Characteristics

The modular 22.5 mm Series 44 is especially suited for:

- Flush design
- Raised design

Up to three of these special switching elements can be arranged next to each other and can be combined in any way on up to two levels.

Functions

The Series 44 incorporates the following functions:

- Indicator
- Pushbutton
- Illuminated pushbutton
- E-STOP switch
- Stop switch
- Mushroom-head pushbutton
- Keylock switch
- Selector switch
- Potentiometer

Market segments

The EAO Series 44 is especially suited for applications in the segments:

- Machinery and Automation
- Construction machines and special-purpose vehicles
- Lifting and moving
- Panel building

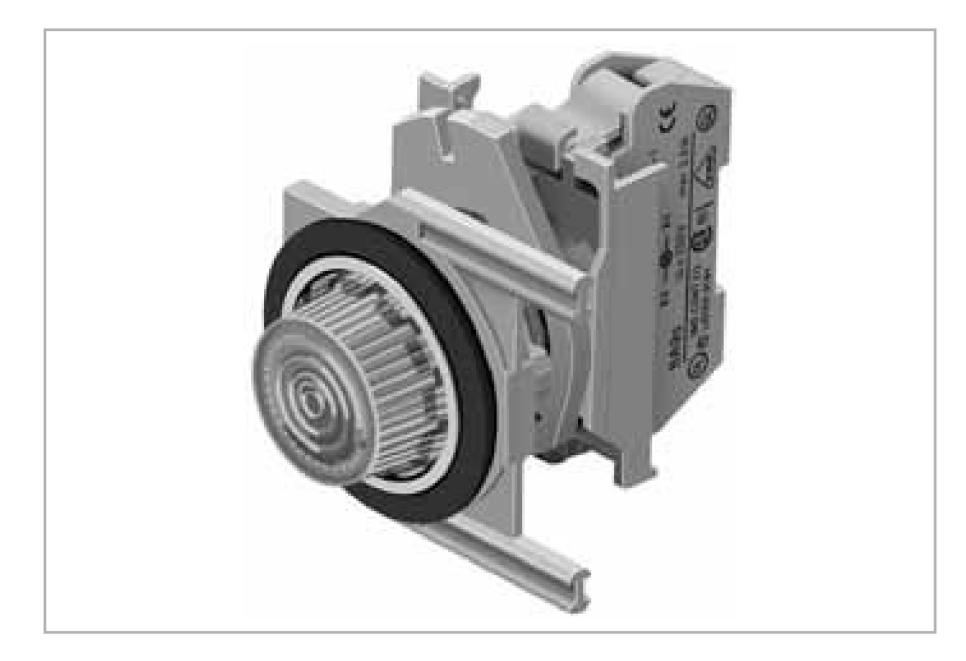
Please refer to the EAO website to obtain detailed information regarding this series **www.products.eao.com** Configure a product to your exact needs and request a quotation.



Overview	
Flush design	
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44 Flush design

Indicator full face illumination, IP 65

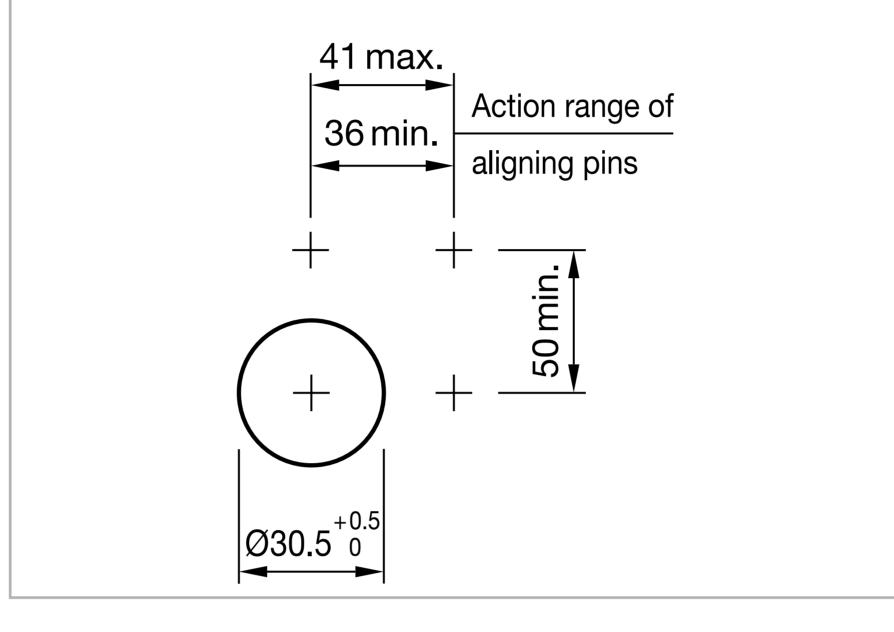


Product can differ from the current configuration.

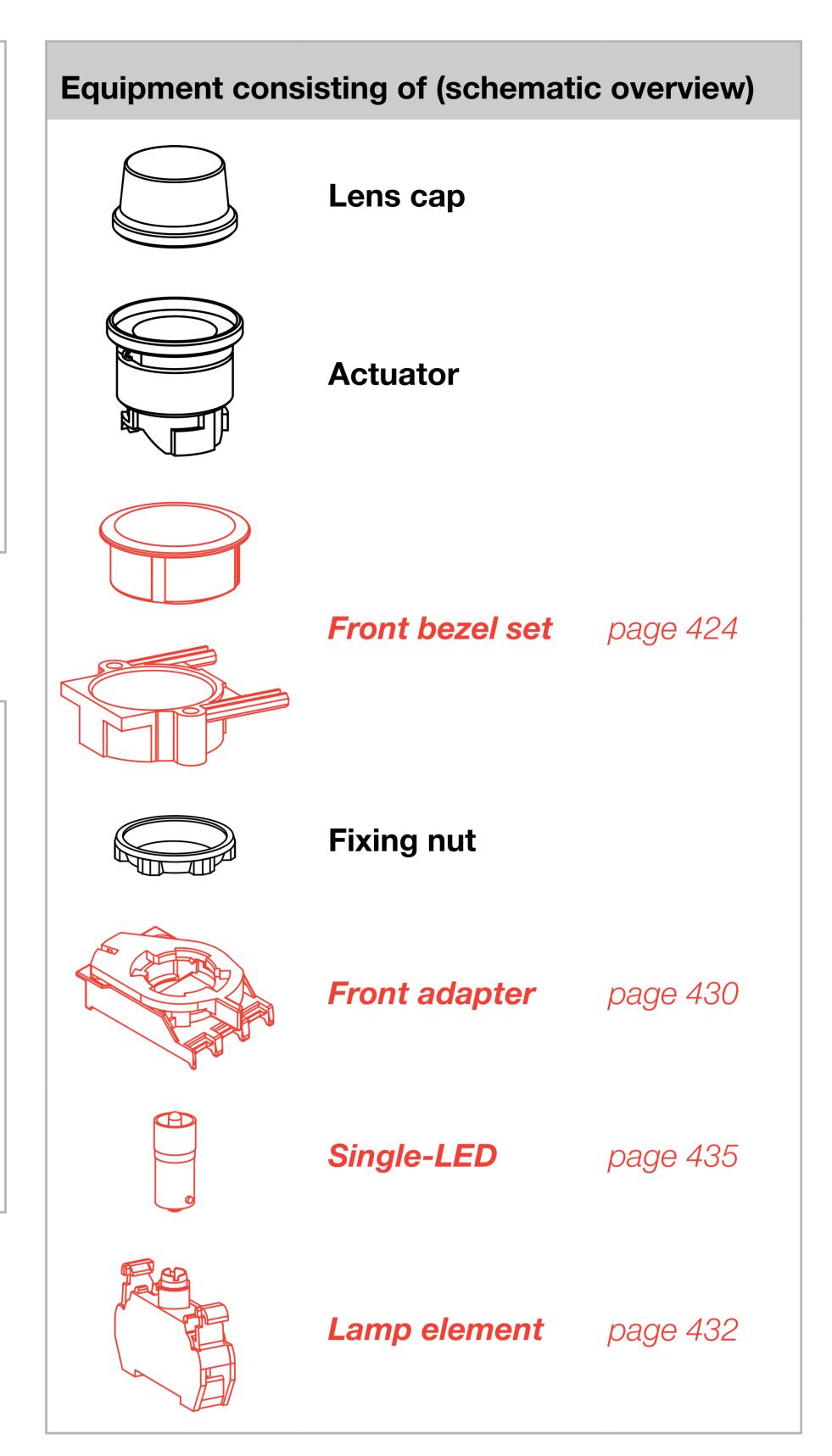
Dimensions [mm]

Additional Information

- For front dimensions 36 x 36 mm, Ø 36 mm
- Non-markable



Mounting cut-outs [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.

Front ring	Lens cap	Part No.	Weight
Indicator actuator	full-face illumination		
Plastic matt grey	Plastic red	44-750.62	0.008 kg
	Plastic yellow	44-750.64	0.008 kg
	Plastic green	44-750.65	0.008 kg
	Plastic blue	44-750.66	0.008 kg
	Plastic colourless	44-750.67	0.008 kg
Plastic matt chrome	Plastic red	44-750.22	0.008 kg
	Plastic yellow	44-750.24	0.008 kg
	Plastic green	44-750.25	0.008 kg
	Plastic blue	44-750.26	0.008 kg

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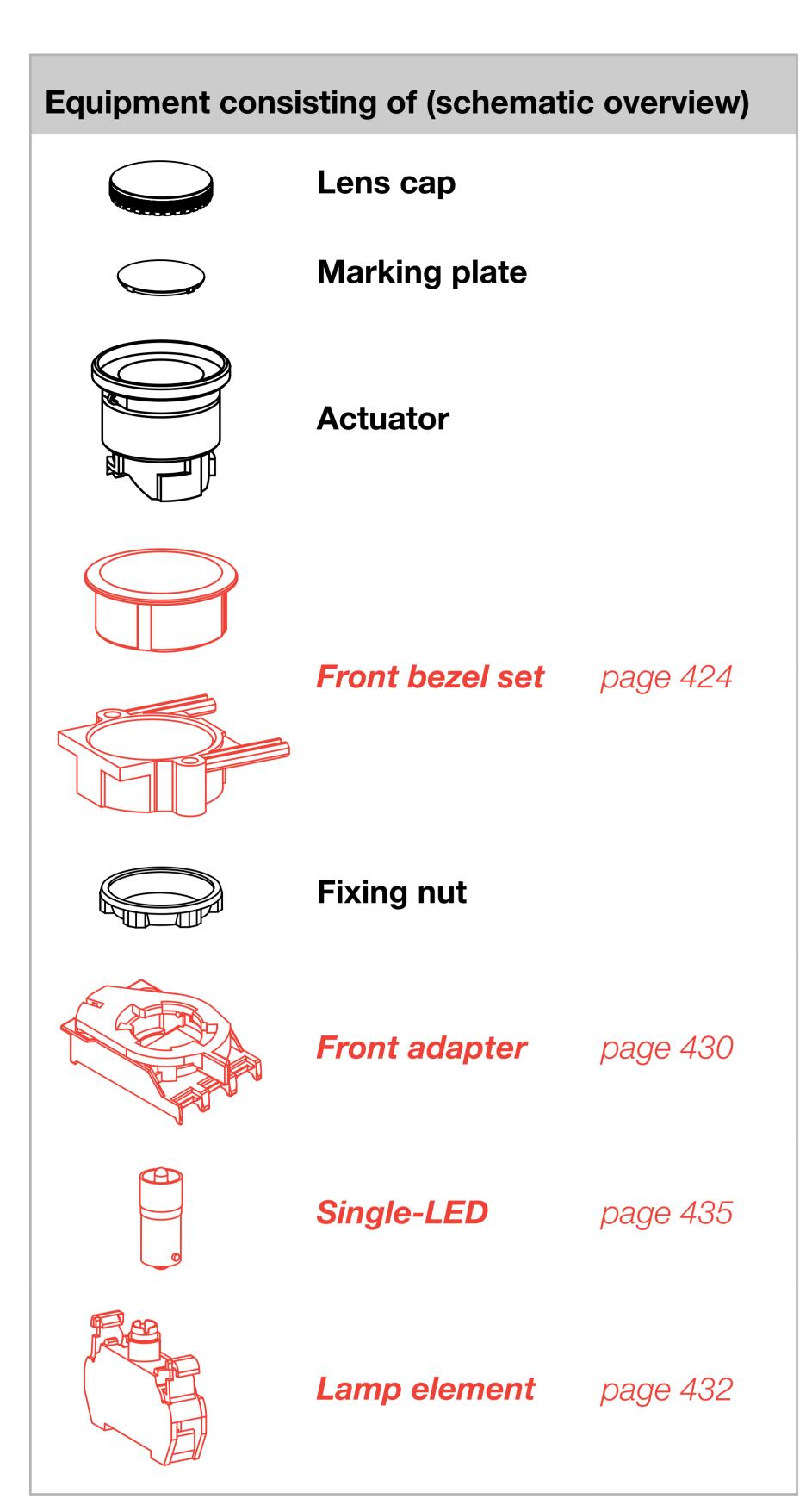
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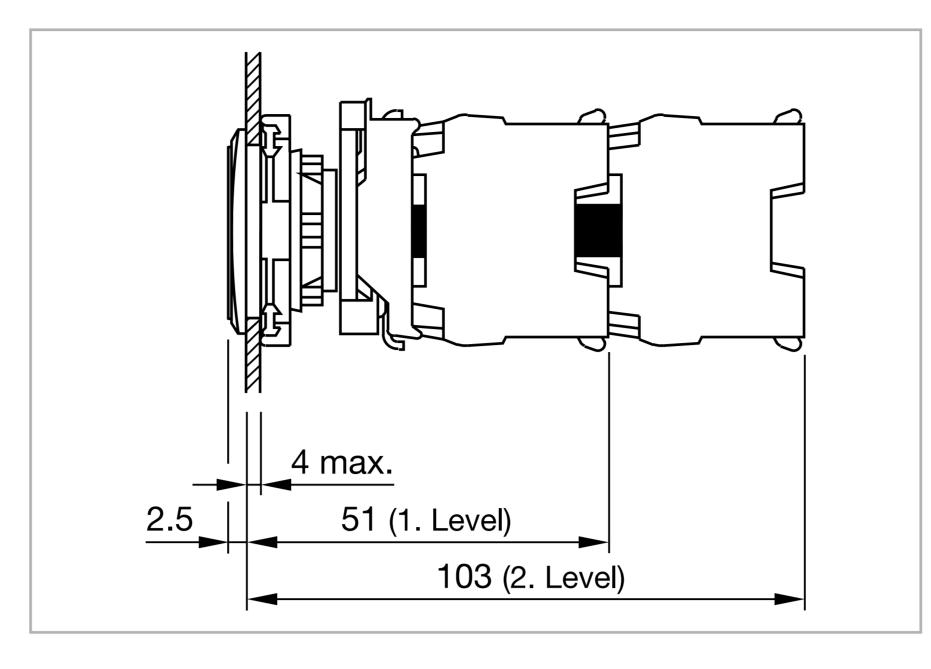
99

Indicator front illumination, IP 65

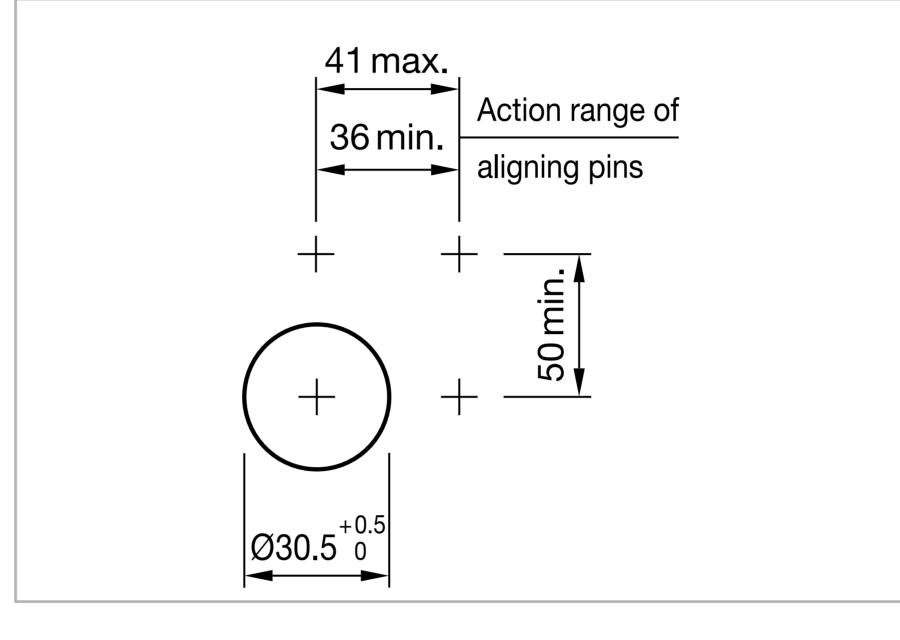


Each Part Number listed below includes all the black components shown in the 3D-drawing.

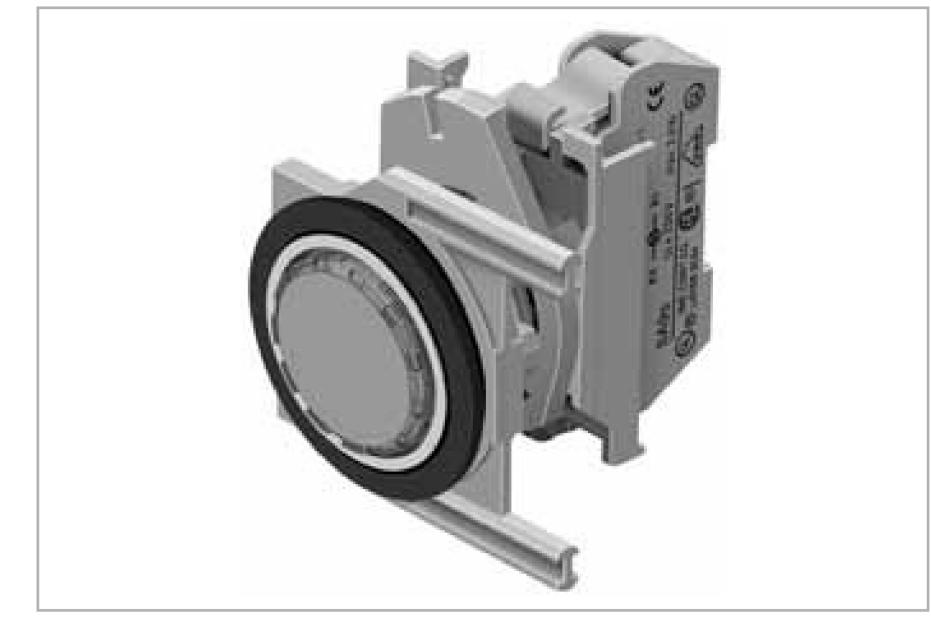
To obtain a complete unit, please select the red components from the page s shown.



Dimensions [mm]



Mounting cut-outs [mm]



Product can differ from the current configuration.

Additional Information

- For front dimensions 36 x 36 mm, Ø 36 mm
- Markable with text plate translucent white

Front ring	Lens cap	Part No.	Weight
Indicator actuator f	front illumination		
Plastic matt grey	Plastic red	44-751.62	0.007 kg
	Plastic yellow	44-751.64	0.007 kg
	Plastic green	44-751.65	0.007 kg
	Plastic blue	44-751.66	0.007 kg
	Plastic white	44-751.69	0.007 kg
Plastic matt chrome	Plastic red	44-751.22	0.007 kg
	Plastic yellow	44-751.24	0.007 kg
	Plastic green	44-751.25	0.007 kg

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ST

Pushbutton, IP 65

Additional Information

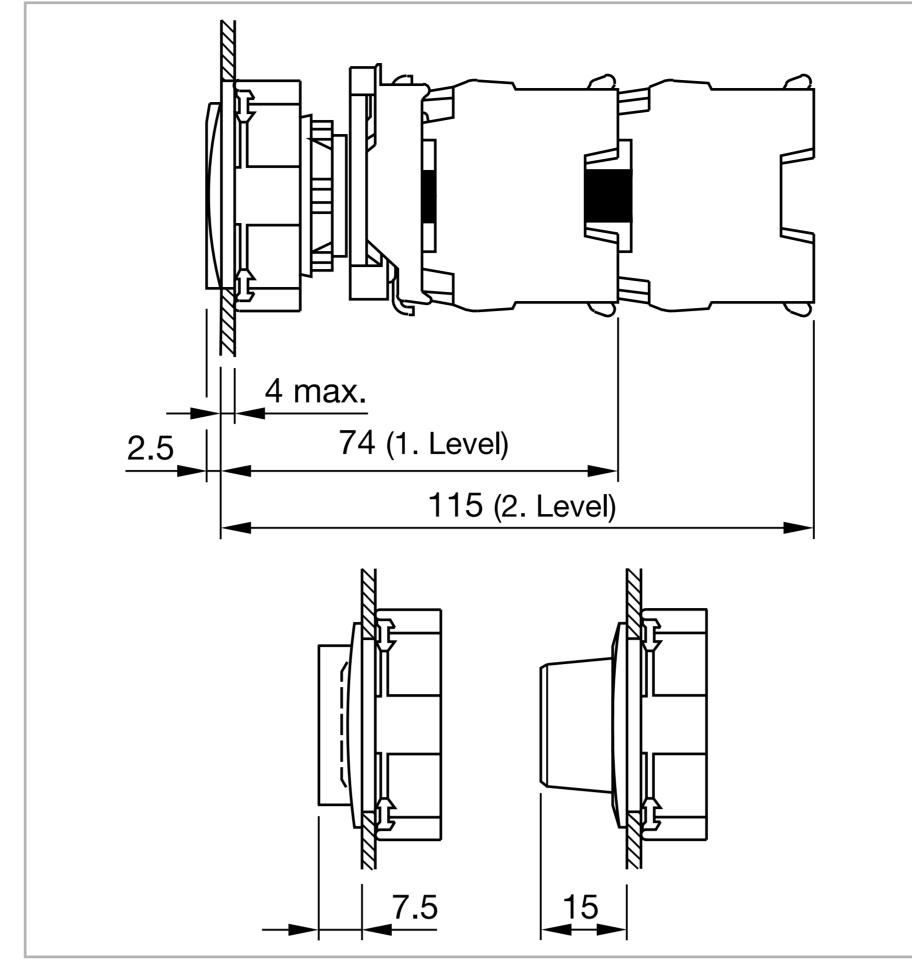
Non-markable



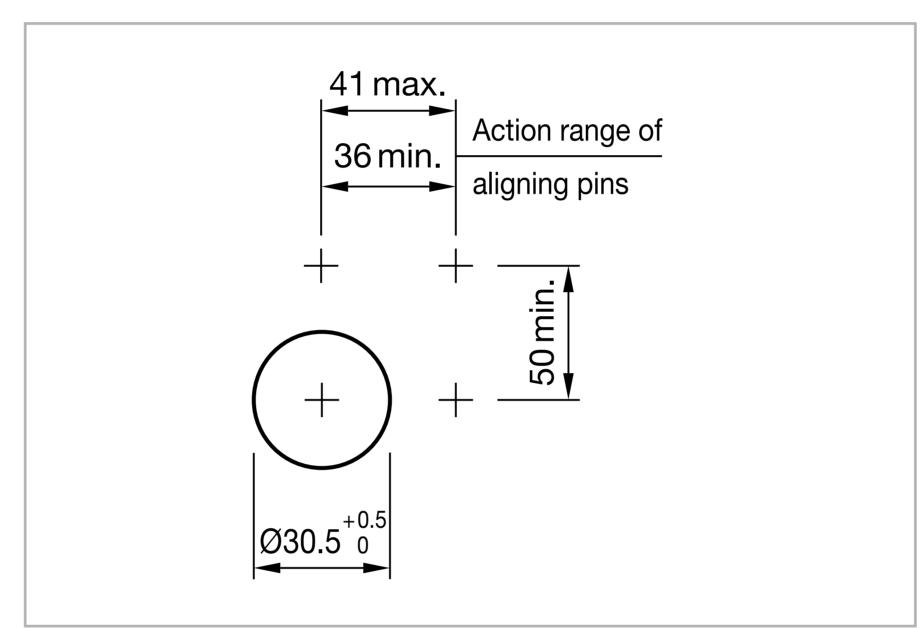
Product can differ from the current configuration.

For front dimensions 36 x 36 mm, Ø 36 mm

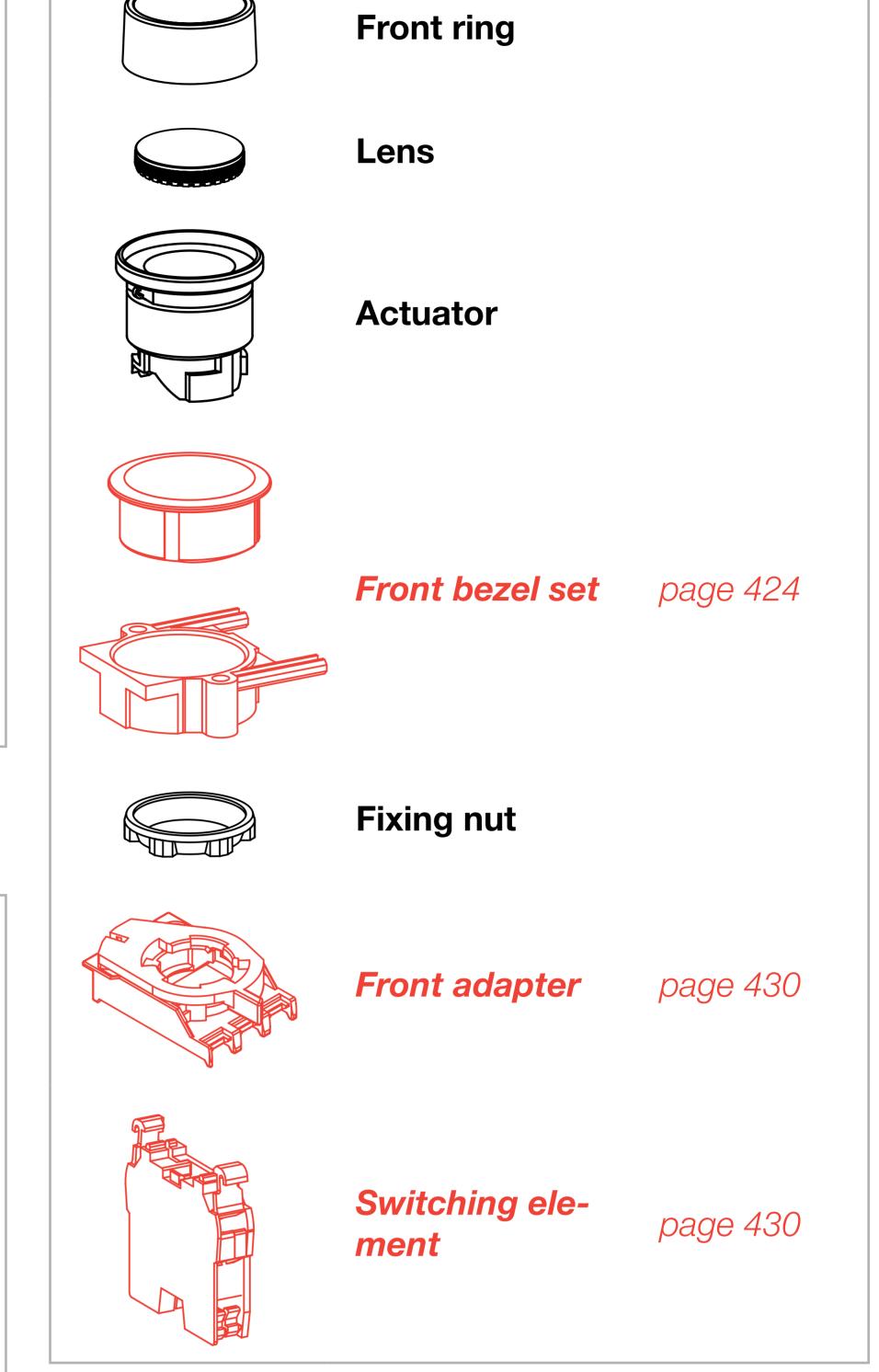
Up to 3 switching elements with maintain action



Dimensions [mm]



Mounting cut-outs [mm]



Equipment consisting of (schematic overview)

Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.

Mounting type	Front ring	Lens	Switching action	Part No.	Wiring	Weight
Push	nbutton actuator					
level with bezel	Plastic matt grey	Plastic black	В	44-701.60	1	0.013 kg
		Plastic red	В	44-701.62	1	0.013 kg
		Plastic yellow	В	44-701.64	1	0.013 kg
		Plastic green	В	44-701.65	1	0.013 kg
		Plastic blue	В	44-701.66	1	0.013 kg
		Plastic white	В	44-701.69	1	0.013 kg
	Plastic matt chrome	Plastic black	В	44-701.20	1	0.013 kç
		Plastic red	В	44-701.22	1	0.013 kç
		Plastic yellow	В	44-701.24	1	0.013 kg
		Plastic green	В	44-701.25	1	0.013 kg
		Plastic blue	В	44-701.26	1	0.013 kg
		Plastic white	В	44-701.29	1	0.013 kg
	Plastic matt grey	Plastic black	С	44-702.60	2	0.013 kg
		Plastic red	С	44-702.62	2	0.013 kg
		Plastic yellow	С	44-702.64	2	0.013 kg
		Plastic green	С	44-702.65	2	0.013 kg
		Plastic blue	С	44-702.66	2	0.013 kg

Mounting type	Front ring	Lens	Switching action	Part No.	Wiring	Weight
level with bezel	Plastic matt grey	Plastic white	С	44-702.69	2	0.013 kg
Plastic matt chrome	Plastic matt chrome	Plastic black	С	44-702.20	2	0.013 kg
		Plastic red	С	44-702.22	2	0.013 kg
		Plastic yellow	С	44-702.24	2	0.013 kg
		Plastic green	С	44-702.25	2	0.013 kg
	Plastic blue	С	44-702.26	2	0.013 kg	
		Plastic white	С	44-702.29	2	0.013 kg



Pushbutton actuator

lower than bezel	Plastic matt grey	Plastic black	В	44-703.60	1	0.015 kg
		Plastic red	В	44-703.62	1	0.015 kg
		Plastic yellow	В	44-703.64	1	0.015 kg
		Plastic green	В	44-703.65	1	0.015 kg
		Plastic blue	В	44-703.66	1	0.015 kg
		Plastic white	В	44-703.69	1	0.015 kg
	Plastic matt chrome	Plastic black	В	44-703.20	1	0.015 kg
		Plastic red	В	44-703.22	1	0.015 kg
		Plastic yellow	В	44-703.24	1	0.015 kg
		Plastic green	В	44-703.25	1	0.015 kg
		Plastic blue	В	44-703.26	1	0.015 kg
		Plastic white	В	44-703.29	1	0.015 kg



Pushbutton actuator

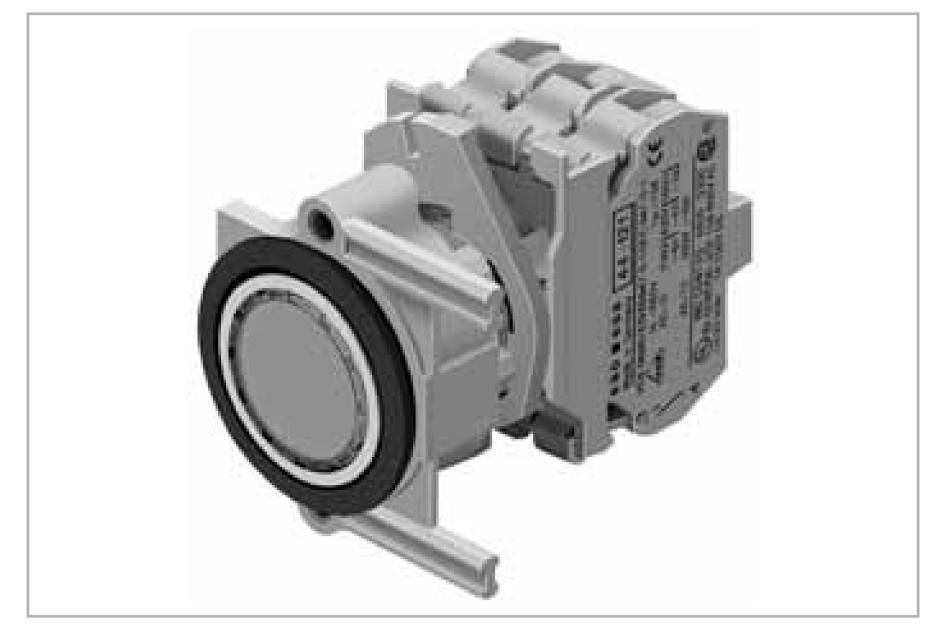
raised above bezel	Plastic matt grey	Plastic black	В	44-704.60	1	0.015 kg
		Plastic red	В	44-704.62	1	0.015 kg
		Plastic yellow	В	44-704.64	1	0.015 kg
		Plastic green	В	44-704.65	1	0.015 kg
		Plastic blue	В	44-704.66	1	0.015 kg
		Plastic white	В	44-704.69	1	0.015 kg
	Plastic matt chrome	Plastic black	В	44-704.20	1	0.015 kg
		Plastic red	В	44-704.22	1	0.015 kg
		Plastic yellow	В	44-704.24	1	0.015 kg
		Plastic green	В	44-704.25	1	0.015 kg
		Plastic blue	В	44-704.26	1	0.015 kg
		Plastic white	В	44-704.29	1	0.015 kg

Switching action: B = Momentary, C = Maintain

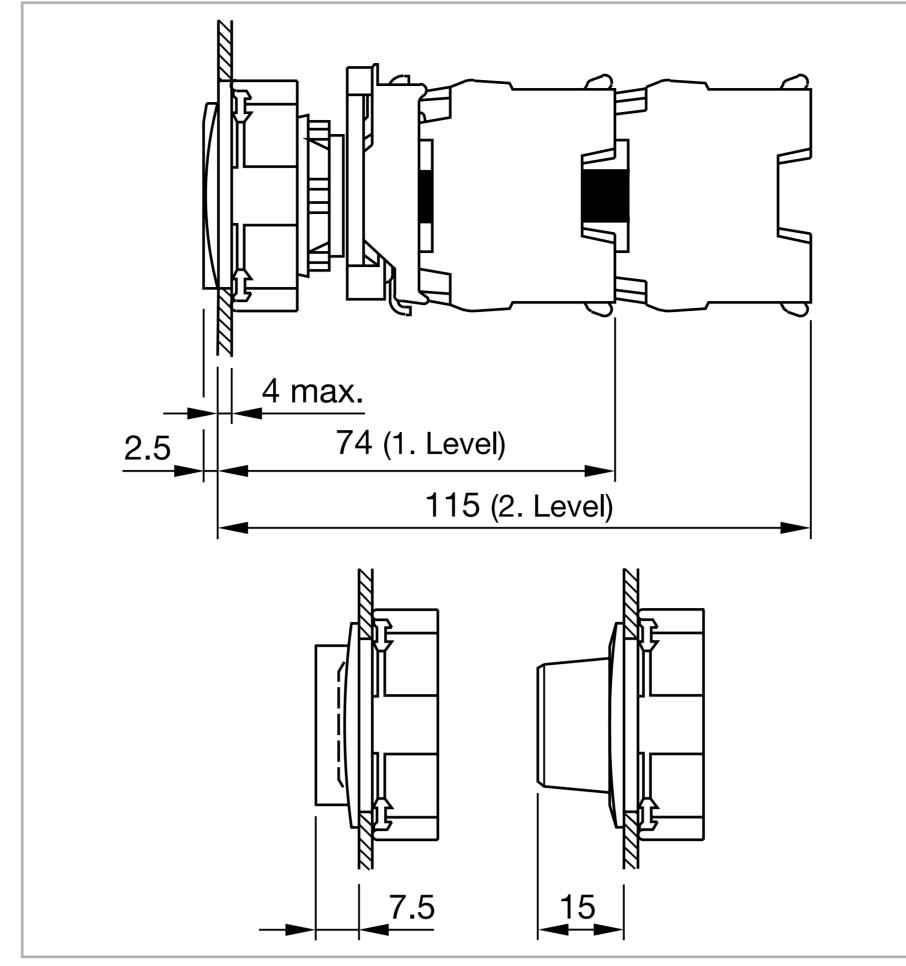
	E
Wiring diagram 1	Wiring diagram 2

44 Flush design

Pushbutton markable, IP 65



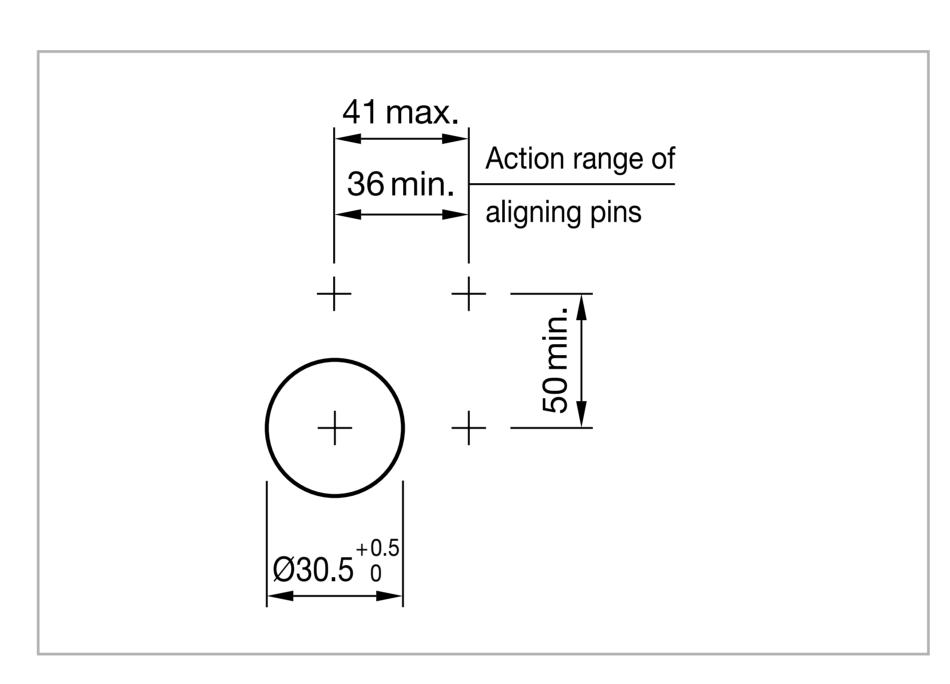
Product can differ from the current configuration.



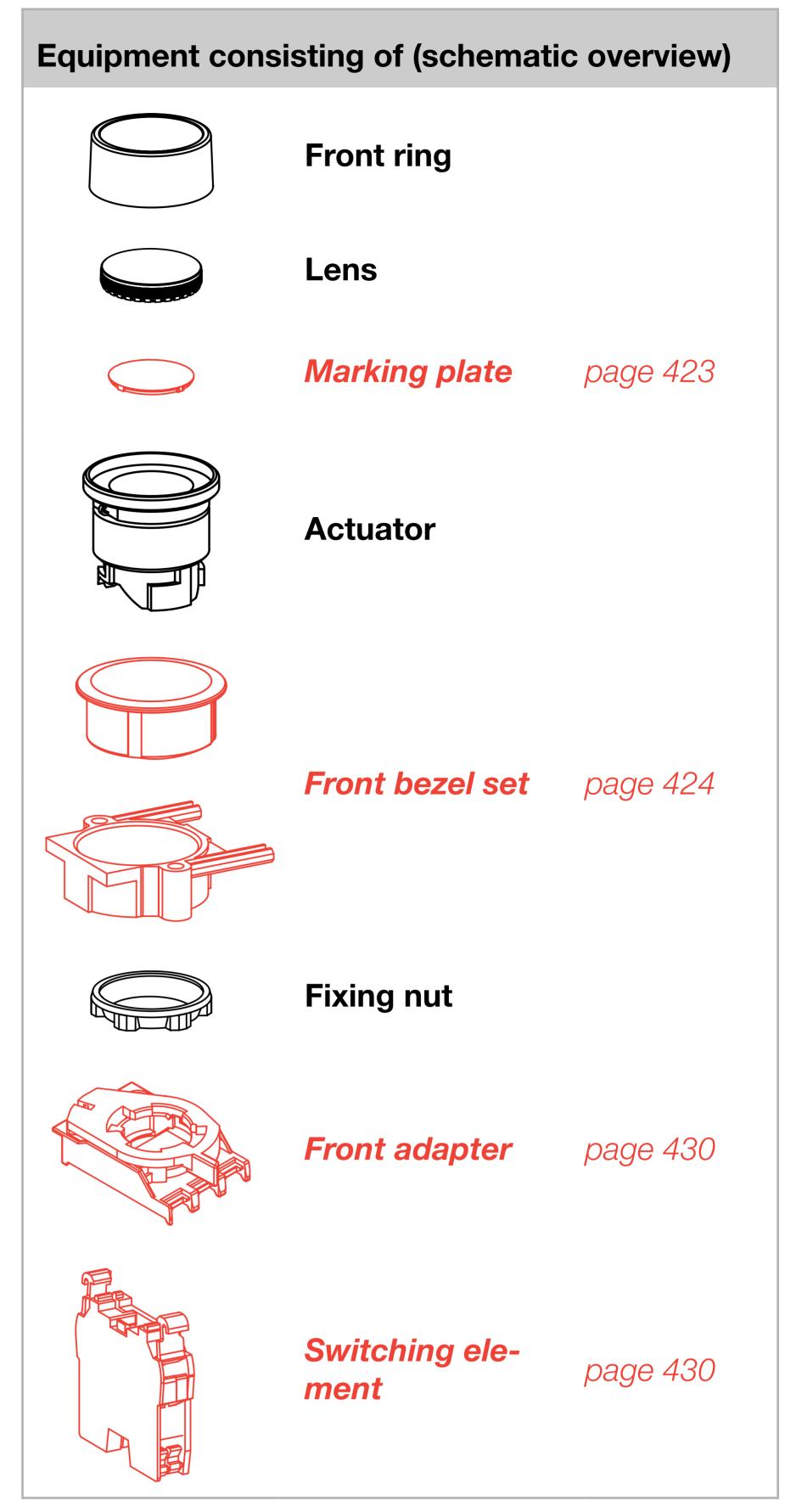
Dimensions [mm]

Additional Information

For front dimensions 36 x 36 mm, Ø 36 mm



Mounting cut-outs [mm]

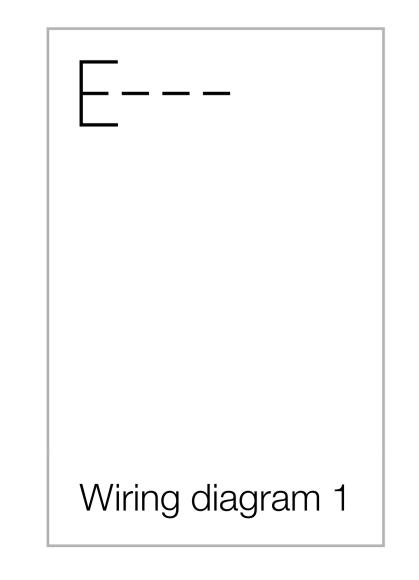


Each Part Number listed below includes all the black components shown in the 3D-drawing.

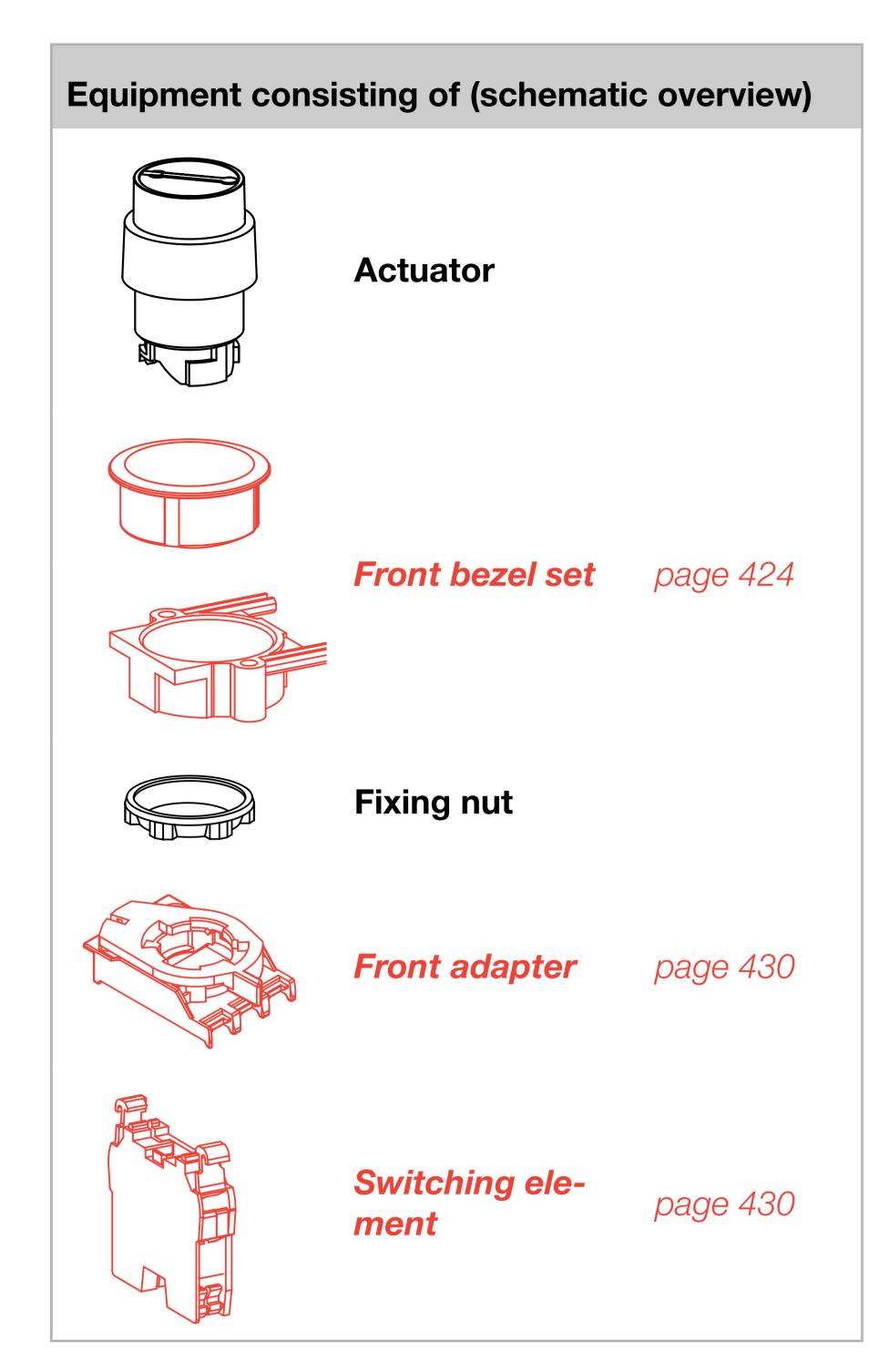
To obtain a complete unit, please select the red components from the page s shown.

Product attribute	Front ring	Lens	Switching ac- tion	Part No.	Wiring	Weight
Pushbutton actuator markable	e					
Colour of lens is determinded by the colour of text plate	Plastic matt chrome	Plastic colourless	В	44-701.27	1	0.012 kg

Switching action: B = Momentary

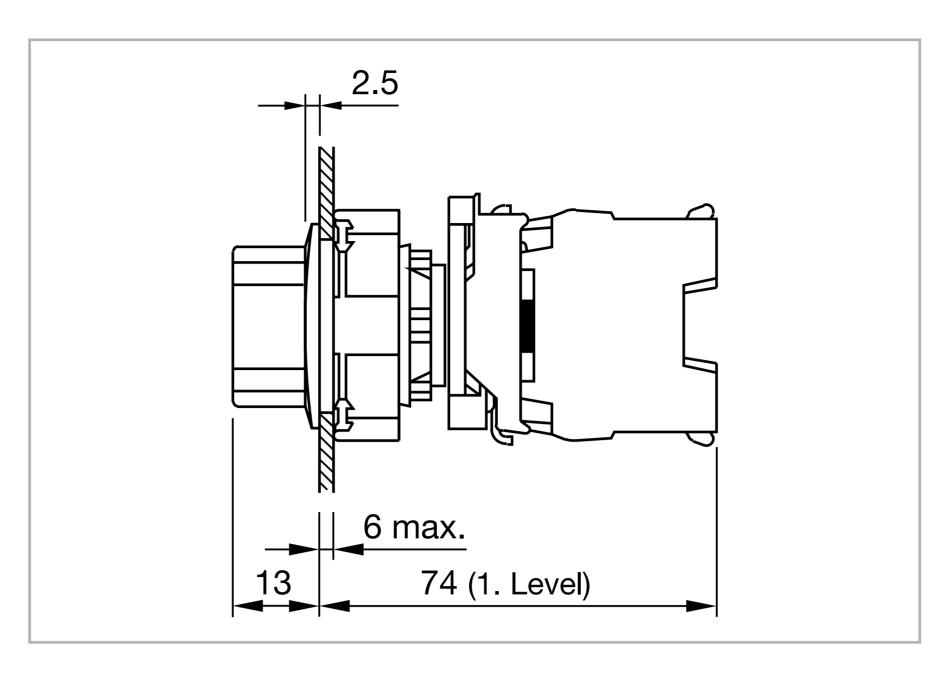


Pushbutton lockable, IP 65

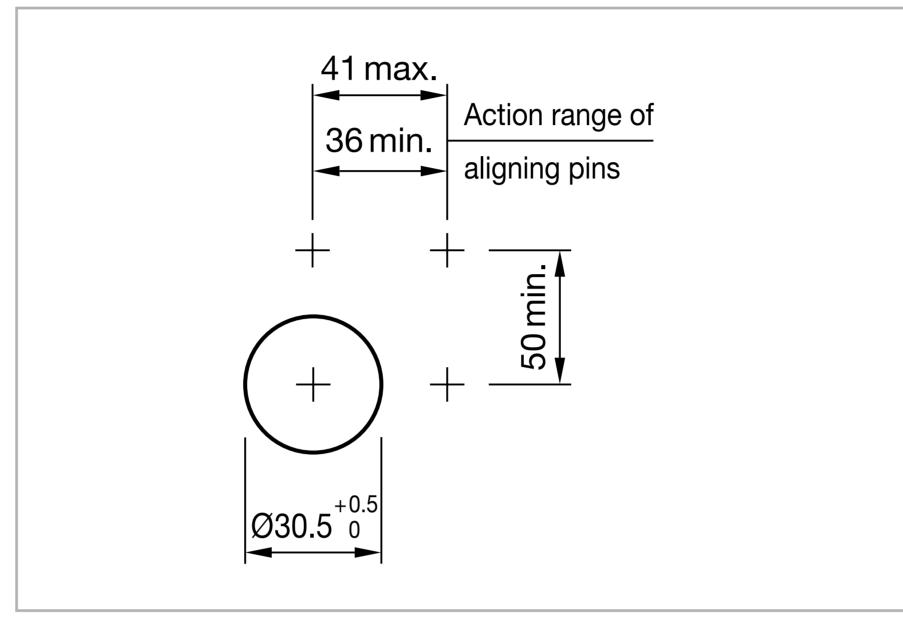


Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.



Dimensions [mm]



Mounting cut-outs [mm]



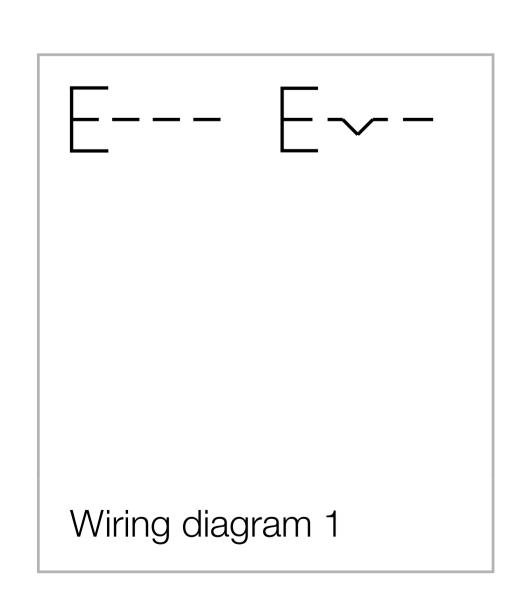
Product can differ from the current configuration.

Additional Information

- For front dimensions 36 x 36 mm, Ø 36 mm
- In activated state locked by turning to the right, otherwise momentary action
- Up to 3 switching elements at 1. level

Lever	Front ring	Switching action	Part No.	Wiring diagram	Weight
Pushbutton actual	ator lockable				
Plastic black	Plastic matt chrome	B - C	44-742.20	1	0.020 kg
Plastic red	Plastic matt chrome	B - C	44-742.22	1	0.02 kg

Switching action: B = Momentary, C = Maintain



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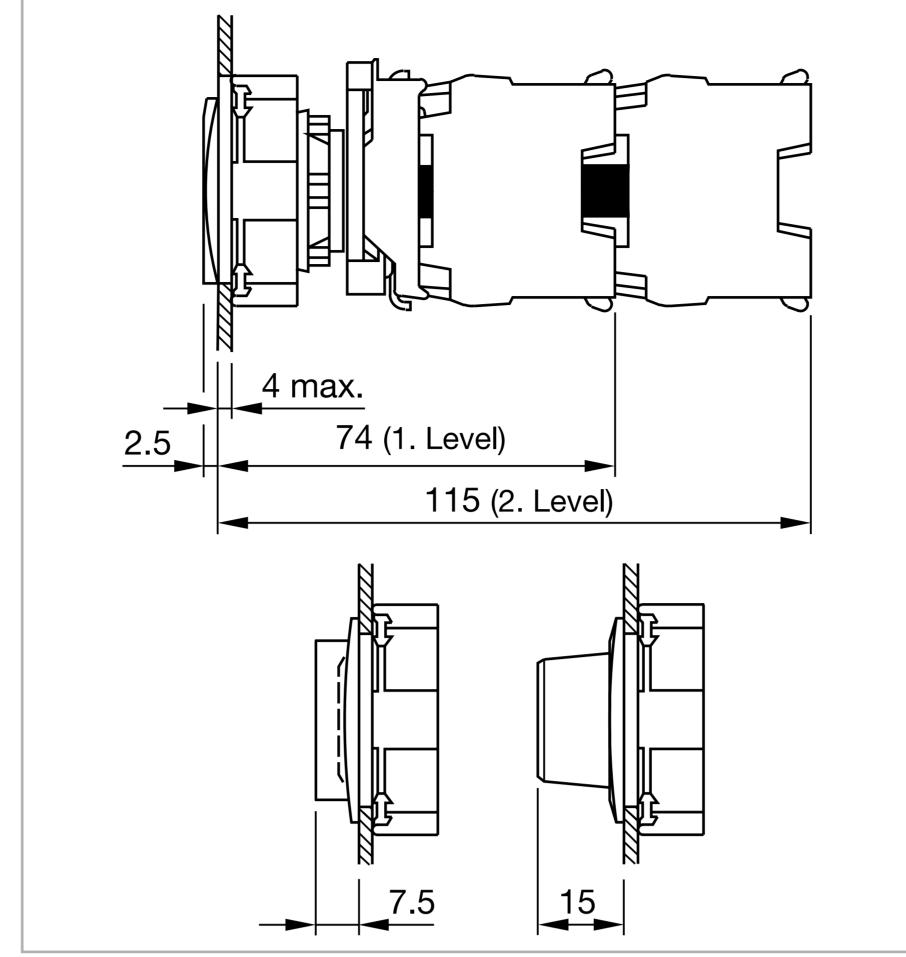
84

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Illuminated pushbutton, IP 65



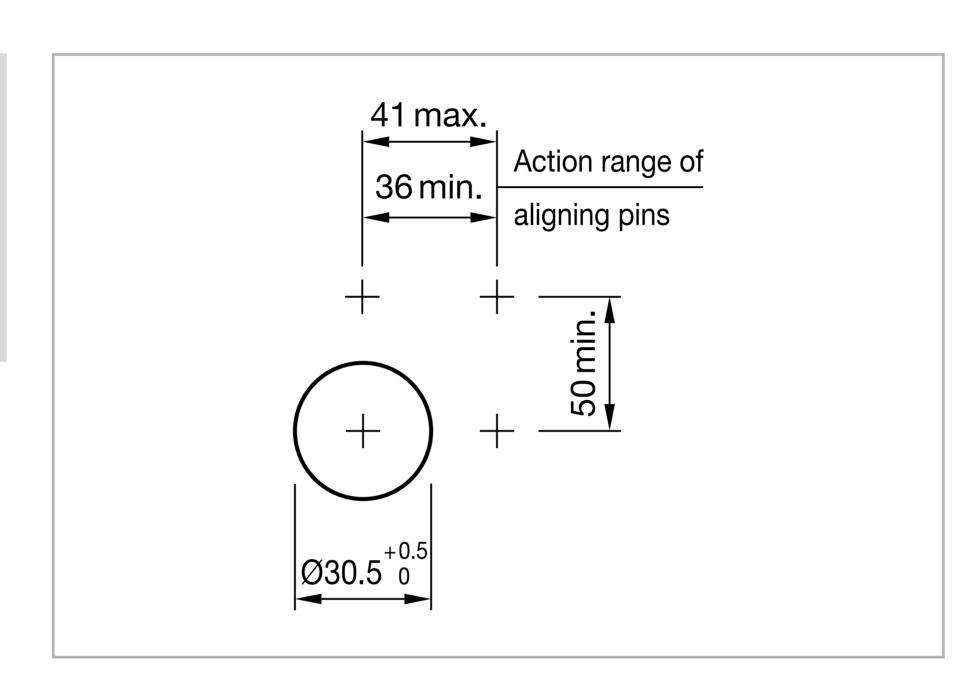
Product can differ from the current configuration.



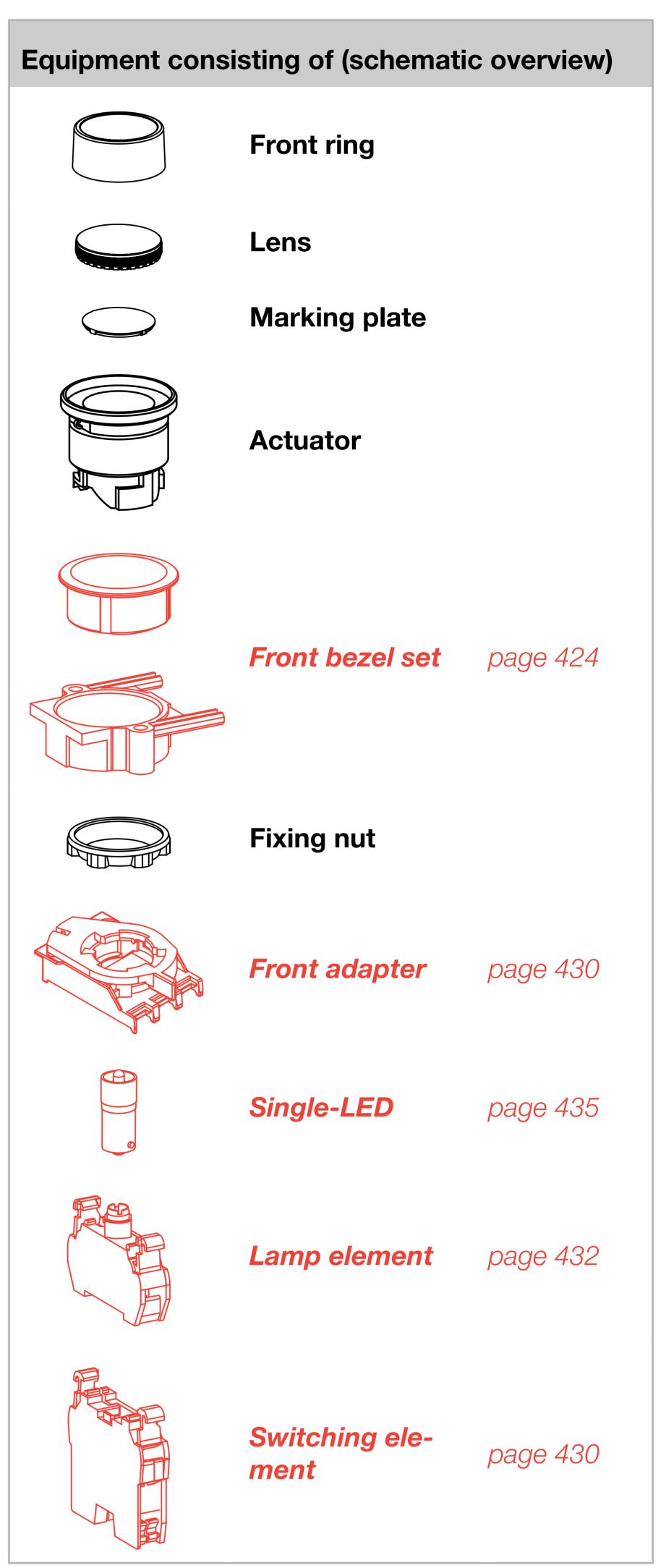
Dimensions [mm]

Additional Information

- For front dimensions 36 x 36 mm, Ø 36 mm
- Markable with text plate translucent white
- Up to 3 switching elements with maintain action



Mounting cut-outs [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.

Front ring	Lens	Switching action	Part No. Weight
Illuminate	ed pushbutton actuator		
Plastic matt grey	Plastic red	В	44-746.62 1 0.012 kg
	Plastic yellow	В	44-746.64 1 0.012 kg
	Plastic green	В	44-746.65 1 0.012 kg
	Plastic blue	В	44-746.66 1 0.012 kg
	Plastic white	В	44-746.69 1 0.012 kg
Plastic matt chrome	Plastic red	В	44-746.22 1 0.012 kg
	Plastic yellow	В	44-746.24 1 0.012 kg
	Plastic green	В	44-746.25 1 0.012 kg
	Plastic blue	В	44-746.26 1 0.012 kg

Front ring	Lens	Switching action	Part No.	Wiring	Weight
Plastic matt grey	Plastic red	С	44-747.62	2	0.012 kg
	Plastic yellow	С	44-747.64	2	0.012 kg
	Plastic green	С	44-747.65	2	0.012 kg
	Plastic blue	С	44-747.66	2	0.012 kg
	Plastic white	С	44-747.69	2	0.012 kg
Plastic matt chrome	Plastic red	С	44-747.22	2	0.012 kg
	Plastic yellow	С	44-747.24	2	0.012 kg
	Plastic green	С	44-747.25	2	0.012 kg
	Plastic blue	C	44-747.26	2	0.012 kg
	Plastic white	С	44-747.29	2	0.012 kg

Switching action: B = Momentary, C = Maintain

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Wiring diagram 1	Wiring diagram 2

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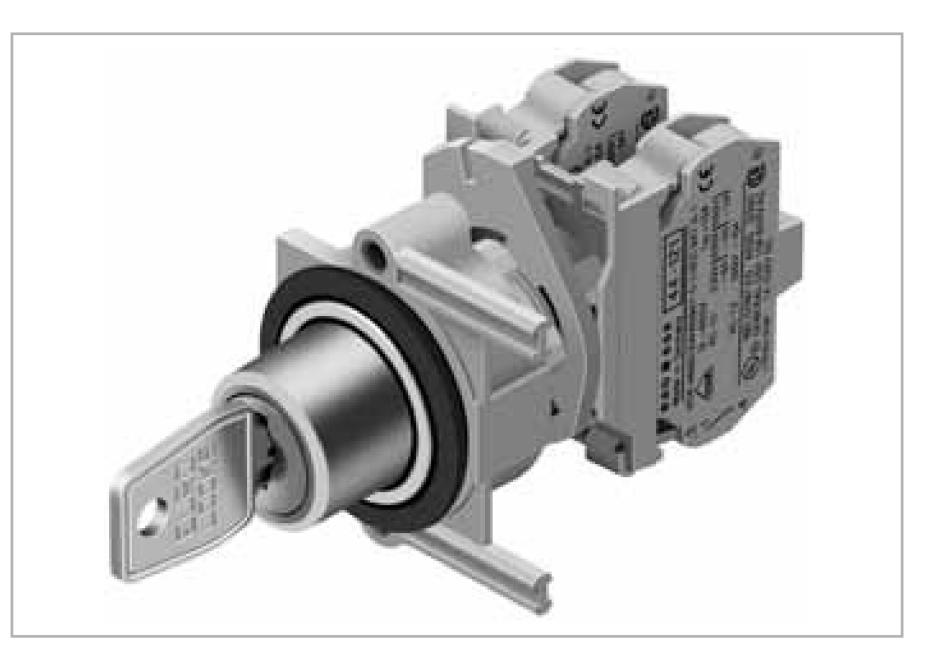
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Keylock switch 2 positions, IP 65



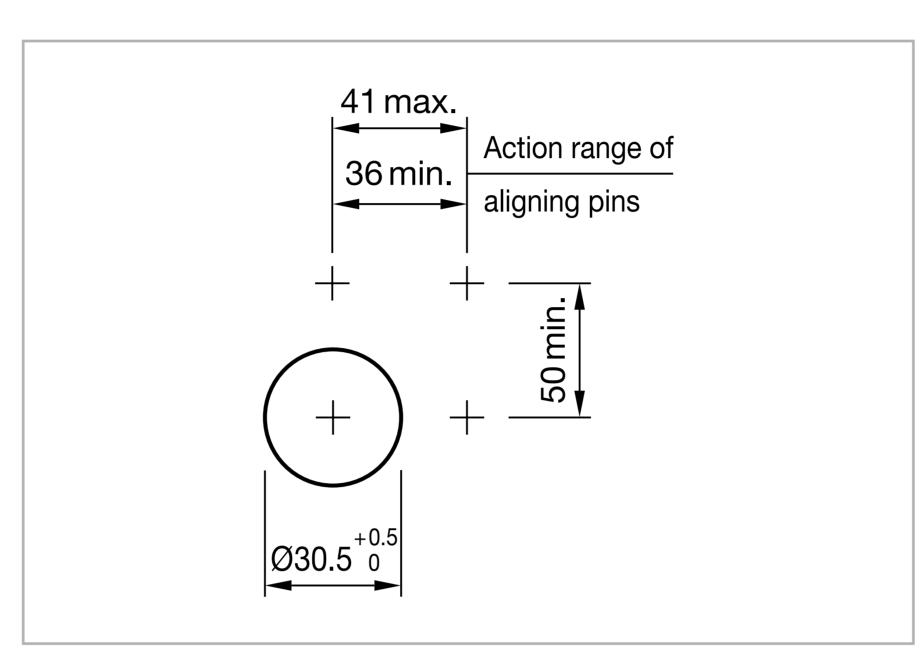
Product can differ from the current configuration.

2.5 19 6 max. ca. 32 74

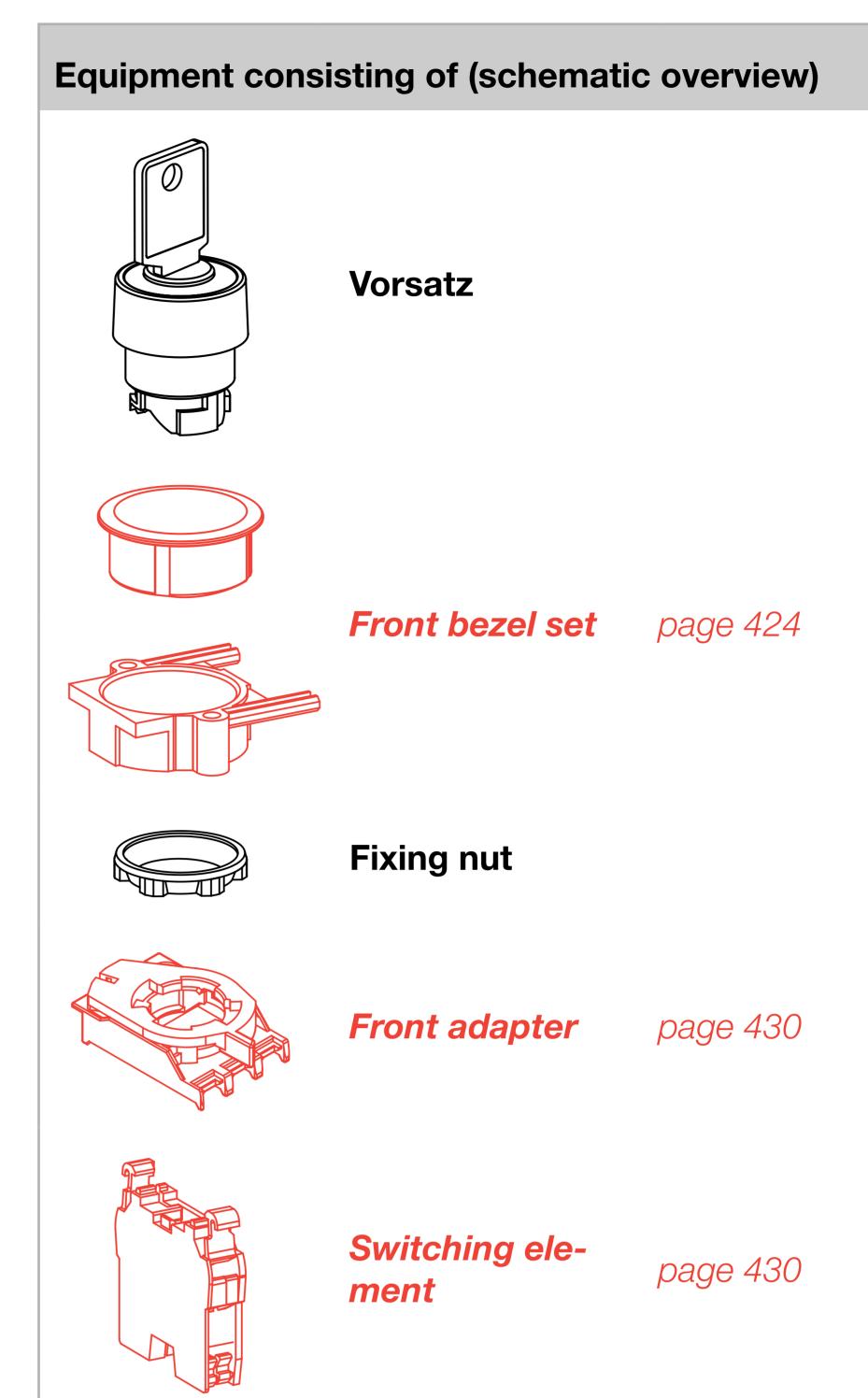
Dimensions [mm]

Additional Information

- For front dimensions 36 x 36 mm, Ø 36 mm
- The standard lock: Euro-Locks 9500
- Two keys are supplied with each key lock switch
- Optional lock numbers on request
- Up to 3 switching elements at 1. level with maintain action

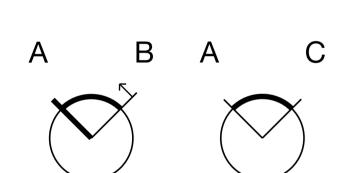


Mounting cut-outs [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

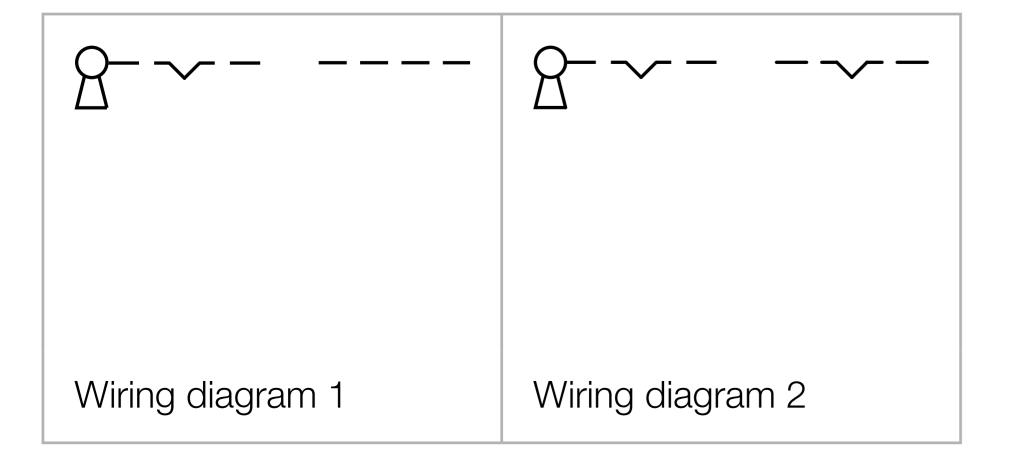
To obtain a complete unit, please select the red components from the page s shown.



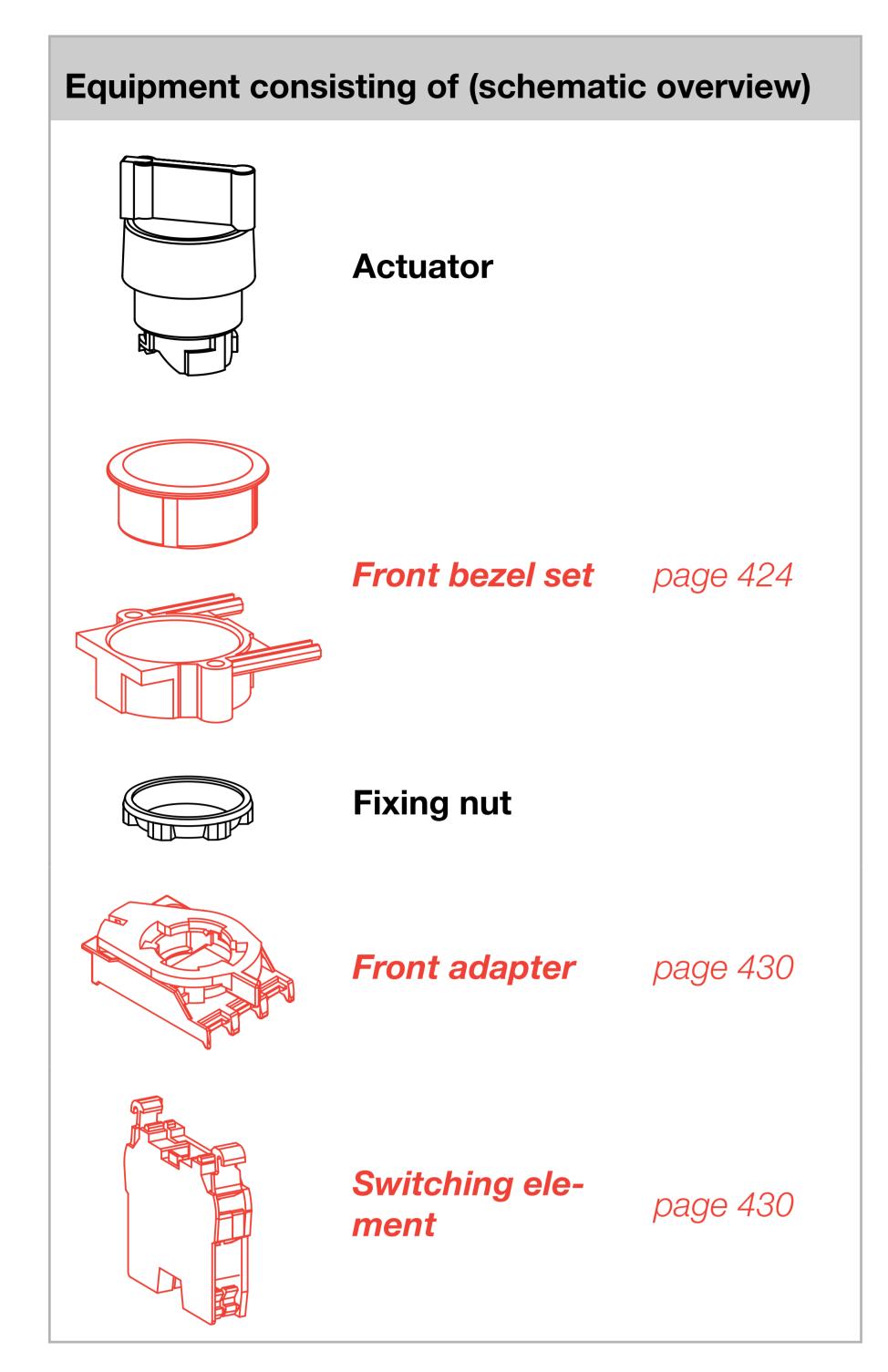
Switching positions (A = Rest, B = Momentary, C = Maintained)

Front ring	Switching action	Switching angle	Key remove	Part No.	Compo- nent layout	Wiring	Weight
Keylo	ock switch actuator 2	positions					
Plastic matt chrome	A - B	B = 90°	A	44-732.21	5	1	1
							0.051 kg
Plastic matt grey	A - B	B = 90°	A	44-732.61	5	1	0.051 kg 0.051 kg
	A - B A - C	B = 90° C = 90°	A	44-732.61 44-730.21	5	1 2	
						2 2	0.051 kg
Plastic matt grey Plastic matt chrome Plastic matt grey			A	44-730.21	5		0.051 kg 0.051 kg

Switching action: A = Rest, B = Momentary, C = Maintain The component layouts you will find from page 442

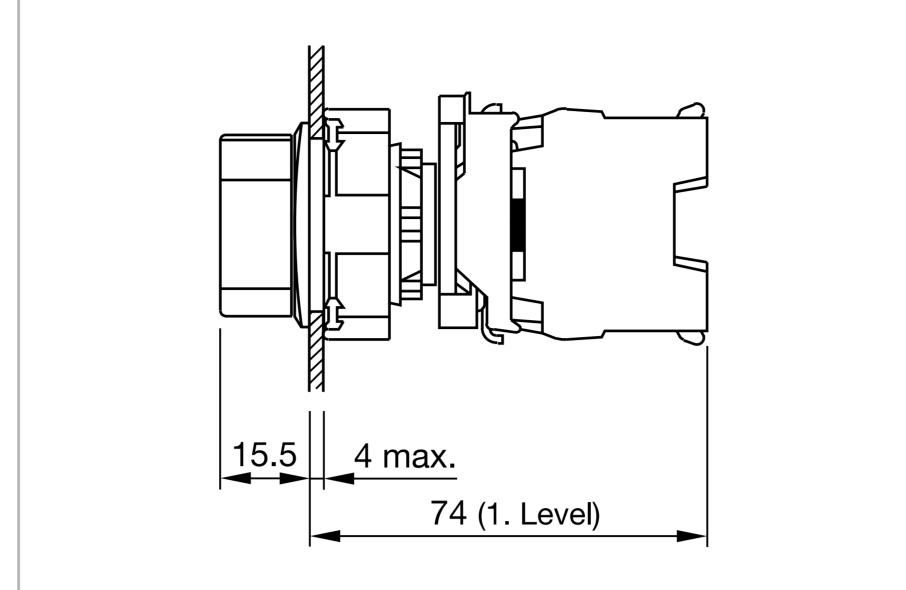


Selector switch 2 positions, IP 65

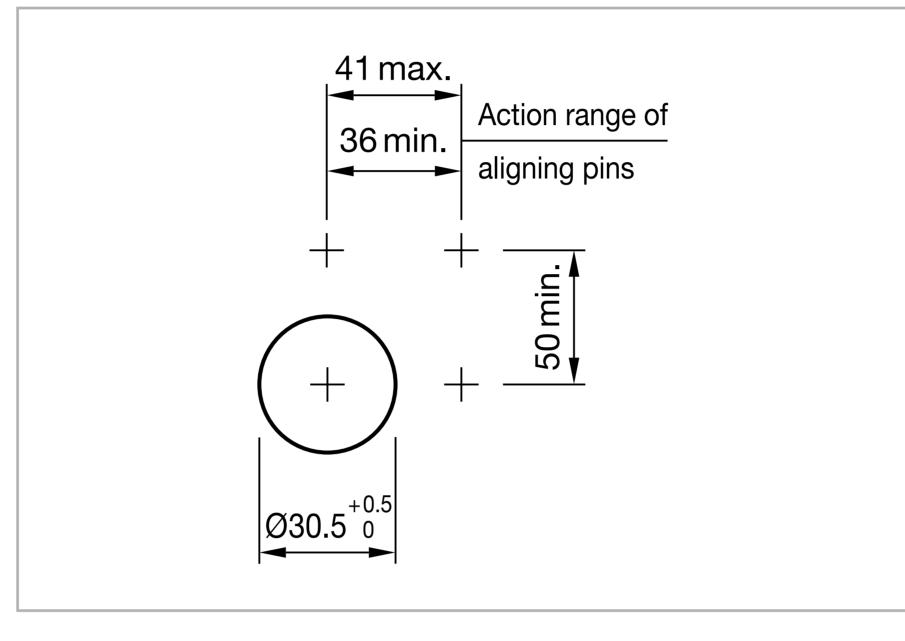


Each Part Number listed below includes all the black components shown in the 3D-drawing.

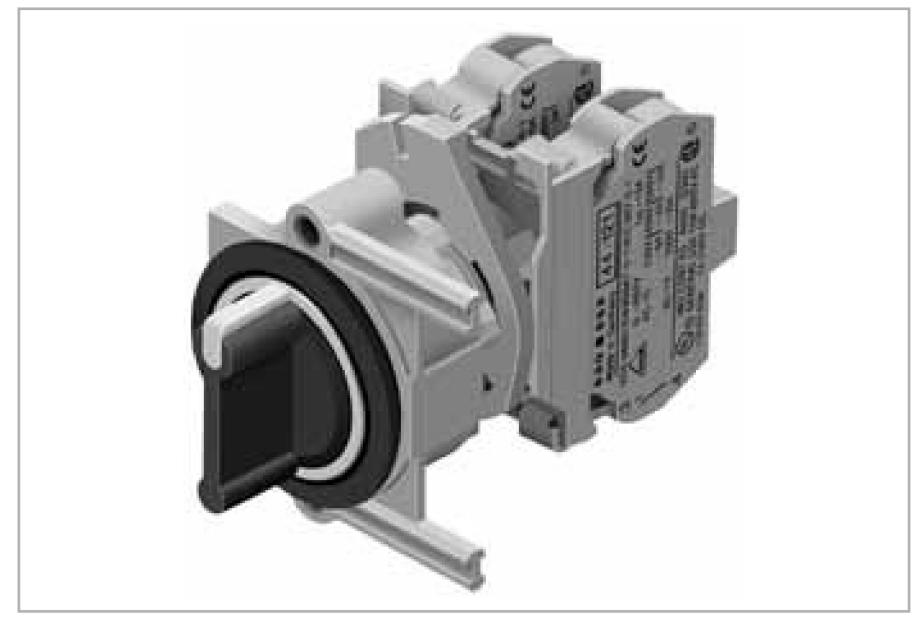
To obtain a complete unit, please select the red components from the page s shown.



Dimensions [mm]



Mounting cut-outs [mm]



Product can differ from the current configuration.

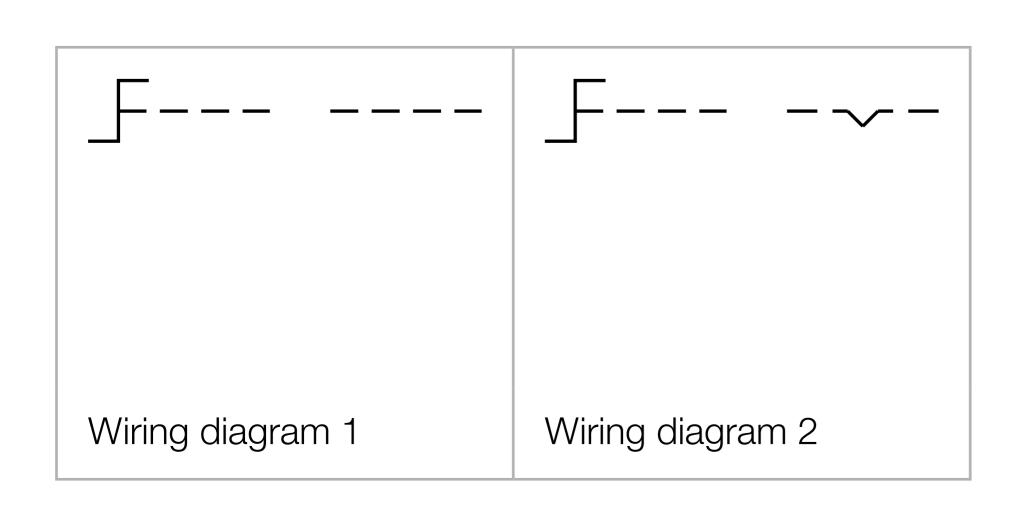
Additional Information

- For front dimensions 36 x 36 mm, Ø 36 mm
- Up to 3 switching elements at 1. level

Switching positions (A = Rest, B = Momentary, C = Maintained)

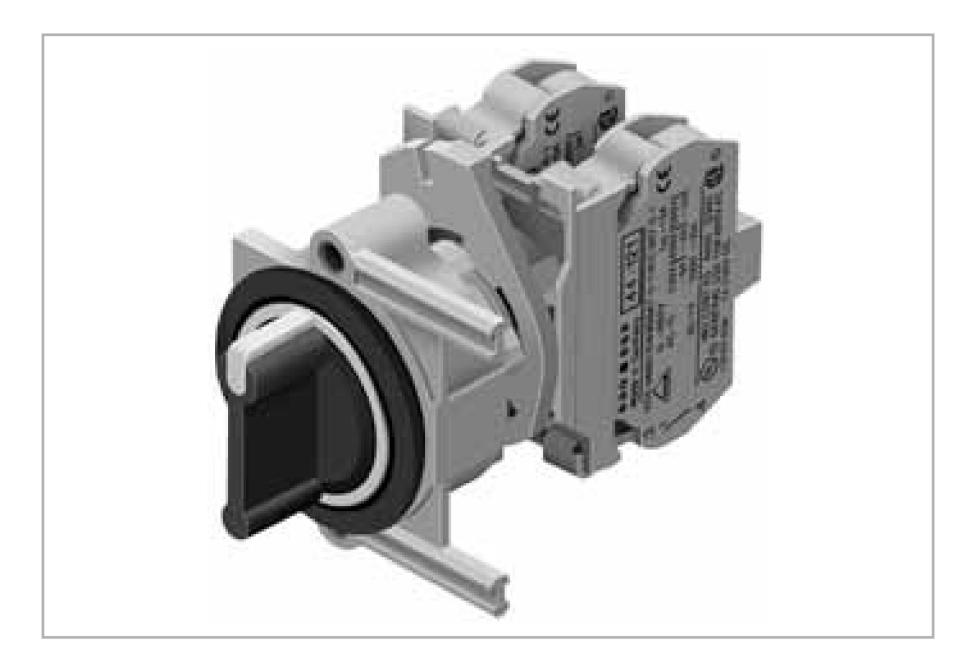
Lever	Front ring ector switch actuator 2 p	Switching action ositions	Switching angle	Part No.	Compo- nent layout	Wiring	Weight
Plastic black	Plastic matt chrome	A - B	B = 90°	44-722.20	5	1	0.021 kg
Plastic grey	Plastic matt grey	A - B	B = 90°	44-722.68	5	1	0.021 kg
Plastic black	Plastic matt chrome	A - C	C = 90°	44-720.20	5	2	0.021 kg
Plastic red	Plastic matt chrome	A - C	C = 90°	44-720.22	5	2	0.021 kg
	Plastic matt grey	A - C	C = 90°	44-720.62	5	2	0.021 kg
Plastic grey	Plastic matt grey	A - C	C = 90°	44-720.68	5	2	0.021 kg

Switching action: A = Rest, B = Momentary, C = Maintain The component layouts you will find from page 442

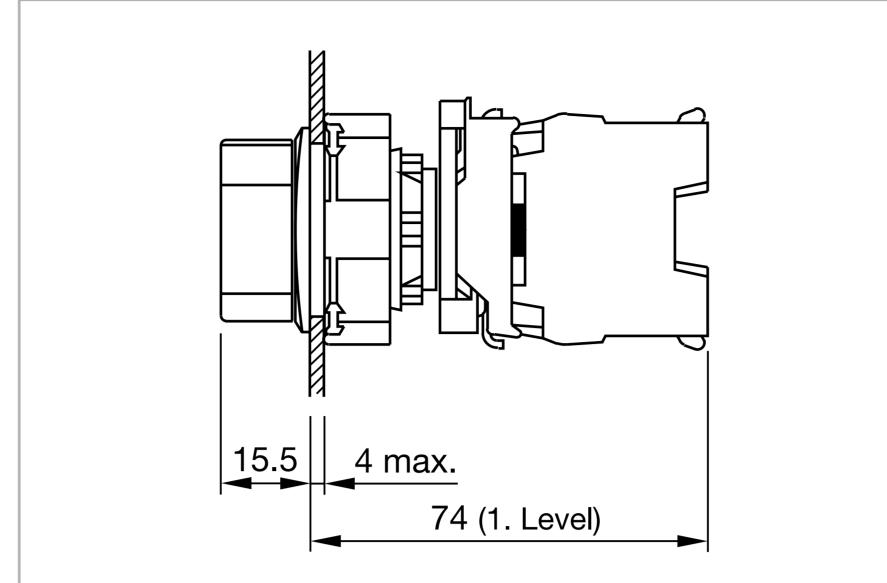


44 Flush design

Selector switch 3 positions, IP 65



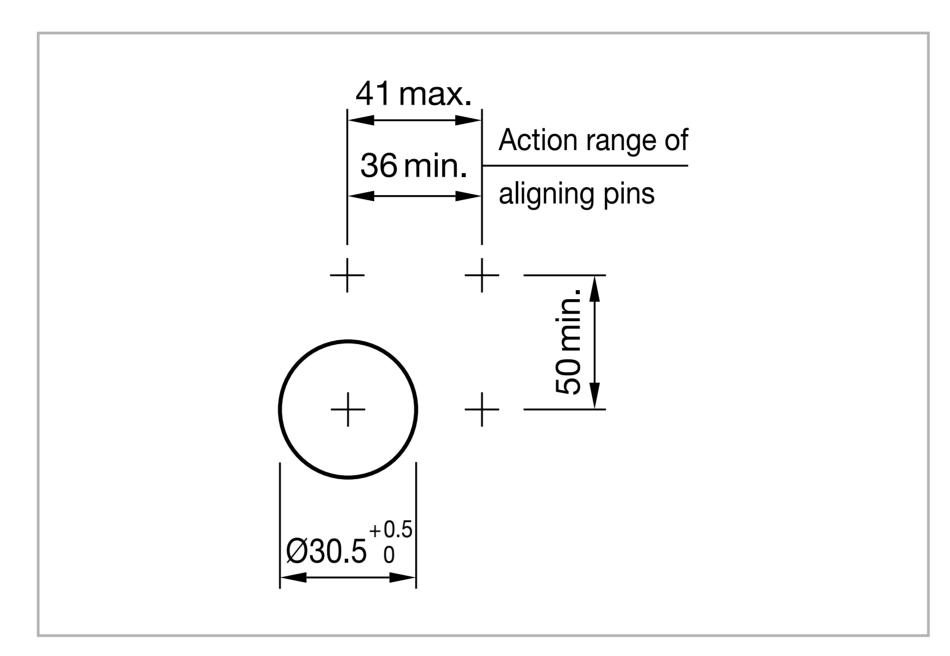
Product can differ from the current configuration.



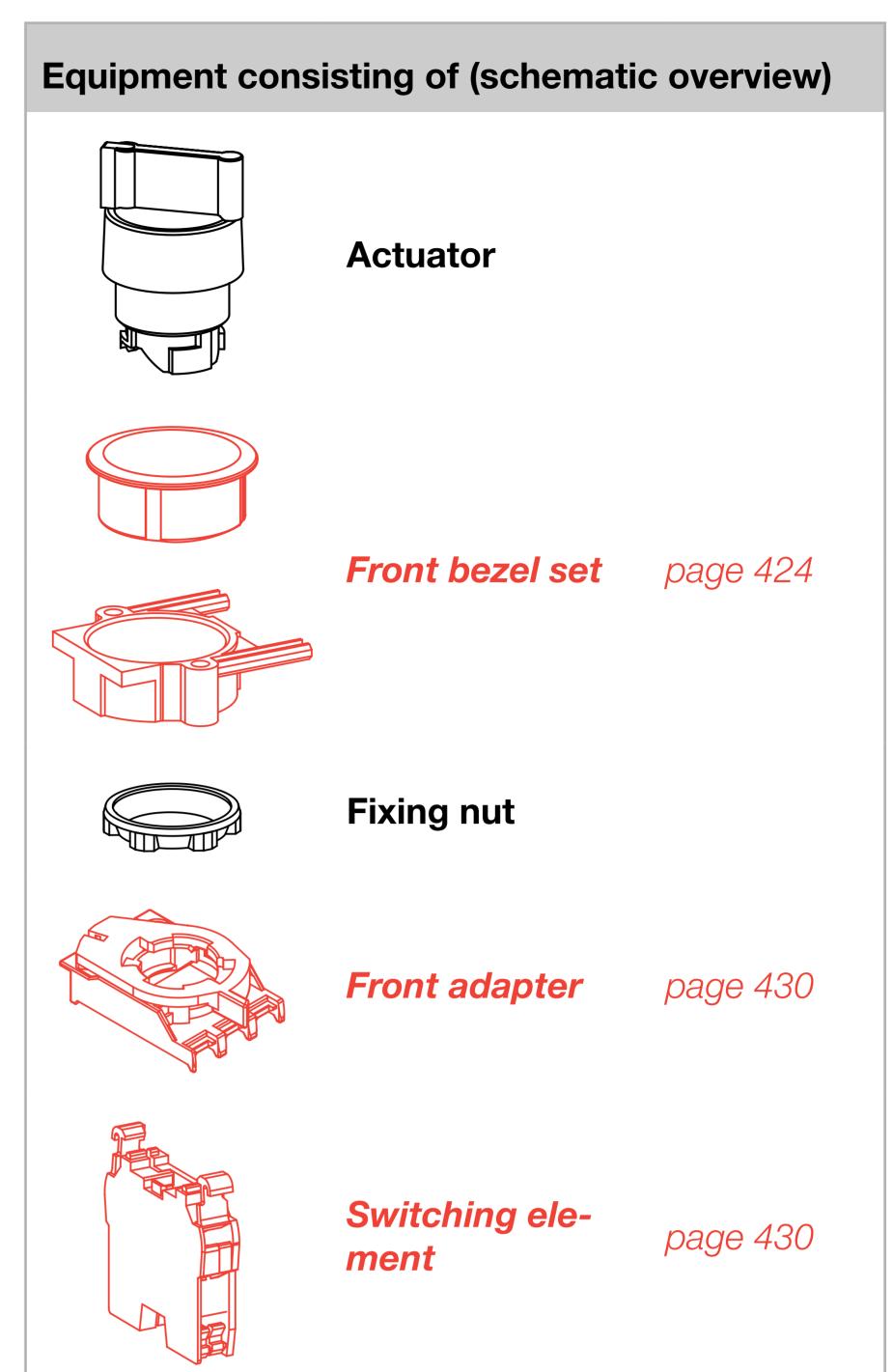
Dimensions [mm]

Additional Information

- For front dimensions 36 x 36 mm, Ø 36 mm
- Up to 3 switching elements at 1. level

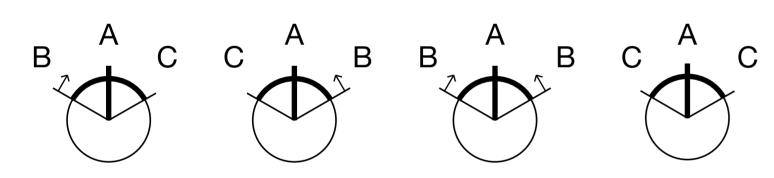


Mounting cut-outs [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.



Switching positions (A = Rest, B = Momentary, C = Maintained)

Lever	Front ring	Switching action	Switching angle	Part No.	Compo- nent lavout	Wiring	Weight
Se Plastic black	elector switch actuator 3 p Plastic matt chrome	oositions B - A - C	B = 60°, C = 60°	44-727.20	4	1	0.021 kg
Plastic grey	Plastic matt grey	B - A - C	B = 60°, C = 60°	44-727.68	4	1	0.021 kg
Plastic black	Plastic matt chrome	C - A - B	C = 60°, B = 60°	44-726.20	4	2	0.021 kg
Plastic black Plastic grey	Plastic matt chrome Plastic matt grey	C - A - B C - A - B	$C = 60^{\circ}, B = 60^{\circ}$ $C = 60^{\circ}, B = 60^{\circ}$	44-726.20 44-726.68	4	2	0.021 kg
			<u> </u>				
Plastic grey Plastic black	Plastic matt grey	C - A - B	C = 60°, B = 60°	44-726.68	4	2	0.021 kg
Plastic grey	Plastic matt grey Plastic matt chrome	C - A - B B - A - B	$C = 60^{\circ}, B = 60^{\circ}$ $B = 60^{\circ} / 60^{\circ}$	44-726.68 44-725.20	4	2 3	0.021 kg 0.021 kg

Switching action: A = Rest, B = Momentary, C = Maintain The component layouts you will find from page 442

F	F	F	<u></u>
Wiring diagram 1	Wiring diagram 2	Wiring diagram 3	Wiring diagram 4

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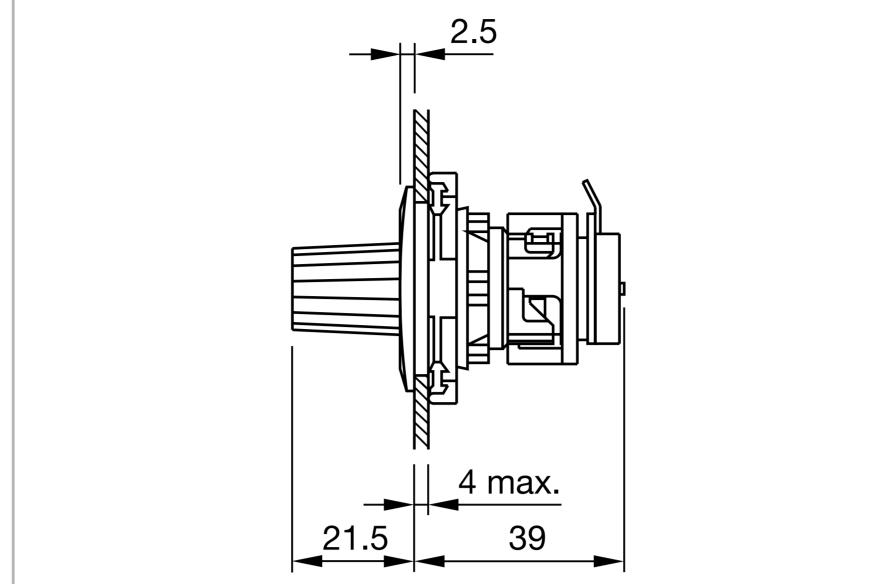
99

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Potentiometer, IP 65



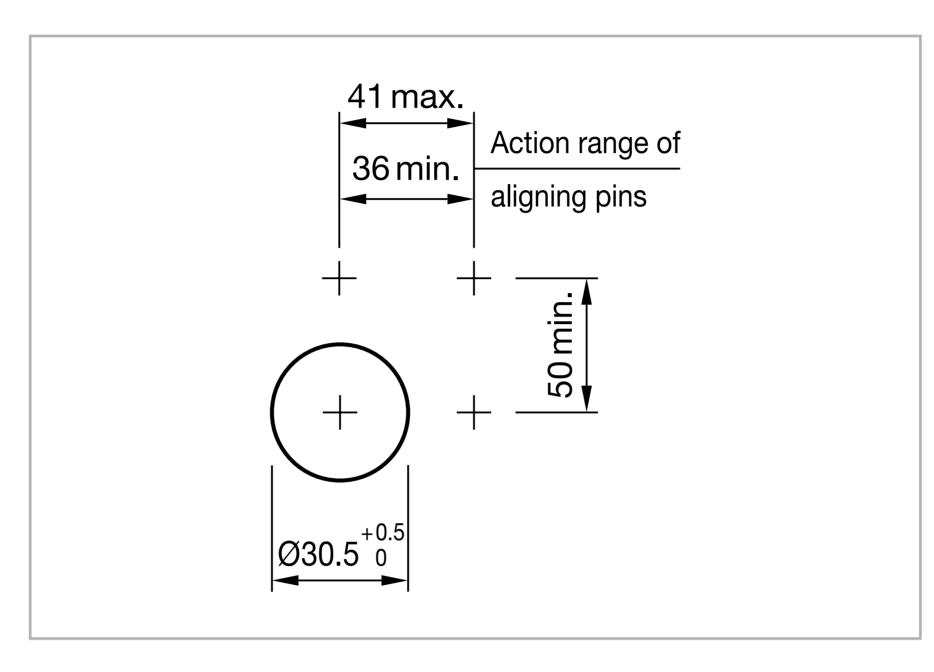
Product can differ from the current configuration.



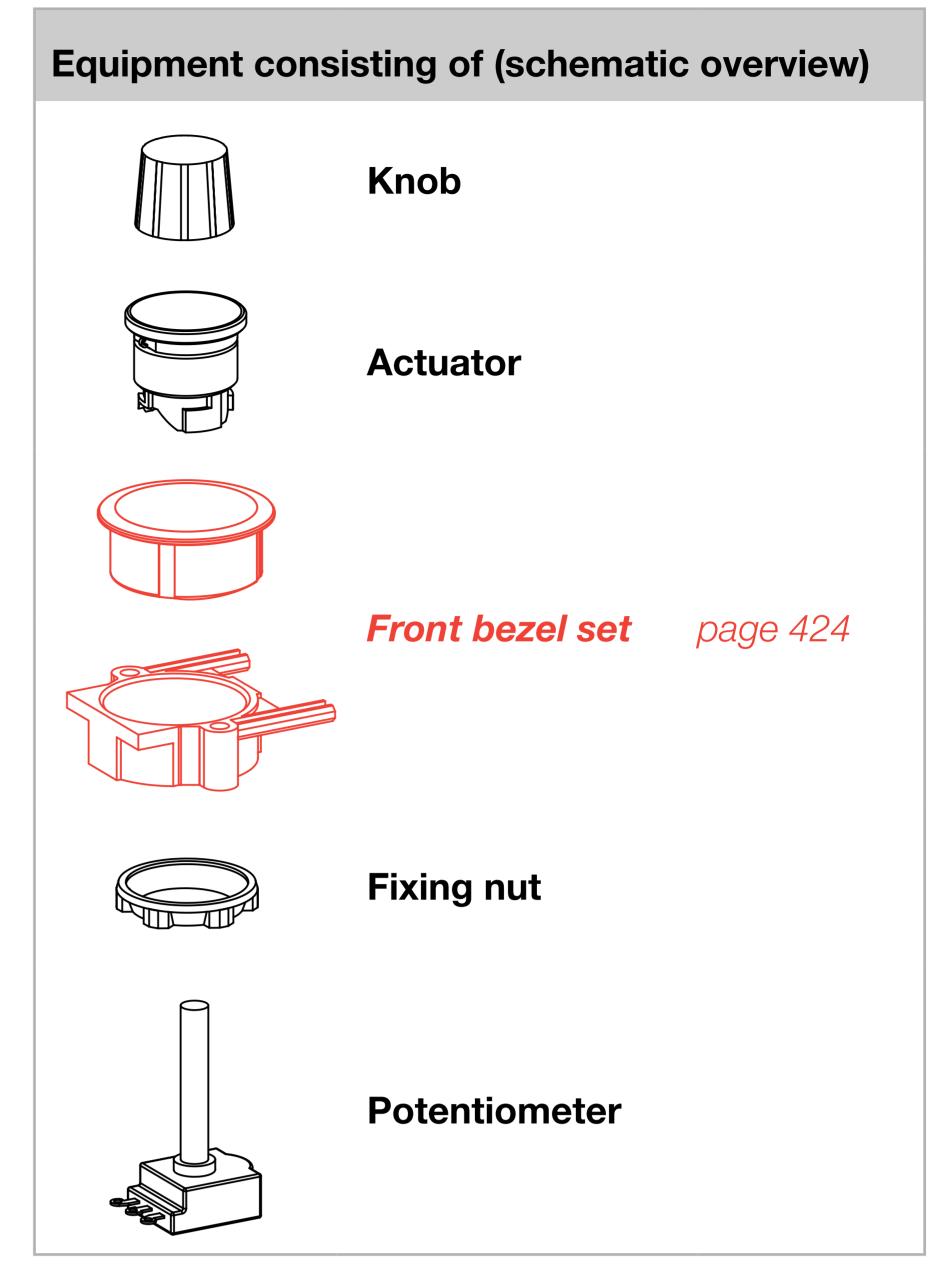
Dimensions [mm]

Additional Information

- For front dimensions 36 x 36 mm, Ø 36 mm
- Resistor 10 kOhm / linear, series E3
- Power 0.4 W
- Slewing range 300°



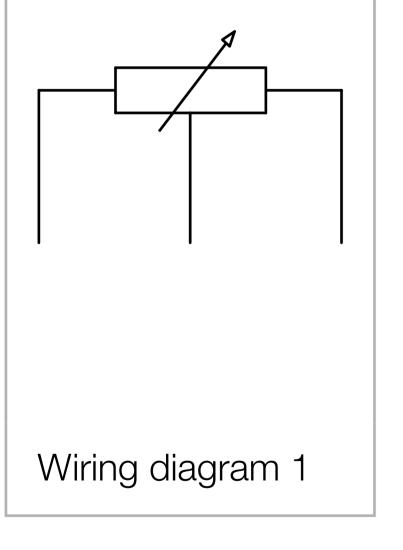
Mounting cut-outs [mm]



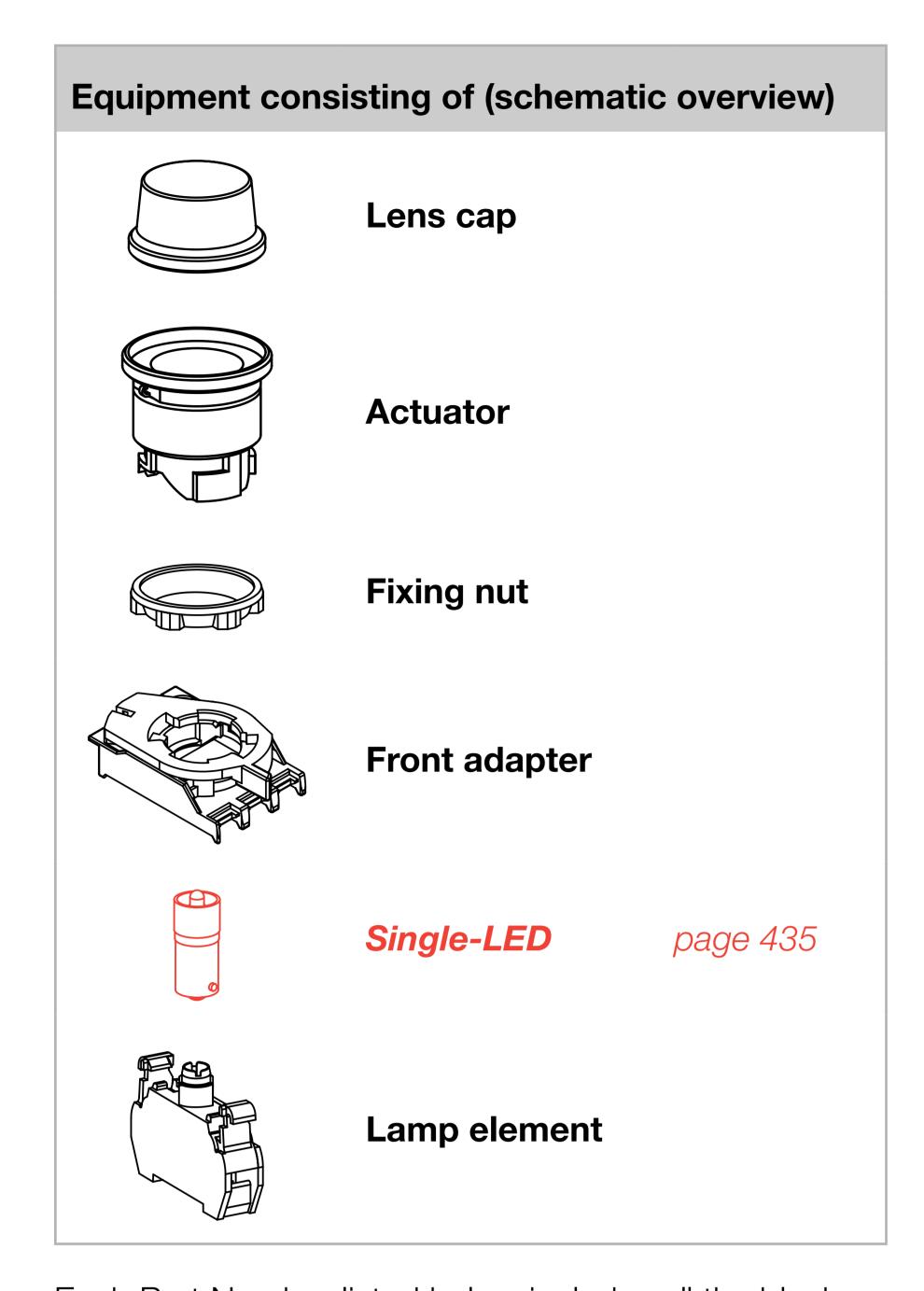
Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.

Product attribute	Front ring	Terminal	Part No.	Wiring	Weight
Potentiometer					
with potentiometer	Plastic matt chrome	Solder	44-745.20-10K1	1	
					0.030 kg
	Plastic matt grey	Solder	44-745.60-10K1	1	0.030 kg 0.030 kg
without potentiometer, specification for potentiometer: Shaft = length 32 mm, shaft end = Form A, \emptyset = 6 mm	Plastic matt grey Plastic matt chrome	Solder	44-745.60-10K1 44-744.20	1	

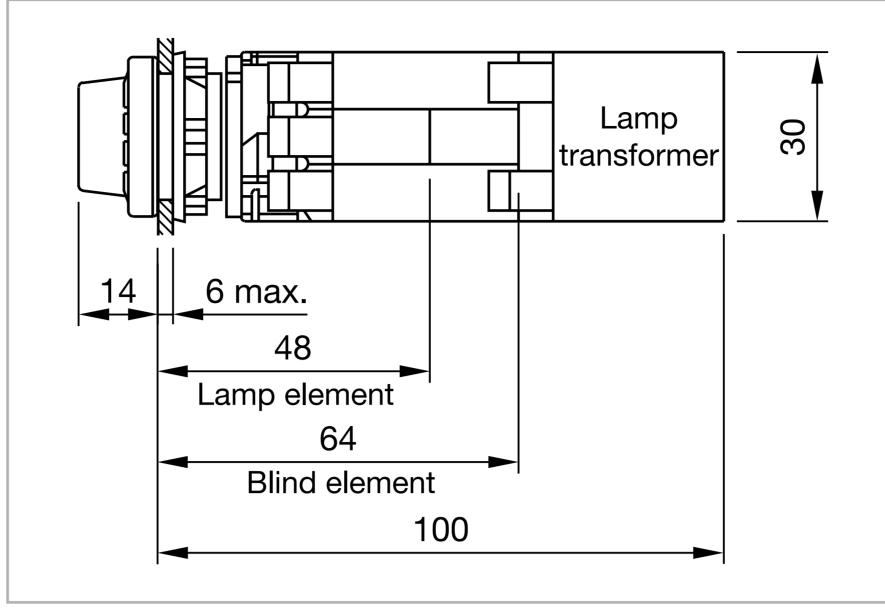


Indicator full-face illumination complete, IP 65



Each Part Number listed below includes all the black components shown in the 3D-drawing.

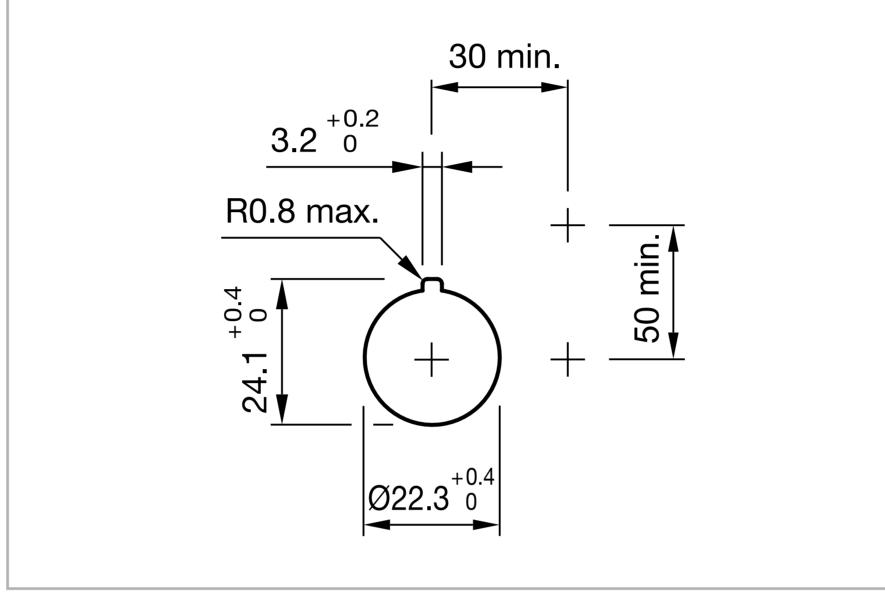
To obtain a complete unit, please select the red components from the page s shown.



Dimensions [mm]



Product can differ from the current configuration.

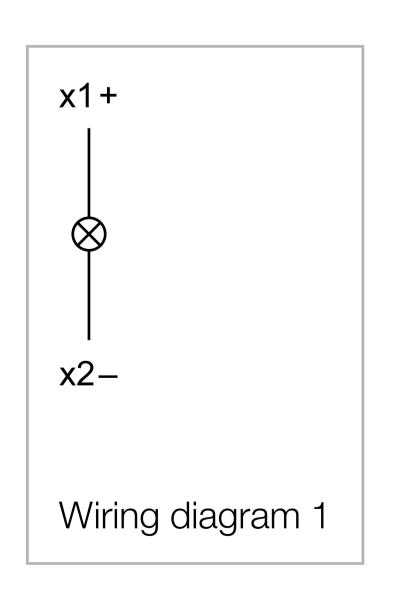


Mounting cut-outs [mm]

Additional Information

Non-markable

Front ring	Lens cap	Terminal	Part No.	Wiring	Weight
ALCOHOL STATE OF THE STATE OF T					
	full-face illumination complete		44_750 22 000	1	0 025 ka
	Plastic red	Screw	44-750.22.000	1	0.025 kg
			44-750.22.000 44-750.24.000	1	0.025 kg 0.025 kg
Indicator Plastic matt chrome	Plastic red	Screw		1 1 1	



44 Raised design

Indicator full face illumination, IP 65



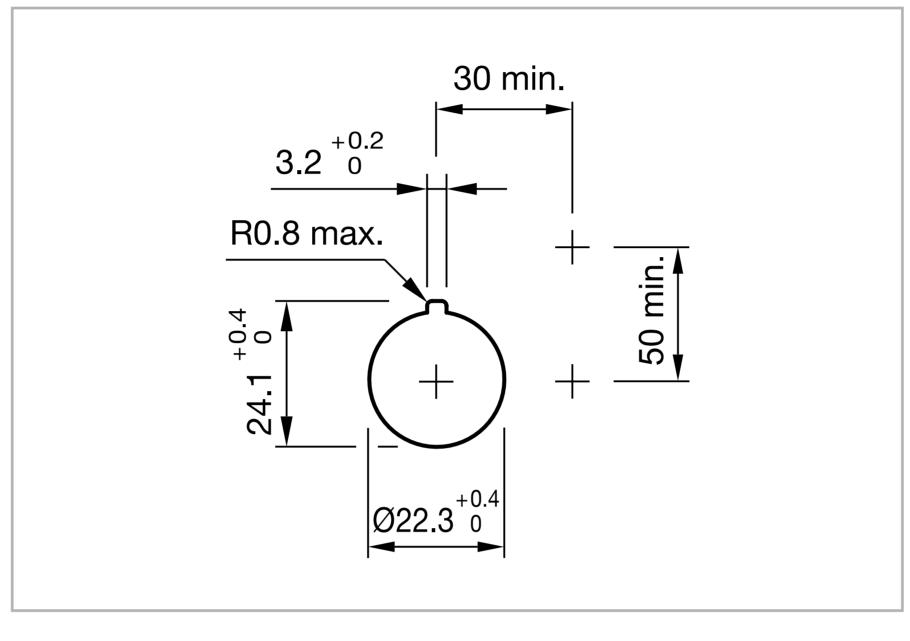
Product can differ from the current configuration.

Lamp transformer 48 Lamp element 64 Blind element 100

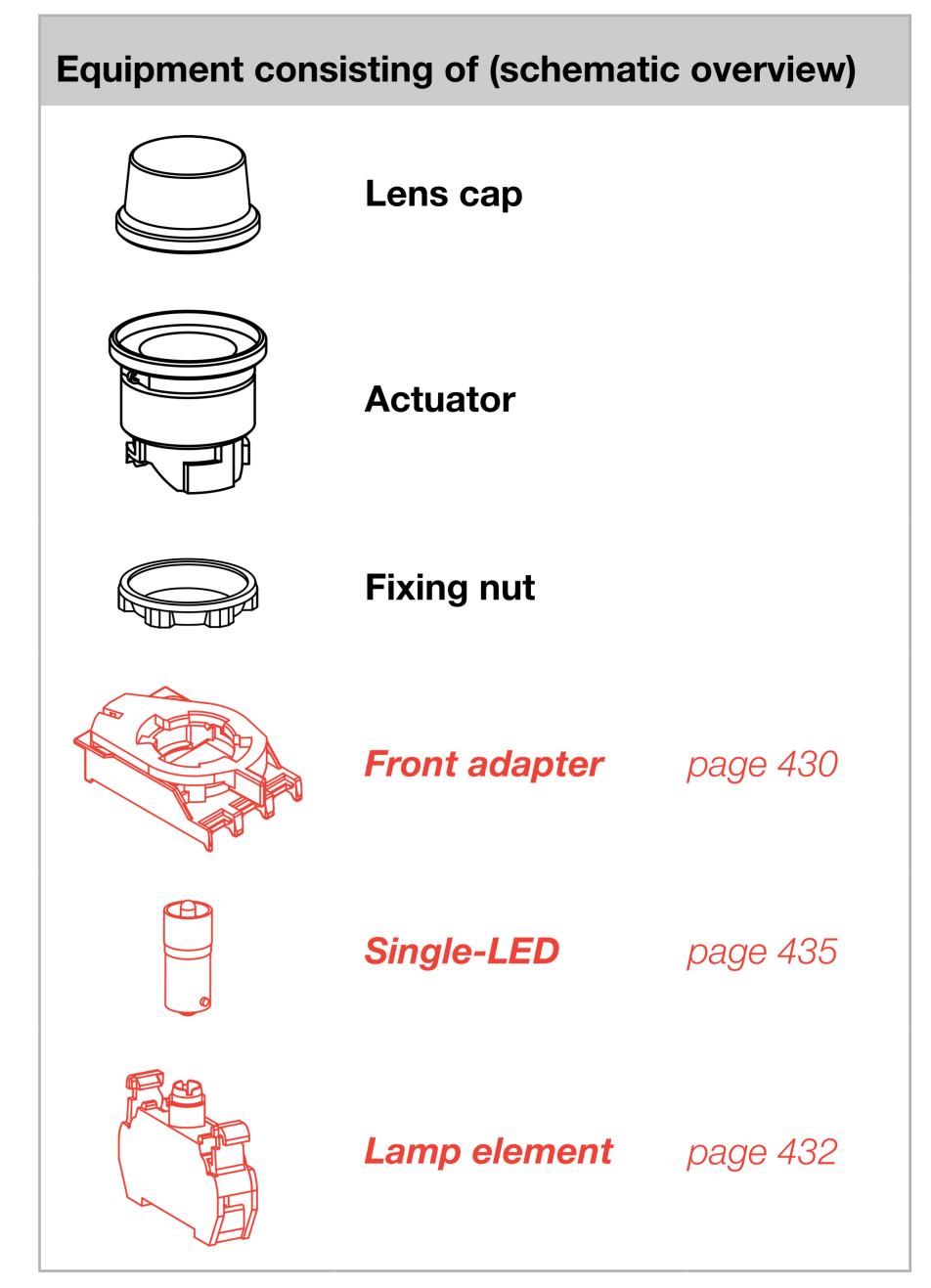
Dimensions [mm]

Additional Information

Non-markable



Mounting cut-outs [mm]

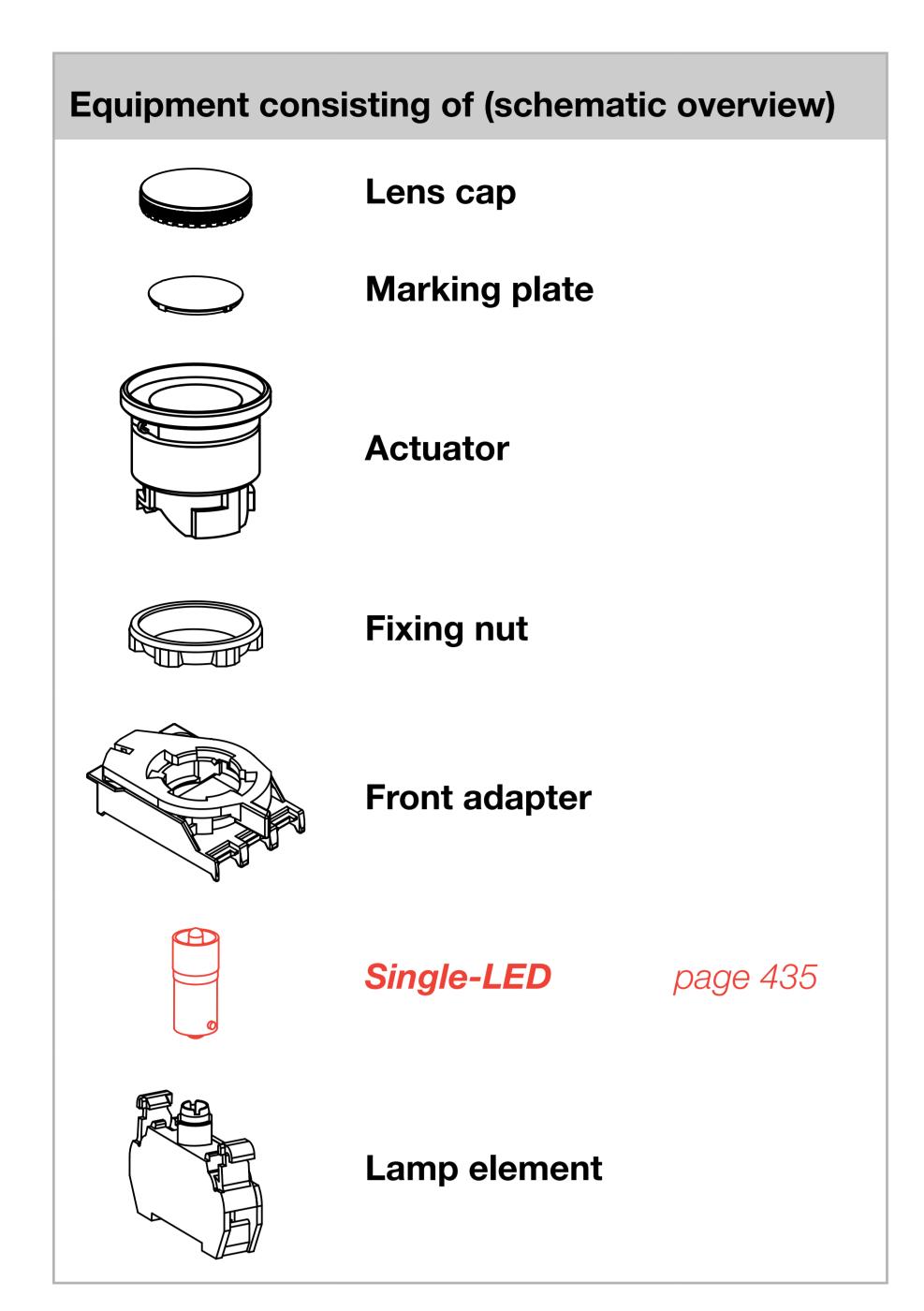


Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.

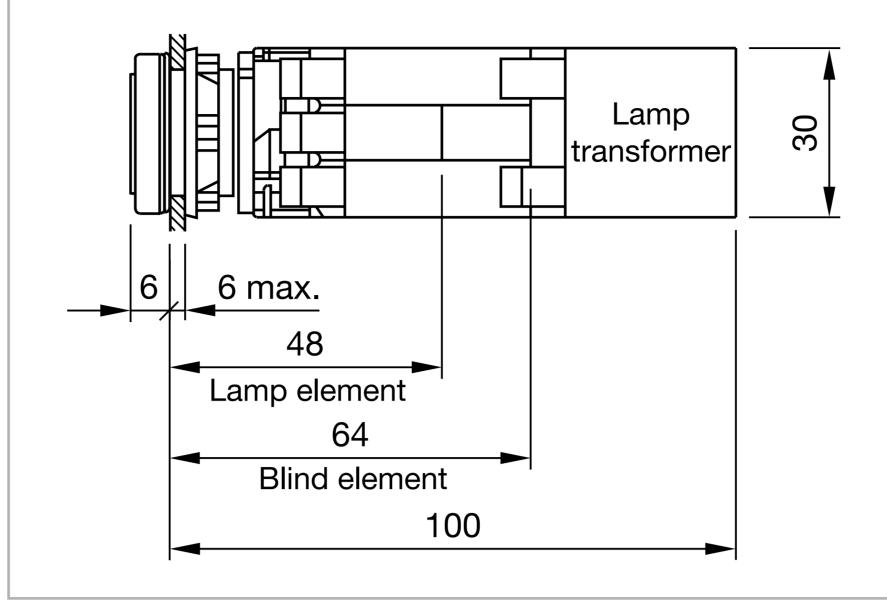
Front ring	Lens cap	Part No.	Weight
Indicator actuator	full-face illumination, Front dimension Ø 28 mm		
Plastic matt grey	Plastic red	44-750.62	0.008 kg
	Plastic yellow	44-750.64	0.008 kg
	Plastic green	44-750.65	0.008 kg
	Plastic blue	44-750.66	0.008 kg
	Plastic colourless	44-750.67	0.008 kg
Plastic matt chrome	Plastic red	44-750.22	0.008 kg
	Plastic yellow	44-750.24	0.008 kg
	Plastic green	44-750.25	0.008 kg
	Plastic blue	44-750.26	0.008 kg
	Plastic colourless	44-750.27	0.008 kg

Indicator front illumination complete, IP 65

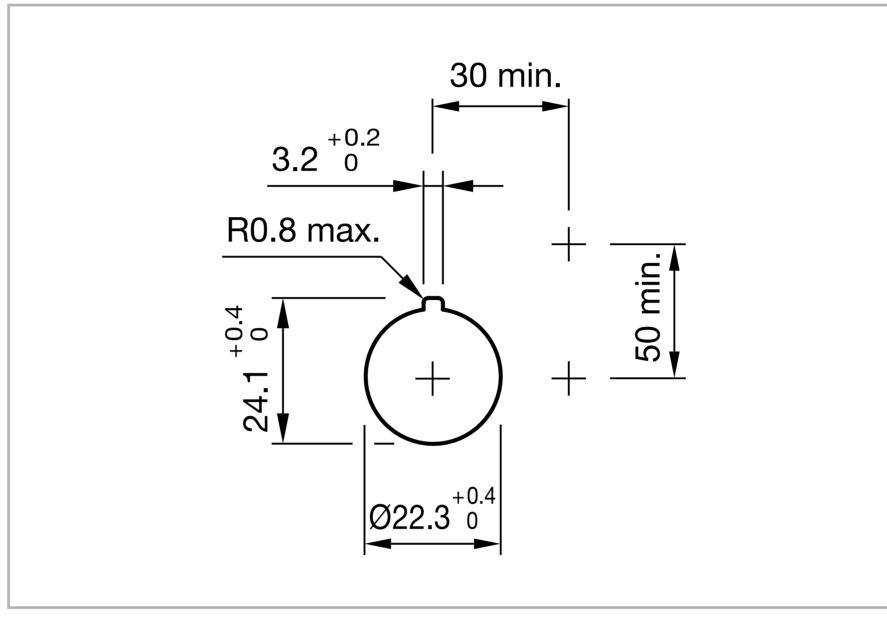


Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.



Dimensions [mm]



Mounting cut-outs [mm]



Product can differ from the current configuration.

Additional Information

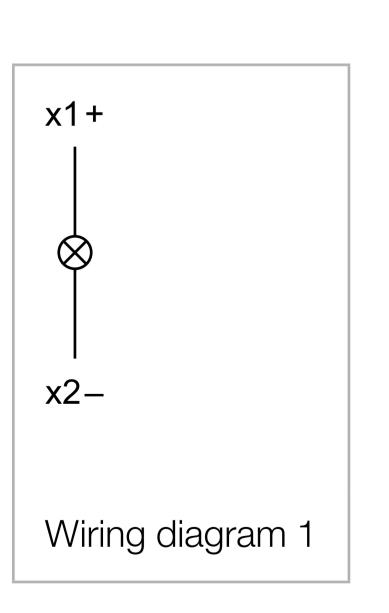
Markable with text plate translucent white





Indicator front illumination complete, Front dimension Ø 28 mm

Plastic matt chrome	Plastic red	Screw	44-751.22.000	1	0.025 kg
	Plastic yellow	Screw	44-751.24.000	1	0.025 kg
	Plastic green	Screw	44-751.25.000	1	0.025 kg
	Plastic white	Screw	44-751.29.000	1	0.025 kg



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44 Raised design

Indicator front illumination, IP 65



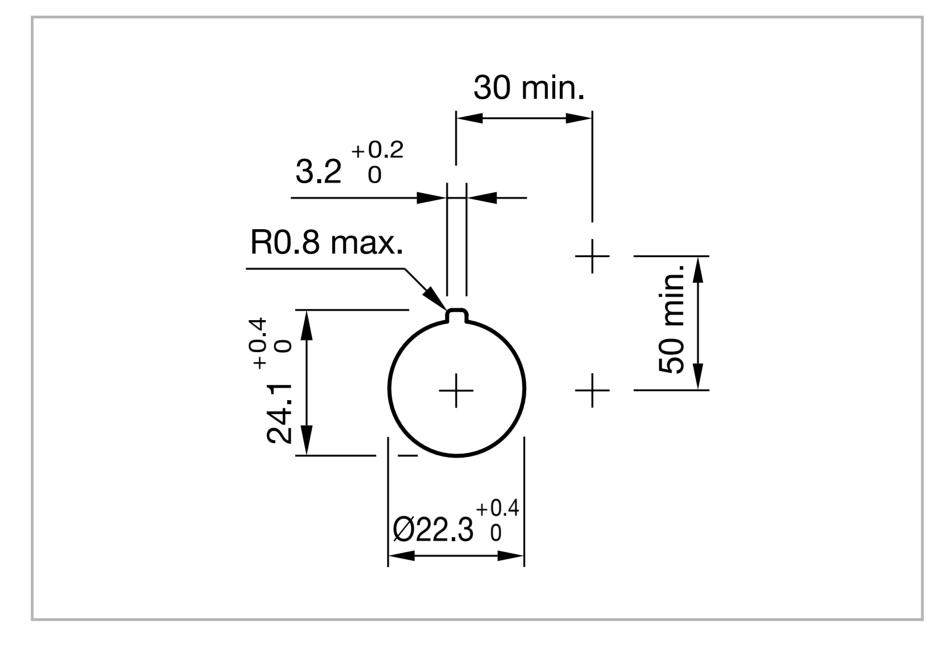
Product can differ from the current configuration.

6 6 max. 48 Lamp element 64 Blind element 100

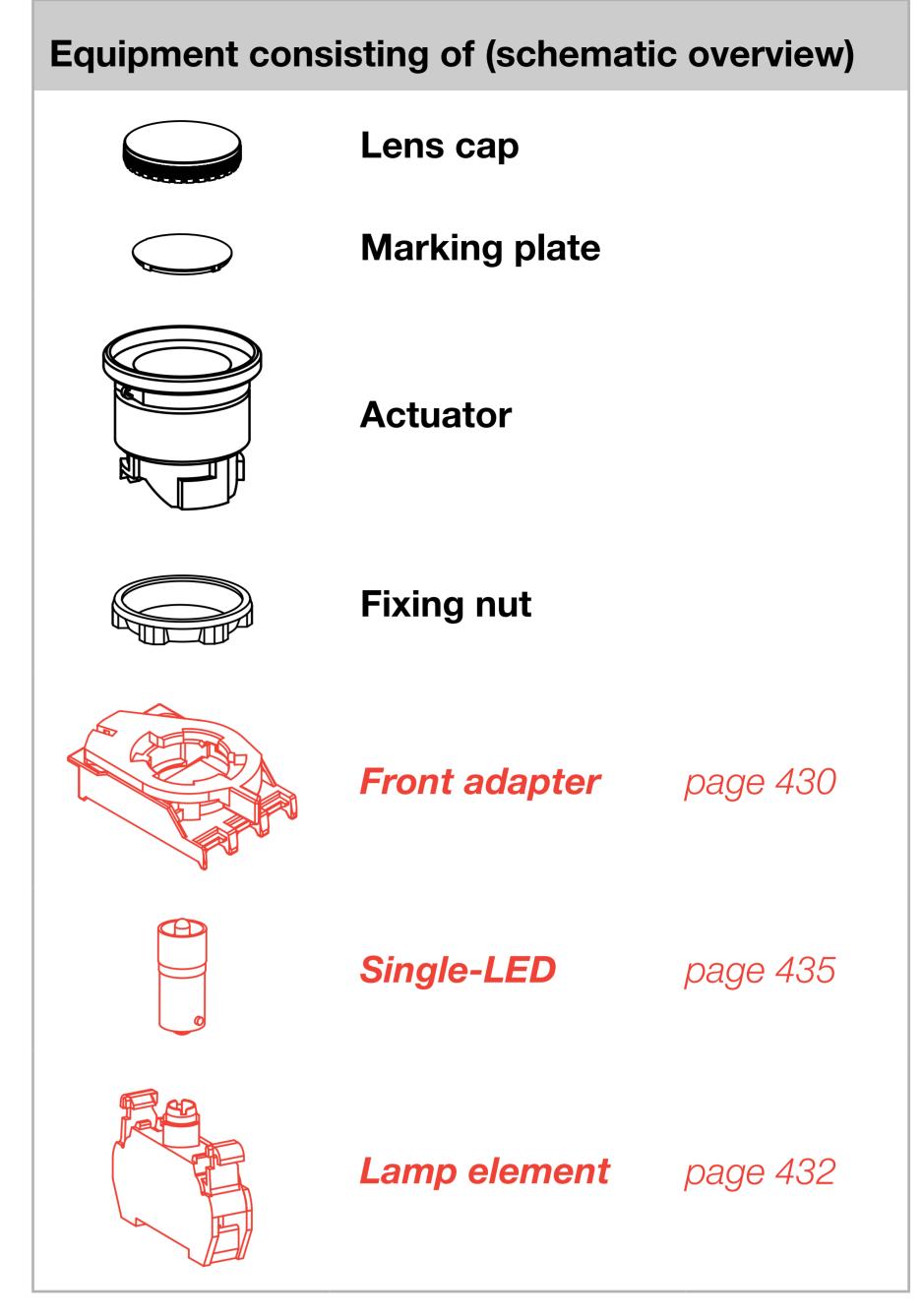
Dimensions [mm]

Additional Information

Markable with text plate translucent white



Mounting cut-outs [mm]

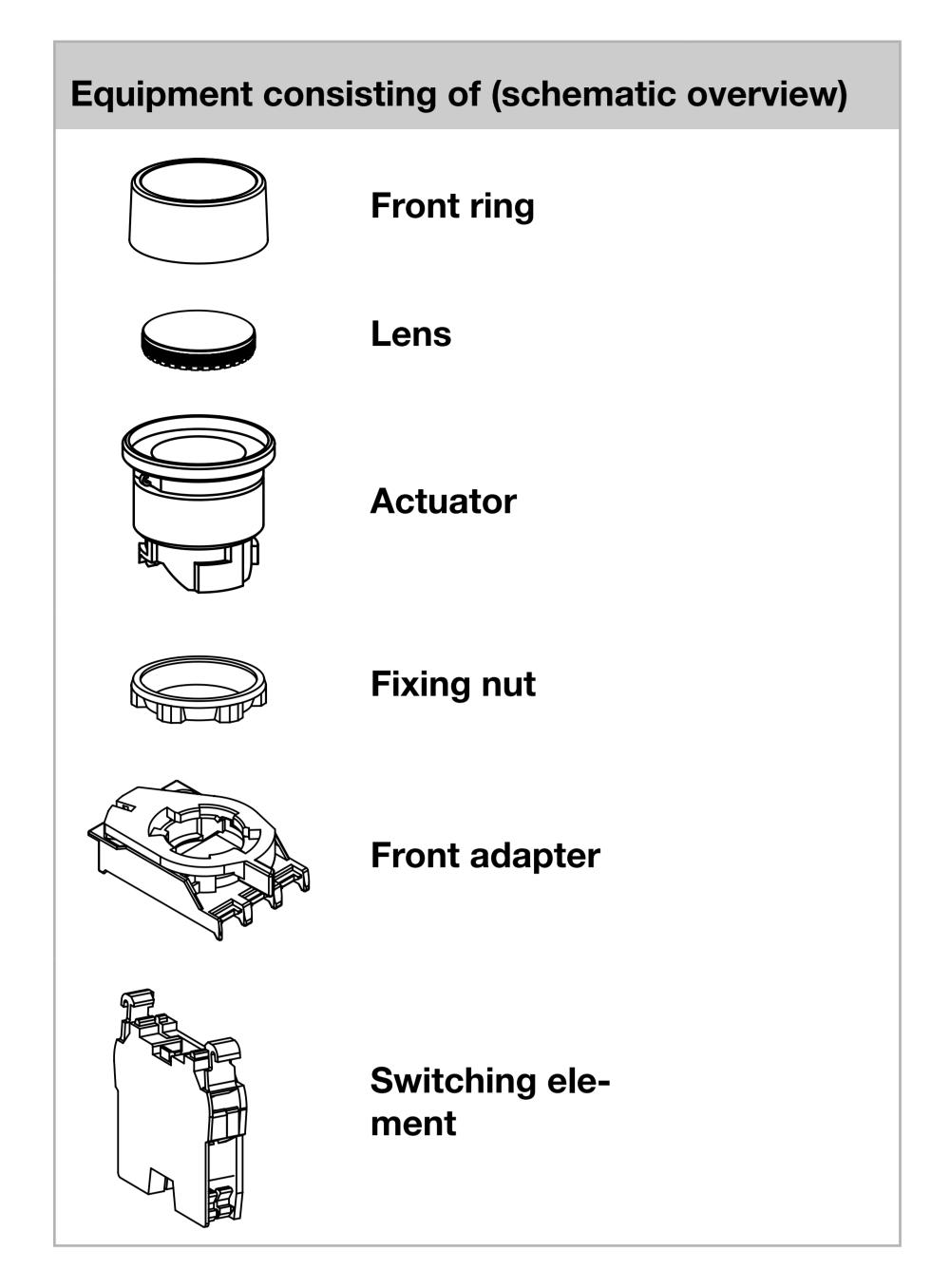


Each Part Number listed below includes all the black components shown in the 3D-drawing.

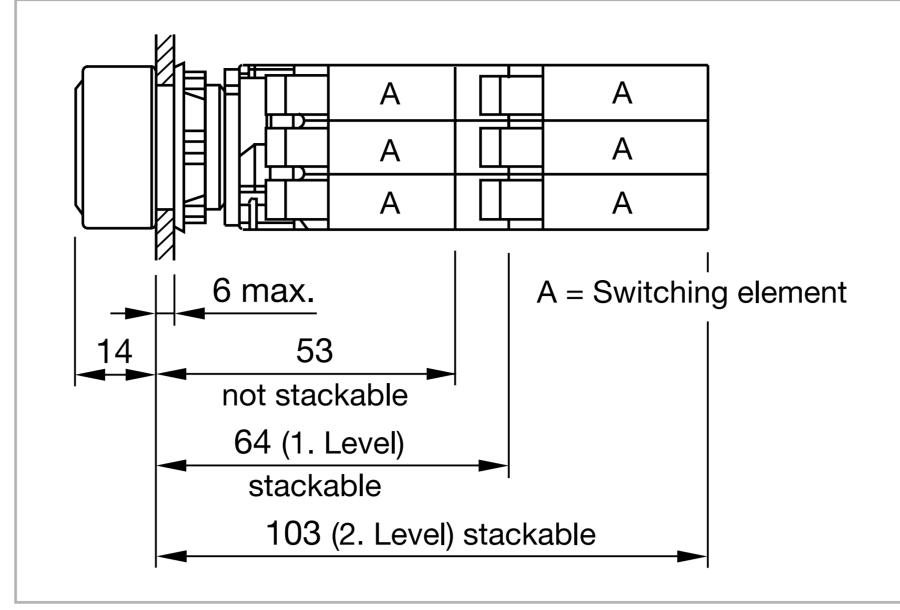
To obtain a complete unit, please select the red components from the page s shown.

Front ring	Lens cap	Part No.	Weight
Indicator actuator fr	ont illumination, Front dimension Ø 28 mm		
Plastic matt grey	Plastic red	44-751.62	0.007 kg
	Plastic yellow	44-751.64	0.007 kg
	Plastic green	44-751.65	0.007 kg
	Plastic blue	44-751.66	0.007 kg
	Plastic white	44-751.69	0.007 kg
Plastic matt chrome	Plastic red	44-751.22	0.007 kg
	Plastic yellow	44-751.24	0.007 kg
	Plastic green	44-751.25	0.007 kg

Pushbutton complete, IP 65



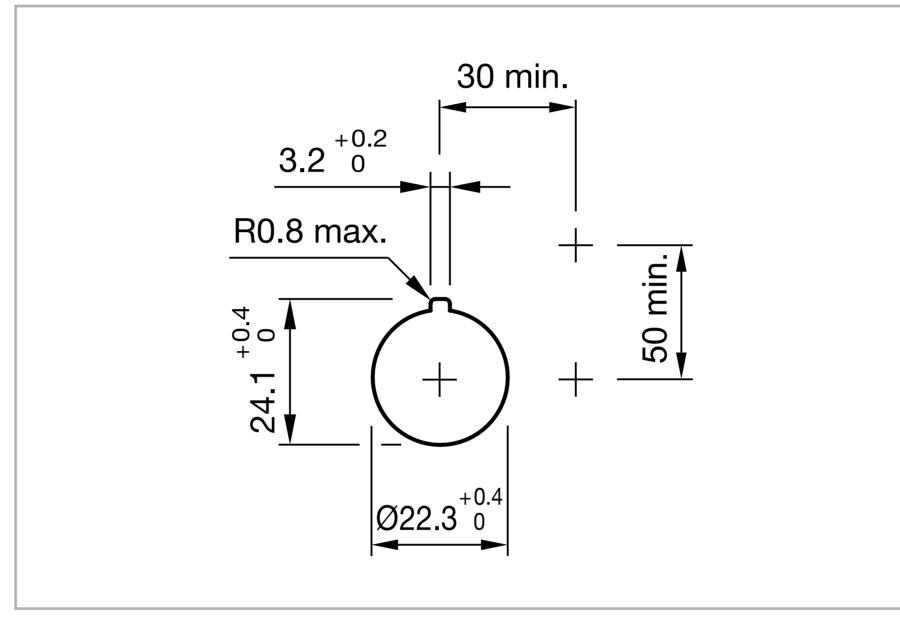
Each Part Number listed below includes all the black components shown in the 3D-drawing.



Dimensions [mm]



Product can differ from the current configuration.



Mounting cut-outs [mm]

Additional Information

- Switching system slow-make element
- Non-markable

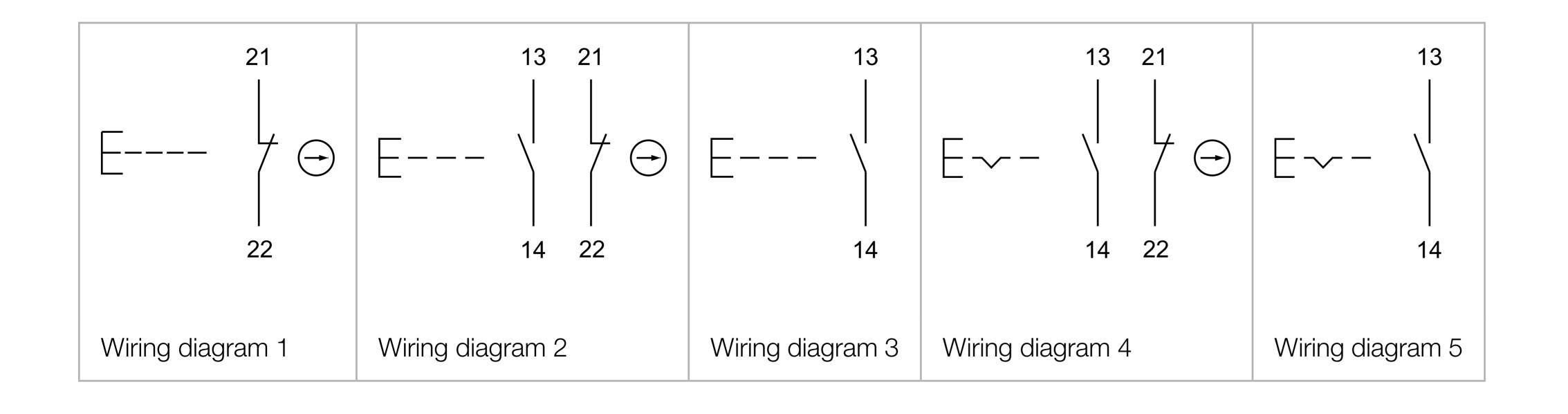
Front ring	Lens	Contacts	Switching action	Terminal	Part No.	Wiring diagram Weight



Pushbutton complete, Front dimension Ø 28 mm

Plastic matt chrome	Plastic red	1 NC	В	Screw	44-701.22.001	1	0.030 kg
	Plastic black	1 NC + 1 NO	В	Screw	44-701.20.100	2	0.037 kg
	Plastic yellow	1 NO	В	Screw	44-701.24.010	3	0.030 kg
	Plastic green	1 NO	В	Screw	44-701.25.010	3	0.030 kg
	Plastic white	1 NO	В	Screw	44-701.29.010	3	0.030 kg
	Plastic black	1 NC + 1 NO	С	Screw	44-702.20.100	4	0.037 kg
	Plastic green	1 NO	С	Screw	44-702.25.010	5	0.030 kg

Contacts: NC = Normally closed, NO = Normally open Switching action: B = Momentary, C = Maintain



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Pushbutton, IP 65

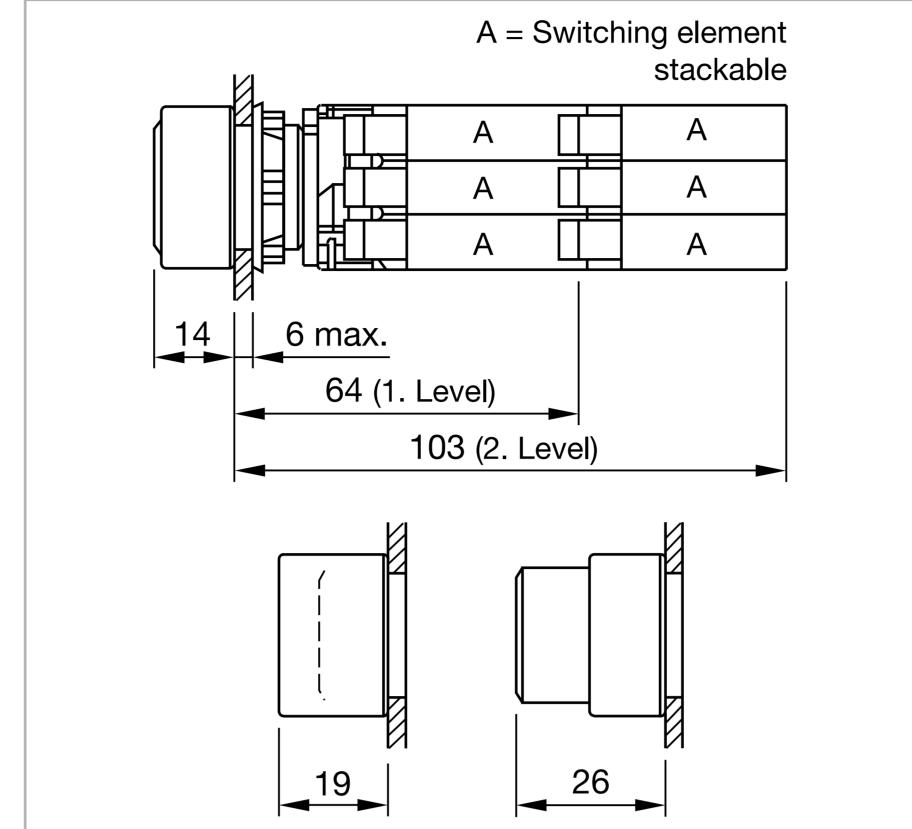


Product can differ from the current configuration.

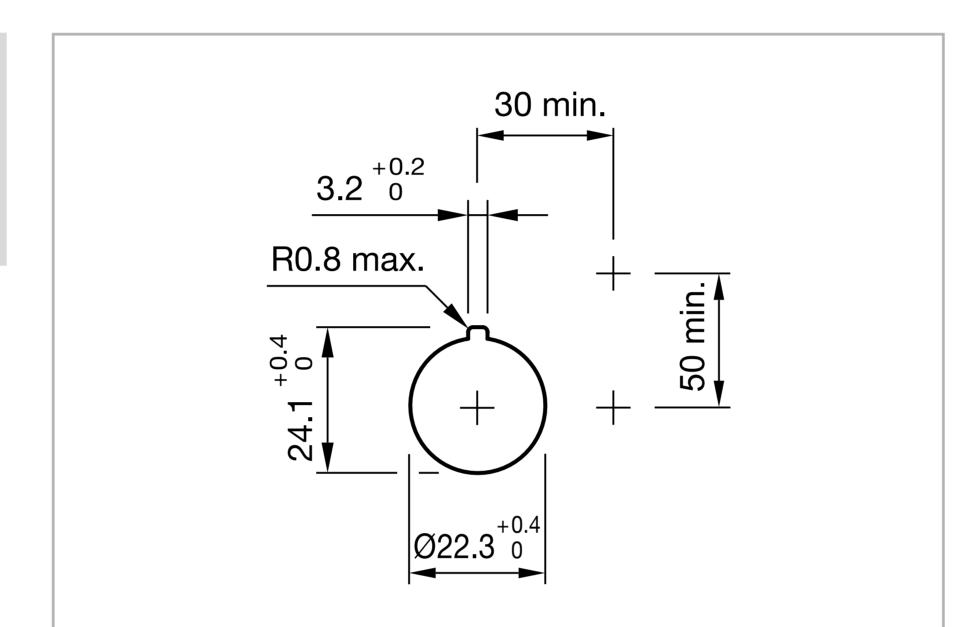
• Up to 3 switching elements with maintain action

Additional Information

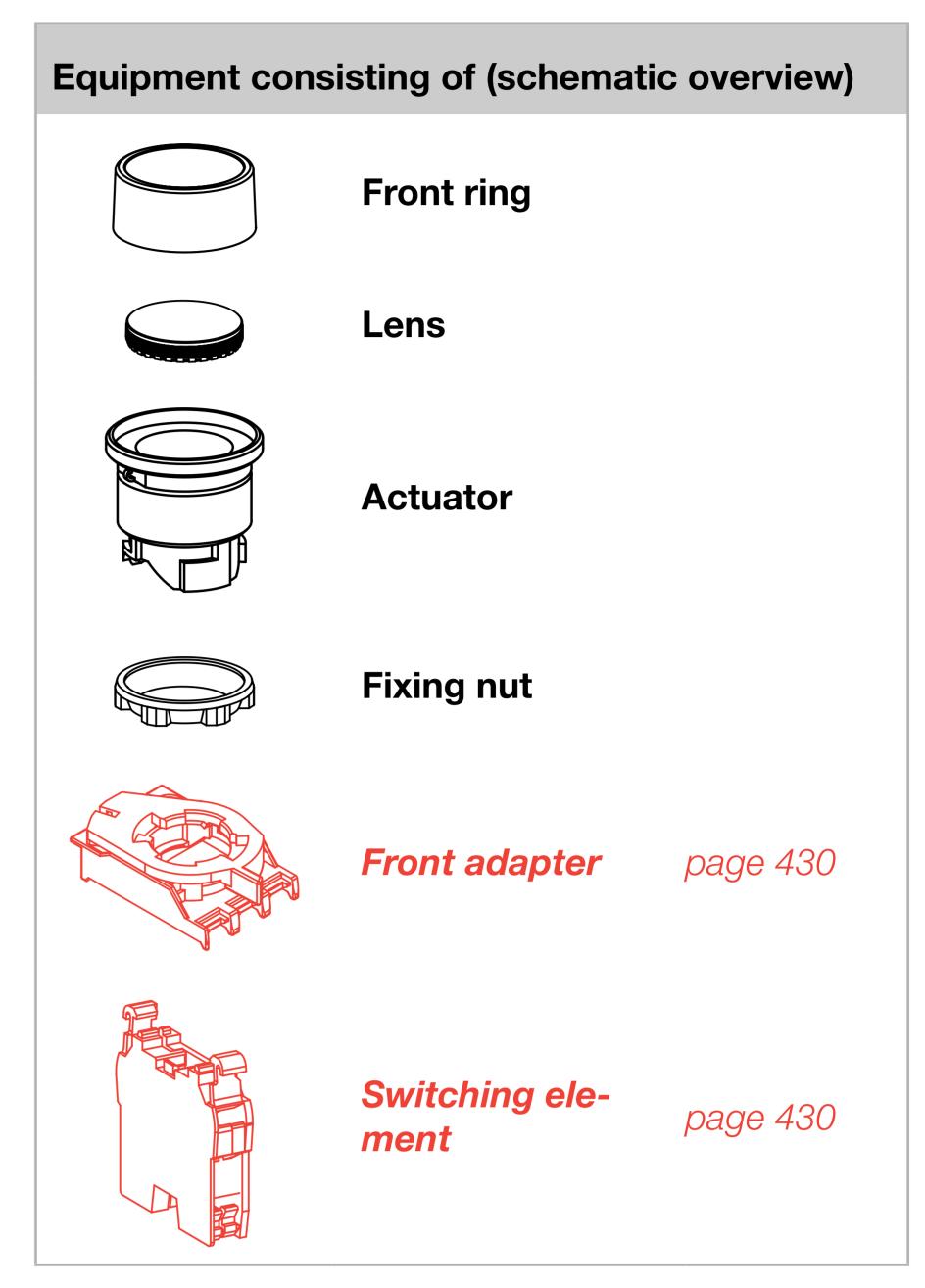
Non-markable



Dimensions [mm]



Mounting cut-outs [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.

Mounting type	Front ring	Lens	Switching action	Part No.	Wiring	Weight
Pusl	hbutton actuator, Front di	imension Ø 28 mm				
level with bezel	Plastic matt chrome	Plastic black	В	44-701.20	1	0.013 kg
		Plastic red	В	44-701.22	1	0.013 kg
		Plastic yellow	В	44-701.24	1	0.013 kg
		Plastic green	В	44-701.25	1	0.013 kg
		Plastic blue	В	44-701.26	1	0.013 kg
		Plastic white	В	44-701.29	1	0.013 k
	Plastic matt grey	Plastic black	В	44-701.60	1	0.013 k
		Plastic red	В	44-701.62	1	0.013 k
		Plastic yellow	В	44-701.64	1	0.013 k
		Plastic green	В	44-701.65	1	0.013 k
		Plastic blue	В	44-701.66	1	0.013 k
		Plastic white	В	44-701.69	1	0.013 k
	Plastic matt chrome	Plastic black	С	44-702.20	2	0.013 k
		Plastic red	С	44-702.22	2	0.013 k
		Plastic yellow	С	44-702.24	2	0.013 k
		Plastic green	С	44-702.25	2	0.013 k
		Plastic blue	С	44-702.26	2	0.013 k
		Plastic white	С	44-702.29	2	0.013 kg
	Plastic matt grey	Plastic black	С	44-702.60	2	0.013 k
		Plastic red	С	44-702.62	2	0.013 kg
		Plastic yellow	С	44-702.64	2	0.013 kg

Mounting type	Front ring	Lens	Switching action	Part No.	Wiring	Weight
level with bezel	Plastic matt grey	Plastic green	С	44-702.65	2	0.013 kg
		Plastic blue	С	44-702.66	2	0.013 kg
		Plastic white	С	44-702.69	2	0.013 kg



Pushbutton actuator, Front dimension Ø 28 mm

lower than bezel	Plastic matt chrome	Plastic black	В	44-703.20	1	0.013 kg
		Plastic red	В	44-703.22	1	0.013 kg
		Plastic yellow	В	44-703.24	1	0.013 kg
		Plastic green	В	44-703.25	1	0.013 kg
		Plastic blue	В	44-703.26	1	0.013 kg
		Plastic white	В	44-703.29	1	0.013 kg
	Plastic matt grey	Plastic black	В	44-703.60	1	0.013 kg
		Plastic red	В	44-703.62	1	0.013 kg
		Plastic yellow	В	44-703.64	1	0.013 kg
		Plastic green	В	44-703.65	1	0.013 kg
		Plastic blue	В	44-703.66	1	0.013 kg
		Plastic white	В	44-703.69	1	0.013 kg



Pushbutton actuator, Front dimension Ø 28 mm

raised above bezel	Plastic matt chrome	Plastic black	В	44-704.20	1	0.013 kg
		Plastic red	В	44-704.22	1	0.013 kg
		Plastic yellow	В	44-704.24	1	0.013 kg
		Plastic green	В	44-704.25	1	0.013 kg
		Plastic blue	В	44-704.26	1	0.013 kg
		Plastic white	В	44-704.29	1	0.013 kg
	Plastic matt grey	Plastic black	В	44-704.60	1	0.013 kg
		Plastic red	В	44-704.62	1	0.013 kg
		Plastic yellow	В	44-704.64	1	0.013 kg
		Plastic green	В	44-704.65	1	0.013 kg
		Plastic blue	В	44-704.66	1	0.013 kg
		Plastic white	В	44-704.69	1	0.013 kg

Switching action: B = Momentary, C = Maintain

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Wiring diagram 1	Wiring diagram 2

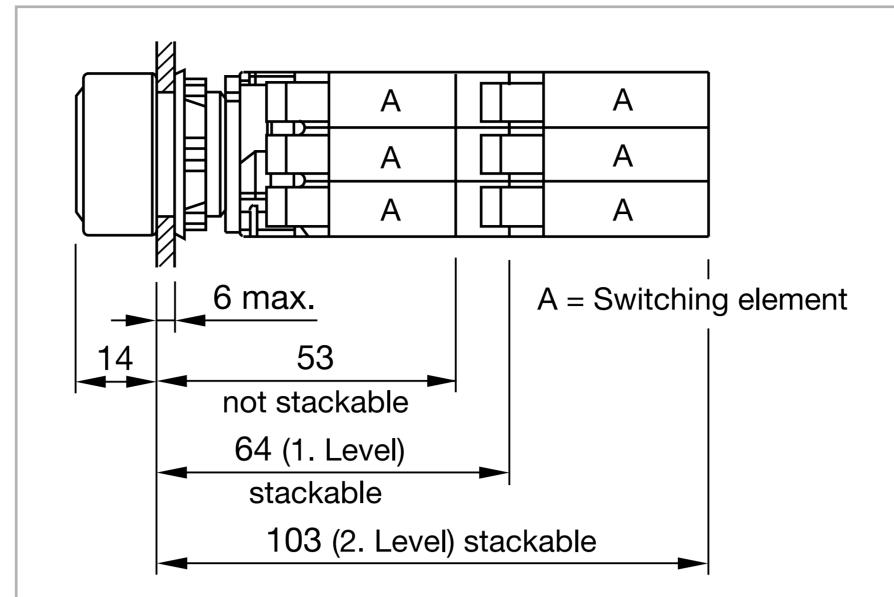
U4

44 Raised design

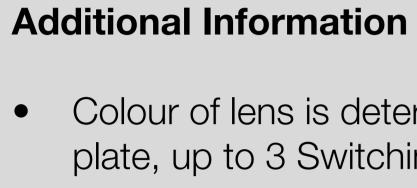
Pushbutton markable, IP 65



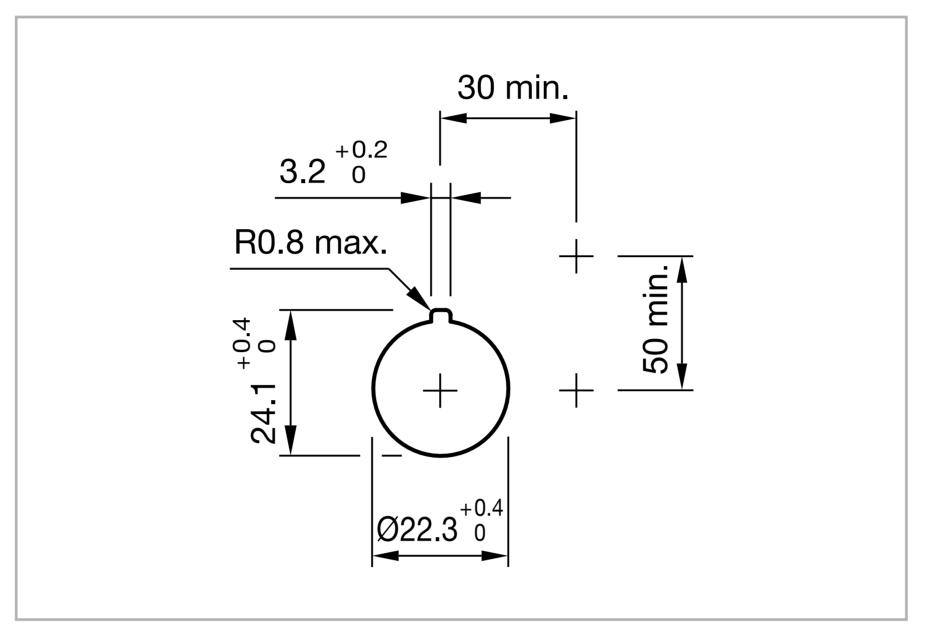
Product can differ from the current configuration.



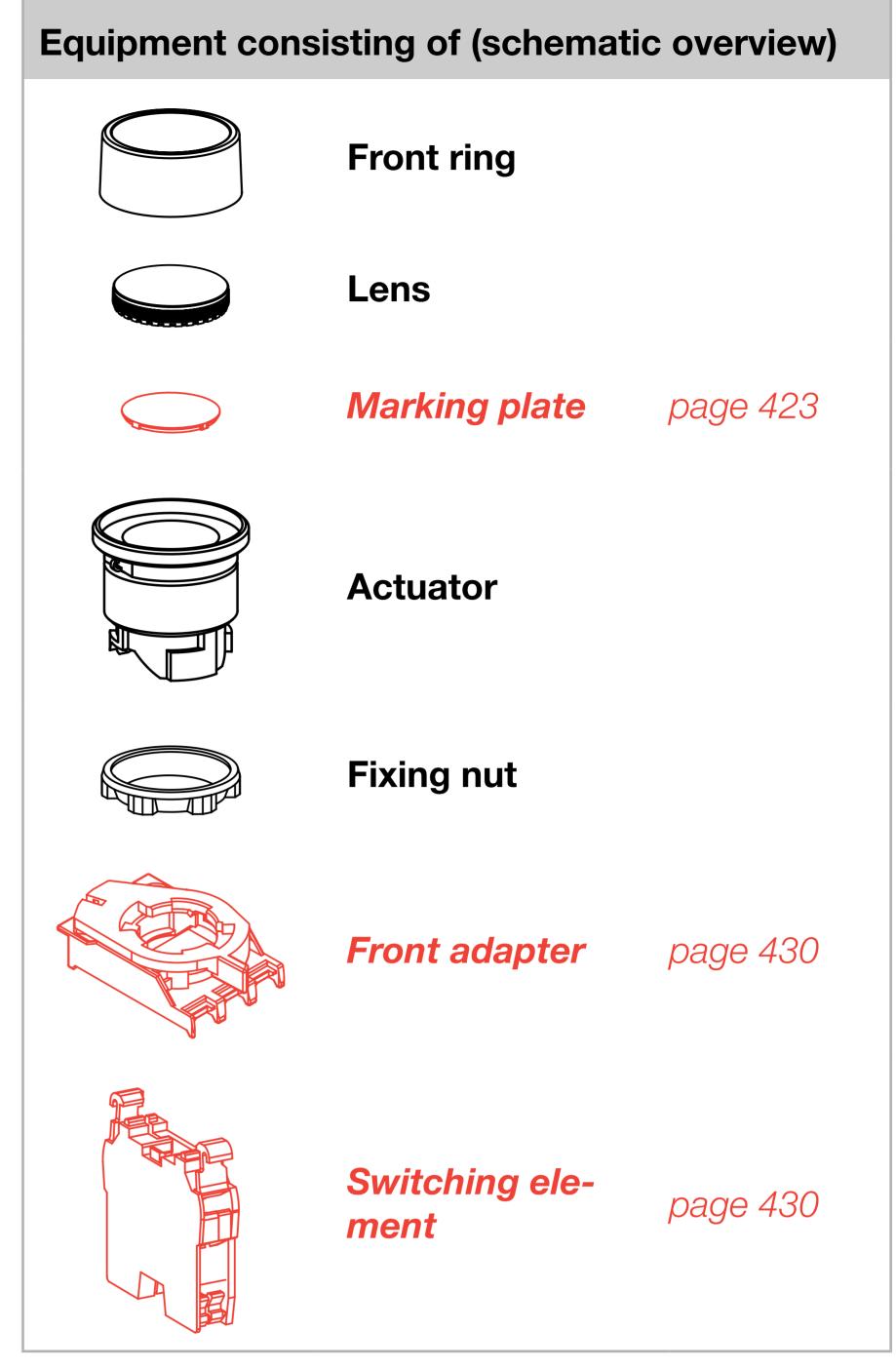
Dimensions [mm]



 Colour of lens is determinded by the colour of text plate, up to 3 Switching elements max.



Mounting cut-outs [mm]

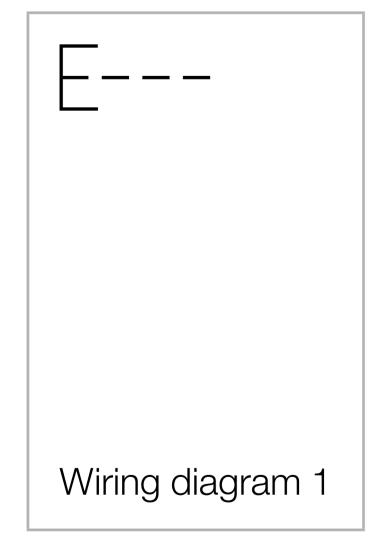


Each Part Number listed below includes all the black components shown in the 3D-drawing.

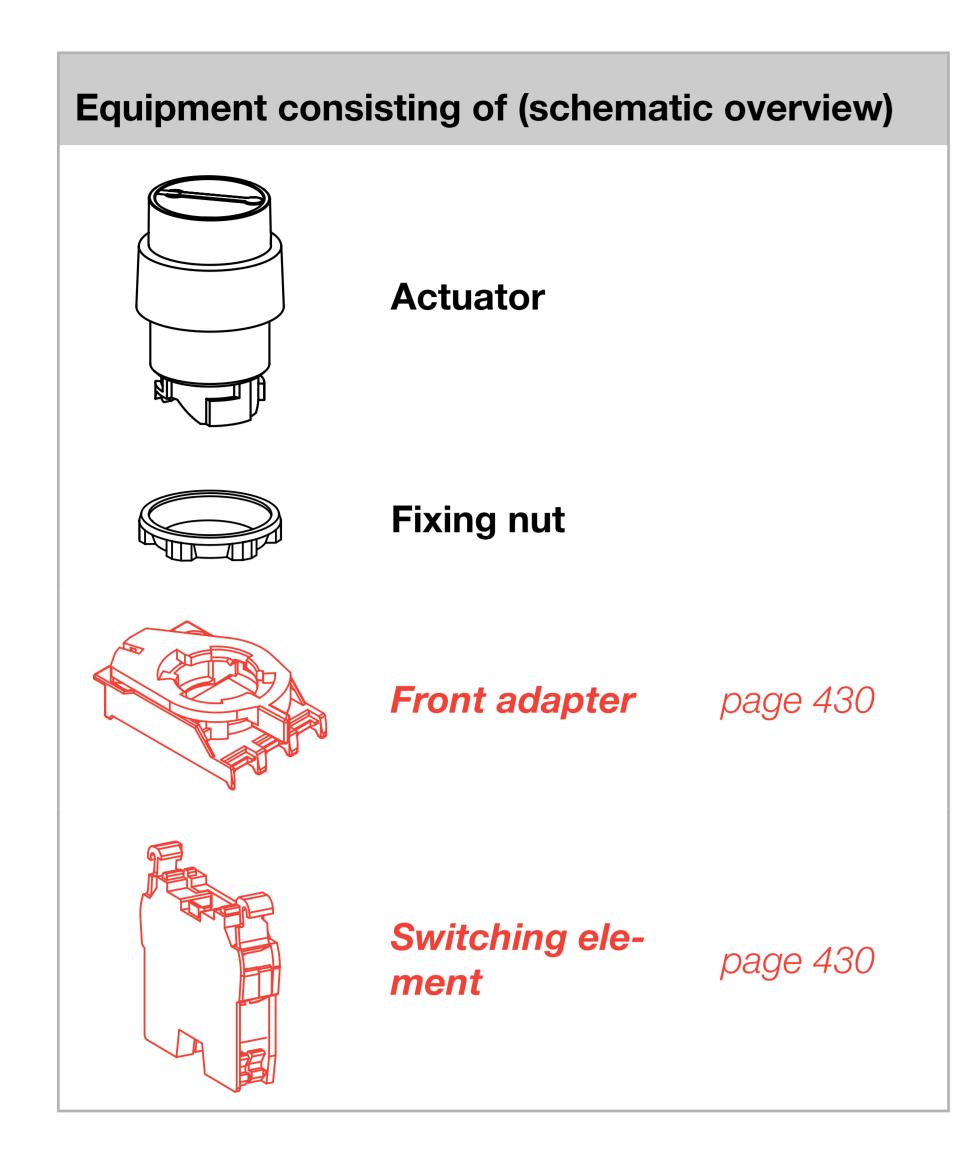
To obtain a complete unit, please select the red components from the page s shown.

Front ring	Lens	Switching action	Part No.	Wiring	Weight
Pushbutton actual	tor markable, Front dimension (ð 28 mm			
Plastic matt chrome	Plastic colourless	В	44-701.27	1	0.012 kg

Switching action: B = Momentary

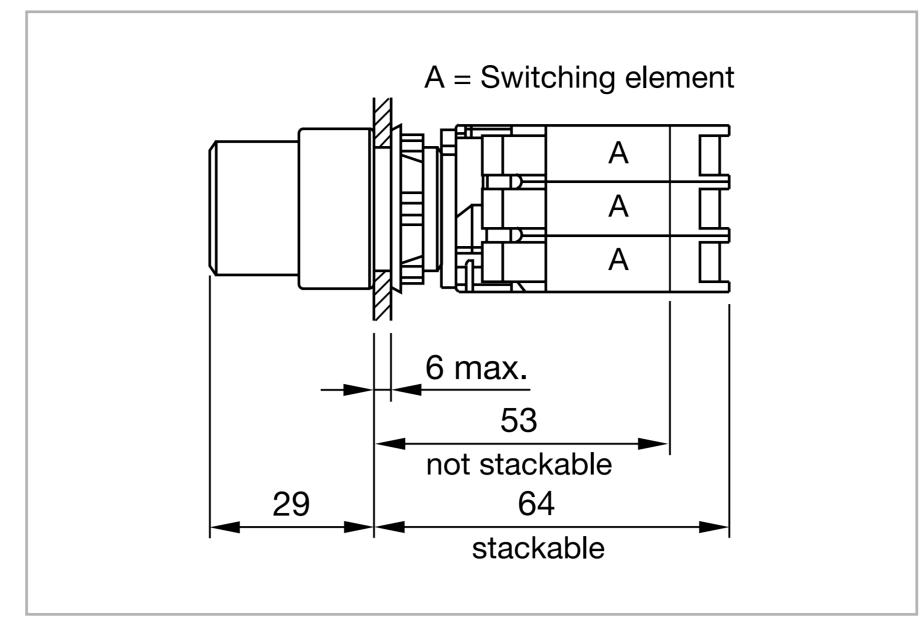


Pushbutton lockable, IP 65



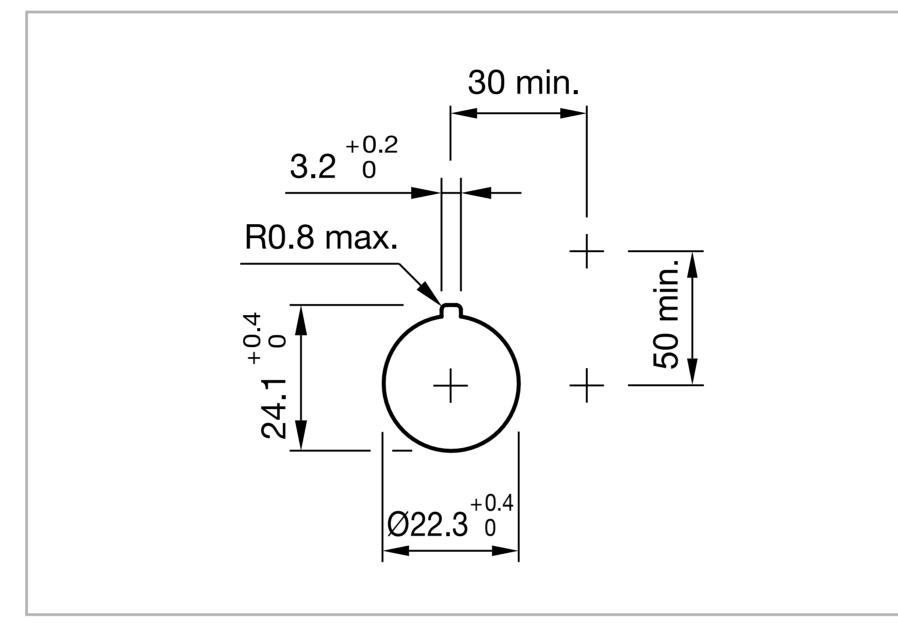
Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.



Dimensions [mm]





Mounting cut-outs [mm]

- otherwise momentary action

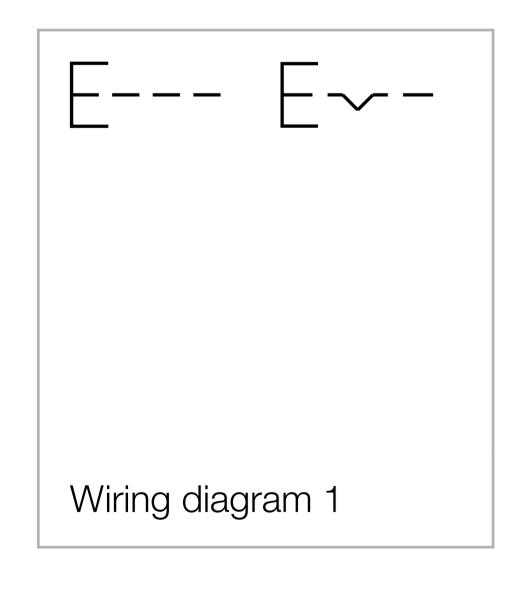
				gram
Lever	Front ring	Switching action	Part No.	خ نق Weight



Pushbutton actuator lockable, Front dimension Ø 28 mm

Plastic black	Plastic matt chrome	B-C	44-742.20	1	0.020 kg
Plastic red	Plastic matt chrome	B - C	44-742.22	1	0.020 kg

Switching action: B = Momentary, C = Maintain



Product can differ from the current configuration. **Additional Information** In activated state locked by turning to the right, Up to 3 switching elements at 1. level

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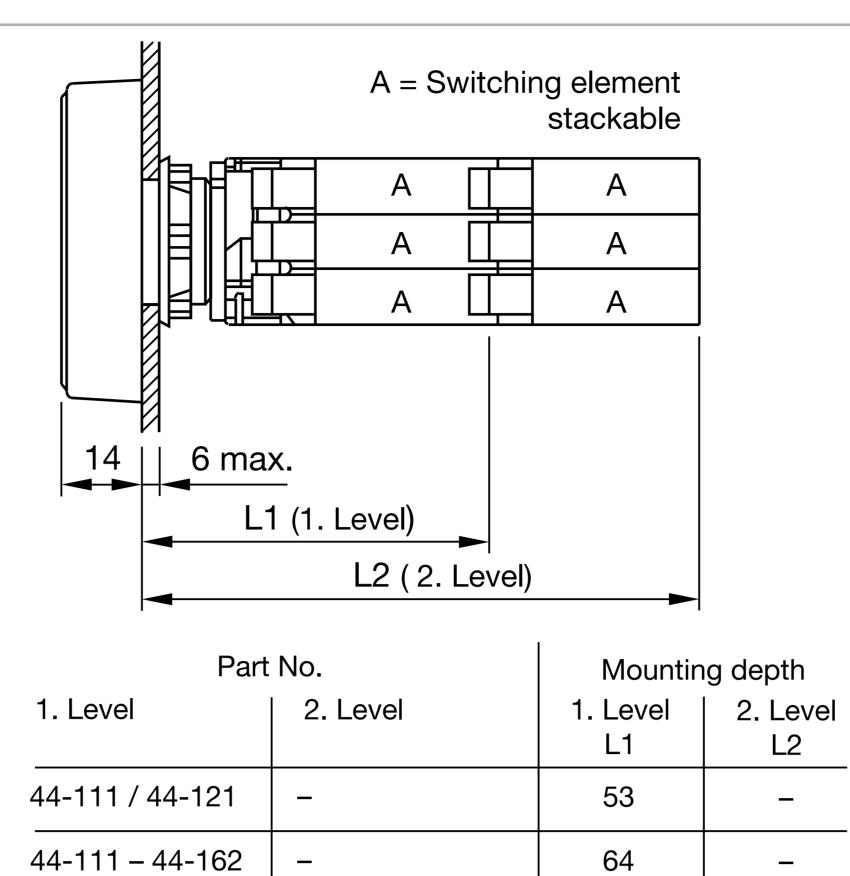
99

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Double pushbutton, IP 65



Product can differ from the current configuration.



44-111 / 44-121

44-970 – 44-977

44-131 – 44-162

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Dimensions [mm]

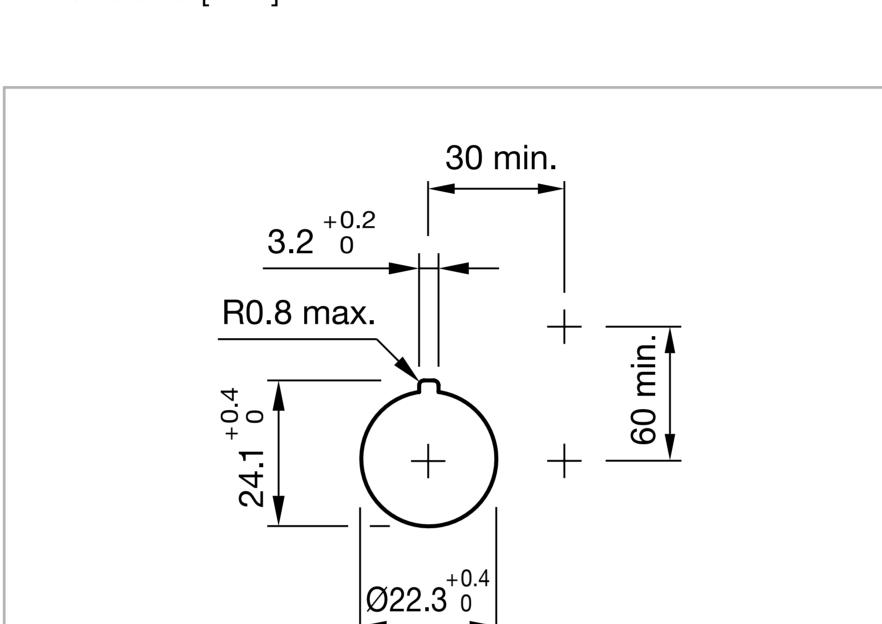
44-131 – 44-162

44-131 – 44-162

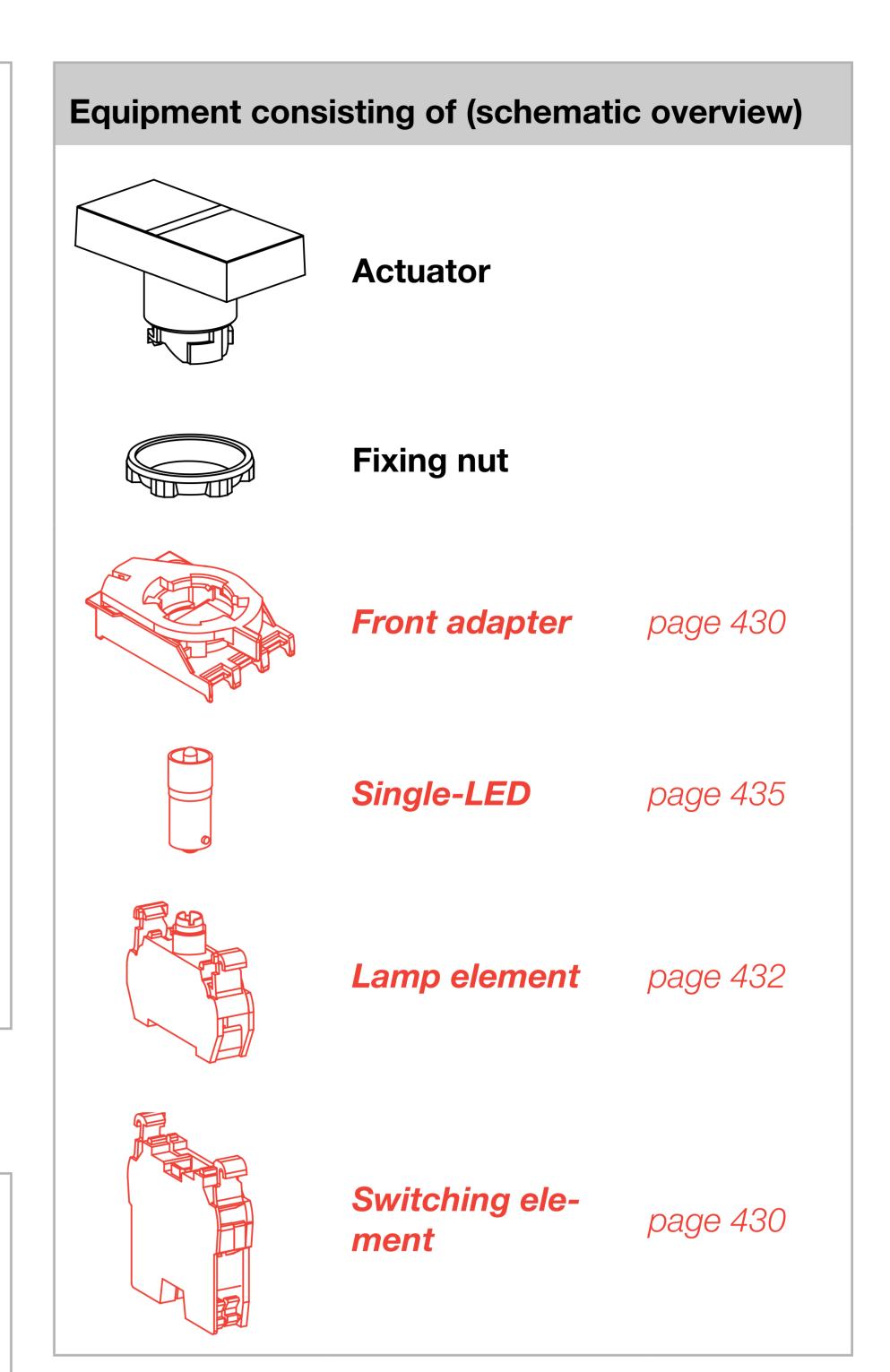
44-131 – 44-162

Additional Information

With illuminative centre window



Mounting cut-outs [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

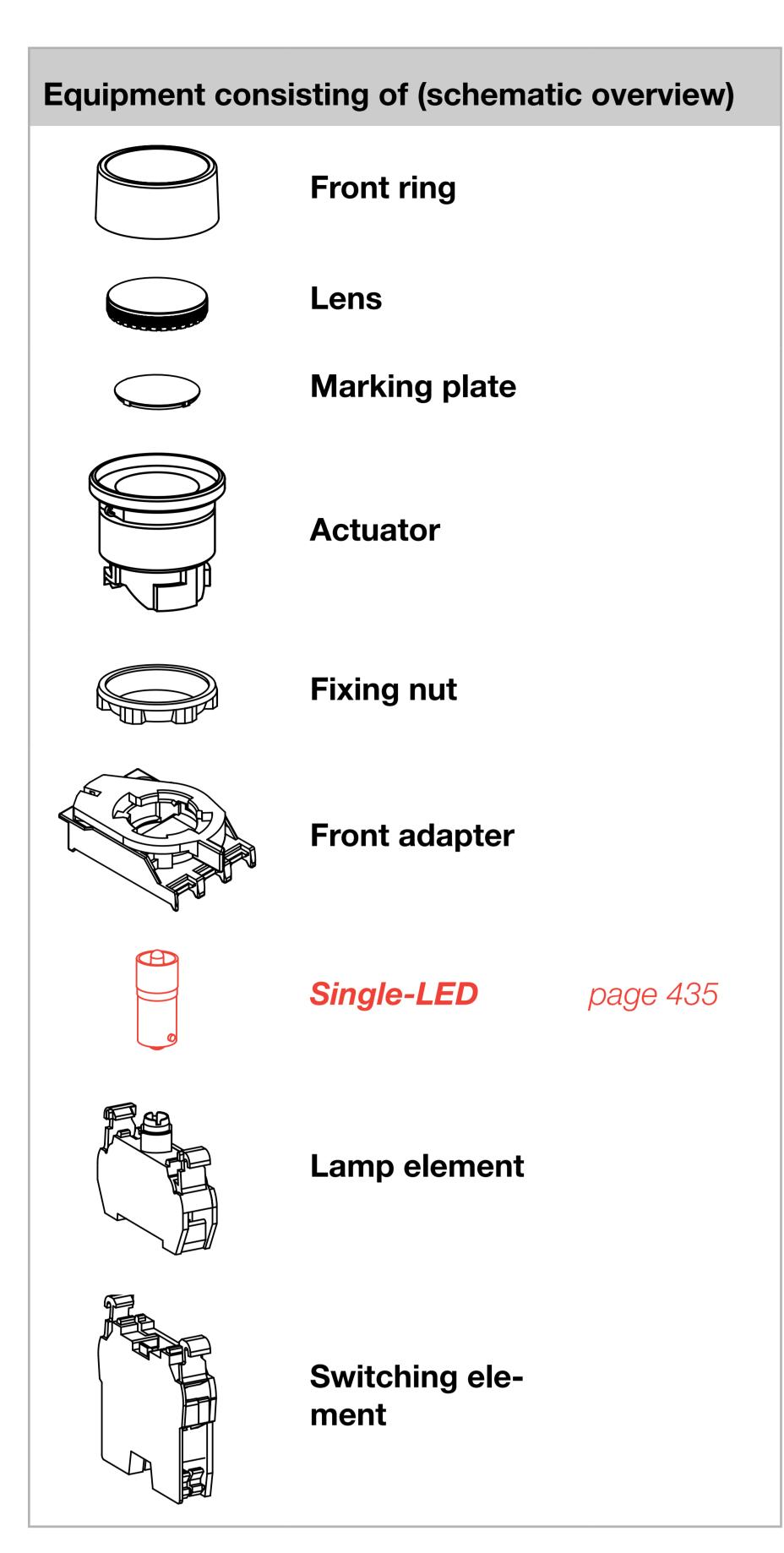
To obtain a complete unit, please select the red components from the page s shown.

Front bezel	Lens	Marking	Switching action	Part No.	Compo- nent layout	
Double	e pushbutton actuator,	, Front dimension 29.	5 x 56 mm			
Double Plastic matt chrome	pushbutton actuator, Plastic green-red	, Front dimension 29.	5 x 56 mm	44-770.2	3	0.018 kg
		Front dimension 29.5		44-770.2 44-771.2	3	
			В			0.018 kg 0.018 kg 0.018 kg

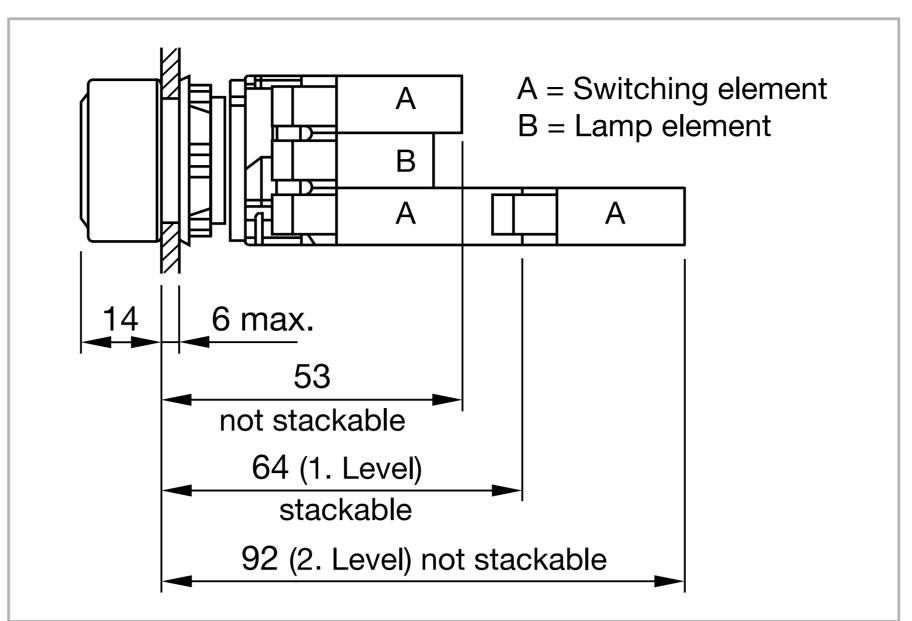
Switching action: B = Momentary

The component layouts you will find from page 442

Illuminated pushbutton complete, IP 65



Mounting cut-outs [mm]



Dimensions [mm]



Product can differ from the current configuration.

Additional Information

- Switching system slow-make element
- Markable

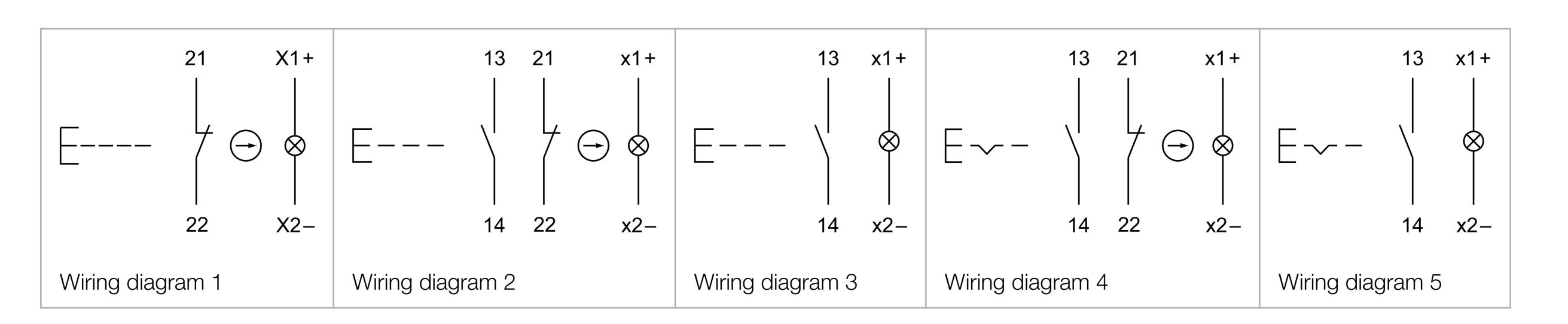
Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.

30 min. R0.8 max. W22.3 0 W22.3 0 W22.3 0
Mounting cut-outs [mm]

Front ring	Lens	Contacts	Switching action	Terminal	Part No.	Wiring	Weight
Plastic matt chrome	Plastic red	1 NC	dimension Ø 28 mm	Screw	44-746.22.001	1	0.040 kg
	Plastic white	1 NC + 1 NO	В	Screw	44-746.29.100	2	0.047 kg
	Plastic yellow	1 NO	В	Screw	44-746.24.010	3	0.040 kg
	Plastic green	1 NO	В	Screw	44-746.25.010	3	0.040 kg
	Plastic white	1 NC + 1 NO	С	Screw	44-747.29.100	4	0.047 kg
	Plastic green	1 NO	С	Screw	44-747.25.010	5	0.040 kg

Contacts: NC = Normally closed, NO = Normally open Switching action: B = Momentary, C = Maintain



Illuminated pushbutton, IP 65



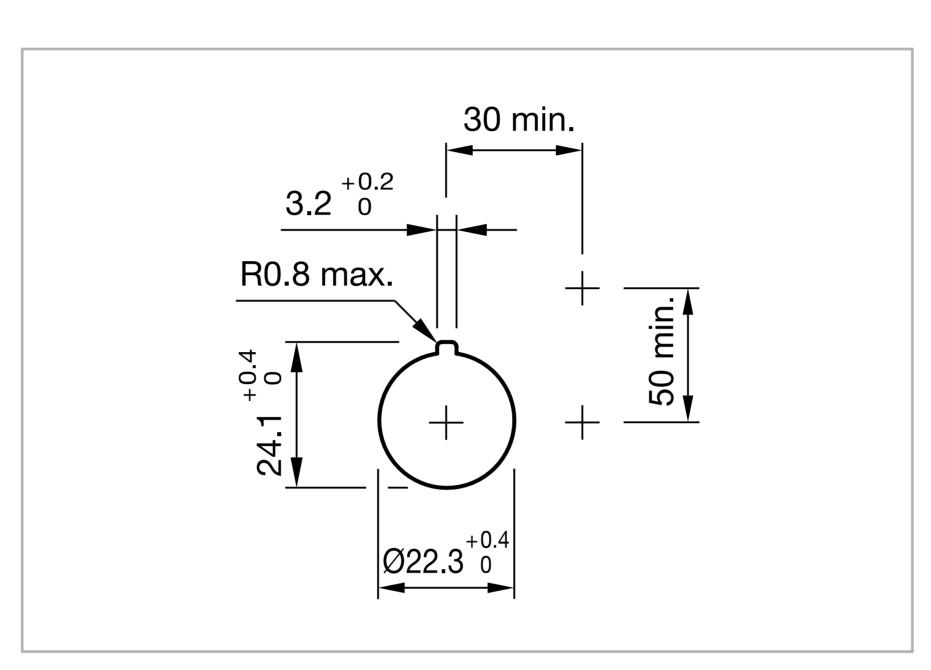
Product can differ from the current configuration.

A = Switching element B = Lamp element not stackable 64 (1. Level) stackable 92 (2. Level) not stackable

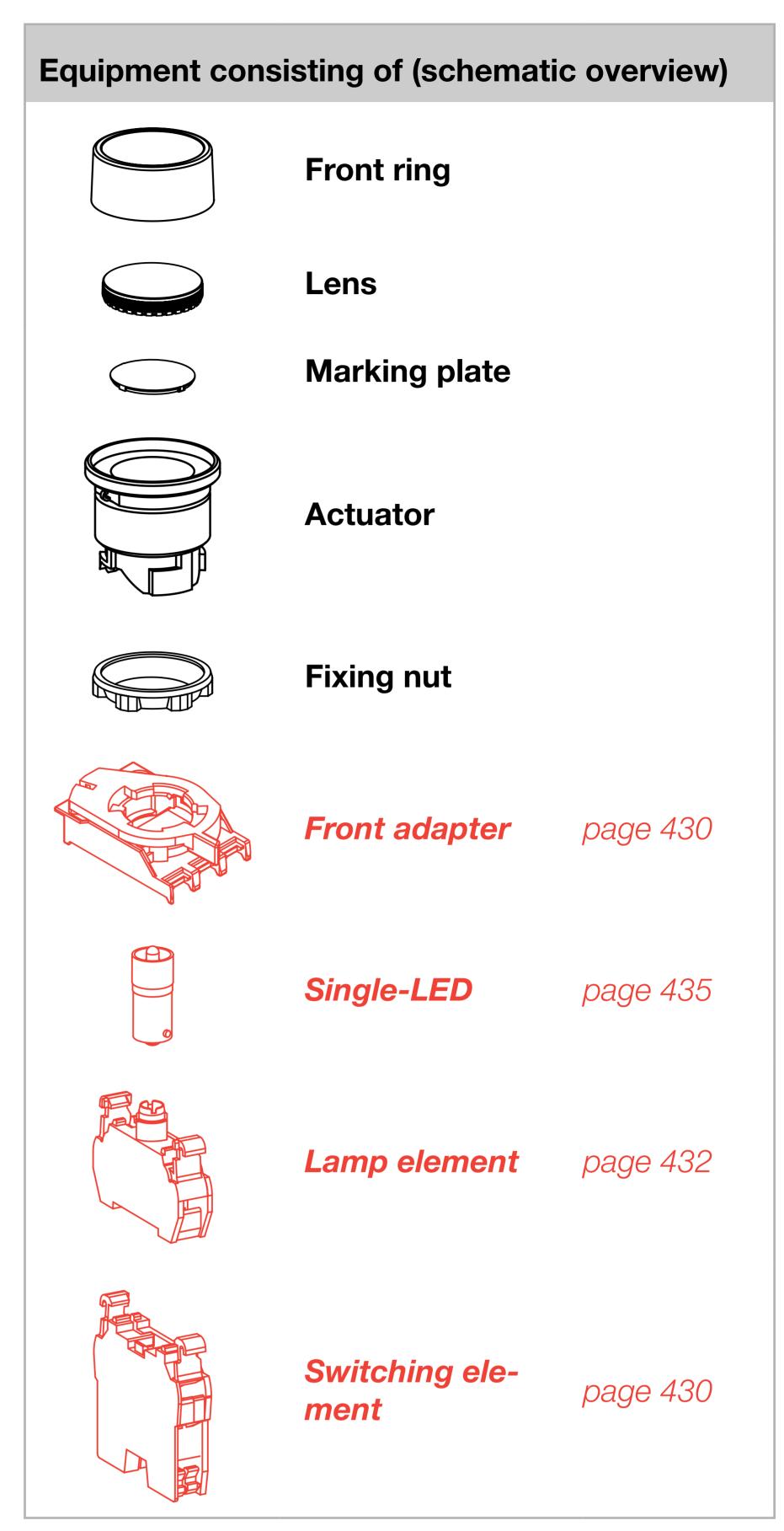
Dimensions [mm]

Additional Information

- Markable with text plate translucent white
- Up to 3 switching elements with maintain action



Mounting cut-outs [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.

Front ring	Lens	Switching action	Part No.	Wiring	Weight
Illuminat	ted pushbutton actuator, Front	dimension Ø 28 mm			
Plastic matt grey	Plastic red	В	44-746.62	1	0.012 kg
	Plastic yellow	В	44-746.64	1	0.012 kg
	Plastic green	В	44-746.65	1	0.012 kg
	Plastic blue	В	44-746.66	1	0.012 kg
	Plastic white	В	44-746.69	1	0.012 kg
Plastic matt chrome	Plastic red	В	44-746.22	1	0.012 kg
	Plastic yellow	В	44-746.24	1	0.012 kg
	Plastic green	В	44-746.25	1	0.012 kg
	Plastic blue	В	44-746.26	1	0.012 kg
	Plastic white	В	44-746.29	1	0.012 kg
Plastic matt grey	Plastic red	С	44-747.62	2	0.012 kg
	Plastic yellow	С	44-747.64	2	0.012 kg
	Plastic green	С	44-747.65	2	0.012 kg
	Plastic blue	С	44-747.66	2	0.012 kg

Front ring	Lens	Switching action	Part No.	Wiring	Weight
Plastic matt grey	Plastic white	C	44-747.69	2	0.012 kg
Plastic matt chrome	Plastic red	С	44-747.22	2	0.012 kg
	Plastic yellow	С	44-747.24	2	0.012 kg
	Plastic green	С	44-747.25	2	0.012 kg
	Plastic blue	С	44-747.26	2	0.012 kg
	Plastic white	C	44-747.29	2	0.012 kg

Switching action: B = Momentary, C = Maintain

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Wiring diagram 1	Wiring diagram 2

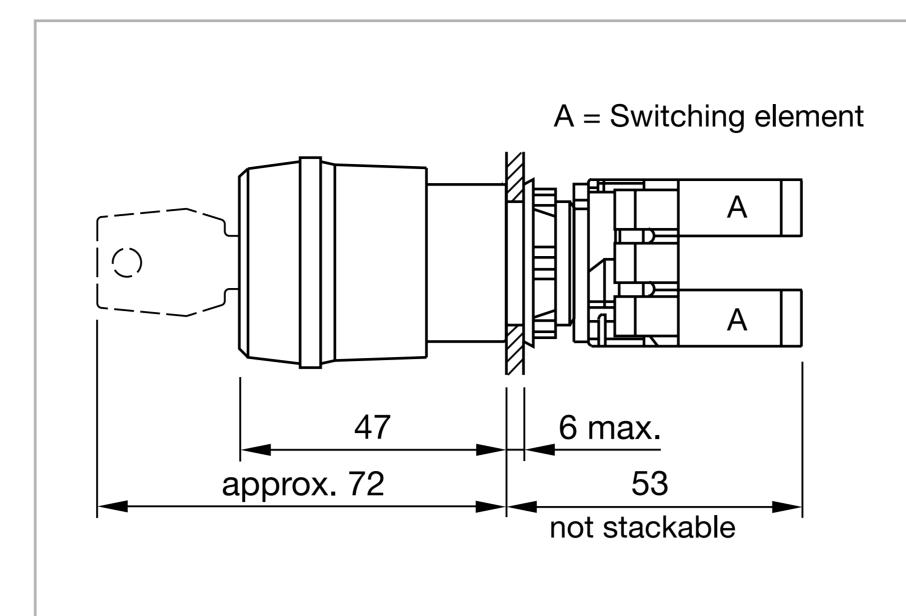
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U4

Emergency-stop switch complete, foolproof EN IEC 60947-5-5, IP 65



Product can differ from the current configuration.

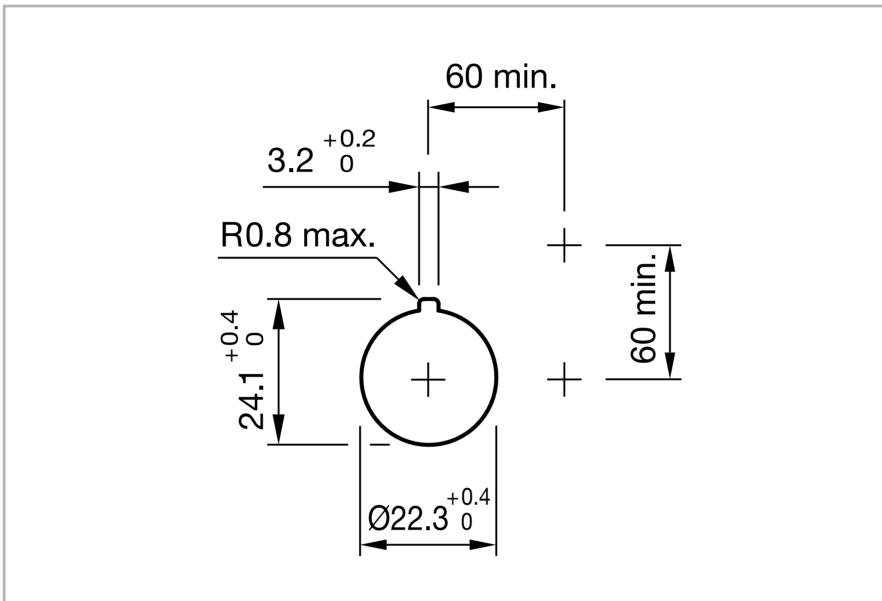


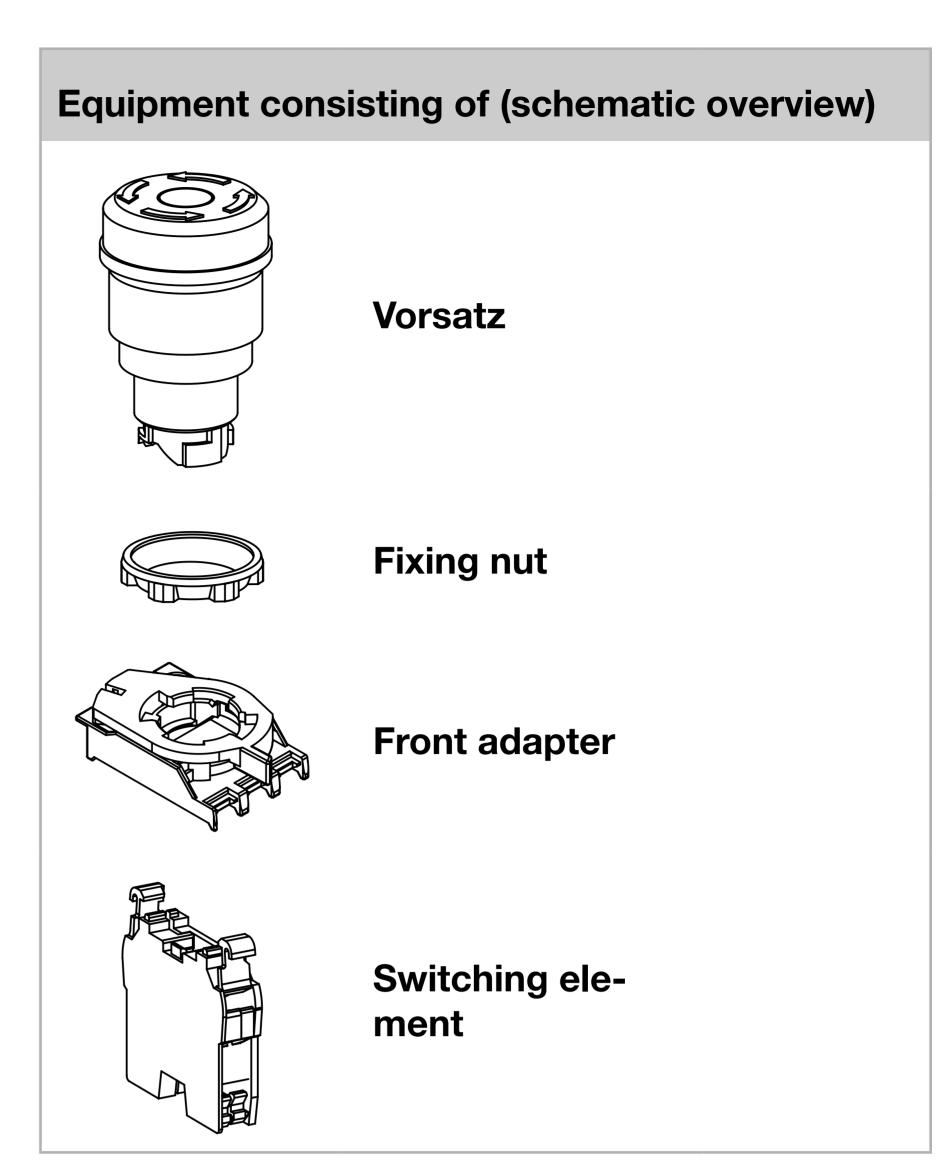
Dimensions [mm]



Additional Information Switching system slow-make element

- Anwendung nach DIN EN ISO 13850 und EN 60204-1
- Shaft yellow
- The standard lock: Euro-Locks 9500
- Two keys are supplied with each key lock switch
- Optional lock numbers on request



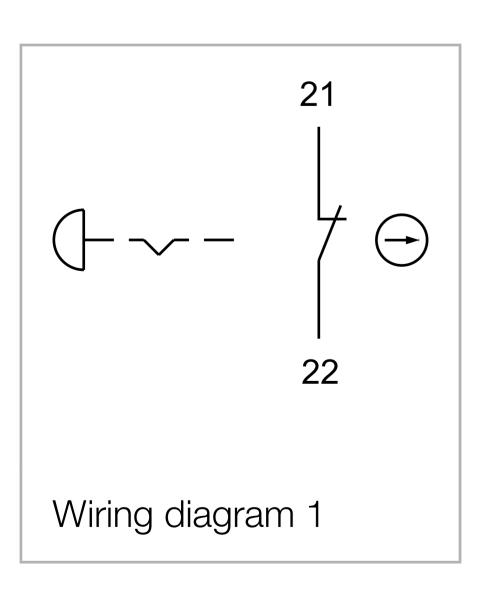


Each Part Number listed below includes all the black components shown in the 3D-drawing.

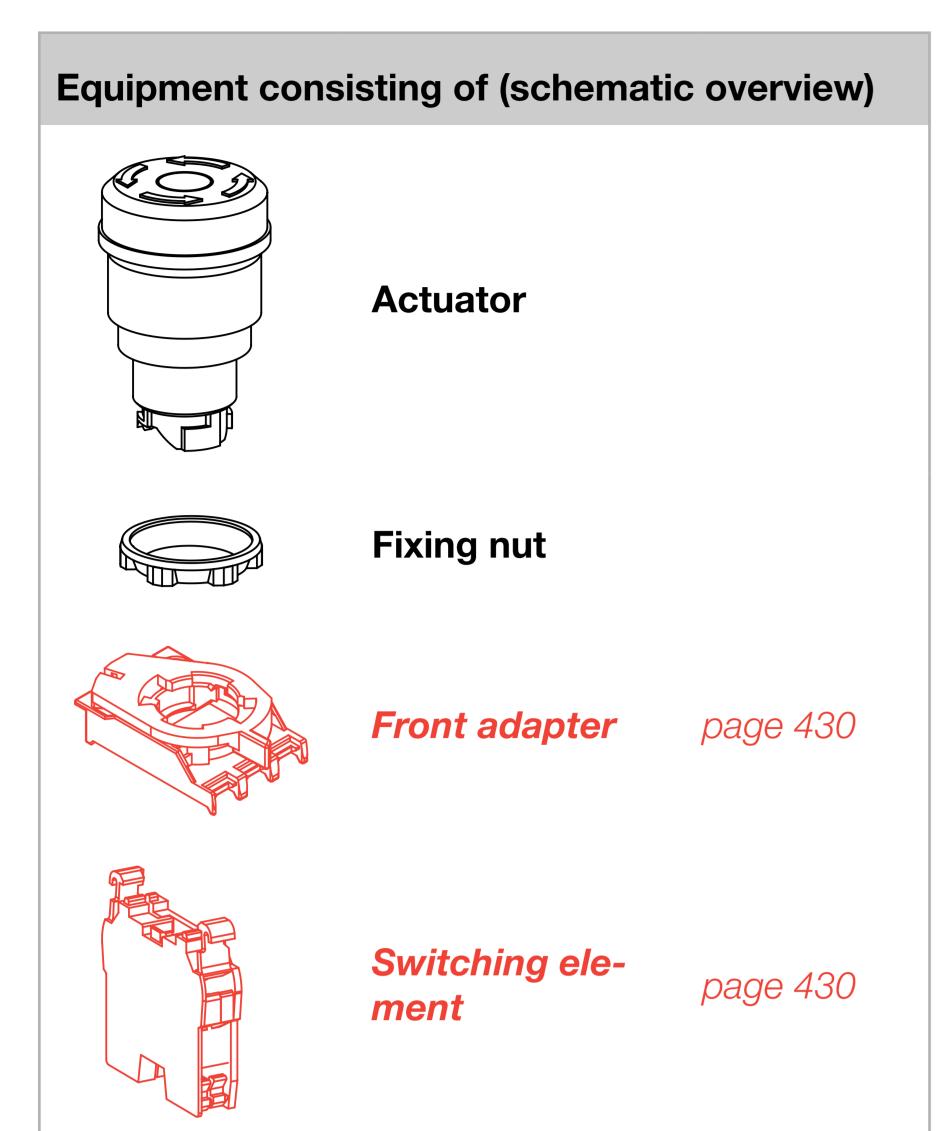
Mounting cut-outs [mm]

Product attribute	Lens	Contacts	Switching action	Terminal	Part No.	Wiring	Weight
Emorgon ox ot	top switch complete	e, foolproof EN	N IEC 60947-5-5, Fre	ont dimensio	on Ø 37 mm		
Twist to unlock anti-clockwise	Plastic red	1 NC	С	Screw	44-712.001	1	0.047 kg

Contacts: NC = Normally closed Switching action: C = Maintain

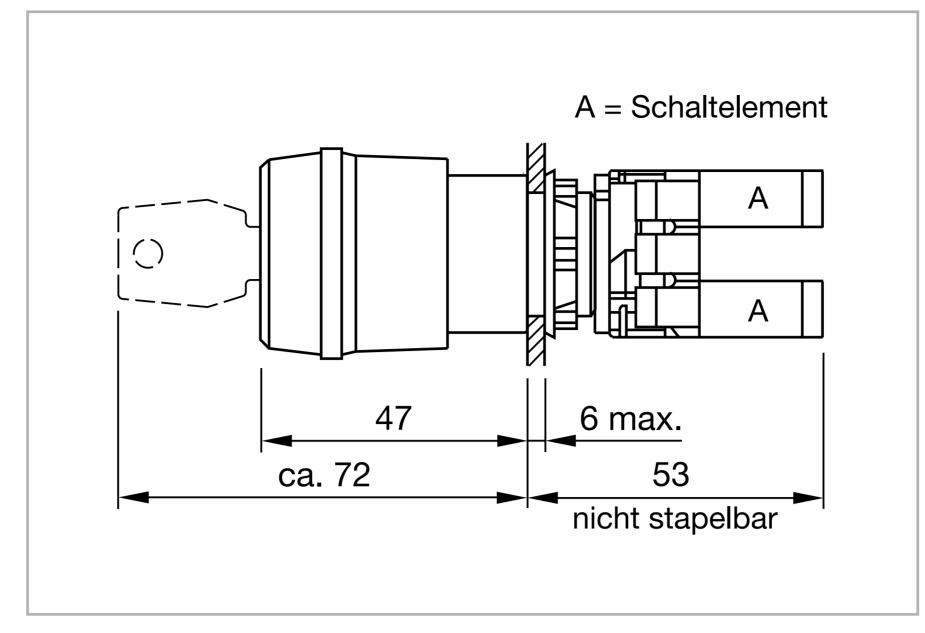


Emergency-stop switch foolproof, EN IEC 60947-5-5, IP 65



Each Part Number listed below includes all the black components shown in the 3D-drawing.

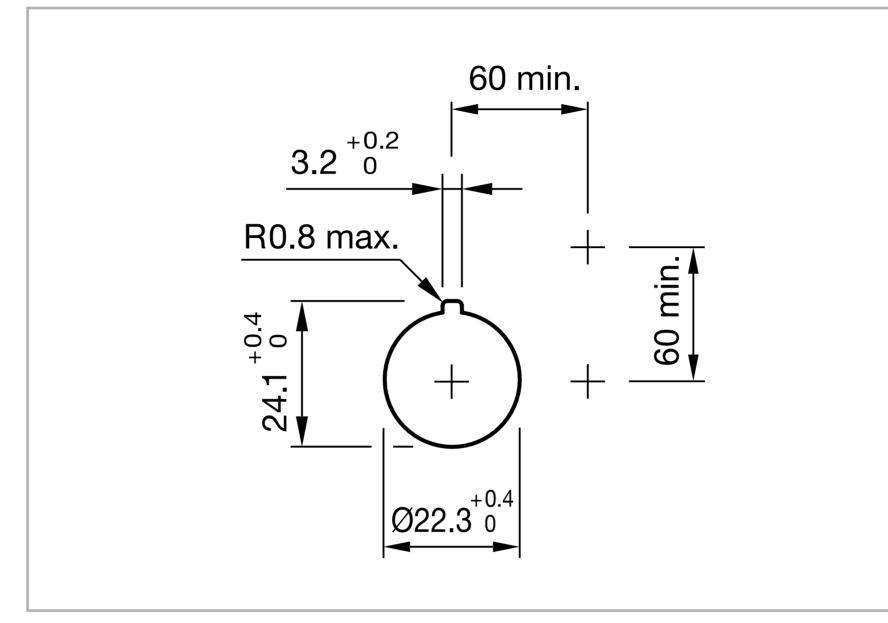
To obtain a complete unit, please select the red components from the page s shown.



Dimensions [mm]



Product can differ from the current configuration.



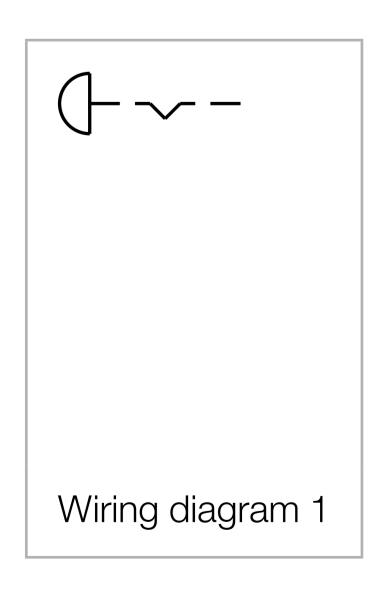
Mounting cut-outs [mm]

Additional Information

- Application as per DIN EN ISO 13850 and EN 60204-1
- Shaft yellow
- The standard lock: Euro-Locks 9500
- Two keys are supplied with each key lock switch
- Optional lock numbers on request
- Up to 3 switching elements at 1. level

Product attribute	Lens	Switching action	Part No.	Wiring	
Emergency-sto	pp switch actuator, foolpro	oof EN IEC 60947-5-5, Front dime	ension Ø 37 mm		
	pp switch actuator, foolpro	oof EN IEC 60947-5-5, Front dime	ension Ø 37 mm 44-712	1	0.040 kg
Twist to unlock anti-clockwise	Plastic red		44-712	1	0.040 kg

Switching action: C = Maintain



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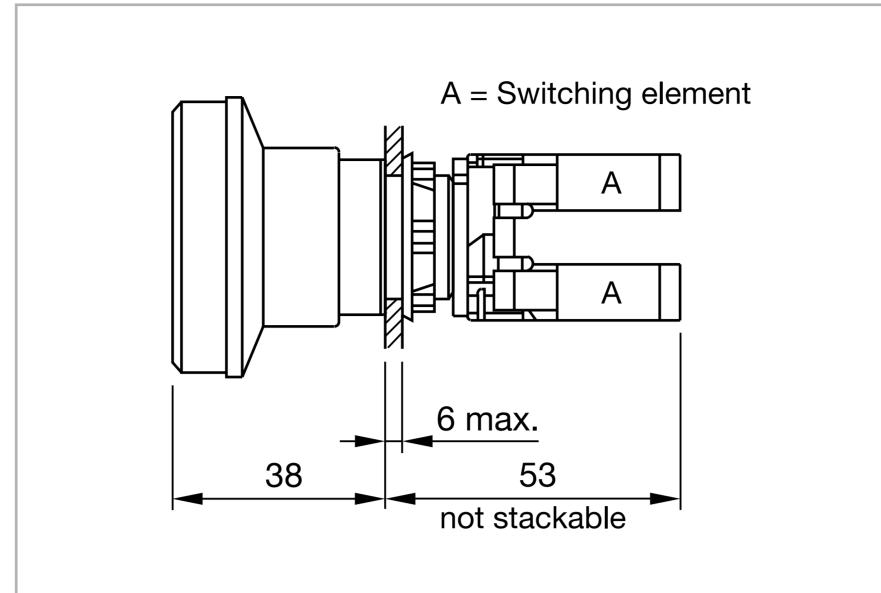
99

44 Raised design

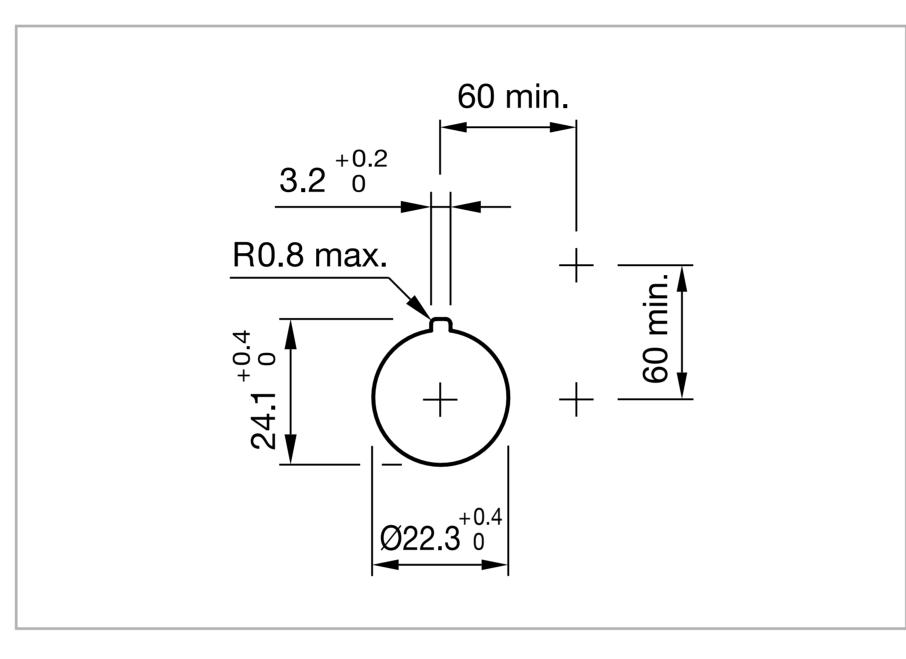
Stop switch complete, IP 65



Product can differ from the current configuration.



Dimensions [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

ment

Equipment consisting of (schematic overview)

Vorsatz

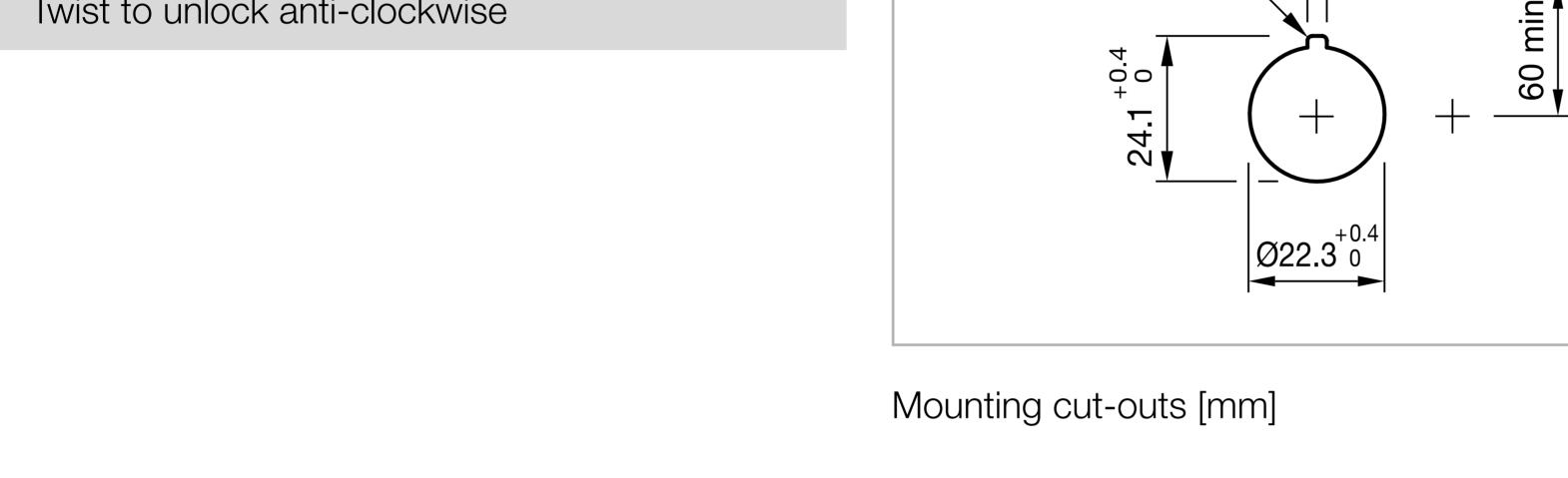
Fixing nut

Front adapter

Switching ele-

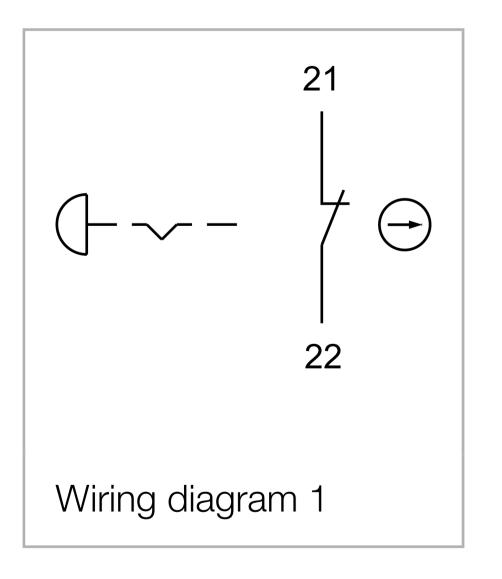
Additional Information

- Switching system slow-make element
- Shaft yellow
- Twist to unlock anti-clockwise

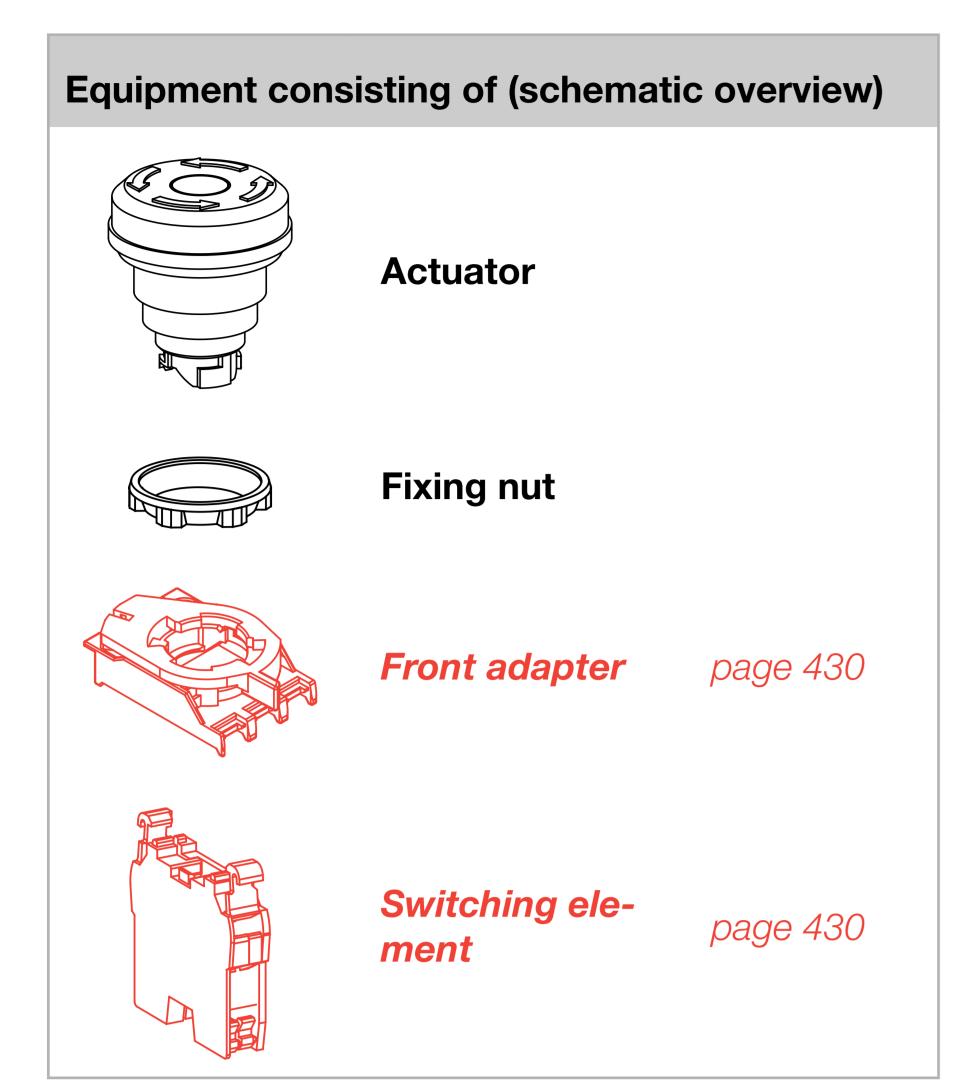


Lens	Contacts	Switching action	Terminal	Part No.	Wiring	Weight
Stop sw	ritch complete, Fron	t dimension Ø 50 mm				
Plastic red	1 NC	С	Screw	44-710.001	1	0.057 kg

Contacts: NC = Normally closed Switching action: C = Maintain

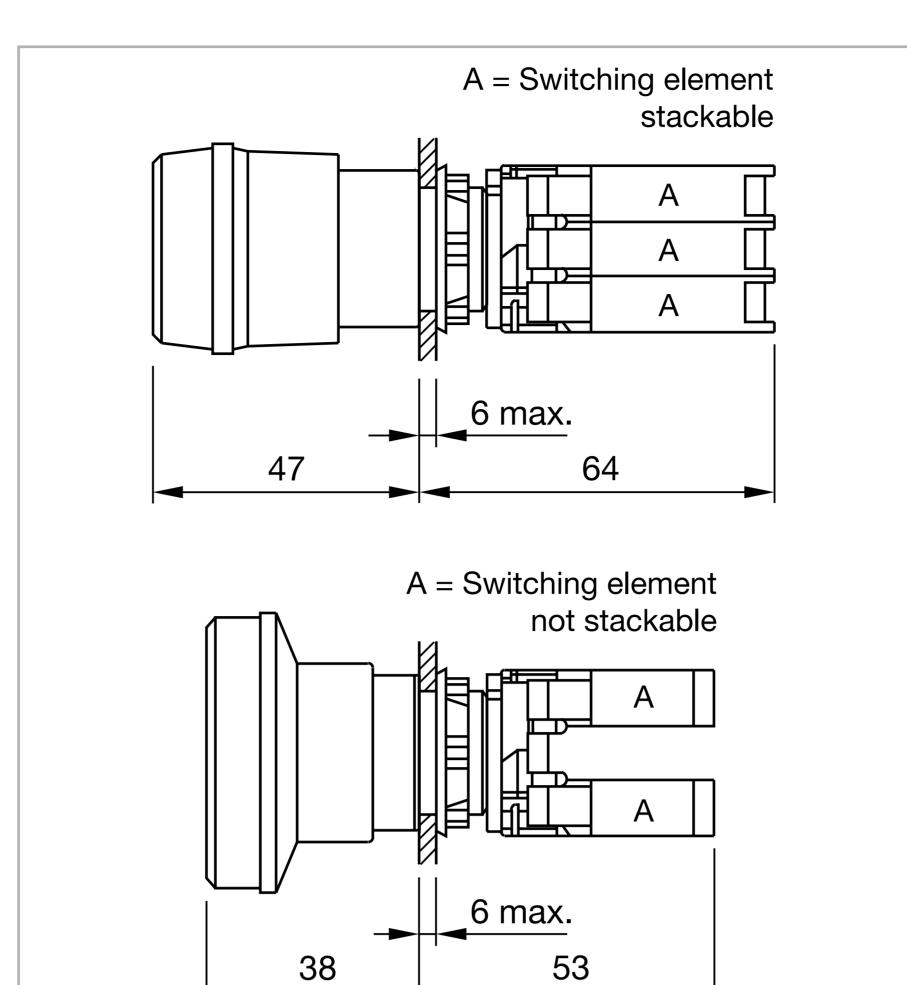


Stop switch, IP 65



Each Part Number listed below includes all the black components shown in the 3D-drawing.

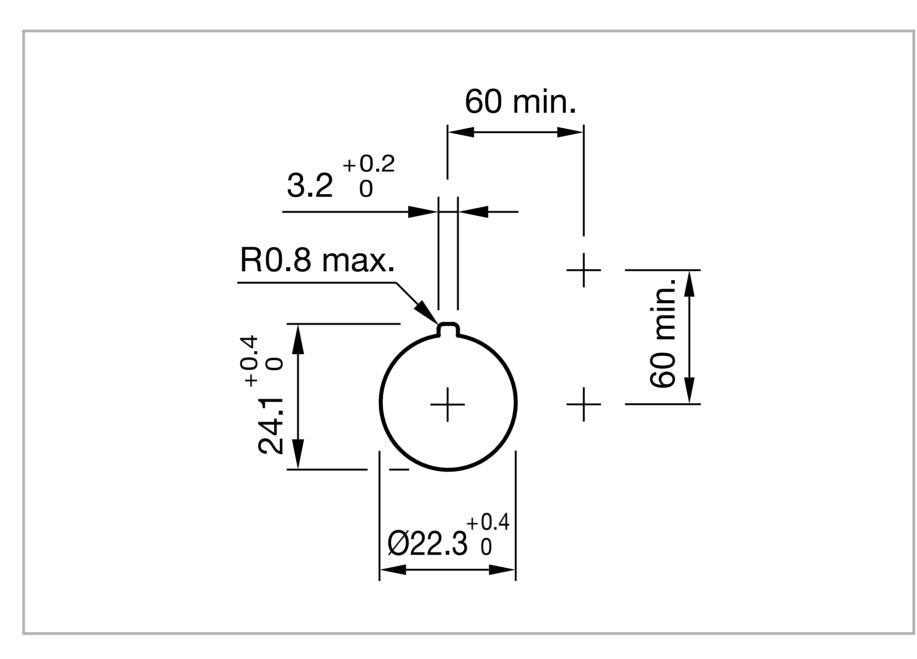
To obtain a complete unit, please select the red components from the page s shown.



Dimensions [mm]



Product can differ from the current configuration.



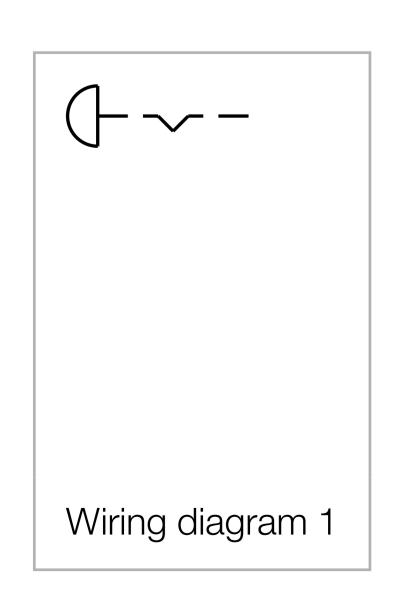
Mounting cut-outs [mm]

Additional Information

- Shaft yellow
- Twist to unlock anti-clockwise
- Up to 3 switching elements at 1. level

Lens	Switching action	Part No.	Wiring diagram Meight
Stop swit	ch actuator, Front dimension Ø 50 mm		
Plastic red	C	44-710	1 0.040 kg
Stop swift	ch actuator, Front dimension Ø 37 mm		
Plastic red	С	44-711	1 0.035 kg

Switching action: C = Maintain



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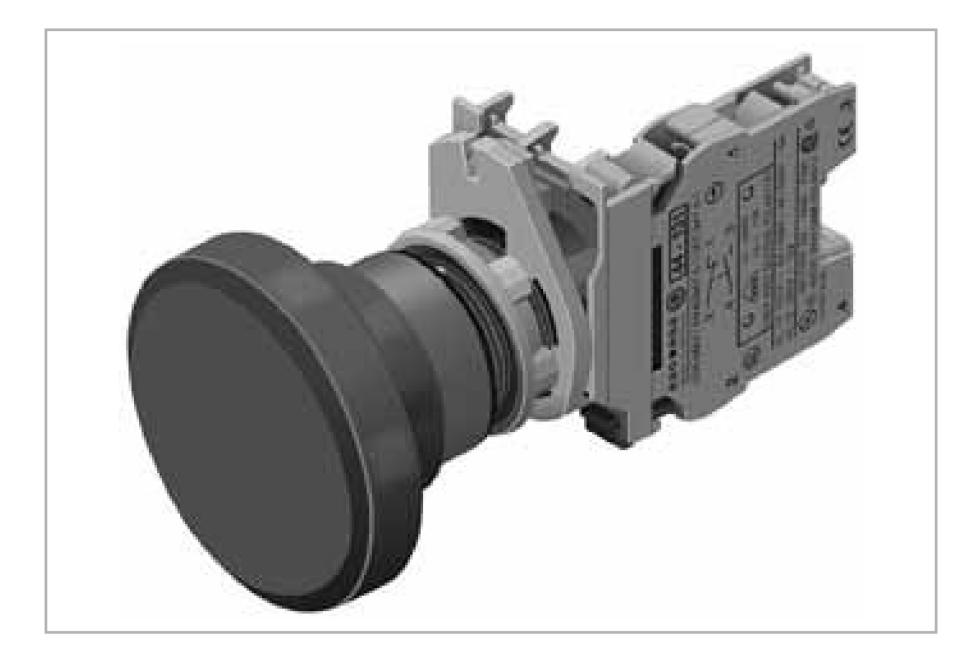
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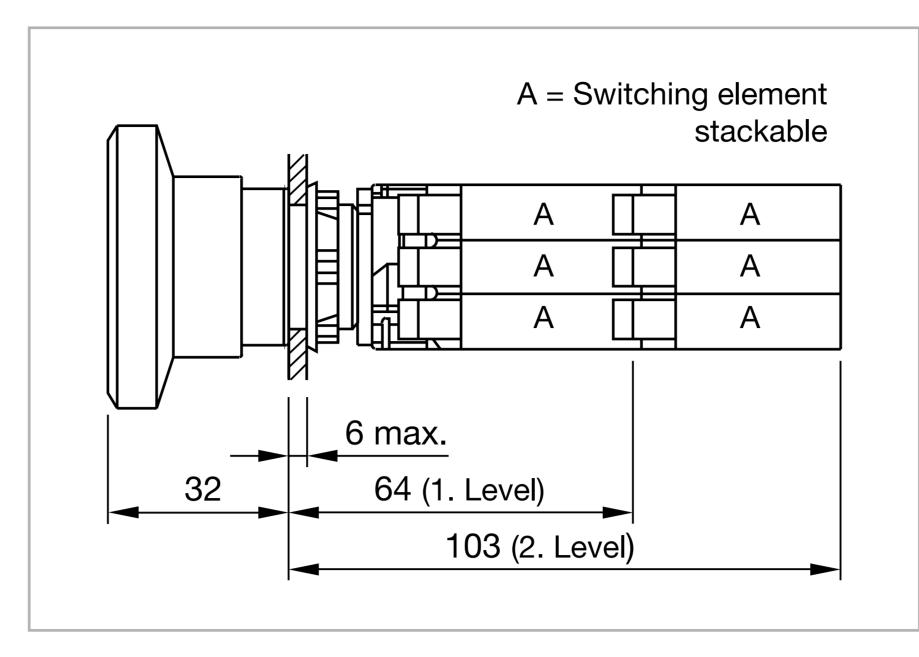
96

99

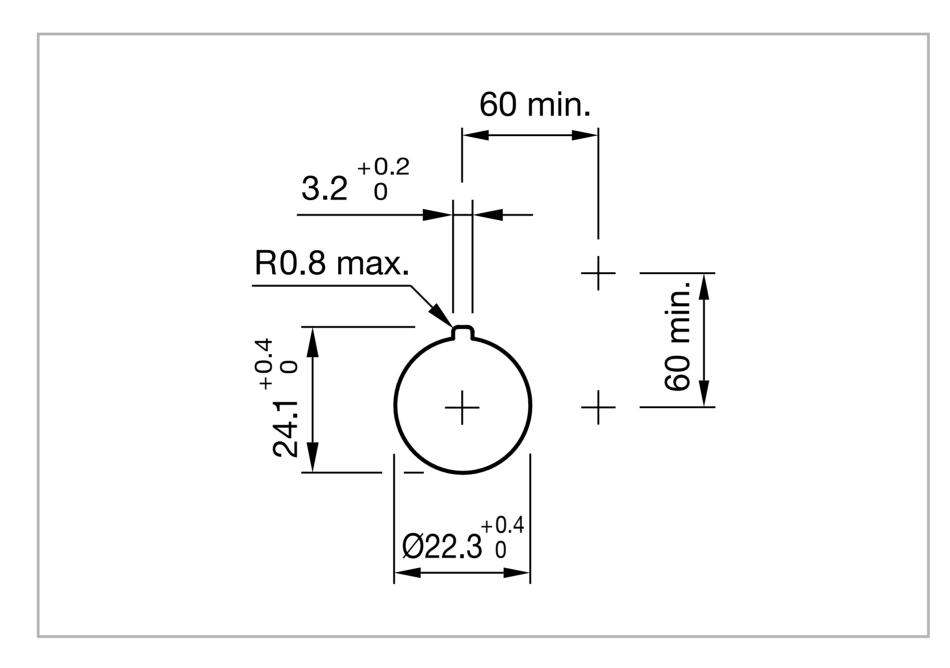
Mushroom-head pushbutton, IP 65



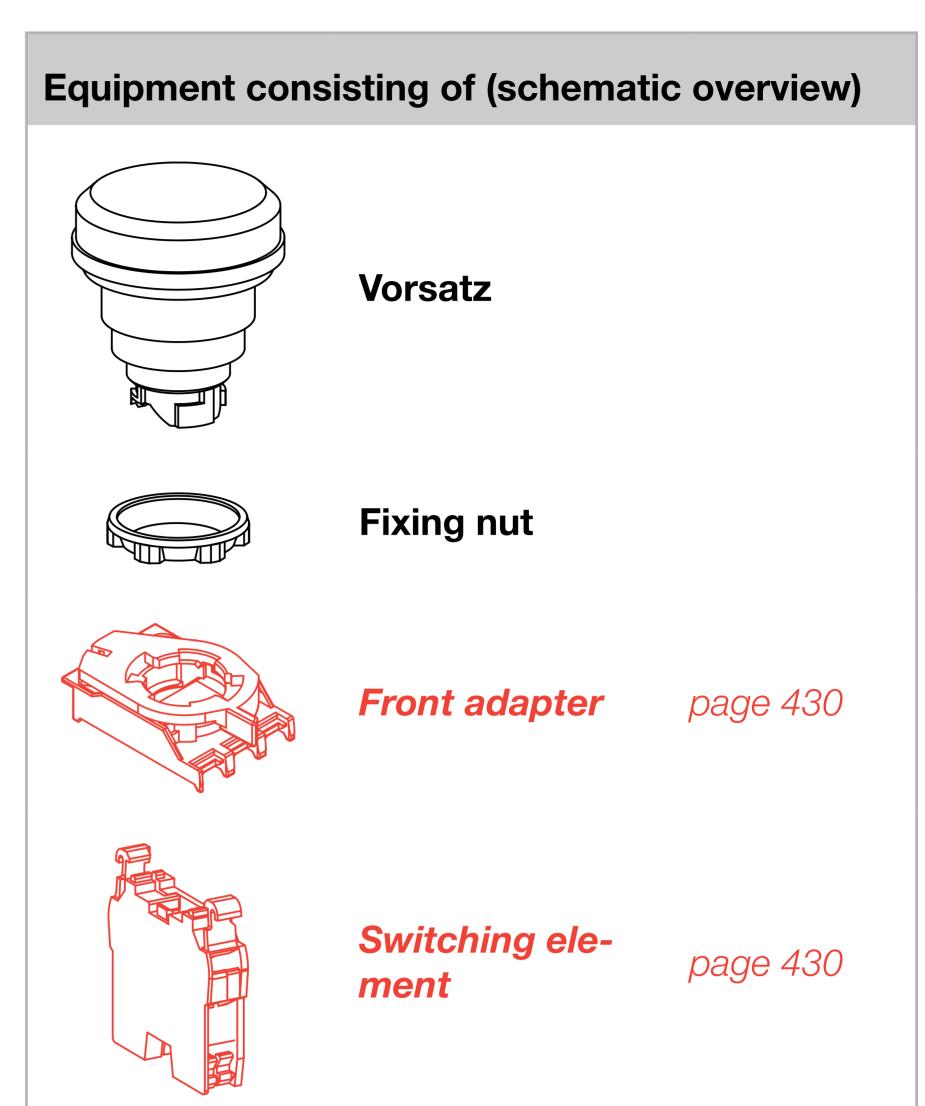
Product can differ from the current configuration.



Dimensions [mm]



Mounting cut-outs [mm]

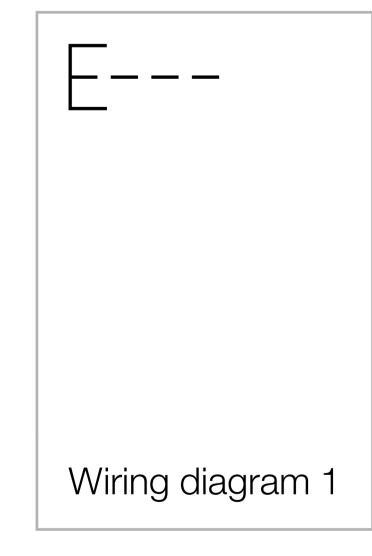


Each Part Number listed below includes all the black components shown in the 3D-drawing.

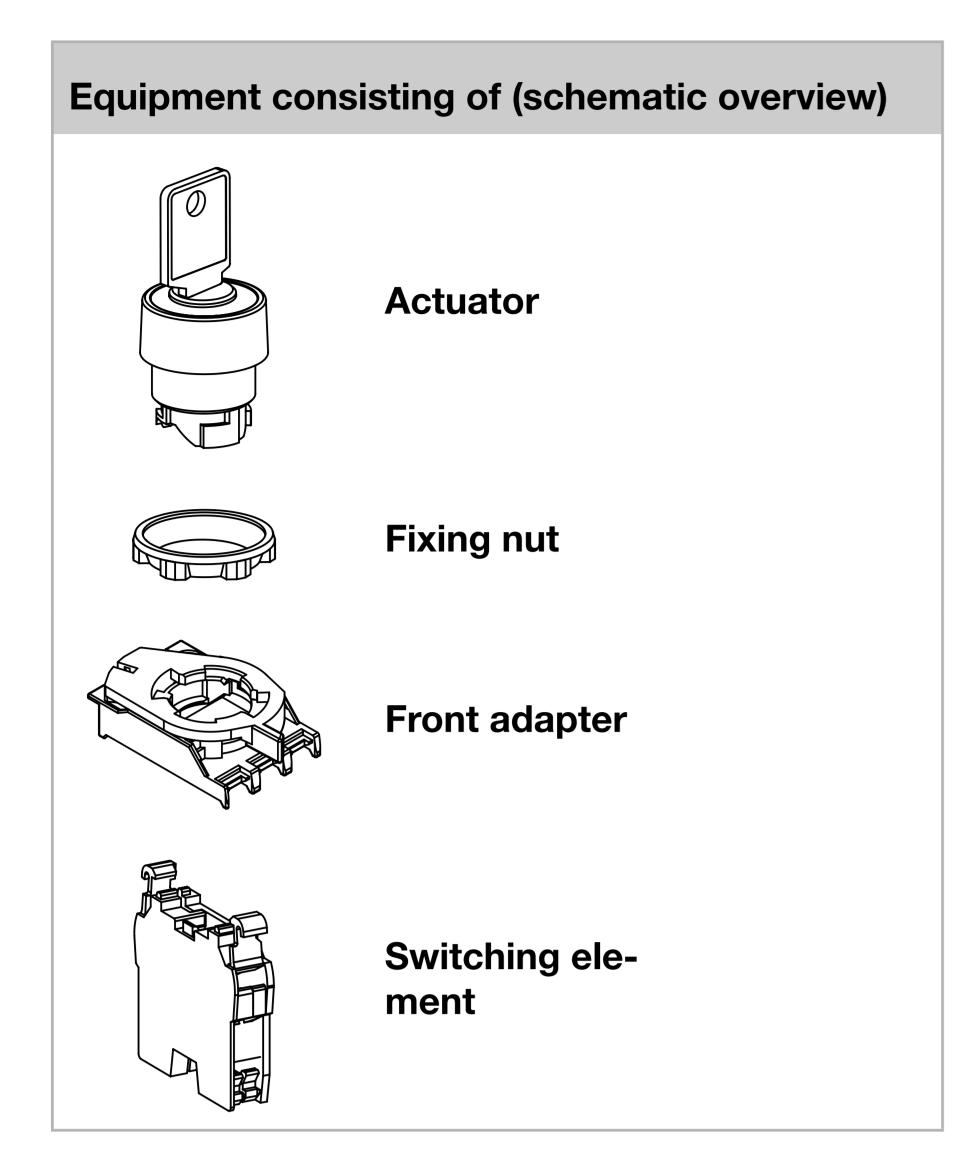
To obtain a complete unit, please select the red components from the page s shown.

Front ring	Lens	Switching action	Part No.	Wiring	Weight
Mushroom-	head pushbutton actuate	or, Front dimension Ø 50 mm			
Plastic matt chrome	Plastic black	В	44-707.20	1	0.028 kg
	Plastic red	В	44-707.22	1	0.028 kg
	Plastic green	В	44-707.25	1	0.028 kg

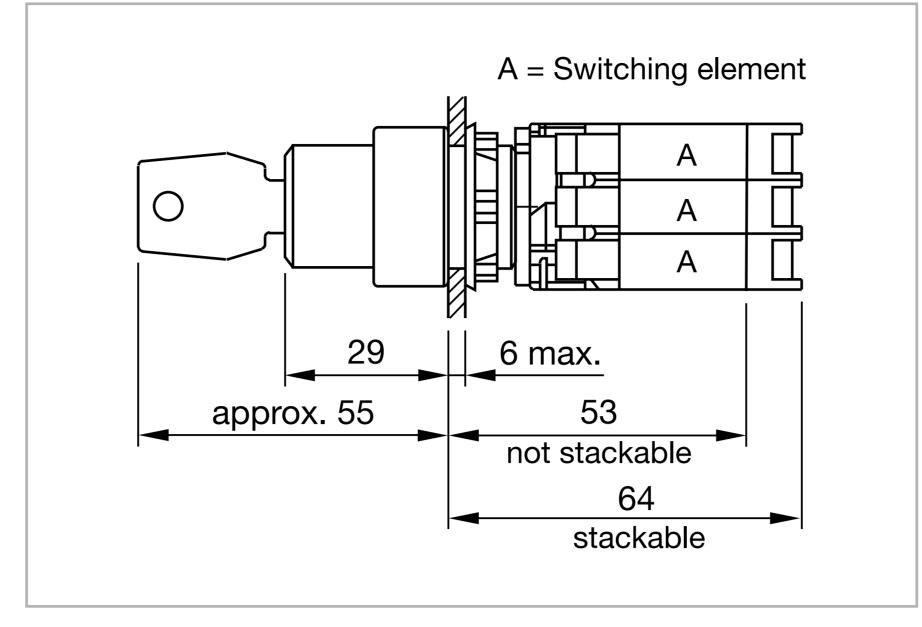
Switching action: B = Momentary



Key lock switch 2 positions complete, IP 65



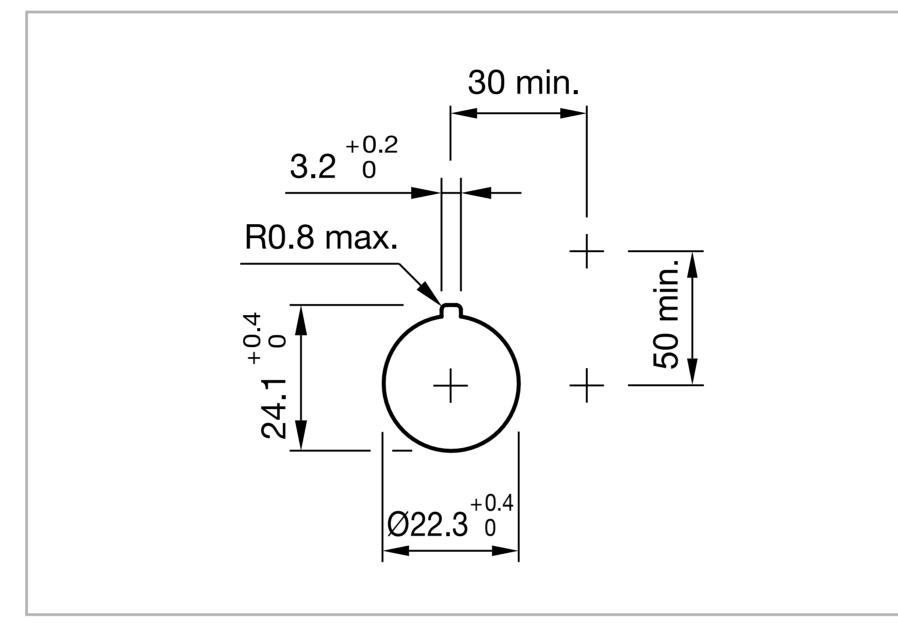
Each Part Number listed below includes all the black components shown in the 3D-drawing.



Dimensions [mm]



Product can differ from the current configuration.



Mounting cut-outs [mm]

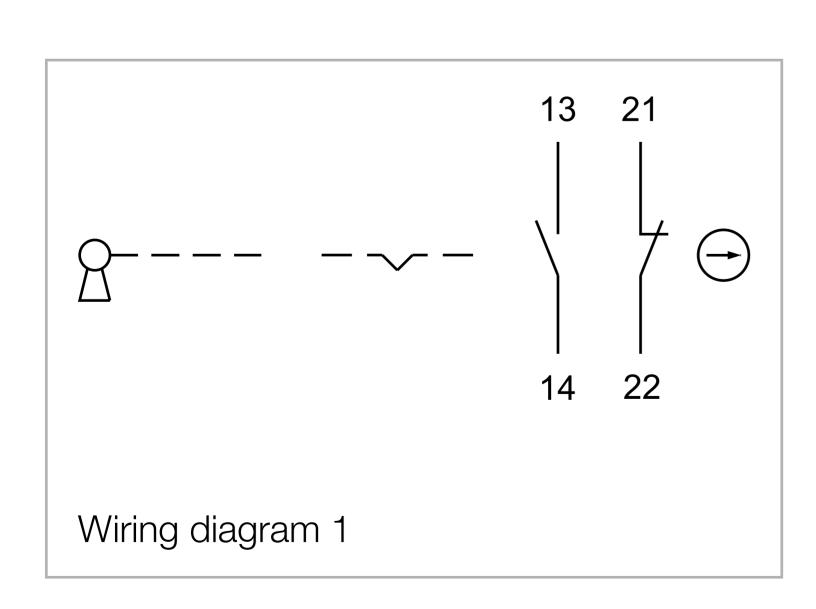
Additional Information

- Switching system slow-make element
- Front ring plastic mattchrome
- The standard lock: Euro-Locks 9500
- Two keys are supplied with each key lock switch
- Optional lock numbers on request

Switching positions (A = Rest, C = Maintained)

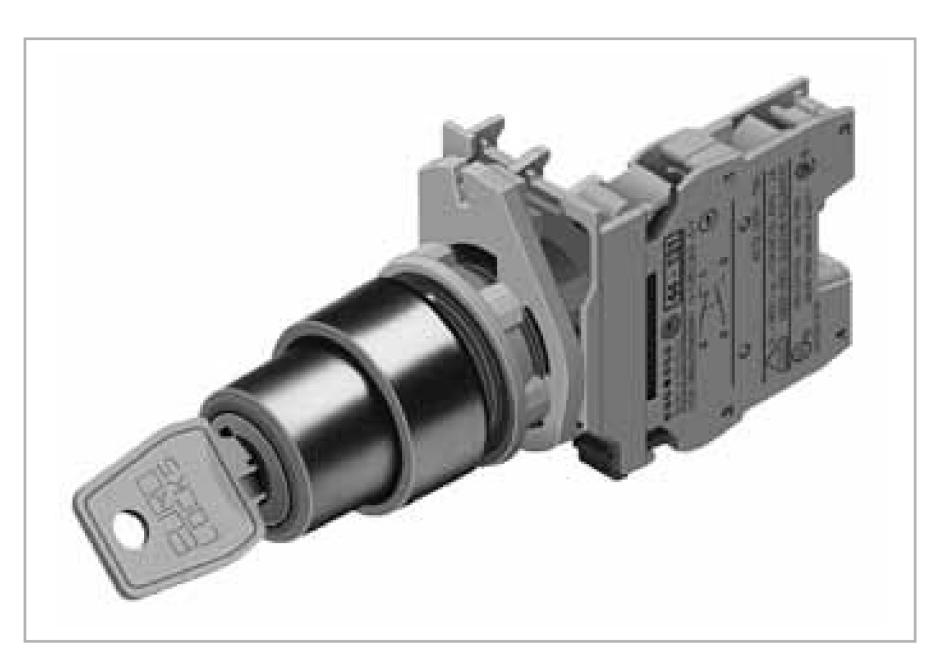
Contacts	Switching action	Switching angle	Key remove	Terminal	Part No.	Wiring	Weight
Section 1	ζον look οννίτο ο ν	acciticas complete	Eront dimonoion (α 00 m			
		positions complete,	Front dimension &		44 700 04 400		0.0751
Section 1	Cey lock switch 2 pt A - C	positions complete, $C = 90^{\circ}$	Front dimension &	3 28 mm Screw	44-730.21.100	1	0.075 kg

Contacts: NC = Normally closed, NO = Normally open Switching action: A = Rest, C = Maintain



Contacts	Switching action	Switching angle	Key remove	Terminal	Part No.	Wiring	Weight
Mar and the							
	Key lock switch 2 pos	sitions complete, Fr	ront dimension Ø	28 mm			
1 NC + 1 NO	Key lock switch 2 pos A - C	sitions complete, Fr	ront dimension Ø	28 mm Screw	44-730.21.100	1	0.075 kg

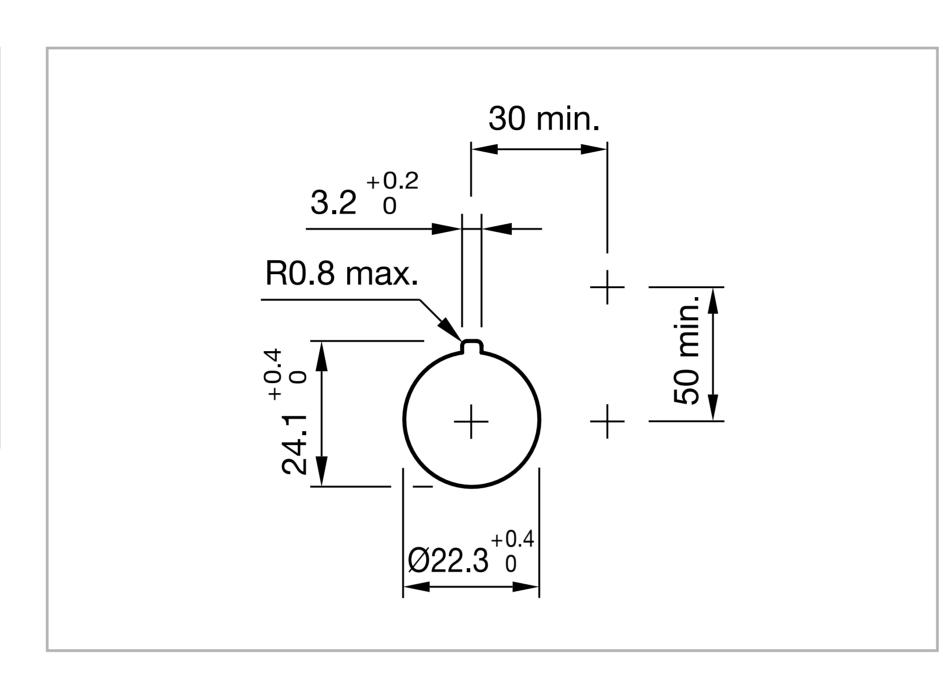
Keylock switch 2 positions, IP 65



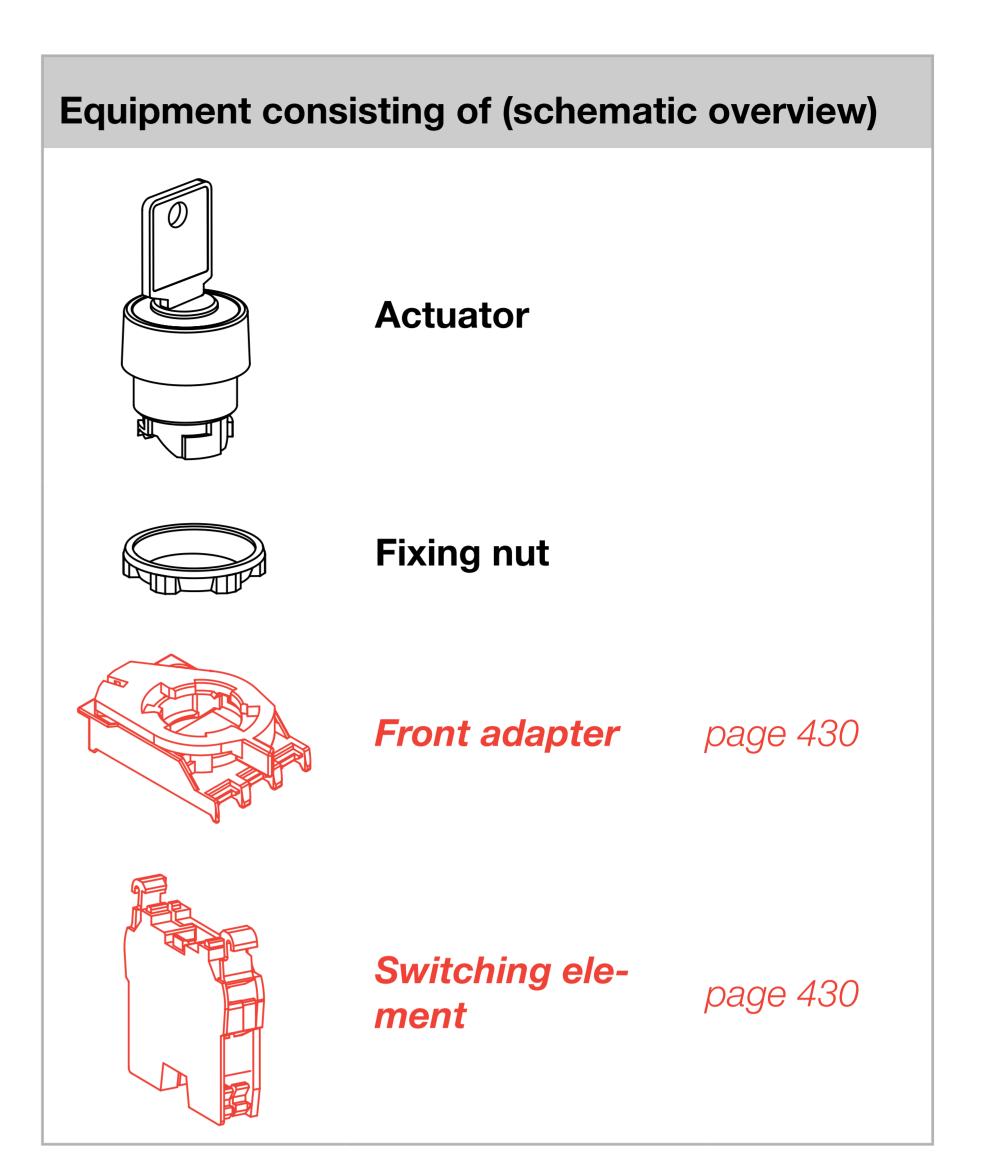
A = Switching element 6 max. approx. 55 not stackable stackable

Product can differ from the current configuration.

Dimensions [mm]

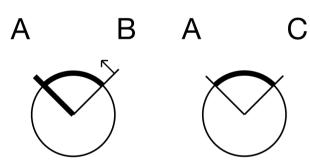


Mounting cut-outs [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.



Zusätzliche Informationen

The standard lock: Euro-Locks 9500

Optional lock numbers on request

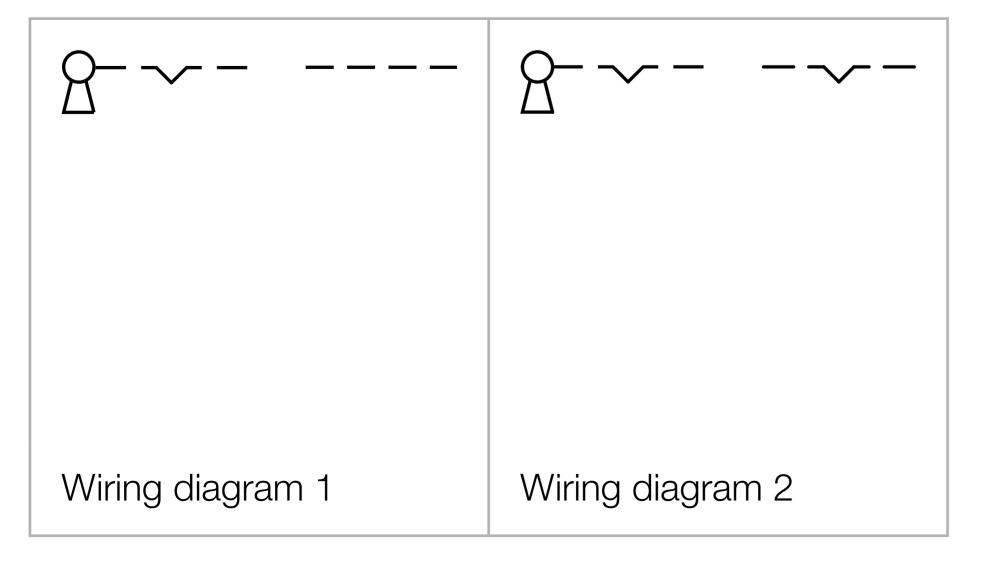
Up to 3 switching elements at 1. level

Two keys are supplied with each key lock switch

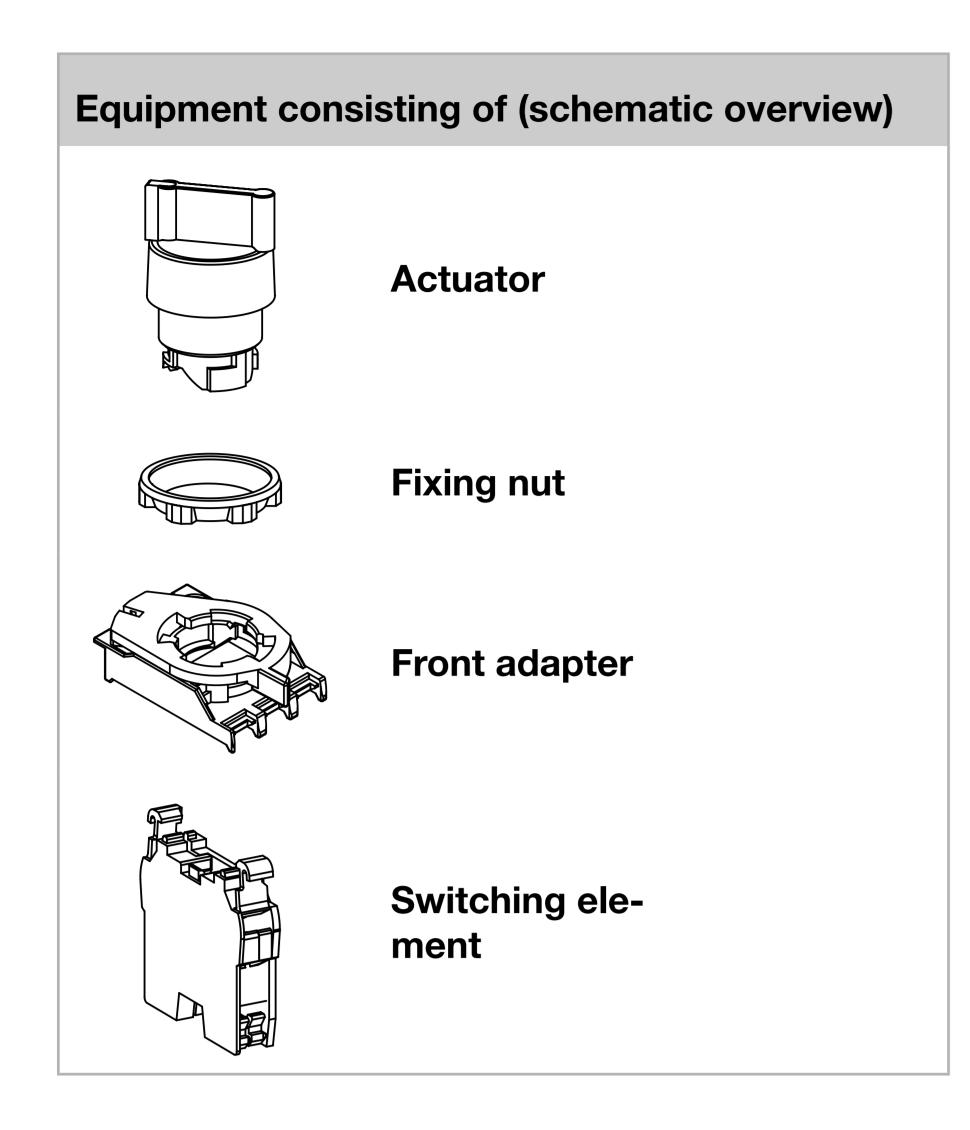
Switching positions (A = Rest, B = Momentary, C = Maintained)

Front ring	Switching action	Switching angle	Key remove	Part No.	Compo- nent layout	Wiring	Weight
Keylo	ock switch actuator 2	positions, Front dimen	sion Ø 28 mm				
Plastic matt chrome	A - B	B = 90°	A	44-732.21	5	1	0.051 kg
Plastic matt grey	A - B	B = 90°	Α	44-732.61	5	1	0.051 kg
Plastic matt chrome	A - C	C = 90°	A	44-730.21	5	2	0.051 kg
			A + C	44-730.22	5	2	0.051 kg
Plastic matt grey	A - C	C = 90°	A	44-730.61	5	2	0.051 kg
			A + C	44-730.62	5	2	0.051 kg

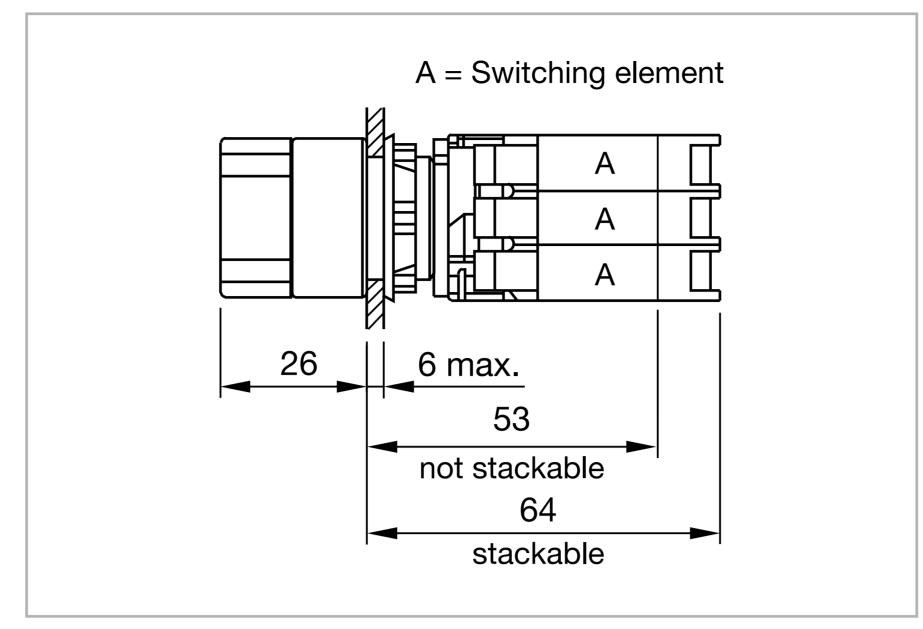
Switching action: A = Rest, B = Momentary, C = Maintain



Selector switch 2 positions complete, IP 65



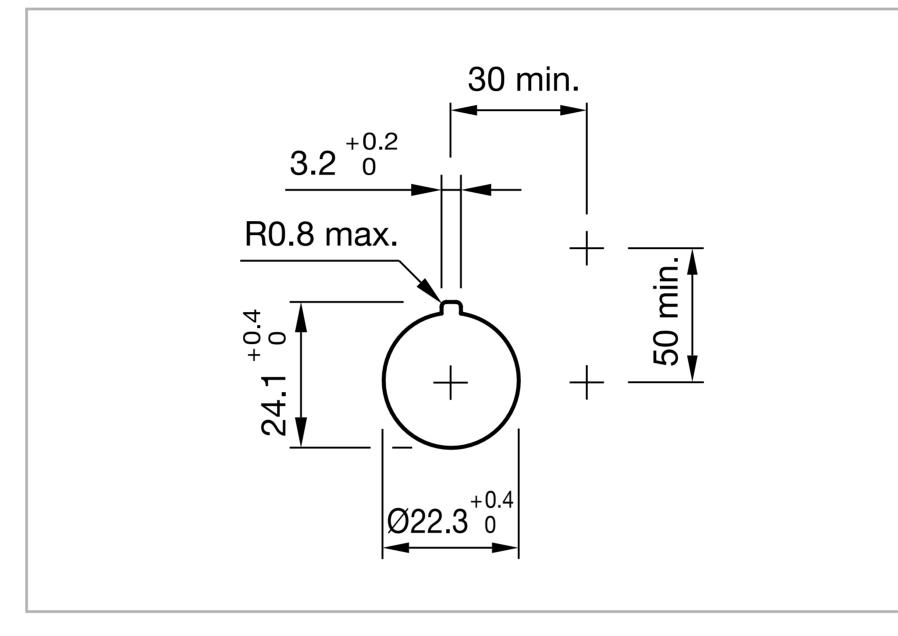
Each Part Number listed below includes all the black components shown in the 3D-drawing.



Dimensions [mm]



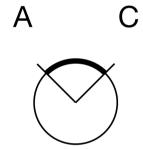
Product can differ from the current configuration.



Mounting cut-outs [mm]

Additional Information

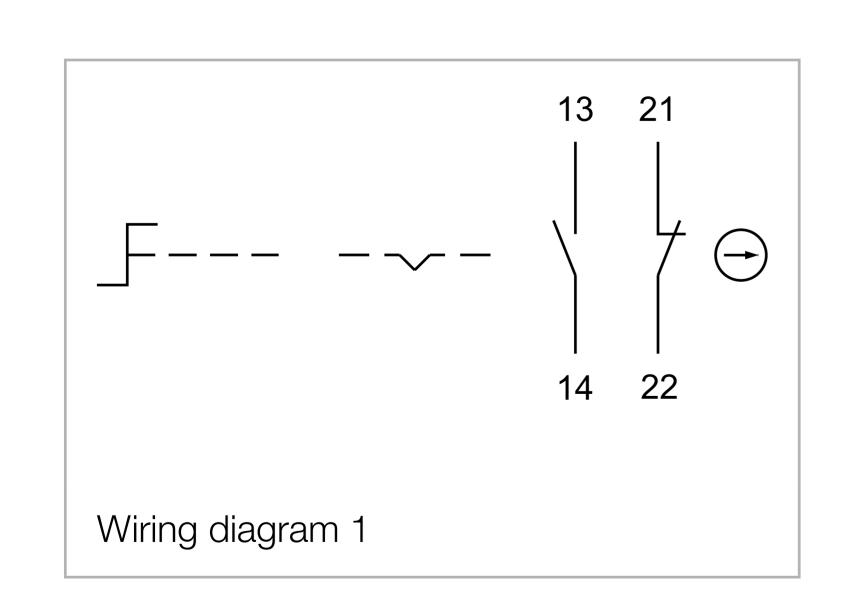
Switching system slow-make element



Switching positions (A = Rest, C = Maintained)

Selector s Plastic black Plastic mat	witch 2 positions count to the second second with the second seco	dimension Ø 28 i	mm Screw	44-720.20.100	1	0.045 kg

Contacts: NC = Normally closed, NO = Normally open Switching action: A = Rest, C = Maintain



Terminal	Part No.	Wiring diagram	Weight	

44 Raised design

Selector switch 2 positions, IP 65

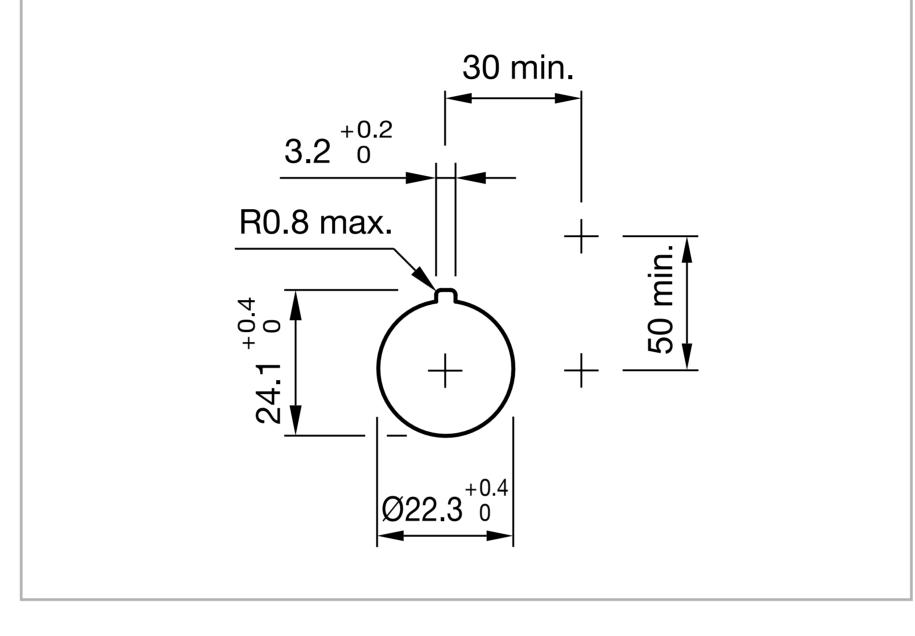


Product can differ from the current configuration.

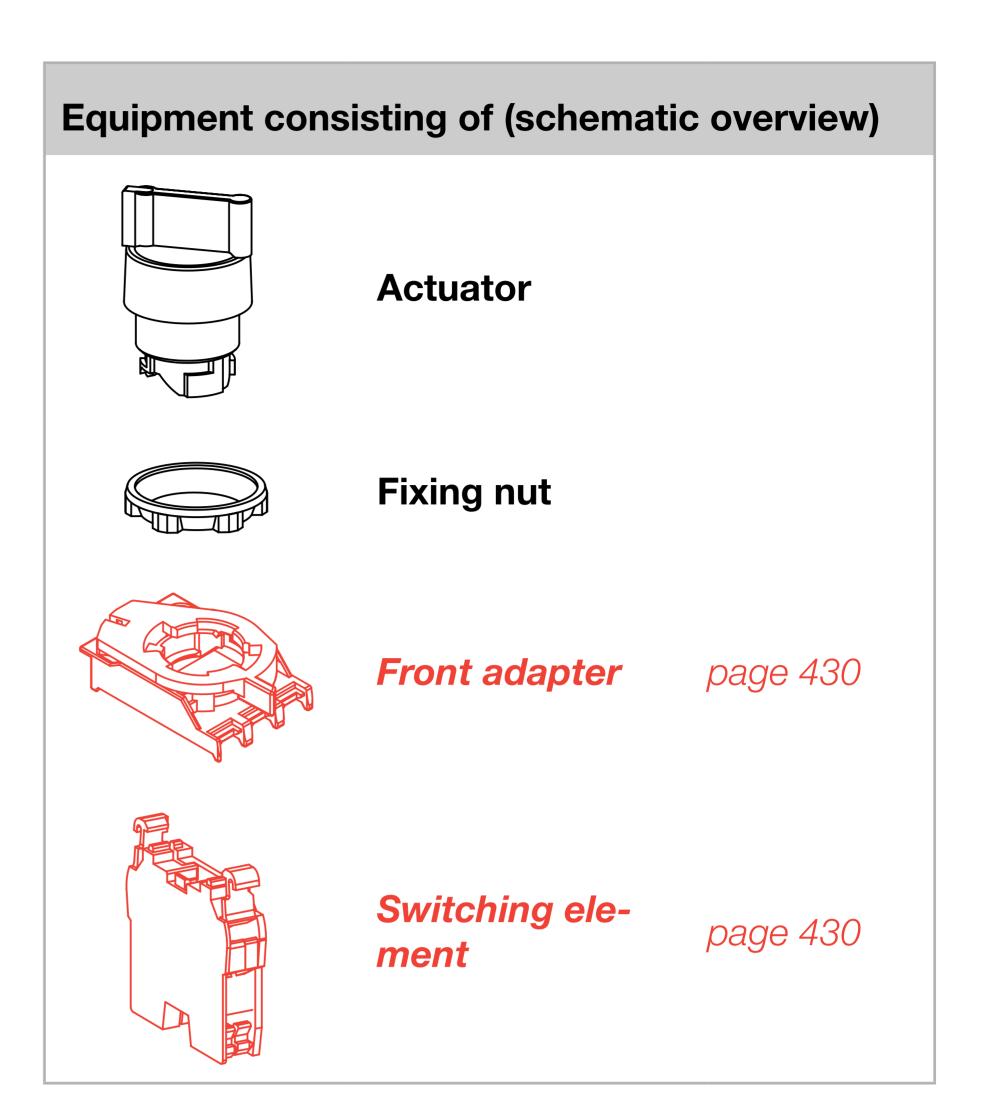
Additional Information

Dimensions [mm]

Up to 3 switching elements at 1. level

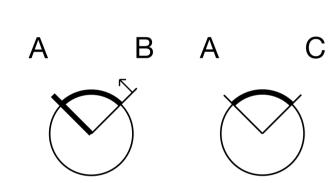


Mounting cut-outs [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

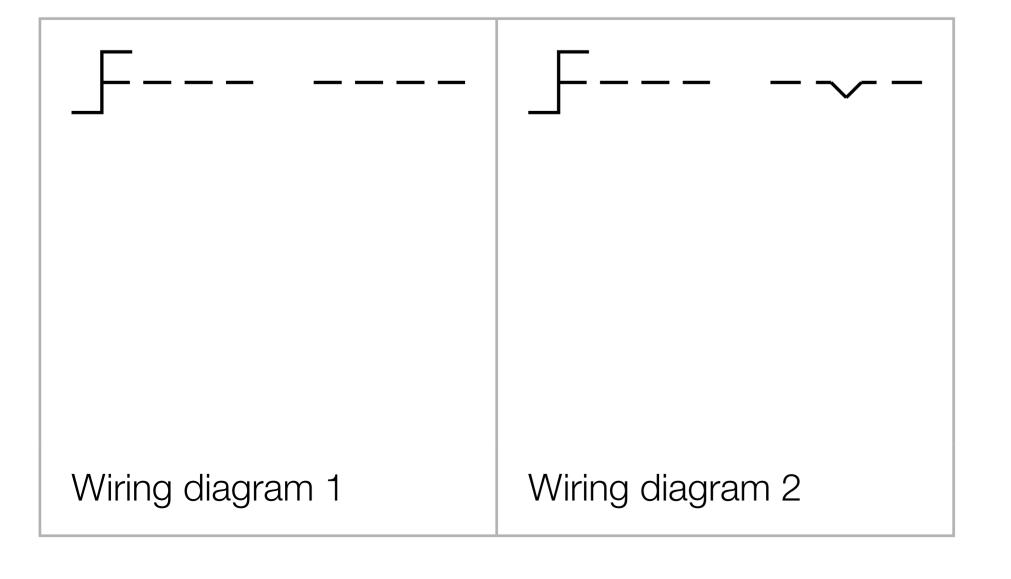
To obtain a complete unit, please select the red components from the page s shown.



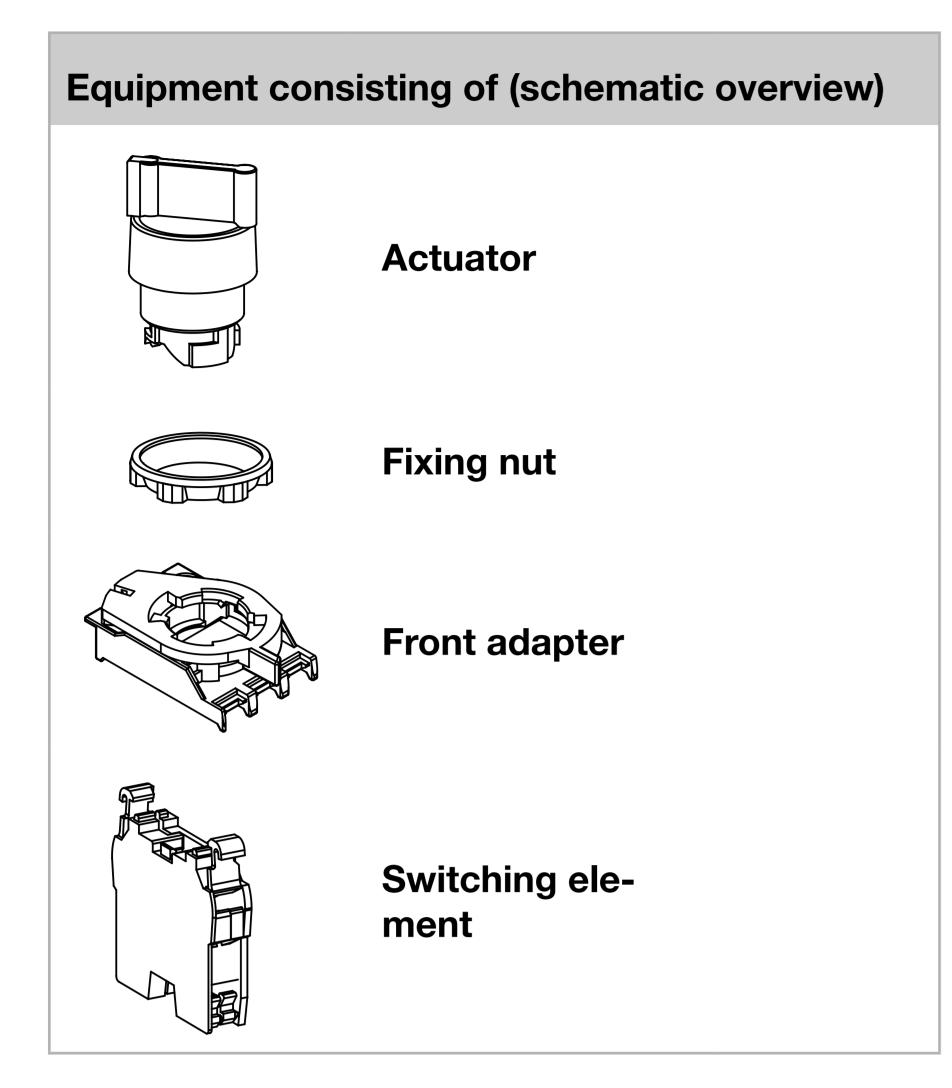
Switching positions (A = Rest, B = Momentary, C = Maintained)

Lever	Front ring	Switching action	Switching angle	Part No.	Compo- nent layout	Wiring	Weight
	lector switch actuator 2 p			44 700 00			0.004.1
Plastic black	Plastic matt chrome	A - B	B = 90°	44-722.20	5	1	0.021 kg
Plastic grey	Plastic matt grey	A - B	B = 90°	44-722.68	5	1	0.021 kg
Plastic black	Plastic matt chrome	A - C	C = 90°	44-720.20	5	2	0.021 kg
Plastic red	Plastic matt chrome	A - C	C = 90°	44-720.22	5	2	0.021 kg
	Plastic matt grey	A - C	C = 90°	44-720.62	5	2	0.021 kg
Plastic grey	Plastic matt grey	A - C	C = 90°	44-720.68	5	2	0.021 kg

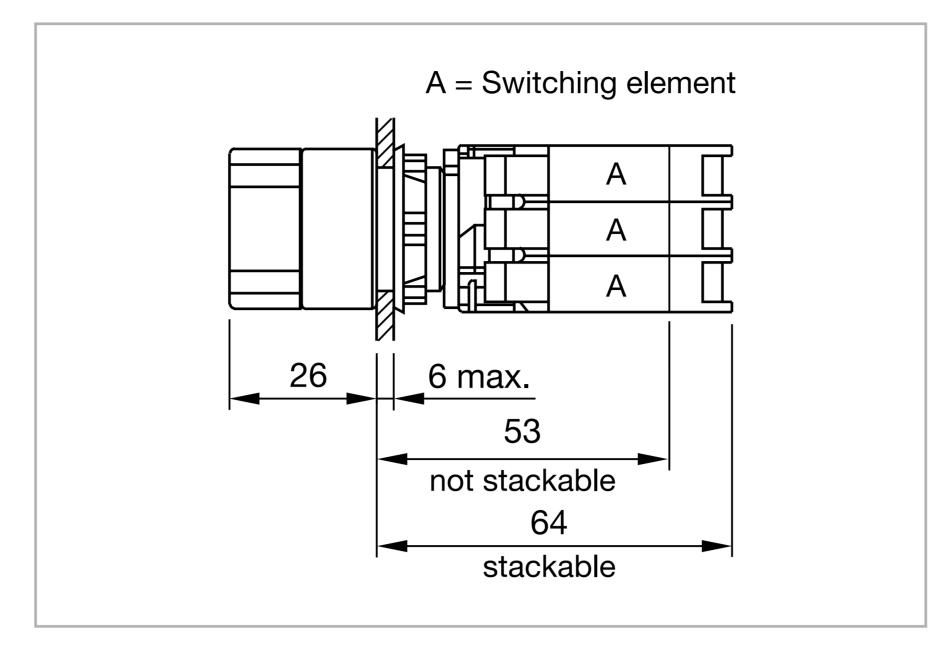
Switching action: A = Rest, B = Momentary, C = MaintainThe component layouts you will find from page 442



Selector switch 3 positions complete, IP 65



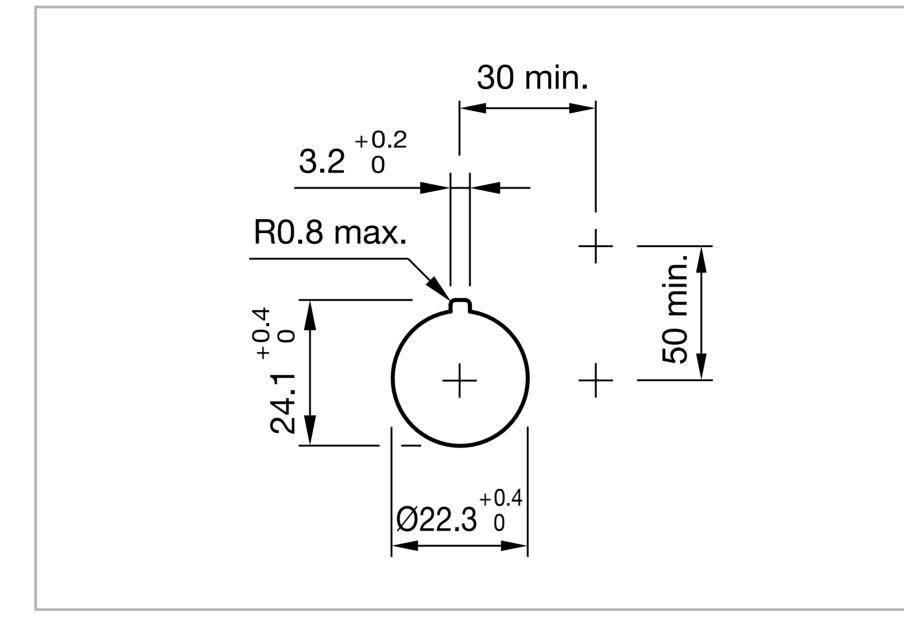
Each Part Number listed below includes all the black components shown in the 3D-drawing.



Dimensions [mm]



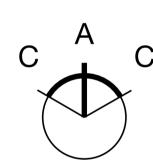
Product can differ from the current configuration.



Mounting cut-outs [mm]

Additional Information

Switching system slow-make element

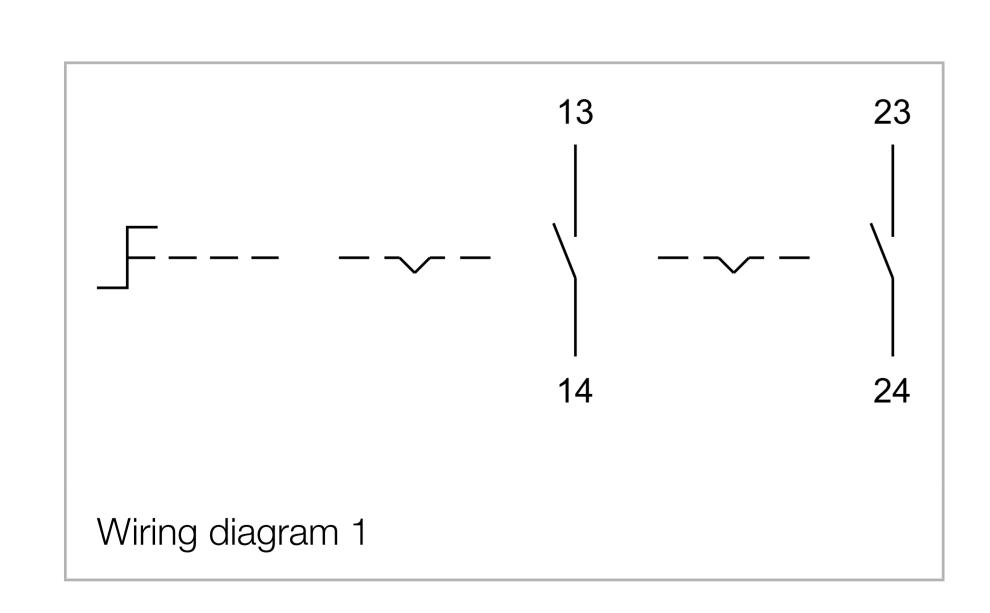


Switching positions (A = Rest, B = Momentary, C = Maintained)

Lever	Front ring	Contacts	Switching action	Switching angle	Terminal	Part No.	Wiring	Weight
	Selector switch 3 posi	itions comple	ete, Front dimens	ion Ø 28 mm				
Plastic black	Plastic matt chrome	2 NO	C - A - C	C = 60° / 60°	Screw	44-724.20.020	1	0.048 kg

Contacts: 1 Normally open

Switching action: A = Rest, C = Maintain





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Selector switch 3 positions, IP 65

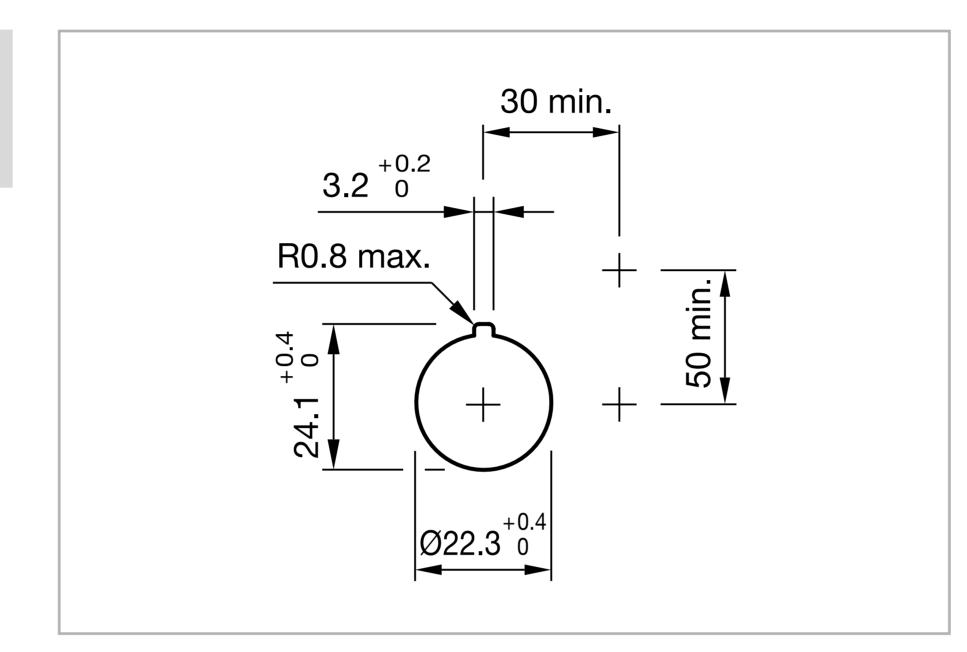


Product can differ from the current configuration.

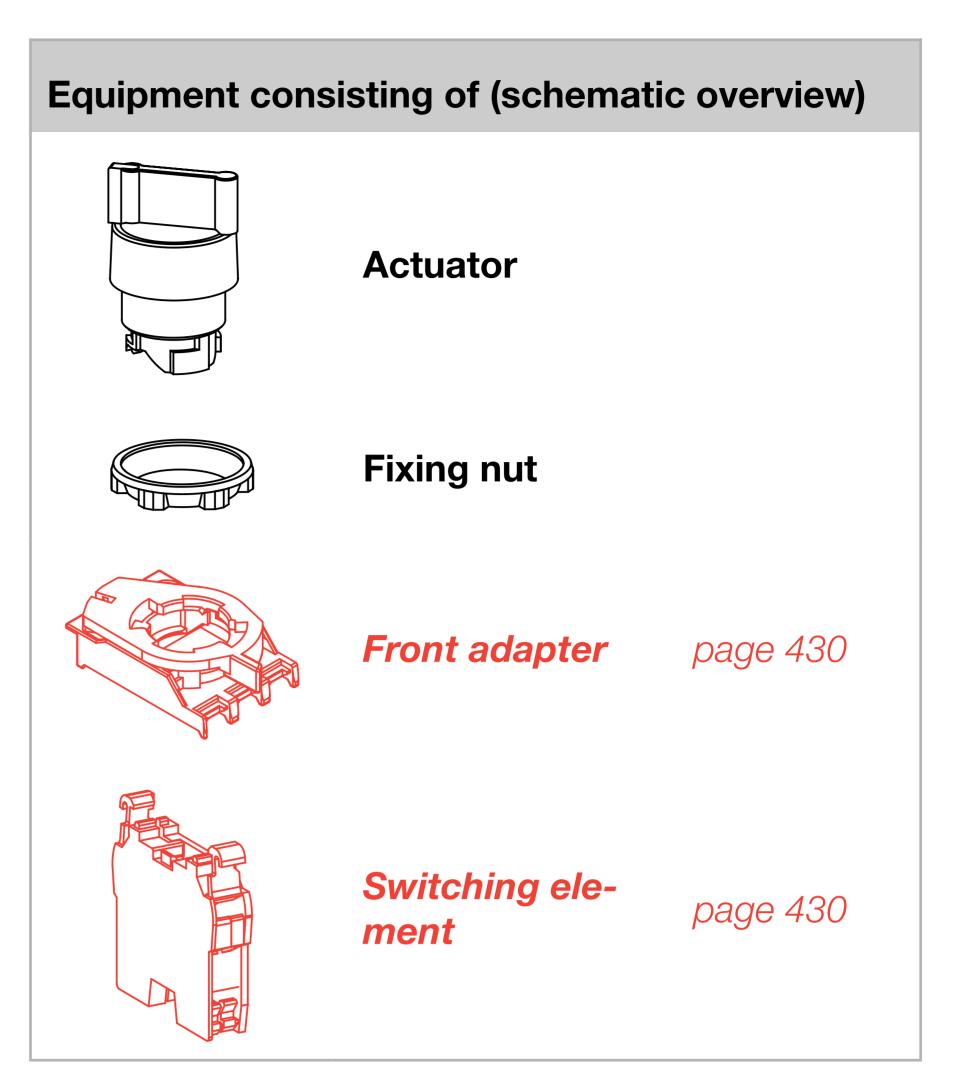
Up to 3 switching elements at 1. level

Additional Information

Dimensions [mm]

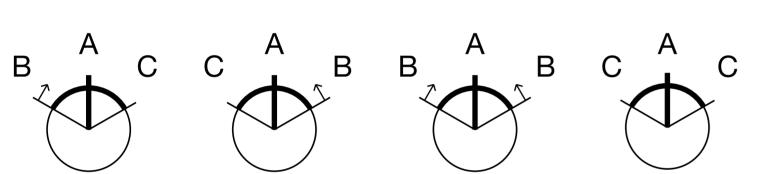


Mounting cut-outs [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.



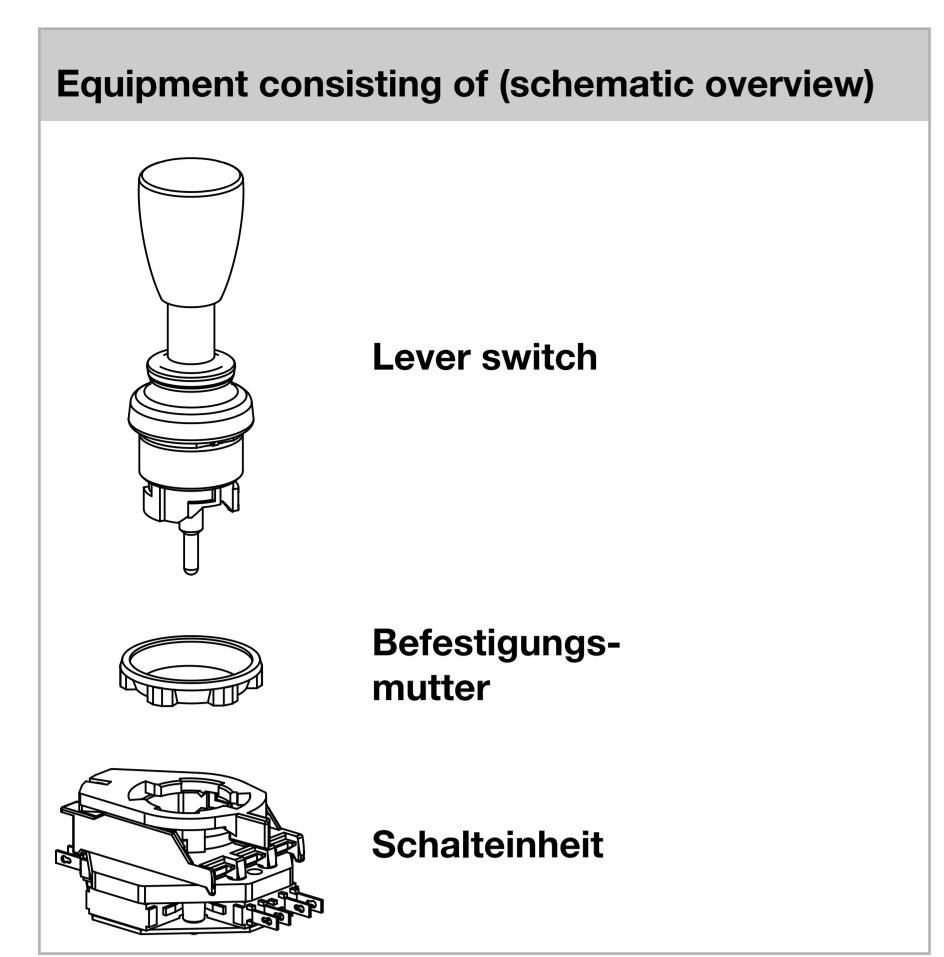
Switching positions (A = Rest, B = Momentary, C = Maintained)

Lever Selecte	Front ring or switch actuator 3 p	Switching action ositions, Front dimen	Switching angle sion Ø 28 mm	Part No.	Compo- nent layout	Wiring	Weight
Plastic black	Plastic matt chrome	B - A - C	B = 60°, C = 60°	44-727.20	4	1	0.021 kg
Plastic grey	Plastic matt grey	B - A - C	B = 60°, C = 60°	44-727.68	4	1	0.021 kg
Plastic black	Plastic matt chrome	C - A - B	C = 60°, B = 60°	44-726.20	4	2	0.021 kg
Plastic grey	Plastic matt grey	C - A - B	C = 60°, B = 60°	44-726.68	4	2	0.021 kg
Plastic black	Plastic matt chrome	B - A - B	B = 60° / 60°	44-725.20	4	3	0.021 kg
Plastic grey	Plastic matt grey	B - A - B	B = 60° / 60°	44-725.68	4	3	0.021 kg
Plastic black	Plastic matt chrome	C - A - C	C = 60° / 60°	44-724.20	4	4	0.021 kg
Plastic grey	Plastic matt grey	C - A - C	C = 60° / 60°	44-724.68	4	4	0.021 kg

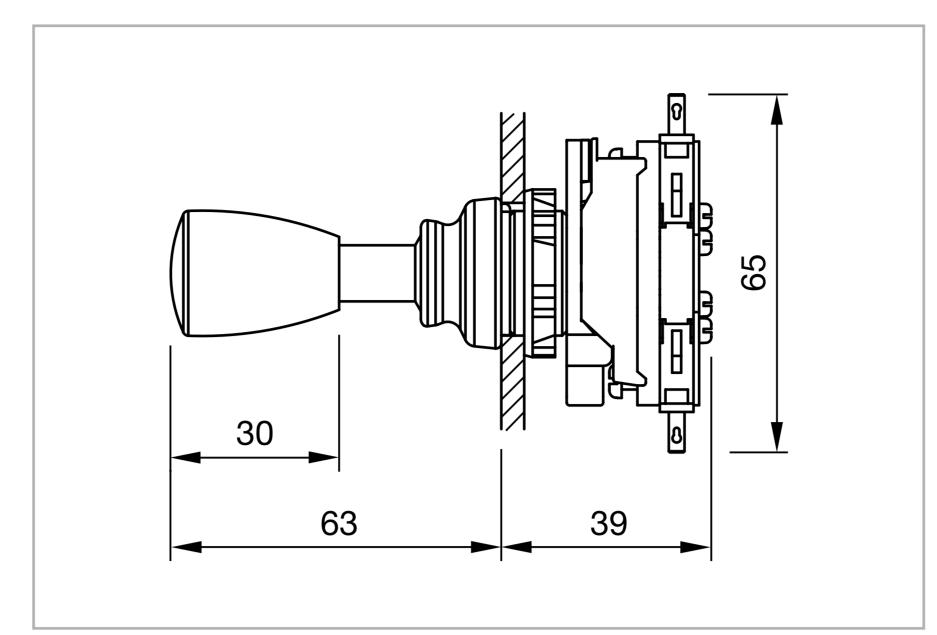
Switching action: A = Rest, B = Momentary, C = Maintain The component layouts you will find from page 442

	<u></u>		<u></u>
Wiring diagram 1	Wiring diagram 2	Wiring diagram 3	Wiring diagram 4

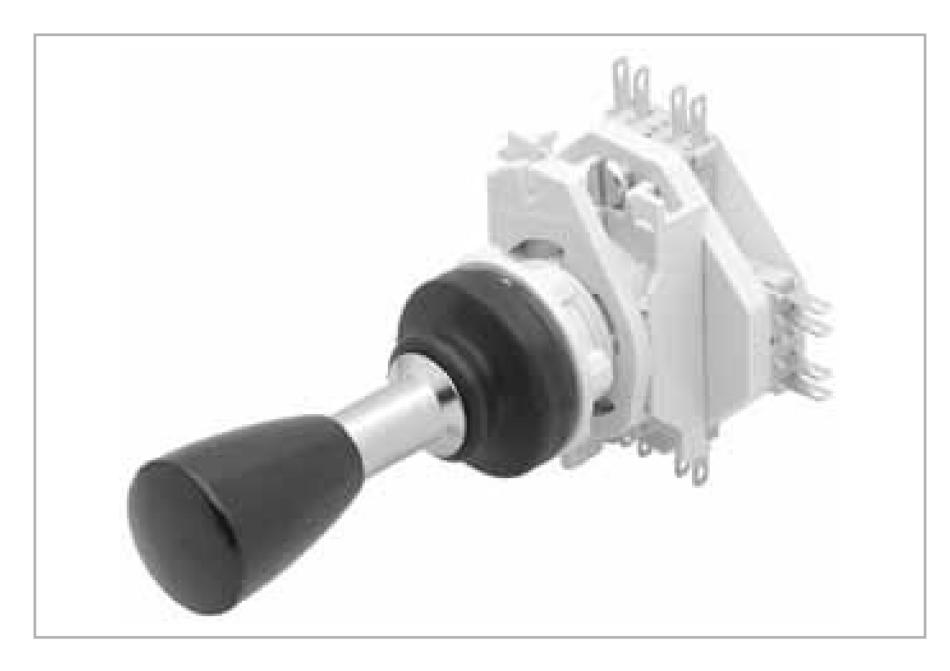
Lever switch, IP 65



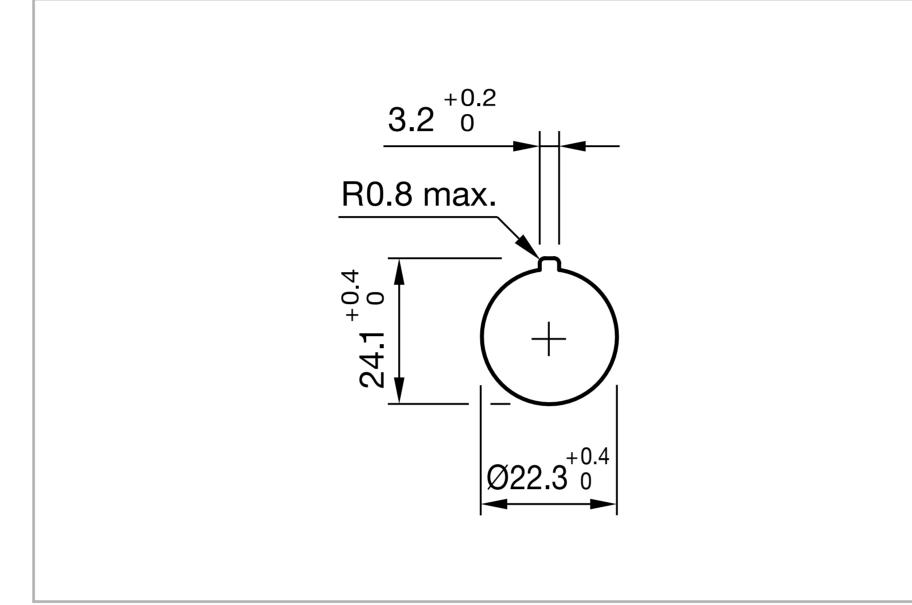
Each Part Number listed below includes all the black components shown in the 3D-drawing.



Dimensions [mm]



Product can differ from the current configuration.



Mounting cut-outs [mm]

Additional Information

- Lever plastic black
- With flat receptacle, VDE 0630 (SEV) specify use of insulating sleeve Part No. 280-0010-00

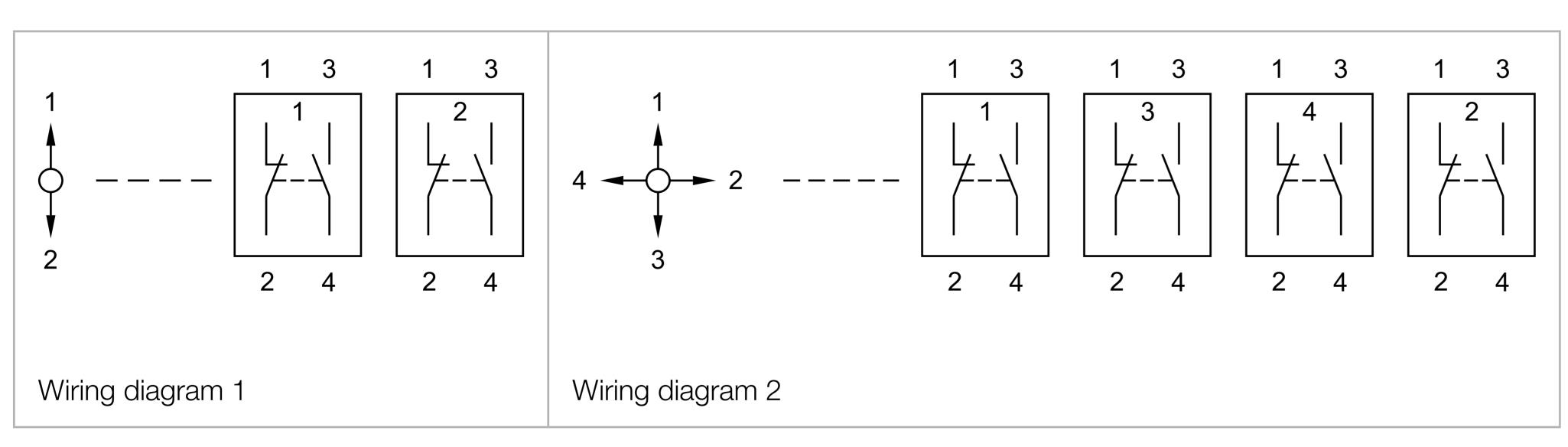
	Product attribute	Switching system	Contacts	Switching action	Terminal	Part No.	Compo- nent layout	Wiring diagram	Weight
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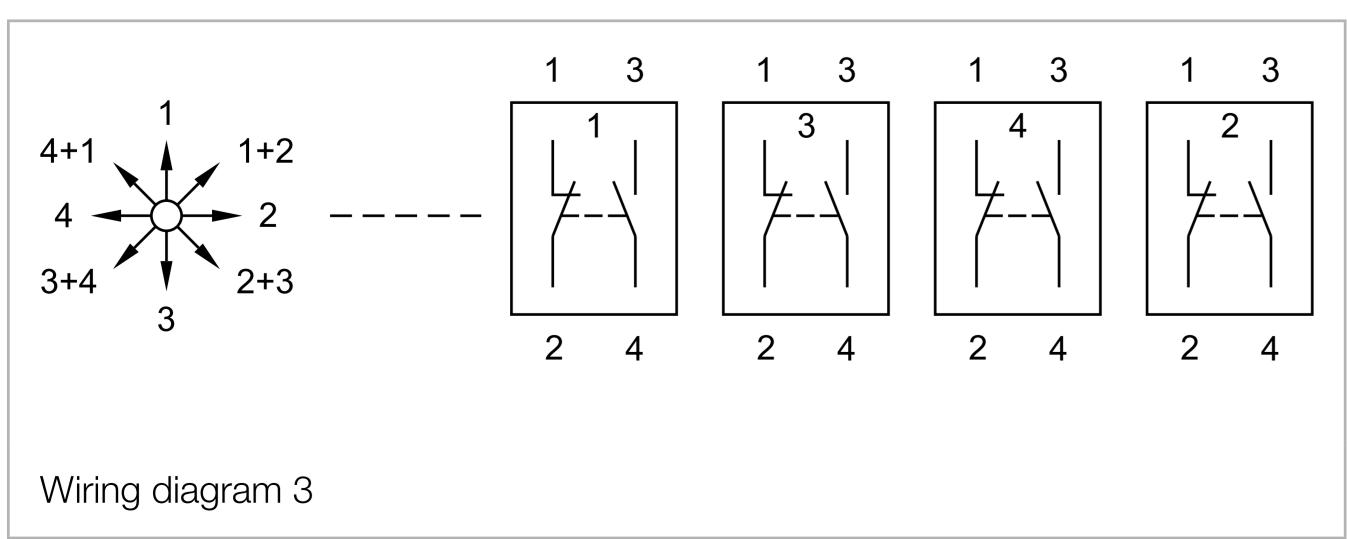
Lever switch complete, Front dimension Ø 22 mm

2 positions without latch position	Snap-action switching element	2 NC + 2 NO	В	Solder 2.8 x 0.5 mm	44-800.2	1	1	0.080 kg
4 positions without latch position	Snap-action switching element	4 NC + 4 NO	В	Solder 2.8 x 0.5 mm	44-800.4	2	2	0.085 kg
8 positions without latch position and lever guidance (omni directional)	Snap-action switching element	4 NC + 4 NO	В	Solder 2.8 x 0.5 mm	44-800.8	2	3	0.085 kg

Contacts: NC = Normally closed, NO = Normally open Switching action: B = Momentary

The component layouts you will find from page 442





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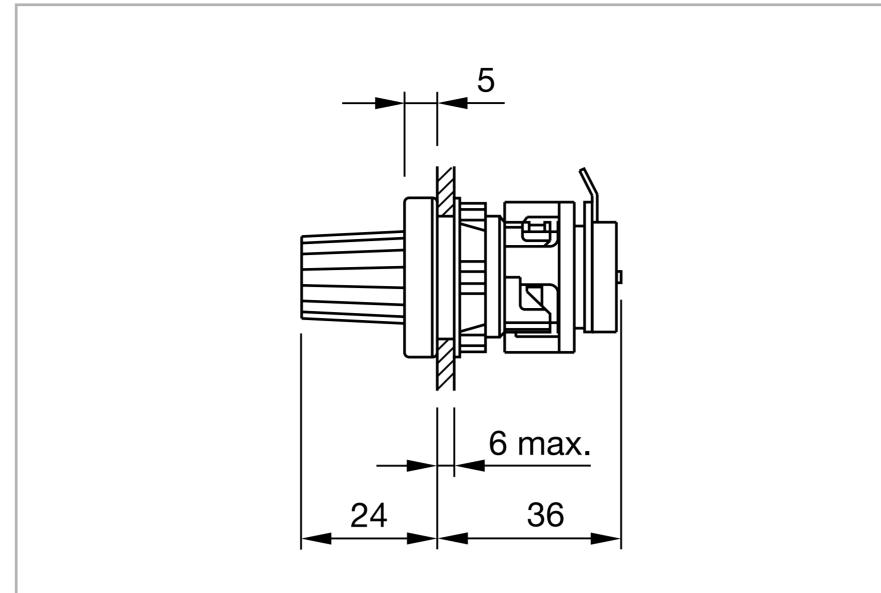
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44 Raised design

Potentiometer, IP 65



Product can differ from the current configuration.



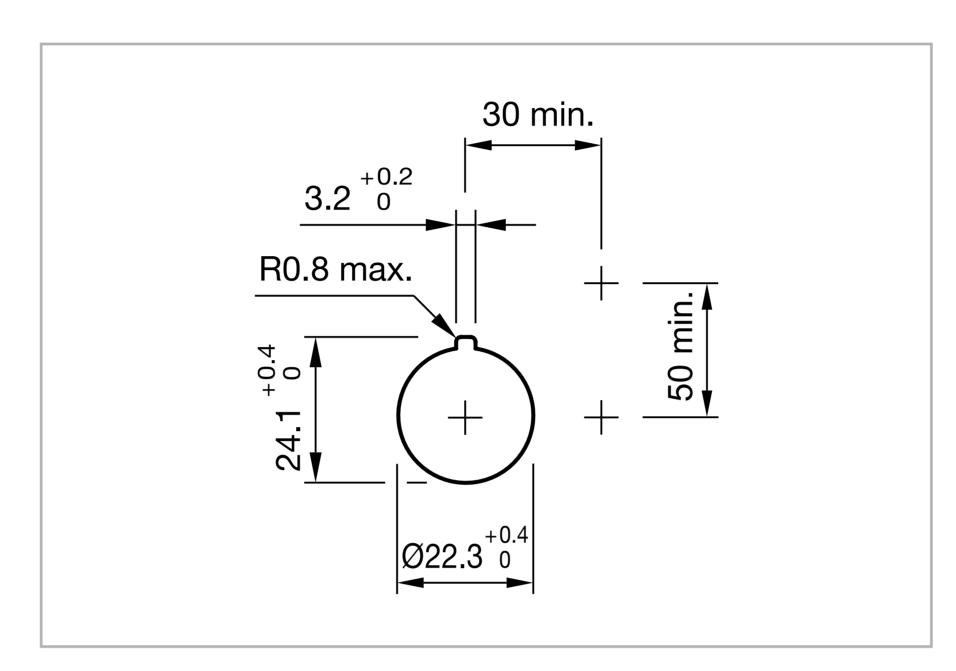
Dimensions [mm]

Gerät besteht aus (schematische Übersicht) Knob Actuator Fixing nut Potentiometer

Each Part Number listed below includes all the black components shown in the 3D-drawing.

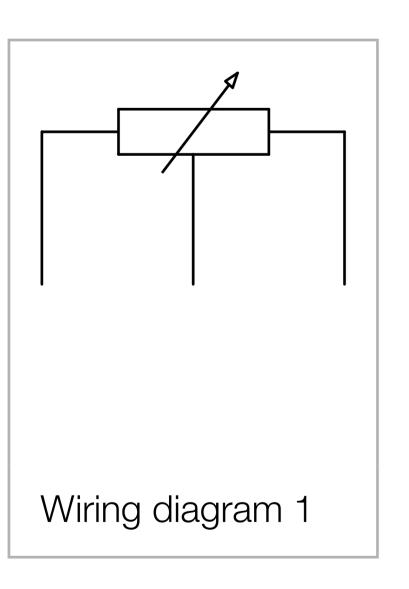
Additional Information

- Resistor 10 kOhm / linear, series E3
- Power 0.4 W
- Slewing range 300°



Mounting cut-outs [mm]

Product attribute	Front ring	Terminal	Part No.	Wiring	Weight
Potentiometer, Front dimension Ø 28	3 mm				
Potentiometer, Front dimension Ø 28 with potentiometer	3 mm Plastic matt chrome	Solder	44-745.20-10K1	1	0.03 kg
		Solder	44-745.20-10K1 44-745.60-10K1	1	0.03 kg 0.03 kg
	Plastic matt chrome			1	



Front

Lens

Additional Information

 For indicator and illuminated pushbutton with front illumination und pushbutton markable

Dimension	Lens	Part No.	Weight
Lens			
Ø 23 mm	Plastic red transparent	44-966.2	0.001 kg
	Plastic yellow transparent	44-966.4	0.001 kg
	Plastic green transparent	44-966.5	0.001 kg
	Plastic blue transparent	44-966.6	0.001 kg
	Plastic colourless transparent	44-966.7	0.001 kg

Marking plate for lens

Additional Information

Marking information see «Marking»

Product attribute	Marking plate	Part No.	Weight
Marking plate for lens for pushbutton markable	black opaque	44-961.0	0.001 kg
	red opaque	44-961.2	0.001 kg
	red opaque yellow opaque	44-961.2 44-961.4	0.001 kg 0.001 kg
	yellow opaque	44-961.4	0.001 kg

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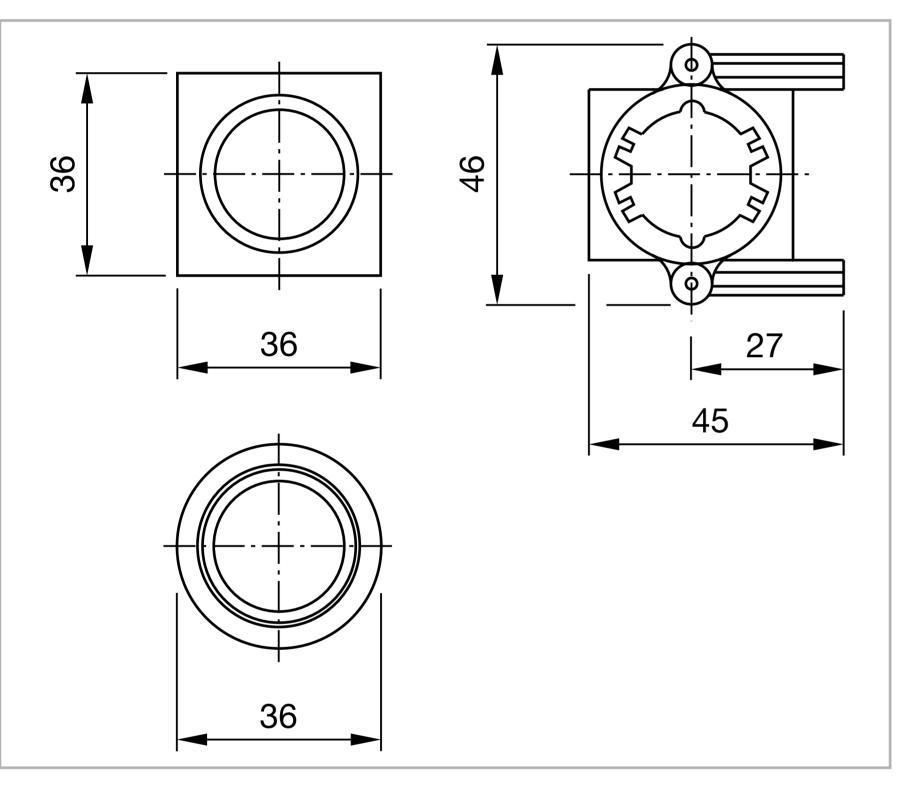
Lens cap

Additional Information

For indicator with full face illumination, with sealing ring

Dimension	Lens cap	Part No.	Weight
Lens cap			
-	Plastic red transparent	44-965.2	0.003 kg
-	Plastic red transparent Plastic yellow transparent	44-965.2 44-965.4	0.003 kg 0.003 kg
-			
Lens cap Ø 23 mm	Plastic yellow transparent	44-965.4	0.003 kg

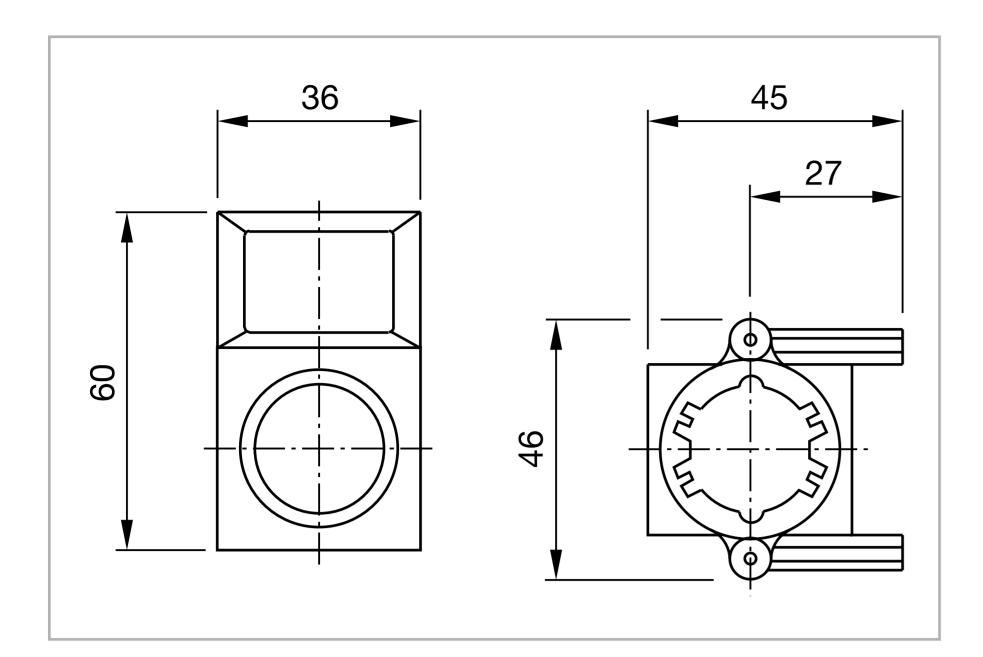
Front bezel set without legend



Dimensions [mm]

Product attribute	Mounting cut-out	Front bezel	Part No.	Weight
Front bezel set without leger	nd support, flush des	ign, Front dimension 36 x	36 mm	
or indicator and potentiometer, ne mounting depth extends for 3 mm	Ø 30.5 mm	Plastic black	44-946.01	0.006 kg
or illuminated pushbutton and pushbutton, selector- and seylock switch, interlocking pushbutton, the mounting lepth extends for 12 mm	Ø 30.5 mm	Plastic black	44-946.03	0.010 kg
Front bezel set without leger	nd support, flush des	ign, Front dimension Ø 36	mm	
or indicator and potentiometer, he mounting depth extends for 3 mm	Ø 30.5 mm	Plastic black	44-946.01-A	0.006 kg
for illuminated pushbutton and pushbutton, selector- and keylock switch, interlocking pushbutton, the mounting depth extends for 12 mm	Ø 30.5 mm	Plastic black	44-946.03-A	0.010 kg

Front bezel set with legend



Dimensions [mm]

Product attribute	Mounting cut-out	Front bezel	Part No.	Weight
Front bezel set with legend s				0.007.1.0
Front bezel set with legend sometime for indicator and potentiometer, the mounting depth extends for 3 mm	support, flush design Ø 30.5 mm	, Front dimension 36 x 60 Plastic black	mm 44-946.02	0.007 kg

Legend plate for legend support

Additional Information

Marking information see «Marking»

Dimension	Material	Colour	Mounting type	Part No.	Weight
Le	egend plate for front bezel	set with legend support,	flush design		
27 x 18 mm	plasic, double layer	aluminium/black	adhesive	44-946	0.001 kg
		black/white	adhesive	44-946.0	0.001 kg

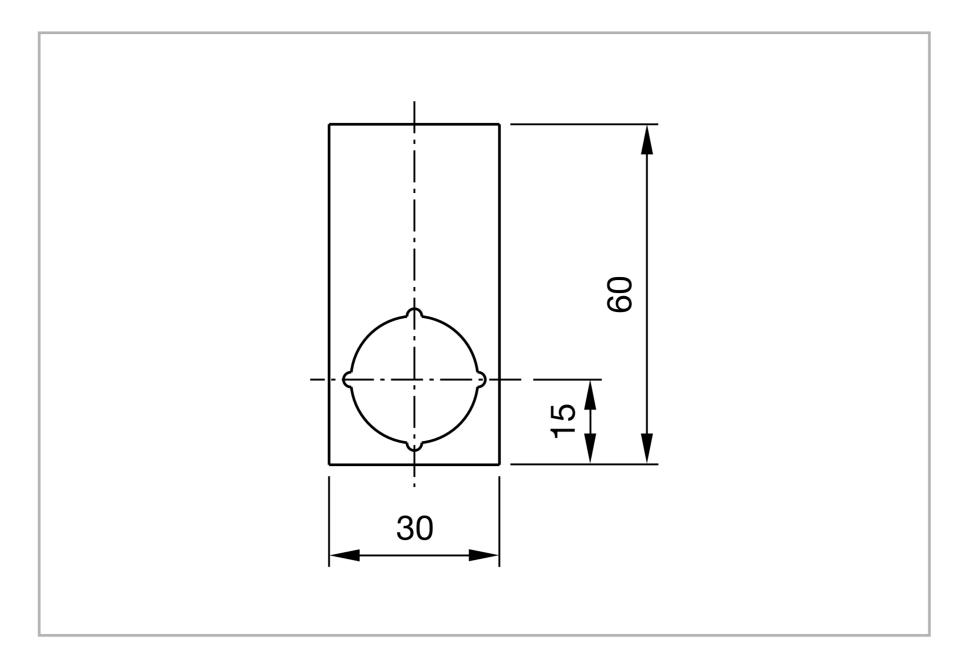
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44 Accessories

Legend plate, IP 40

Additional Information

- For engraving
- The colour of anodized aluminium parts can vary due to technical production reasons



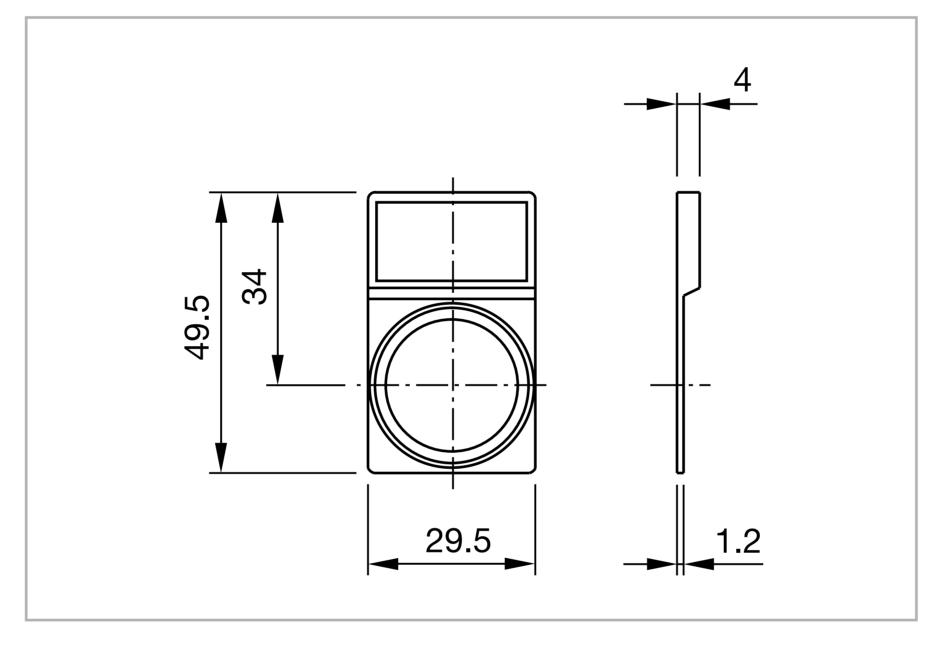
Dimensions [mm]

Dimension	Material	Colour	Part No.	Weight
Legend plate				
30 x 60 mm	Aluminium	natural anodized	44-955	0.001 kg

Legend support without legend

Additional Information

- Label to be ordered separatly Part No. 44-960
- Remove sealing ring from actuator



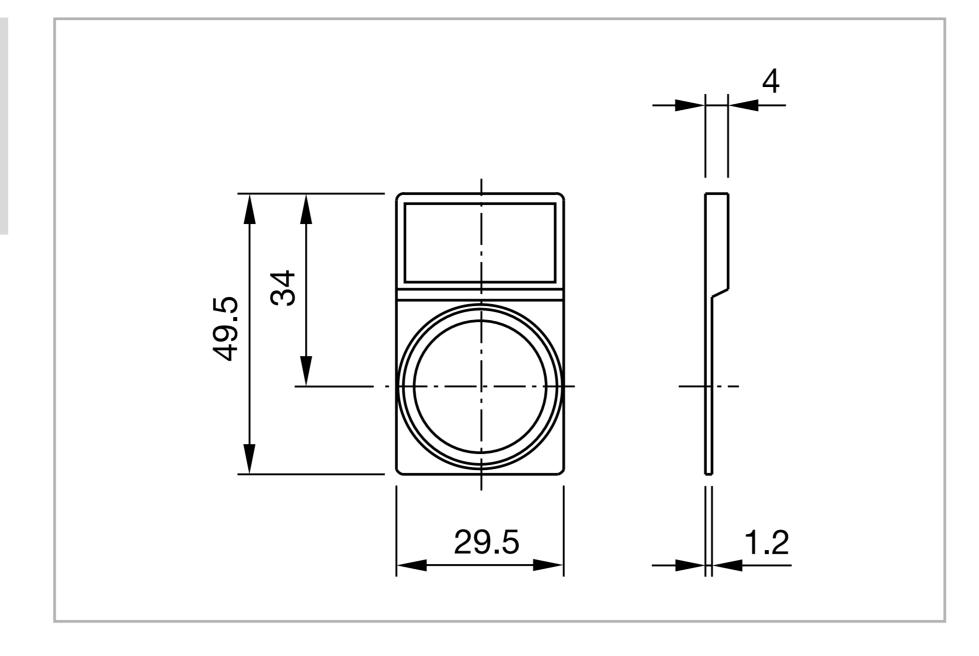
Dimensions [mm]

Dimension	Material	Colour	Part No.	Weight
Legend st	upport without leger	nd		
29.5 x 49.5 mm	Plastic	black	44-944.00	0.002 kg
		grey	44-944.08	0.002 kg

Legend support with legend

Additional Information

Label unmarked, remove sealing ring from actuator



Dimensions [mm]

Dimension	Material	Colour	Part No.	Weight
Legend	support with legend			
29.5 x 49.5 mm	Plastic	black	44-945.00	0.002 kg
		grey	44-945.08	0.002 kg

Legend plate for legend support

Additional Information

- Marking information see «Marking»
- The colour of anodized aluminium parts can vary due to technical production reasons

Dimension	Material	Colour	Part No.	Weight
Legend plate	e for legend support with le	egend		
13 x 26 mm	Aluminium	black anodized	44-960	0.001 kg

Front ring

Additional Information

For illluminated pushbutton- and pushbutton actuator

Front ring	Part No.	Weight
Front ring		
	44.067.0	
Plastic matt chrome	44-967.2	0.002 kg

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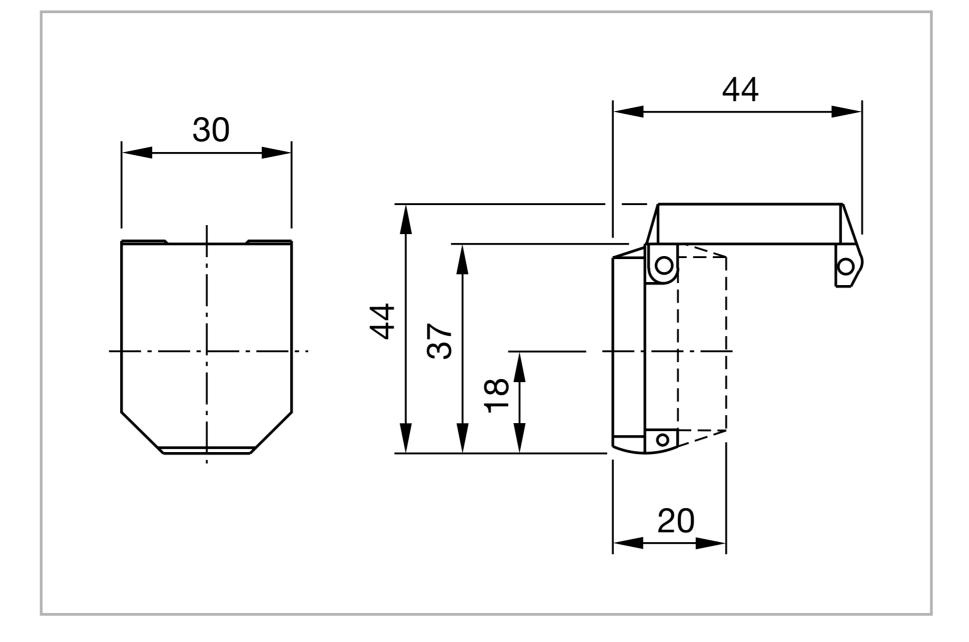
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44 Accessories

Protective cover, IP 65

Additional Information

- Hinged, with means for sealing
- Front panel thickness up to 3 mm max
- Remove anti-twisting nose from the actuator
- The dimensions of the mounting cut-outs are shown in the product details
- Please note that bigger minimum distances are necessary



Dimensions [mm]

Front protection	Mounting cut-out	Material	Optics	Part No.	Weight
Protection	ctive cover				
IP 65	Ø 22.5 mm	Plastic	transparent	44-922	0.007 kg

Front protective cap, IP 68

Additional Information

 Only in connection with flush front ring. Protection when used under adverse ambient conditions.
 Remove gasket from the actuator. Cannot be used with the label support.

Material	Colour	Optics	Part No.	Weight
Front protect	tive cap			
Silicone	colourless	transparent	44-917.07	0.002 kg

Keylock cap

Additional Information

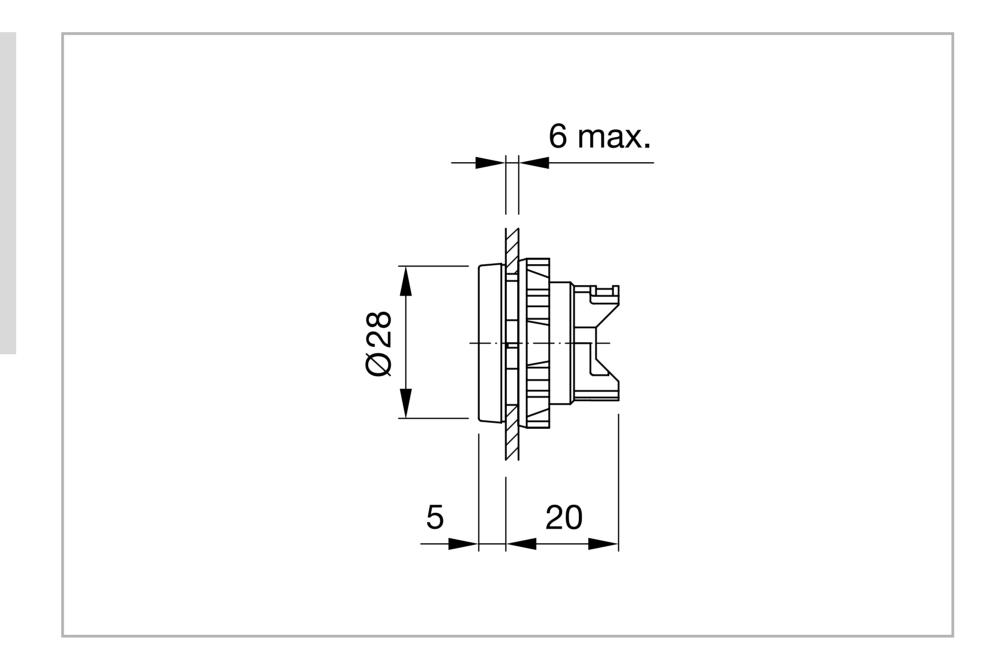
- For keylock pushbutton raised design. Protection when used under adverse ambient conditions
- Remove sealing ring from actuator
- Can not be used with the label support

Material		Colour	Part No.	Weight
	Keylock cap			
Plastic		black	44-921.00	0.004 kg
		grey	44-921.08	0.004 kg

Blind plug

Additional Information

- Lamp transformer can be mounted with front adaptor
- The dimensions of the mounting cut-outs are shown in the product details



Dimensions [mm]

Mounting cut-out	Material	Colour	Part No.	Weight
Blind plug				
Ø 22.5 mm	Plastic	grey	44-915	0.008 kg

Spare key

Zusätzliche Informationen

- For standard lock: Euro-Locks 9500
- Optional lock numbers on request



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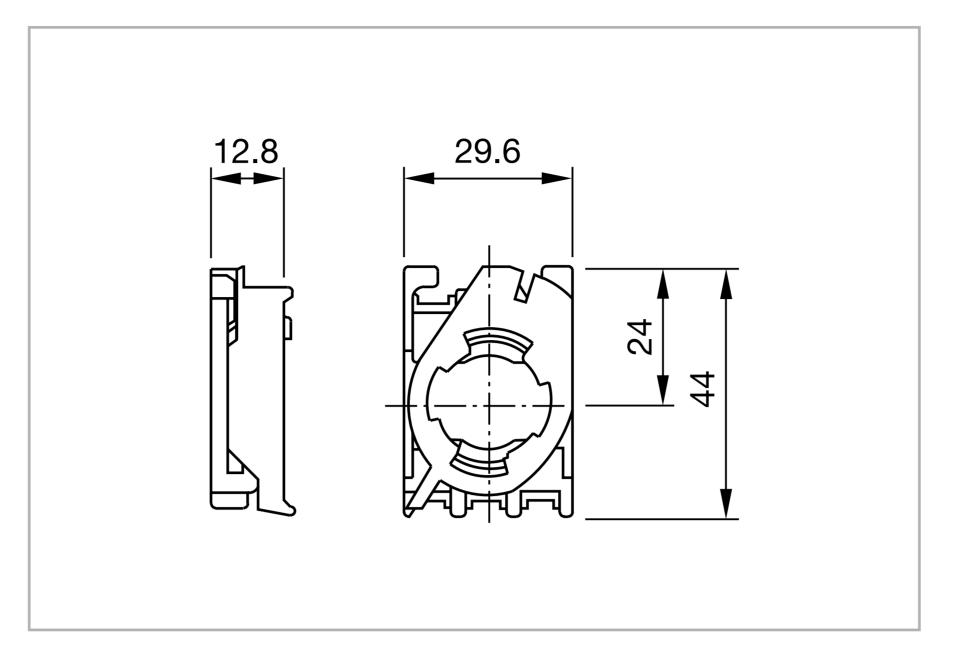
ST

Rear side

Front adapter front mounting

Additional Information

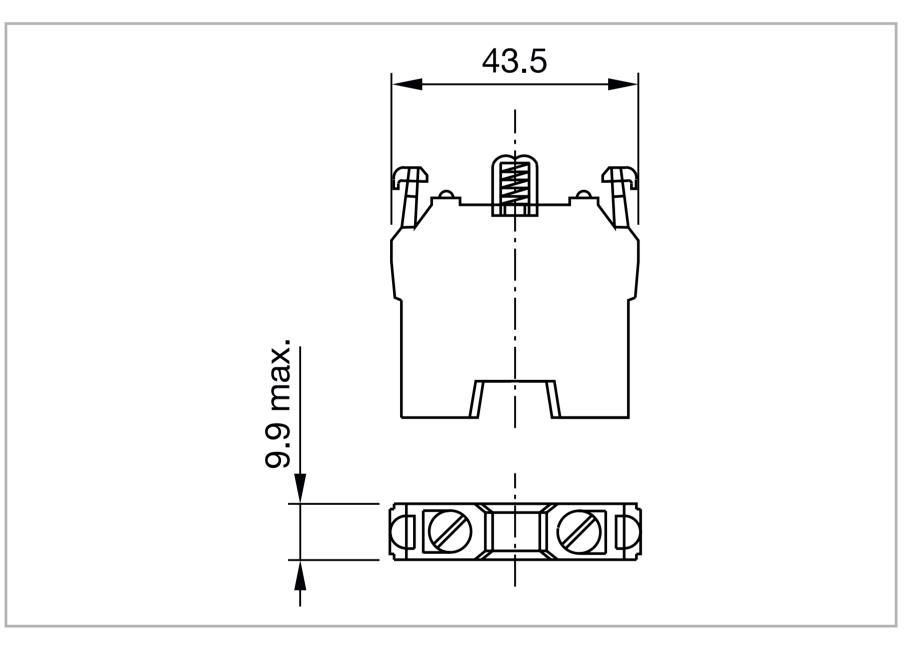
 Front adaptor marking: Terminal marking and distinctive number as per DIN EN 50013. The operating characters are marked on the switching elements beside the screw terminals



Dimensions [mm]

Product attribute	Marking	Part No.	Weight
Front adapter front mounting			
Front adapter front mounting for switching element or lamp element	without	44-900	0.007 kg
	without	44-900	0.007 kg 0.007 kg
for switching element or lamp element	without		

Slow-make element stackable

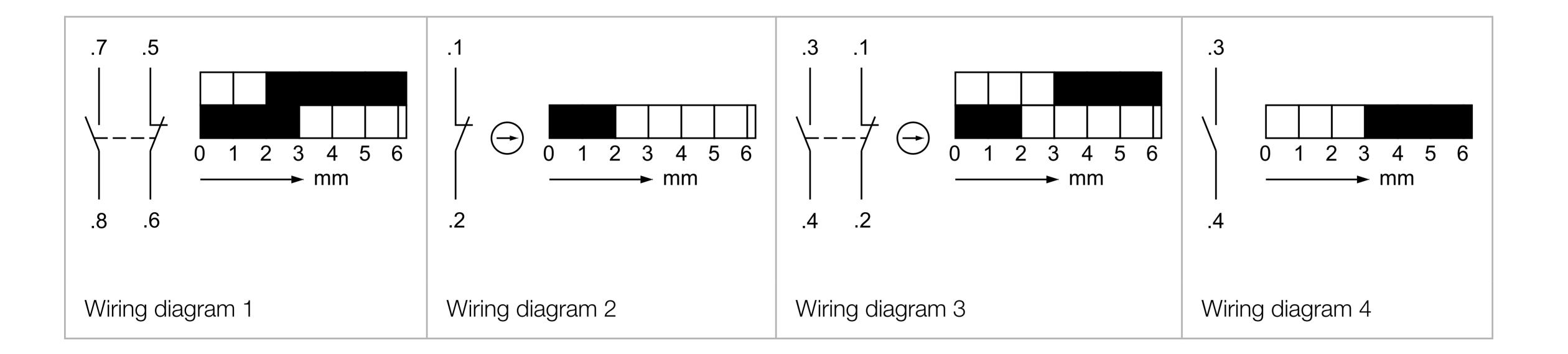


Dimensions [mm]

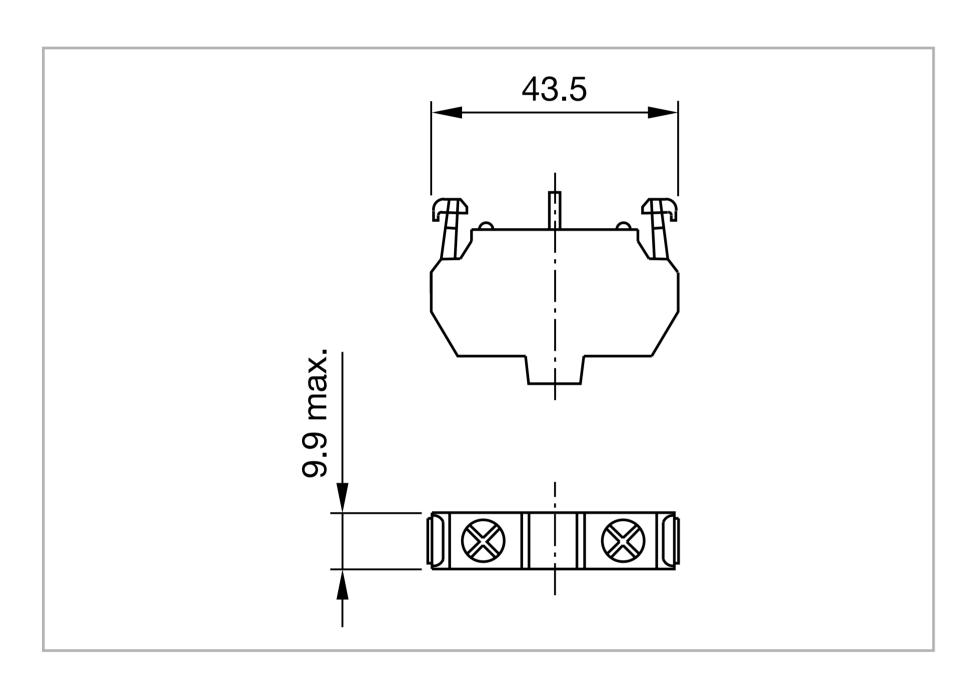
Product attribute	Switching voltage	Switching current	Contacts	Contact material	Terminal	Part No.	Wiring	Weight
Slow-mak	e switching eler	nent front moun	iting stacka	ble				
overlapping, not to use with EMERGENCY-STOP switch	500 VAC	10 A	1 NC + 1 NO	Silver	Screw	44-141	1	0.017 kg
Zwangsöffnung nach	500 VAC	10 A	1Ö+1S	Silber	Schraub	44-131	3	0.017 kg
EN IEC 60947-5-1				Gold	Screw	44-132	3	0.017 kg
			1 NC	Silver	Screw	44-151	2	0.014 kg

Product attribute	Switching voltage	Switching current	Contacts	Contact material	Terminal	Part No.	Wiring diagram	Weight
Forced opening as per EN IEC	500 VAC	10 A	1 NC	Gold	Screw	44-152	2	0.014 kg
947-5-1			1 NO	Silver	Screw	44-161	4	0.014 kg
				Gold	Screw	44-162	4	0.014 kg

Contacts: NC = Normally closed, NO = Normally open



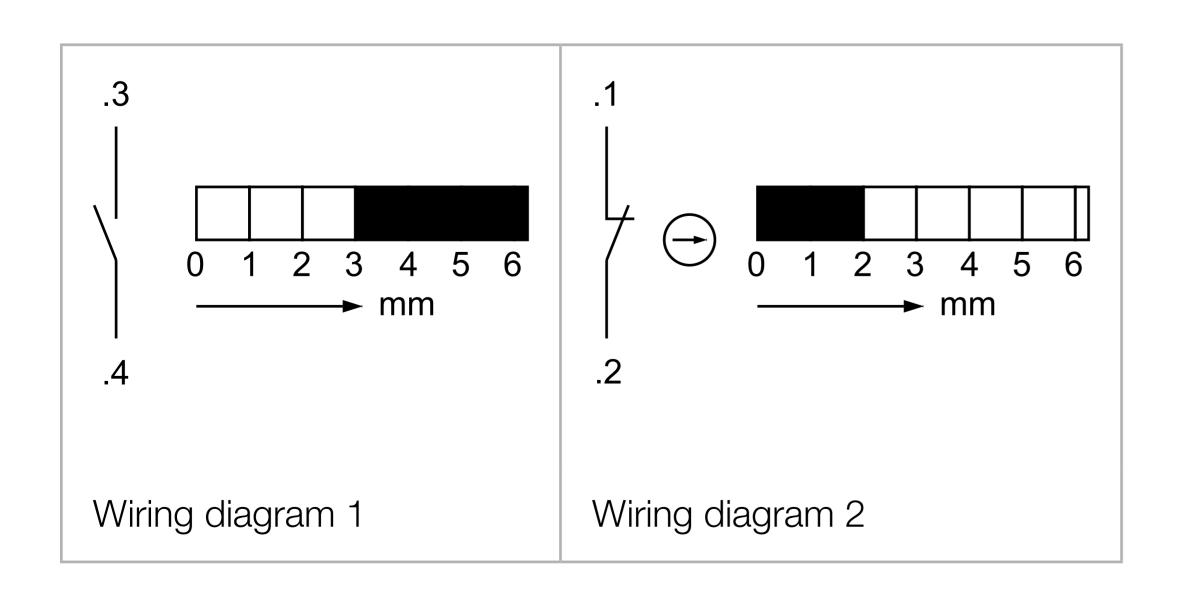
Slow make element non-stackable



Dimensions [mm]

Product attribute	Switching voltage	Switching current	Contacts	Contact material	Terminal	Part No.	Wiring	Weight
Slow-m	nake switching eler	nent front mour	nting non-st	achable				
Forced opening as per EN IEC 947-5-1	500 VAC	10 A	1 NC	Silver	Screw	44-111	2	0.010 kg
	500 VAC	10 A	1 NO	Silver	Screw	44-121	1	0.010 kg

Contacts: NC = Normally closed, NO = Normally open



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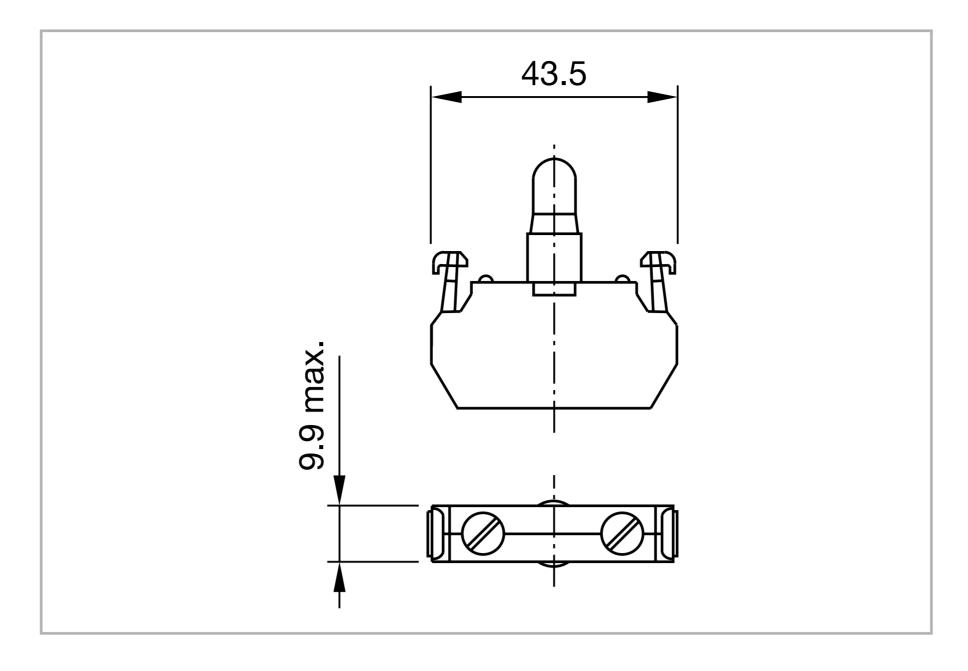
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44 Accessories

Lamp element front mounting

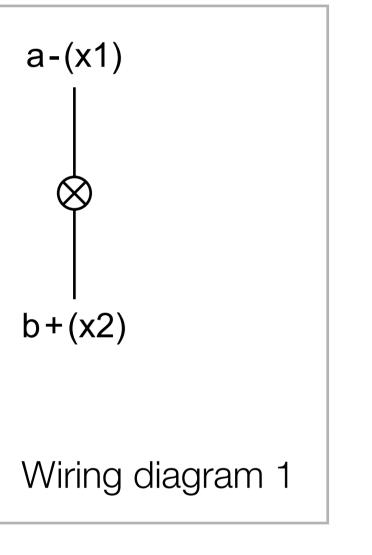
Additional Information

• Lamp socket BA9s, max. 2.6 W



Dimensions [mm]

Terminal	Part No.	Wiring diagram	Weight
Lamp element front mounting			
Screw	44-524	1	0.011 kg



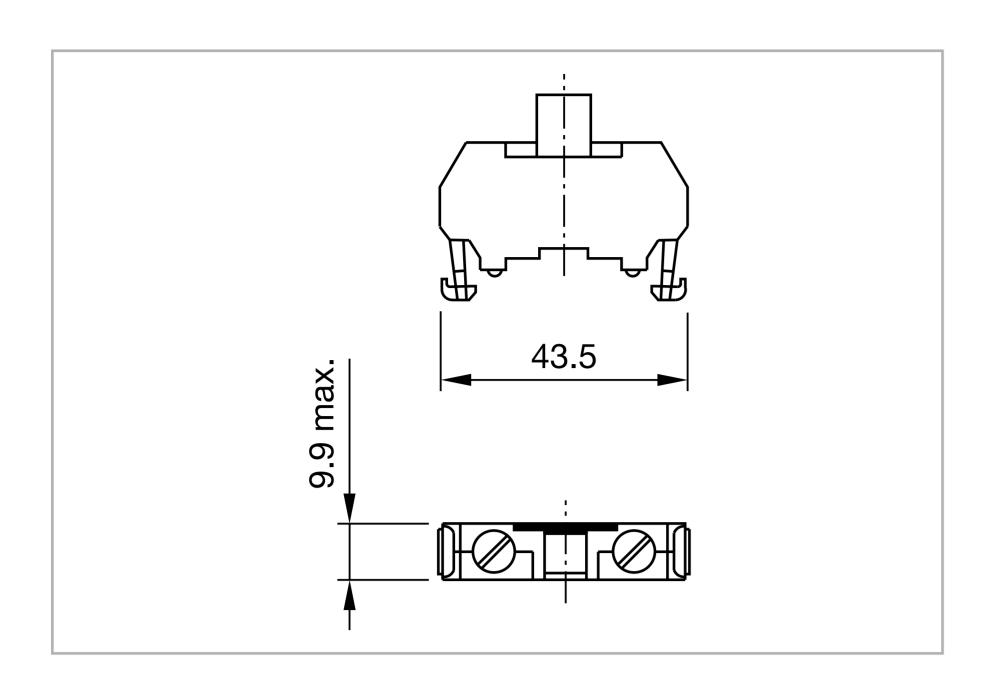
Base adaptor

Additional Information

 Front adaptor marking: Terminal marking and distinctive number as per DIN EN 50013. The operating characters are marked on the switching elements beside the screw terminals

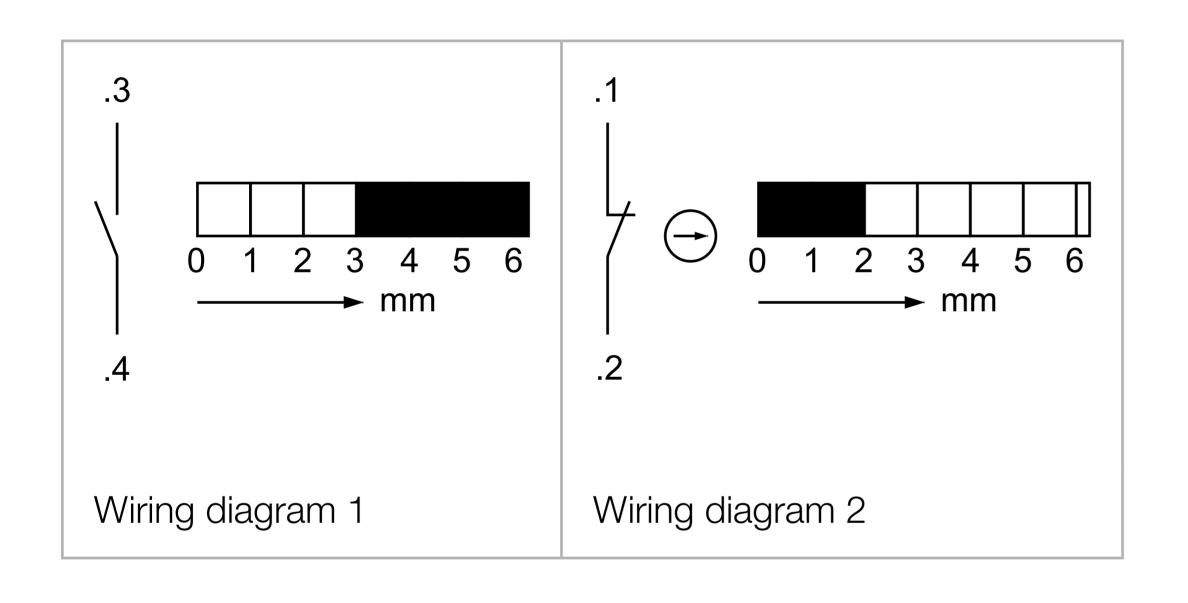
Marking	Part No.	Weight
Base adaptor		
	44-905	0.006 kg

Slow-make element base mountingung



Dimensions [mm]

Product attribute	Switching voltage	Switching current	Contacts	Contact material	Terminal	Part No.	Wiring	Weight
Slow-r	nake switching ele	ment base mour	nting non-st	tackable				
Forced opening as per EN IEC 947-5-1	500 VAC	10 A	1 NC	Silver	Screw	44-211	2	0.010 kg
	500 VAC	10 A	1 NO	Silver	Screw	44-221	1	0.010 kg



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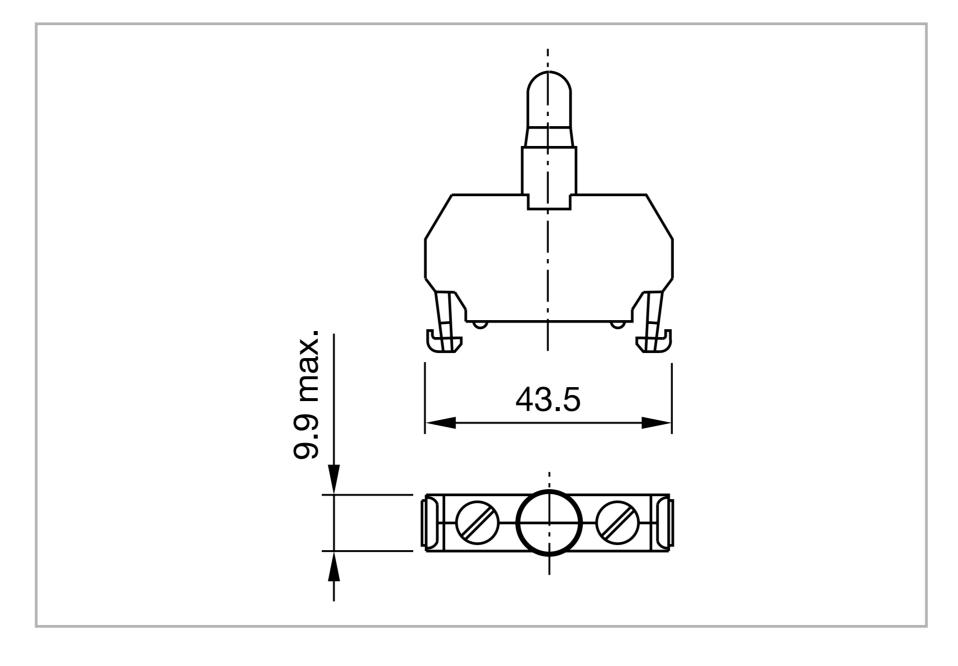
S

44 Accessories

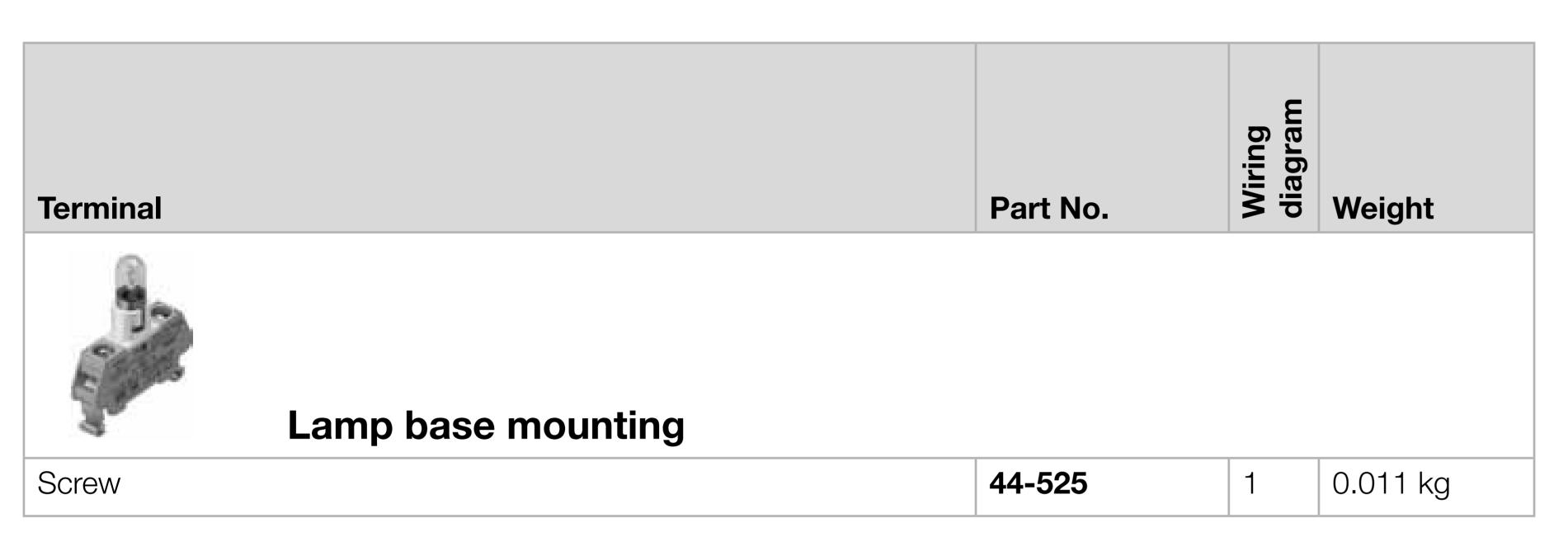
Lamp base mounting

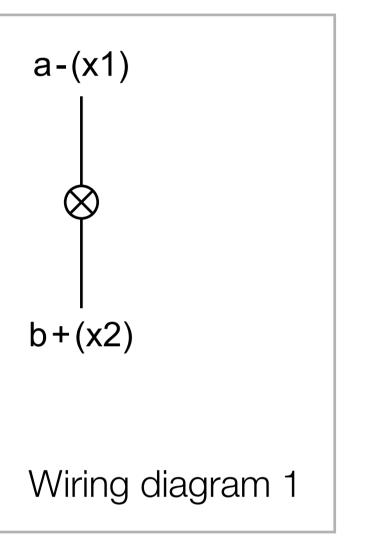
Additional Information

• Lamp socket BA9s, max. 2.6 W



Dimensions [mm]

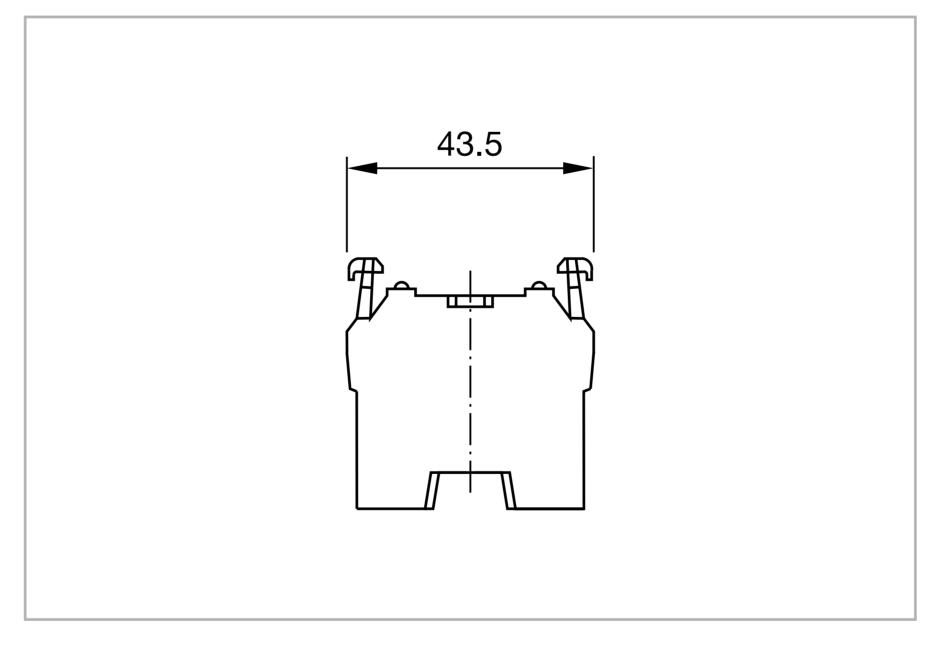




Blind element

Additional Information

For mounting of lamp transformer



Dimensions [mm]

Part No.	Weight
Blind element	
44-940	0.008 kg

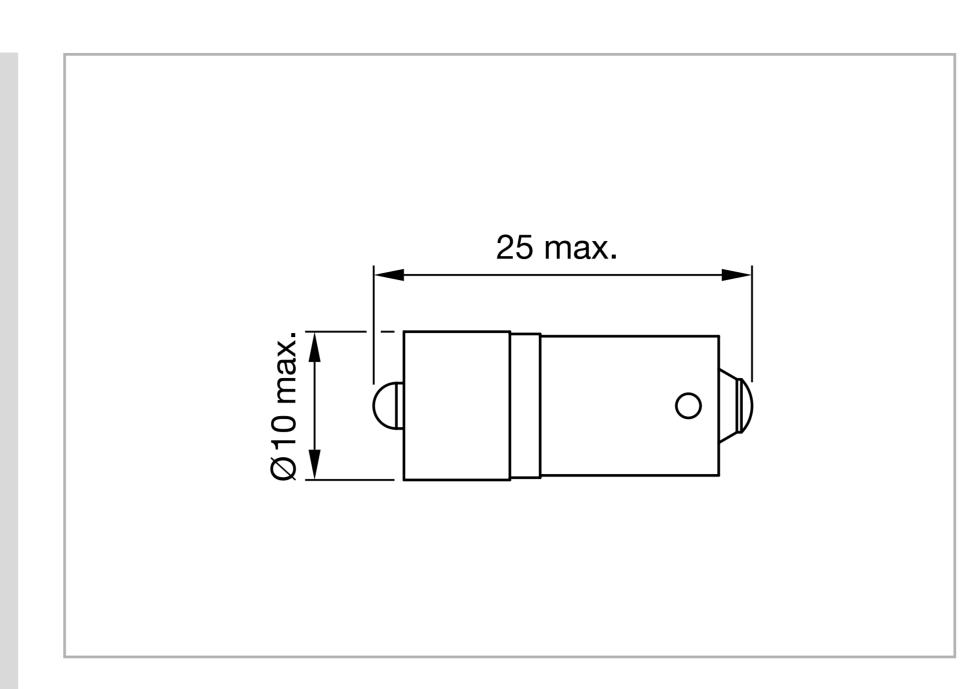
Single-LED, BA9s

Additional Information

- Luminous intensity data of the LEDs on direct voltage
- Electrical and optical data are measured at 25 °C
- The specified 6 VDC, 130 VAC, 130 DC und 230
 VAC versions are built with a protection diode
- The specified 12, 24, 28, 48 VAC/DC versions are built with a bridge rectifier
- Luminosity and wave length scattering caused by LED manufacturing processes may cause slight variations in the illumination
- The specified 130 VAC types are developed to run on a supply voltage of 130 VAC only. An operation at a higher supply voltage using commercial lampholders with integrated resistors, is not approved

230 VAC +10 %

2 mA±15 %



Dimensions [mm]

LED colour	Operating voltage	Operation current	Lumi. intensity	Dom. wavelength	Part No.	Weight
	Single-LED					
red	6 VDC +10 %	17 mA±15 %	400 mcd	630 nm	10-2506.1082	0.002 kg
	12 VAC/DC +10 %	16 mA±15 %	390 mcd	630 nm	10-2509.1142	0.002 kg
	24 VAC/DC +10 %	15 mA±15 %	350 mcd	630 nm	10-2512.1142	0.002 kg
	28 VAC/DC +10 %	13 mA±15 %	300 mcd	630 nm	10-2513.1142	0.002 kg
	48 VAC/DC +10 %	8 mA±15 %	200 mcd	630 nm	10-2519.1052	0.002 kg
	130 VDC +10 %	3 mA±15 %	120 mcd	630 nm	10-2524.3042	0.002 kg
	130 VAC +10 %	5 mA±15 %	180 mcd	630 nm	10-2H24.2052	0.002 kg
	230 VAC +10 %	3 mA±15 %	120 mcd	630 nm	10-2H25.2042	0.002 kg
yellow	6 VDC +10 %	17 mA±15 %	340 mcd	587 nm	10-2506.1084	0.002 kg
	12 VAC/DC +10 %	16 mA±15 %	340 mcd	587 nm	10-2509.1144	0.002 kg
	24 VAC/DC +10 %	15 mA±15 %	300 mcd	587 nm	10-2512.1144	0.002 kg
	28 VAC/DC +10 %	13 mA±15 %	270 mcd	587 nm	10-2513.1144	0.002 kg
	48 VAC/DC +10 %	8 mA±15 %	180 mcd	587 nm	10-2519.1054	0.002 kg
	130 VDC +10 %	3 mA±15 %	110 mcd	587 nm	10-2524.3044	0.002 kg
	130 VAC +10 %	5 mA±15 %	160 mcd	587 nm	10-2H24.2054	0.002 kg
	230 VAC +10 %	3 mA±15 %	110 mcd	587 nm	10-2H25.2044	0.002 kg
green	6 VDC +10 %	7 mA±15 %	1050 mcd	525 nm	10-2506.1085	0.002 kg
	12 VAC/DC +10 %	7 mA±15 %	1050 mcd	525 nm	10-2509.1145	0.002 kg
	24 VAC/DC +10 %	7 mA±15 %	1050 mcd	525 nm	10-2512.1145	0.002 kg
	28 VAC/DC +10 %	7 mA±15 %	1050 mcd	525 nm	10-2513.1145	0.002 kg
	48 VAC/DC +10 %	4 mA±15 %	600 mcd	525 nm	10-2519.1055	0.002 kg
	130 VDC +10 %	2 mA±15 %	300 mcd	525 nm	10-2524.3045	0.002 kg
	130 VAC +10 %	3 mA±15 %	450 mcd	525 nm	10-2H24.2055	0.002 kg

300 mcd

525 nm

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0.002 kg

10-2H25.2045

44 Accessories

LED colour	Operating voltage	Operation current	Lumi. intensity	Dom. wavelength	Part No.	Weight
blue	6 VDC +10 %	17 mA±15 %	780 mcd	470 nm	10-2506.1086	0.002 kg
	12 VAC/DC +10 %	16 mA±15 %	720 mcd	470 nm	10-2509.1146	0.002 kg
	24 VAC/DC +10 %	15 mA±15 %	680 mcd	470 nm	10-2512.1146	0.002 kg
	28 VAC/DC +10 %	13 mA±15 %	590 mcd	470 nm	10-2513.1146	0.002 kg
	48 VAC/DC +10 %	8 mA±15 %	400 mcd	470 nm	10-2519.1056	0.002 kg
	130 VDC +10 %	3 mA±15 %	200 mcd	470 nm	10-2524.3046	0.002 kg
	130 VAC +10 %	5 mA±15 %	230 mcd	470 nm	10-2H24.2056	0.002 kg
	230 VAC +10 %	3 mA±15 %	200 mcd	470 nm	10-2H25.2046	0.002 kg
white	6 VDC +10 %	5 mA ±15 %	750 mcd	x0.31/y0.32 nm	10-2506.1089	0.002 kg
	12 VAC/DC +10 %	8 mA ±15 %	1200 mcd	x0.31/y0.32 nm	10-2509.1149	0.002 kg
	24 VAC/DC +10 %	7 mA ±15 %	1050 mcd	x0.31/y0.32 nm	10-2512.1149	0.002 kg
	28 VAC/DC +10 %	5 mA ±15 %	750 mcd	x0.31/y0.32 nm	10-2513.1149	0.002 kg
	48 VAC/DC +10 %	5 mA ±15 %	750 mcd	x0.31/y0.32 nm	10-2519.1059	0.002 kg
	130 VDC +10 %	1.5 mA ±15 %	225 mcd	x0.31/y0.32 nm	10-2524.3049	0.002 kg
	130 VAC +10 %	2 mA ±15 %	300 mcd	x0.31/y0.32 nm	10-2H24.2059	0.002 kg
	230 VAC +10 %	1.5 mA ±15 %	225 mcd	x0.31/y0.32 nm	10-2H25.2049	0.002 kg

Filament lamp, BA9s

Additional Information

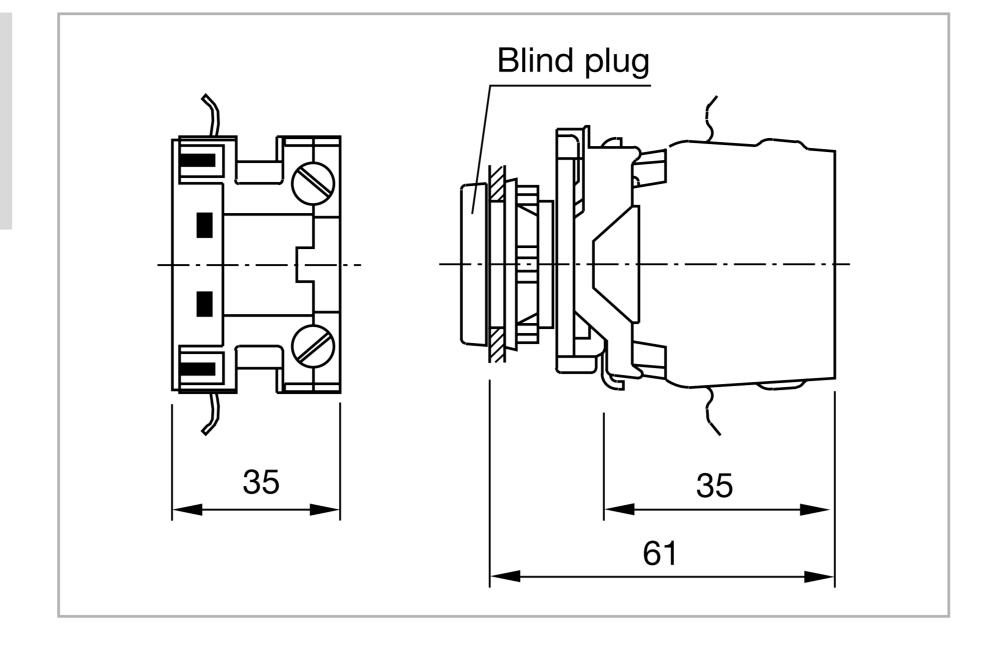
 The max. overa II length of the lamp may not exeed 28 mm

Operating voltage	Operation current	Part No.	Weight
Filam	nent lamp		
6 VAC/DC	200 mA ±10 %	10-1406.1369	0.002 kg
12 VAC/DC	100 mA ±10 %	10-1409.1329	0.002 kg
			0.00= 1.0
24 VAC/DC	50 mA ±10 %	10-1412.1279	0.002 kg
	50 mA ±10 % 56 mA ±10 %	10-1412.1279 10-1416.1289	
24 VAC/DC			0.002 kg
24 VAC/DC 36 VAC/DC	56 mA ±10 %	10-1416.1289	0.002 kg 0.002 kg
24 VAC/DC 36 VAC/DC 48 VAC/DC	56 mA ±10 % 42 mA ±10 %	10-1416.1289 10-1419.1249	0.002 kg 0.002 kg 0.002 kg

Lamp transformer

Additional Information

 Short-circuit proof, 1.2 VA, 50/60 Hz, for front or base mounting



Dimensions [mm]

Operating voltage	Terminal	Part No.	Weight
Lamp tran	nsformer		
230 / 24 VAC	Screw	44-976	0.102 kg
400 / 24 VAC	Screw	44-977	0.102 kg

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ST

Emergency-stop switch

Emergency-stop legend

Additional Information

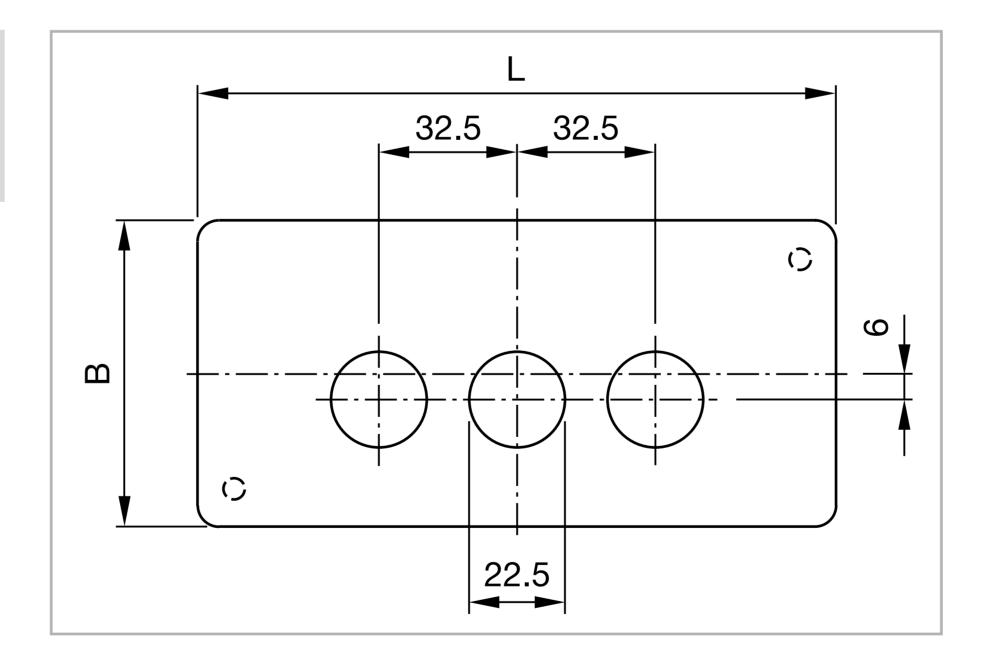
Front protection IP 65 only ensured after protection foil is removed

Dimension	Marking	Colour	Mounting type	Part No.	Weight
Eme	ergency-stop legend				
Ø 45 x 1 mm	without	yellow	adhesive	44-951	0.002 kg
	NOT-AUS	yellow	adhesive	44-951.1	0.002 kg
	EMERGENCY-STOP	yellow	adhesive	44-951.2	0.002 kg
	ARRET-D'URGENCE	yellow	adhesive	44-951.3	0.002 kg
	NOT - HALT	yellow	adhesive	44-951.4	0.002 kg
Ø 60 x 1 mm	without	yellow	adhesive	44-950	0.004 kg
	NOT-AUS	yellow	adhesive	44-950.1	0.004 kg
	EMERGENCY-STOP	yellow	adhesive	44-950.2	0.004 kg
	ARRET-D'URGENCE	yellow	adhesive	44-950.3	0.004 kg
	NOT - HALT	yellow	adhesive	44-950.4	0.004 kg
Ø 90 x 1 mm	without	yellow	adhesive	44-949	0.009 kg
	NOT-AUS	yellow	adhesive	44-949.1	0.009 kg
	EMERGENCY-STOP	yellow	adhesive	44-949.2	0.009 kg
	ARRET-D'URGENCE	yellow	adhesive	44-949.3	0.009 kg
	NOT - HALT	yellow	adhesive	44-949.4	0.009 kg

Emergency-stop enclosure

Additional Information

• 1 mounting hole, with adaptor for base mounting



Dimensions [mm]

Dimension	Colour	Part No.	Weight
Emergency-s	top enclosure		
L 84 x B 72 x H 64 mm	yellow	44-001.4	0.174 kg

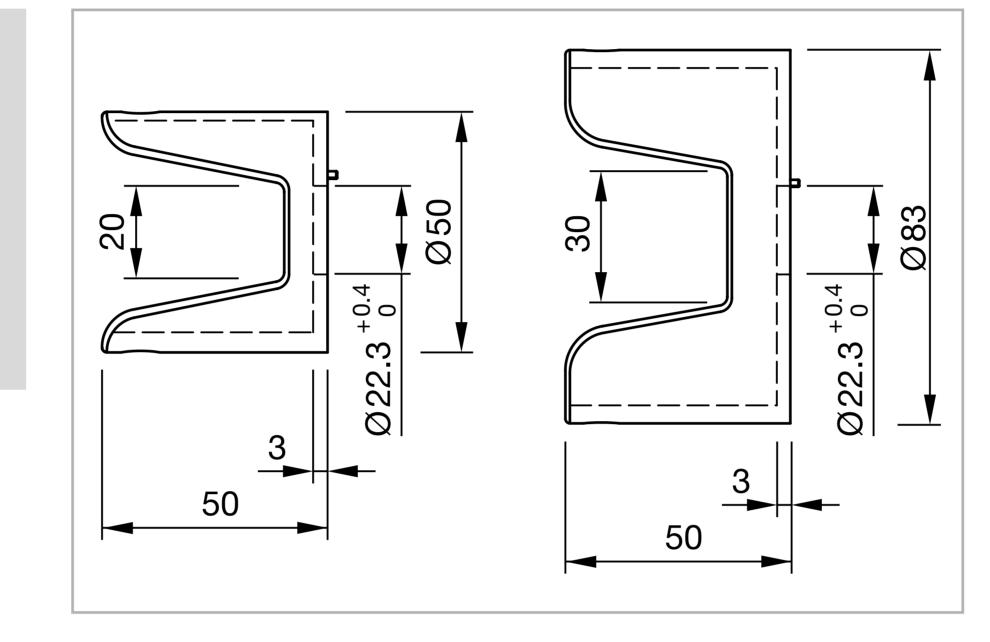
Cable gland, IP 68

Product attribute	Thread	Material	Colour	Part No.	Weight
Cable gland					
with nut and sealing, clamping range Ø 7 13 mm, thread length 10 mm	M20 x 1.5	Plastic	grey	44-956	0.009 kg

E-stop protective shroud, IP 65

Additional Information

- Use only for Part No. 44-712, 44-713, 44-712.001 and 44-713.001
- The protection shroud is not suitable for a proper use of emergency-stop. It can obstruct a spontaneous operation of the emergency-stop



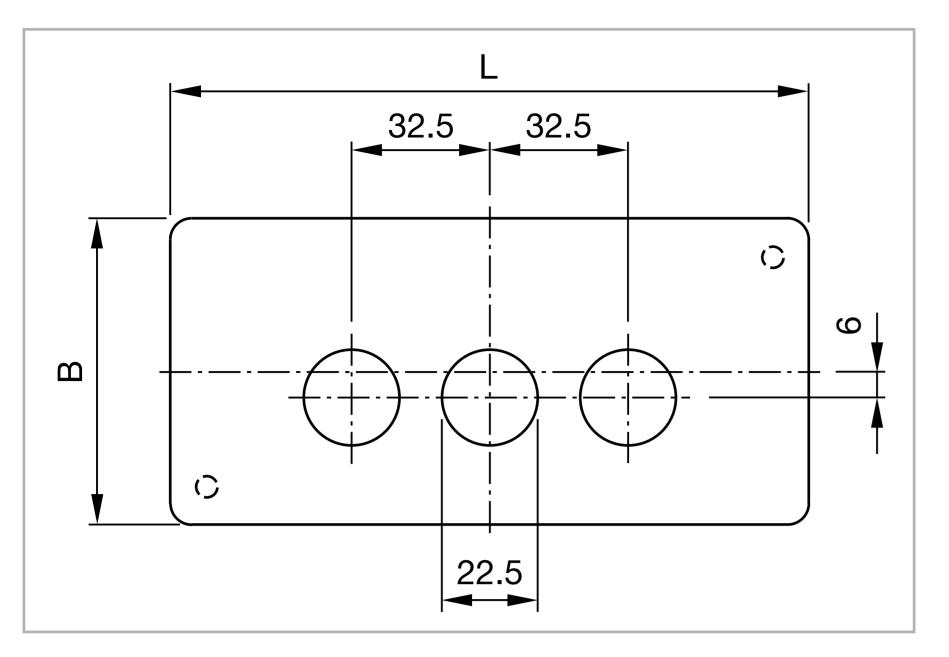
Dimensions [mm]

Dimension E-stop	Material protective shroud	Colour	Standard	Part No.	Weight	
Ø 50 mm	Plastic	yellow		704.927.8	0.052 kg	
E-stop protective shroud						

ST

Mounting

Enclosure



Dimensions [mm]

Product attribute	Dimension	Colour	Part No.	Weight
Enclosure 1 mounting hole, with adaptor for base mounting	L 84 x B 72 x H 64 mm	light grey	44-001.8	0.175 kg
2 mounting holes, with adaptor for base mounting	L 117 x B 72 x H 64 mm	light grey	44-002.8	0.199 kg
3 mounting holes, with adaptor for base mounting	H 150 x B 72 x H 64 mm	light grey	44-003.8	0.252 kg
5 mounting holes, with adaptor for base mounting	L 215 x B 72 x H 64 mm	light grey	44-005.8	0.332 kg

Legend for enclosure

Additional Information

Not marked

Dimension	Material	Mounting type	Part No.	Weight
Legend for enclosure				
19 x 19 mm	plastic / aluminium plated (natural)	adhesive	44-963	0.001 kg

Cable gland, IP 68

Product attribute	Thread	Material	Colour	Part No.	Weight
Cable gland					
with nut and sealing, clamping range Ø 7 13 mm, thread length 10 mm	M20 x 1.5	Plastic	grey	44-956	0.009 kg

Reducing ring

Additional Information

- For mounting of Ø 22.5 mm device into Ø 30.5 mm mounting cut-out
- The colour of anodized aluminium parts can vary due to technical production reasons

Material	Colour	Part No.	Weight
Reducing ring			
Aluminium	natural anodized	44-925	0.003 kg

Mounting tool

Additional Information

For fixing nut, transparent lens, lens caps and illumination

Part No.		Weight
	Mounting tool	
44-935		0.037 kg

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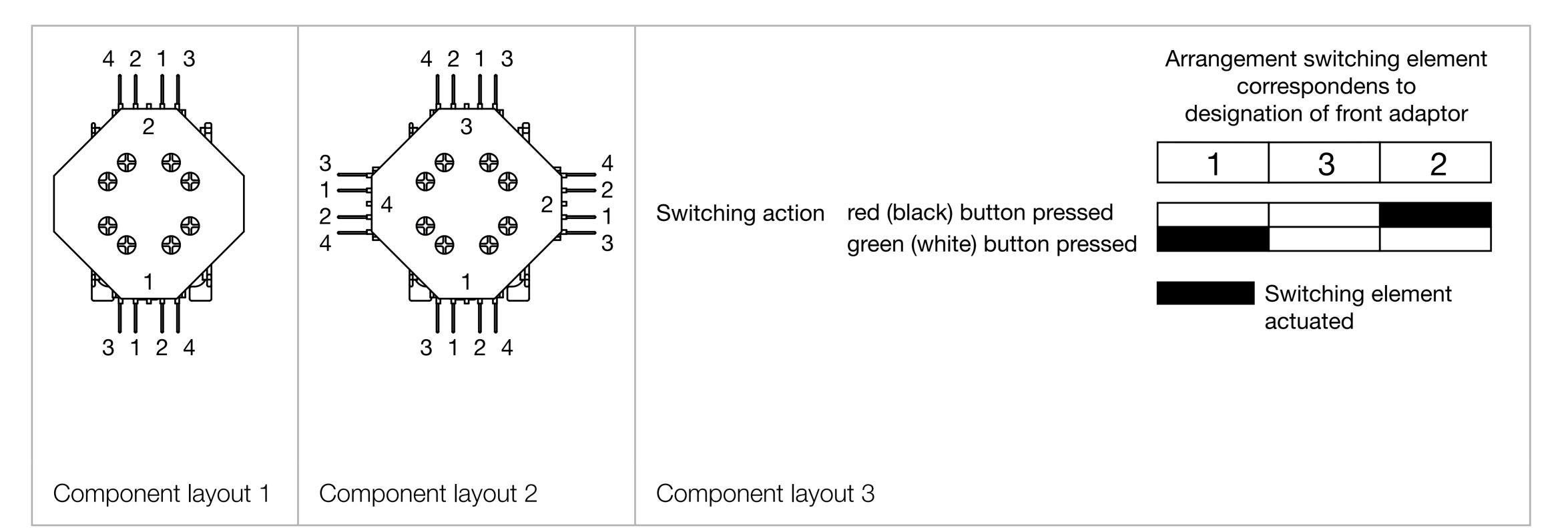
95

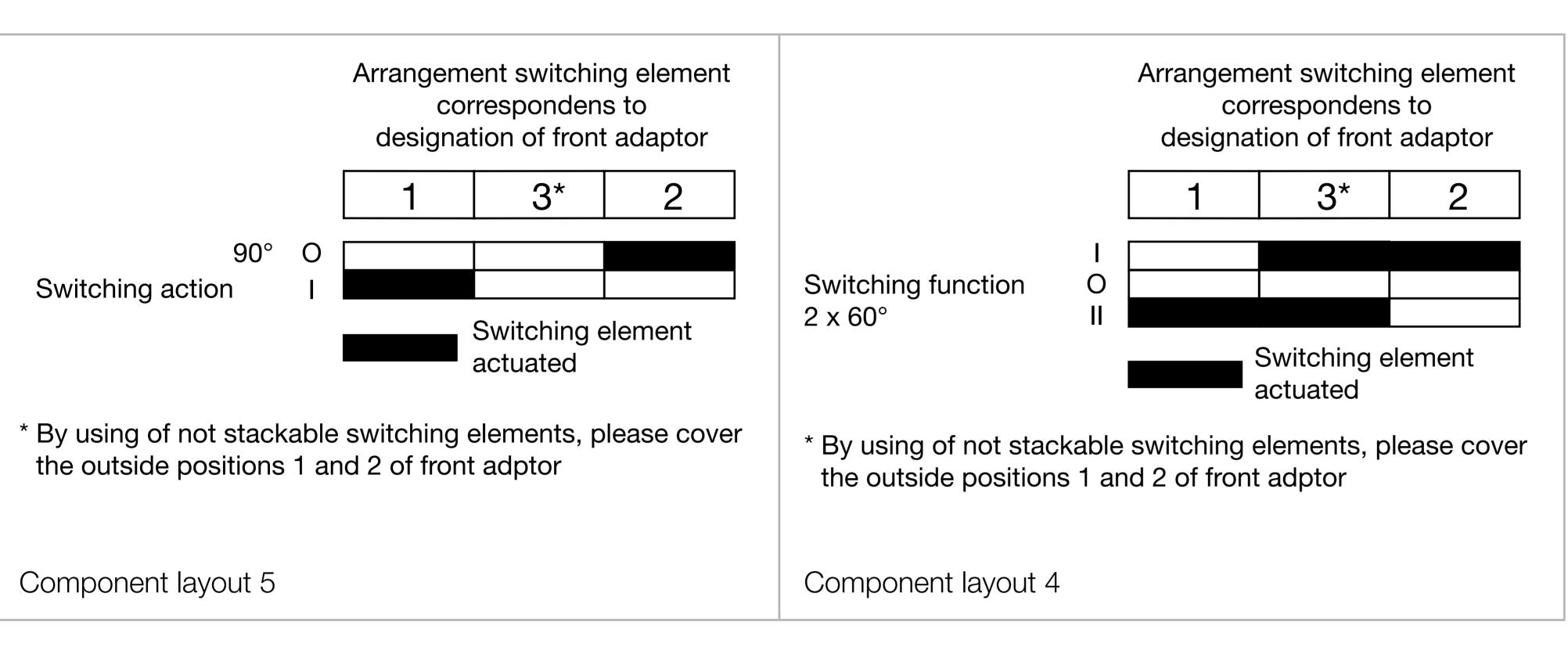
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Drawings

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Snap-action switching element Control Switch

Switching system

Is equipped with double-break jump contacts. Owing to the large cleaning path, outstanding self-cleaning is possible. The multilayer contacts are designed for universal use. They are gilded with a 2 µm gold coating. Each snap-action switching element comprises a NC (normally closed contact) and a NO (normally open contact).

Material

Housing

Polyethylene terephthalate (PETP), as per UL 94 VO

Contacts

AgNi, 2 µm gold plated

Contact carrier

Brass or CuBe

Mechanical characteristics

Terminals

Soldering terminal (also pluggable 2.8 x 0.5 mm), Brass gold plated Wire cross-section 1.0 mm² max.

Actuating force

For each snap-action switching element approx. 2 N

Rebound time

typically 0.5 µs

Contact opening width

2 x 0.65 mm

Contact cleaning path

2 x 0.6 mm

Mechanical lifetime

2 million cycles of operation

Electrical characteristics

Contact resistance

New state with gold plated contact $\leq 50 \,\mathrm{m}\Omega$, statically

Electrical life

> 10000 cycles of operation

Switch rating

as per EN IEC 61058-1 250 VAC, 5 A cosφ 0.7 ... 0.8 250 VDC, 0.5 A 110 VDC, 2 A 75 VDC, 5 A 5 VAC/DC, 1 mA min.

Protection class

Indicators and switches, fit for mounting into devices with protection class II

Approvals

Approbations

CSA

ENEC (EN 61058)

UL

VDE

Declaration of conformity

CE

Slow-make switching element

Switching system

The double-break switching system can be supplied for the following switching functions: 1 normally closed, 1 normally open or 1 changeover contact with or without overlap.

The normally closed contacts have forced opening according to DIN 0660, IEC 60947-5-1 and DIN VDE 0113.

The switching element exhibits high reliability due to its H-contact system with relative friction. The normally open and normally closed contacts can be used electrically separated.

The standard version is ideal for high breaking capacities. For lower capacities a special version can be supplied.

Material

Material of contact

Standard version: Ag-Ni alloy special version: Gold/Silver

Plastics

UL listed, Cd-free

Switching element

PC, PA 6.6 self-extinguishing

Mechanical characteristics

Actuating force

per switching element $\leq 5\,\mathrm{N}$ Illuminated pushbutton actuator $\leq 10\,\mathrm{N}$ Stop pushbutton actuator $\leq 20\,\mathrm{N}$ Emergency-stop pushbutton actuator foolproof $\leq 70\,\mathrm{N}$ Double pushbutton $\leq 12\,\mathrm{N}$ per contact surface

Actuating travel

approx. 6 mm

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44 Technical data

Mechanical lifetime Slow-make switching element Pushbutton momentary action Pushbutton maintained action Illuminated pushbutton momentary action Illuminated pushbutton maintained action Interlocking pushbutton Stop pushbutton not foolproof Emergency-stop foolproof Keylock switch Selector switch Double pushbutton

10 x 10⁶ switching operations AC-15 1 x 10⁶ cycles of operation

3 x 10⁶ switching operations

1 x 10⁶ cycles of operation 2 x 10⁵ switching operations 1 x 10⁵ cycles of operation > 6050 cycles of operation 2 x 10⁵ cycles of operation **Switch rating** 2 x 10⁵ cycles of operation Ag-Ni alloy 2 x 10⁵ switching operations (Standard version) per contact surface

Electrical life

5 x 10⁶ switching operations 400 V, ~2 A, 1 x 106 switching operations

Conventional free air thermal current

 $I_{th2} = 10A$

Short-circuit protection

max. series fuse to be provided 10A gL lamp transformer is short-circuit-proofed

minimal 6 V, 20 mA

minimal 12 V, 10 mA

Gold/Silver

(Special version) minimal 5 V, 1 mA

maximum 42 V, 100 mA

Degree of pollution

3, as per EN IEC 60947-1

Protection class

Indicators and switches, fit for mounting into devices with protection class II

Environmental conditions

Storage temperature

-40°C...+70°C

Operating temperature

-25 °C, as per EN IEC 60068-2-1 +60°C, as per EN IEC 60068-2-2

Protection degree

Actuators at front and enclosure IP 65, as per EN IEC 60529

Shock resistance

40g (duration 6 ms), as per EN IEC 60 68-2-27

Vibration resistance

sinusoidal, 5 g at 10-500 Hz, as per EN IEC 60068-2-6

Climate resistance

Humidity and heat constant, as per EN IEC 60068-2-3 Humidity and heat cyclic, as per EN IEC 60068-2-30

Approvals

Approbations

CSA

Germanischer Lloyd

UL

VDE

Declaration of conformity

CE

Electrical characteristics

Rated Insulation Voltage Ui

Slow-make switching element 660 V Lamp element 250 V Lamp transformer 660 V

Rated Operational Voltage U_e

AC 15 (inductive)

120 V, ~6 A

230 V, ~6 A

400 V, ~4 A 500 V, ~3 A

600 V, ~1.2 A

DC 13

24 V, 3 A

60 V, 1.3 A

120 V, 0.6 A

250 V, 0.3 A

Rated Impulse Withstand Voltage U_{imp}

Lamp element 2.5 kV

Lamp transformer 6kV

Slow-make switching element 6 kV

Between the electrically separated normally closed contacts and normally open contacts for slow-make switching elements.

1 NC + 1 NO without overlap

 $U_e > 400 \, \text{V}$, same polarity

 $U_{imp} = 4000 V$

1 NC + 1 NO with overlap

 $U_e > 250 \text{ V}$, same polarity

 $U_{imp} = 4000 V$

Rated Operational Current le

AC-12 (resistive)

500 V, ~5 A

DC-12

24 V, 10 A

60 V, 8 A

125 V, 3 A

250 V, 1 A

Contact resistance

Starting value (initial) $\leq 50 \,\mathrm{m}\Omega$

Control Switch

General

Design

Modular, Actuator and Switch part separated

Operation

2-/4-/8-positions, each approx. 12°

Mounting position

In any way

Mechanical characteristics

Mechanical lifetime

2 million cycles of operation

Environmental conditions

Storage temperature

-40°C...+85°C, as per EN IEC 60068

Operating temperature

-25°C...+55°C, as per EN IEC 60068-2

Protection degree

IP 65 front side, as per IEC 60529

Shock resistance

40 g, 6 ms regarding mechanical destruction

Climate resistance

Damp heat state/cyclic as per EN IEC 60068-2

Actuator

Material

Adapter and enclosure

PC

Front parts

PA 6, PA 12, PC, chromium-plated ABS

EAO reserves the right to alter specifications without further notice.

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44 Marking

Label marking for label support

Label black anodized

Standard text	Text-No.	Standard text	Text-No.	Standard text	Text-No.
0	T 01	Forwards	T 14	Set up	T 22
	T 02	Revers	T 15	Raise	T 23
O I	T 03	Right	T 16	Lower	T 24
I O II	T 04	Left	T 17	Hand	T 25
OFF	T 10	Halt	T 18	STOP	T 26
ON	T 11	Close	T 19	START	T 27
Up	T 12	Fast	T 20	HAND/AUTO	T 28
Down	T 13	Slow	T 21	OFF/ON	T 29

Standard texts for marking plates and marking caps for Indicator and Illuminated Pushbutton

Height of letters 6 mm

Part No. 44-962.9-T1	Part No. 44-962.9-T2	Part No. 44-962.9-T3	O Part No. 44-962.9-T4
EIN Part No. 44-962.9-T5	AUS Part No. 44-962.9-T6	AUF Part No. 44-962.9-T7	AB Part No. 44-962.9-T8
START Part No. 44-962.9-T9	STOP Part No. 44-962.9-T10	HAND Part No. 44-962.9-T11	AUTO Part No. 44-962.9-T12
ZU Part No. 44-962.9-T13	ON Part No. 44-962.9-T14	OFF Part No. 44-962.9-T15	ARRET Part No. 44-962.9-T16
MARCHE Part No. 44-962.9-T17	RESET Part No. 44-962.9-T18		

Symbols for marking plates and marking caps for Indicator and Illuminated Pushbutton

All marking plates with the printed Part Numbers are available for flat lenses, marking cap only on request. Part No. 44-962.9-3 Part No. 44-962.9-1 Part No. 44-962.9-2 Part No. 44-962.9-4 Direction of linear Interrupted Limited linear motion Linear motion in 2 direclinear motion 11 rectilinear motion (also for $\leftarrow \uparrow \downarrow$) tions (also for 1) (also for \leftarrow \leftarrow $\uparrow \downarrow$) (also for $\rightarrow \downarrow \uparrow$) Part No. 44-962.9-5 Part No. 44-962.9-6 Part No. 44-962.9-7 Part No. 44-962.9-7.1 Limited linear motion Oscillating linear motion Direction of continuous Direction of continuous (continuous) and return rotation (right) rotation (left) Part No. 44-962.9-9 Part No. 44-962.9-9.1 Part No. 44-962.9-8 Part No. 44-962.9-10 Direction of interrupted Direction of interrupted Rotation in 2 directions Limited rotation (right) rotation (left) rotation (right) Part No. 44-962.9-11 Part No. 44-962.9-12 Part No. 44-962.9-13 Part No. 44-962.9-10.1 Limited rotation Oscillating rotary movement Limited rotation (left) Direction of spindle rotation (continuous) and return Part No. 44-962.9-15 Part No. 44-962.9-14 Part No. 44-962.9-16 Part No. 44-962.9-17 W Number of revolutions per /min One revolution mm/ Feed Feed per revolution minute (spindle speed) W W **W** Part No. 44-962.9-19 W Part No. 44-962.9-20 Part No. 44-962.9-21 Part No. 44-962.9-18 Feed per minute Reduced feed Rapid feed Normal feed mm/min/ Part No. 44-962.9-22 **\$** Part No. 44-962.9-26 Part No. 44-962.9-24 Part No. 44-962.9-25 Direction of feed Rapid traverse Transverse feed Vertical feed (orientation not specified) Part No. 44-962.9-28 Part No. 44-962.9-29 Part No. 44-962.9-27 Part No. 44-962.9-30 Increase of value Decrease of value Threading m/min/ Speed of planing cut (speed, for instance) (speed, for instance) Part No. 44-962.9-33 m/min, Part No. 44-962.9-31 Part No. 44-962.9-32 Speed of milling cut Part No. 44-962.9-34 Speed of turning cut Conventional milling Speed of drilling cut (similar symbol for speed of grinding) Part No. 44-962.9-35 Part No. 44-962.9-42 Part No. 44-962.9-43 Part No. 44-962.9-41 Climb milling Rectangular work table or Round work table Electric motor slide element (down milling) or rotating element Part No. 44-962.9-44 Part No. 44-962.9-45 Part No. 44-962.9-46 Part No. 44-962.9-47 Œ Turning spindle Schleifscheibenfutter Drilling spindle Milling spindle Part No. 44-962.9-48 Part No. 44-962.9-49 Part No. 44-962.9-50 Part No. 44-962.9-51 Pump (general symbol) Cooling pump Lubricant pump Hydraulic system pump Part No. 44-962.9-52 Part No. 44-962.9-53 Part No. 44-962.9-61 Part No. 44-962.9-62 Stepless regulation Hydraulic motor Tracer Adjustable

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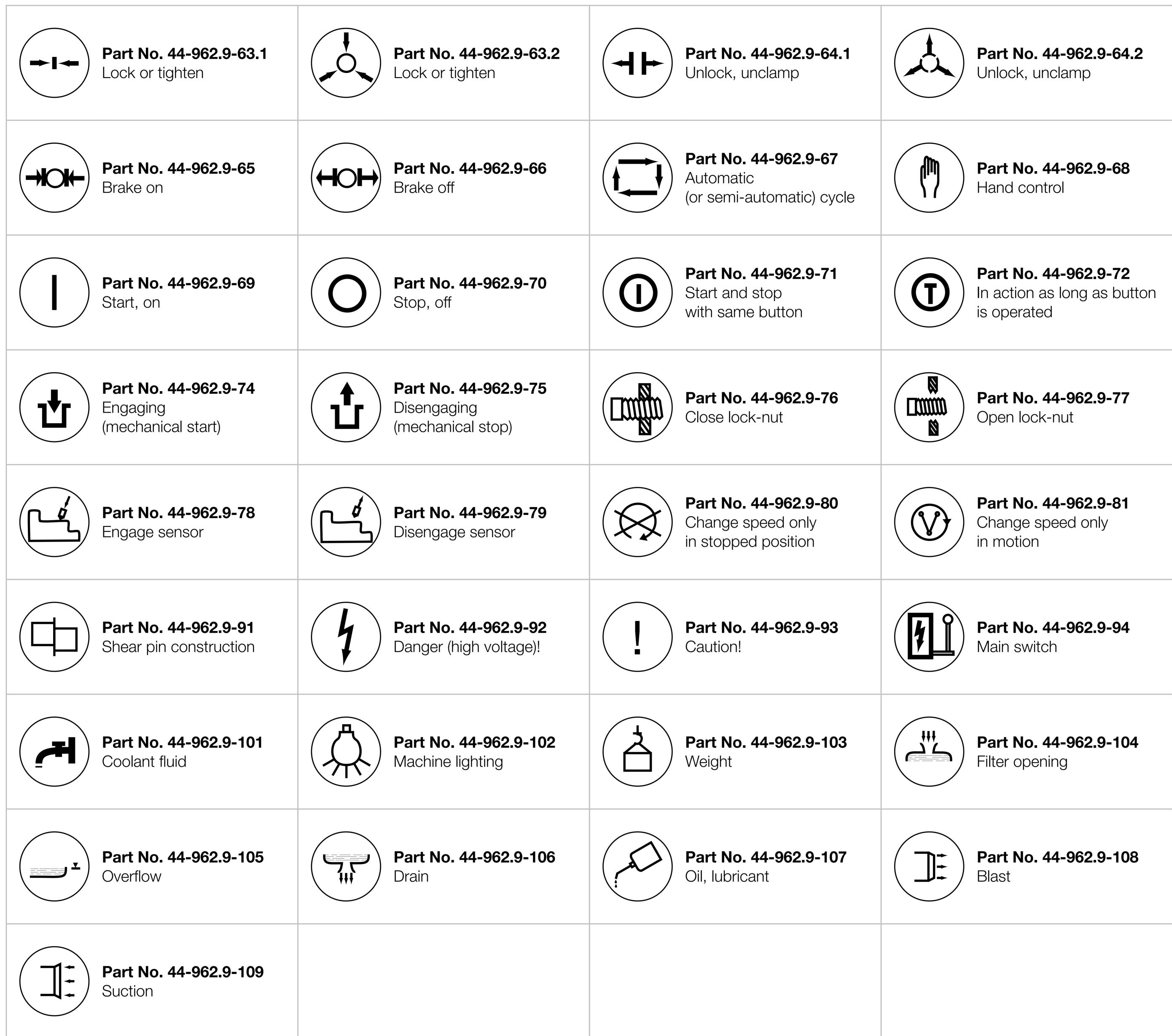
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44 Marking



Suppressor circuits

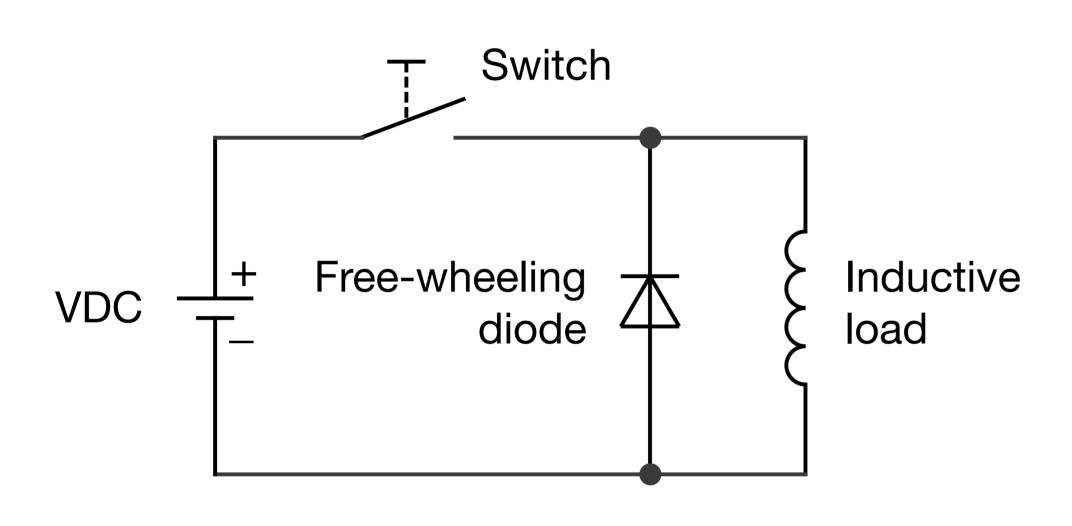
When switching inductive loads such as relays, DC motors, and DC solenoids, it is always important to absorb surges (e.g. with a diode) to protect the contacts. When these inductive loads are switched off, a counter emf can severely damage switch contacts and greatly shorten lifetime.

Fig. 1 shows an inductive load with a free-wheeling diode connected in parallel. This free-wheeling diode provides a path for the inductor current to flow when the current is interrupted by the switch. Without this free-wheeling diode, the voltage across the coil will be limited only by dielectric breakdown voltages of the circuit or parasitic elements of the coil. This voltage can be kilovolts in amplitude even when nominal circuit voltages are low (e.g. 12VDC) see Fig. 2.

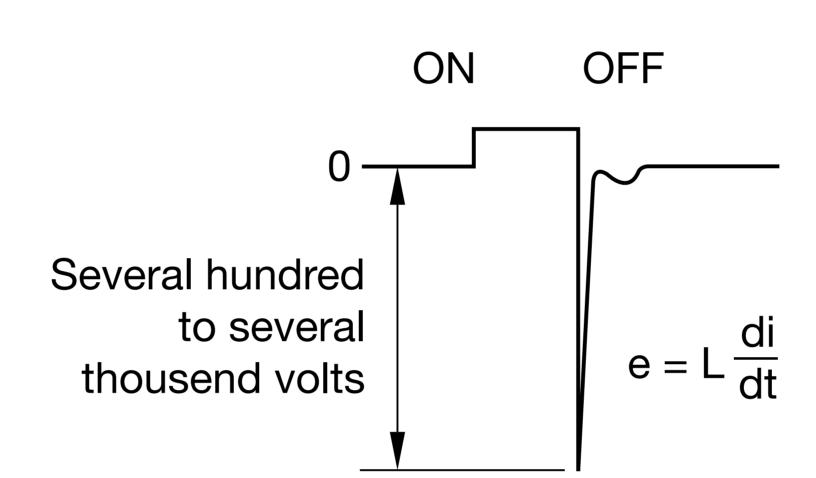
The free-wheeling diode should be chosen so that the reverse breakdown voltage is greater than the voltage driving the inductive load. The DC blocking voltage (VR) of the free-wheeling diode can be found in the datasheet of a diode. The forward current should be equal or greater than the maximum current flowing through the load.

To get an efficient protection, the free-wheeling diode must be connected as close as possible to the inductive load!

Switching with inductive load Fig. 1



Counter EMF over load without free-wheeling diode Fig. 2



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