



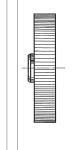
Tread 3

vulcanized rubber surface with parallel knurl

Applications such as rubber, leather, fabrics, flooring and glass.

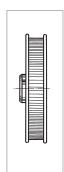
Messräder





Tread 4 aluminium with parallel knurl

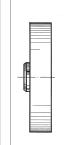
Applications such as rubber, soft plastics, wood with rough surface, and to a limited extent for fabrics.



Tread 5 with rim, aluminium with parallel knurl

Applications such as threads, yarns, and bands.





Tread 6 plastic surface

Applications such as wire, greasy metals, and steel sections.



Tread 7 carding belt

Applications such as carpets and coarse fabrics.

ORD	ERING	DATA
Alur	ninium	

Circum- Width of			Bore diameter				
Diameter	ference	Tread	bearing surface				
			mm	4.0 mm	6.0 mm	7.0 mm	10.0 mm
6.37 cm	0.2 m	1	4	0 601 014	0 601 015	0 601 017	
		2 A	12	0 601 018			
		2 B	12	0 601 118	0 601 048		0 601 049
		2 A	24	0 601 020		0 601 092	
		2 B	24			0 601 192	
		4	20.5	0 601 023			
		4	20			0 601 093	
		5	16.5	0 601 026		0 601 094	
15.92 cm	0.5 m	2 A	25			0 601 050	
		2 B				0 601 150	0 601 151
		3	25			0 601 059	0 601 156
		4	25			0 601 121 1	0 601 157
		5	16				
		6	25			0 601 063 1	0 601 163
		7	26.5				
5.73 cm	1/5 yd.	1	4	0 601 034		0 601 037	
		2 A	24	0 601 042		0 601 095	
		5	16.5			0 601 096	
14.33 cm	1/2 yd.	2 A	25				
		4	25			0 601 061	
9.70 cm	1 foot	2 A	25		_	0 601 071	
		2 B	25		_	0 601 171	
		4	25			0 601 070	

Plastic

6.37 cm	0.2 m	1	4	0 601 100	_		_
15.92 cm	0.5 m	4	25			0 601 301	
		6	25			0 601 300	

¹ PTB approved

Other measuring wheels available on request